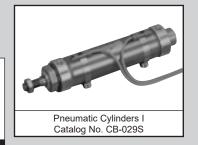
Assistive device

valves





Small bore size cylinder

CMK2-FP1 Series

Bore size: ø20/ø25/ø32/ø40





Specifications

Specifications						
Item	CMK2					
Bore size mm	ø20	ø25	ø32	ø40		
Actuation		Double	acting			
Working fluid		Compre	ssed air			
Max. working pressure MPa		1.	.0			
Min. working pressure MPa		0.	.1			
Proof pressure MPa		1.	.6			
Ambient temperature °C		-10 to 60 (r	no freezing)			
Port size		Rc	1/8			
Stroke tolerance mm		$^{+2.0}_{0}$ (up to 200), $^{+2.0}_{0}$	4 (More than 200	0)		
Working piston speed mm/s	50 to 500					
Cushion	Rubber cushion					
Lubrication	Not required					
Allowable absorbed energy J	0.166	0.308	0.424	0.639		

^{*1:} The specifications above are for double acting/single rod. Each item differs depending on variation. For details, PneumaticConfirm with Cylinders I (CB-029SA).

Stroke

Variation: blank, R, C, B, M, Z, G2, G3, with air cushion: *C

	Standard stroke	Max. Stro	oke (mm)	Min. stroke (mm)	
Bore size(mm)	(mm)	Without bellows	With bellows	Without bellows Bellows "L"	Bellows "J"
ø20	25/50/75/100/	750	650	5	25
ø25	150/200/250/				
ø32	300				25
ø40	300				

- *1: The custom stroke length is available in 1 mm increments.
- *2: One side foot (LS) has the max. stroke length of 50 mm.
- *3: Contact CKD when stroke length shorter than 25 mm is required for "J" bellows.
- *4: With bellows are not available for variations G2 and G3.

Variation: S, SR

	Standard stroke	Max. Stro	oke (mm)	Min. stroke (mm)	
Bore size (mm)	(mm)	Without bellows	With bellows	Without bellows Bellows "L"	Bellows "J"
ø20	25/50/75/100/150	300	300	5	25
ø25	25/50/75/100/150				
ø32	25/50/75/100/				
ø40	150/200				

- *1: The custom stroke length is available in 1 mm increments.
- *2: One side foot (LS) has the max. stroke length of 50mm.
- *3: Contact CKD when stroke length shorter than 25mm is necessary for "J" bellows.

Variation: P

Bore size(mm)	Standard stroke	Max. stro	oke (mm)	Min. stroke (mm)		
Bore Size(IIIIII)	(mm)	Without bellows	With bellows	Without bellows	With bellows	
ø20						
ø25	25/50/75/100/150/	430	350	25	25	
ø32	200/250/300		330	25	25	
g/10		400				

- 1: The custom stroke length is available in 1 mm increments.
- *2: One side foot (LS) has the max. stroke length of 50mm. *3: Contact CKD when stroke length is shorter than 25 mm.

Variation: D

	Standard stroke	Max. stro	oke (mm)	Min. stroke (mm)	
Bore size (mm)	(mm)	Without bellows	With bellows	Without bellows Bellows "L"	Bellows "J"
ø20	25/50/75/100/	480	300	5	25
ø25	150/200/250/				
ø32	300				
ø40	300	450			

- *1:The custom stroke length is available in 1 mm increments.
- *2:One side foot (LS) has the max. stroke length of 50mm.
- *3:Contact CKD whenever stroke length shorter than 25mm is necessary for "J" bellows.

CMK2-FP1 Series

How to order

Electric actuator

Assistive device

Pneumatic

F.R.L./Auxiliary Components Electronic Component

components

components

Main line

Fluid control

components

oacteria-removing filter

components

Vacuum

Fluid control

Vacuum

valves

How to order(Variation: blank, S, SR, C, D, M, Z, G2, G3) Without switch (CMK2)-(M)-(00)-(20) -(100) With switch (CMK2)-(M)-(00)-(20)-(100)-(T0H)-(R)-(V) FP1 (Y) Description Code A Variation Double acting/single rod Blank Single acting/push SR Single acting/pull Stroke A Variation С Double acting/air cushioned D Double acting/double rod M Double acting/rotation-stop Z Double acting/built-in speed controller Switch model No. G2 Double acting/coolant proof (packing NBR) G3 Double acting/coolant proof (packing FKM) **B** Mounting **B** Mounting Basic 00 LB Axial foot (both sides) LS Axial foot (one side) FA Rod side flange FB Head side flange CA Eye bracket CC Eye bracket integrated CC1 Eye bracket, bush pressfit CB Clevis Bracket (pin and split washer pin included) TA Rod side trunnion TB Head side trunnion © Bore size (mm) C Bore size 20 ø20 *8 25 ø25 *8 32 ø32 40 ø40 Port thread Port thread Blank Rc thread NPT thread (made to order) NN G thread (made-to-order product) A Precautions for model No. selection **B** Stroke length (mm) *1: One side foot (LS) has the max. stroke length of 50mm. Refer to the stroke length table on page 29 *2: Refer to Pneumatic Cylinders I (CB-029SA) for the min. Switch model No. stroke length with switch. Refer to the switch model No. on page 34 *3: The instantaneous max, temperature is the temperature when sparks and cutting chips, etc., instantaneously **G** Switch quantity contact the bellows. Switch quantity 1 on rod side *4: "I""Y" cannot be selected together. н 1 on head side *5: Refer to Pneumatic Cylinders I (CB-029SA) for made-to-D order specifications of rod end form. *6: Refer to Pneumatic Cylinders I (CB-029SA) for combinations of variations and options. (H) Option *7: Up to three built-in switches can be used. If four or more Option Max. ambient temp Instantaneous max. temp switches are required, switch mounting brackets for the extra *3 Bellows 100°C 200°C switches must be prepared separately *8 : For 20 or 25 bore size, the rod material is stainless steel 250°C 400°C Bellows as standard and the rod nut is zinc chromate. If a M Piston rod material (stainless steel) stainless steel rod nut is necessary, select the "M" Boss cutoff option code Accessory *9: For variations G2 and G3, the option M is unavailable. Accessory Rod eye

[Model No. example]

CMK2-M-00-20-100-T0H-R-VFP1Y

Model:Small bore cylinder Food-grade grease specifications

A Variation : Double acting/rotation-stop

B Mounting : Basic : Ø20 mm : Rc thread : Rc thread : Stroke : 100 mm

Switch model No. : Reed T0H switch, lead wire 1m

© Switch quantity : 1 on rod side © Option : Boss cutoff © Accessory : Rod clevis

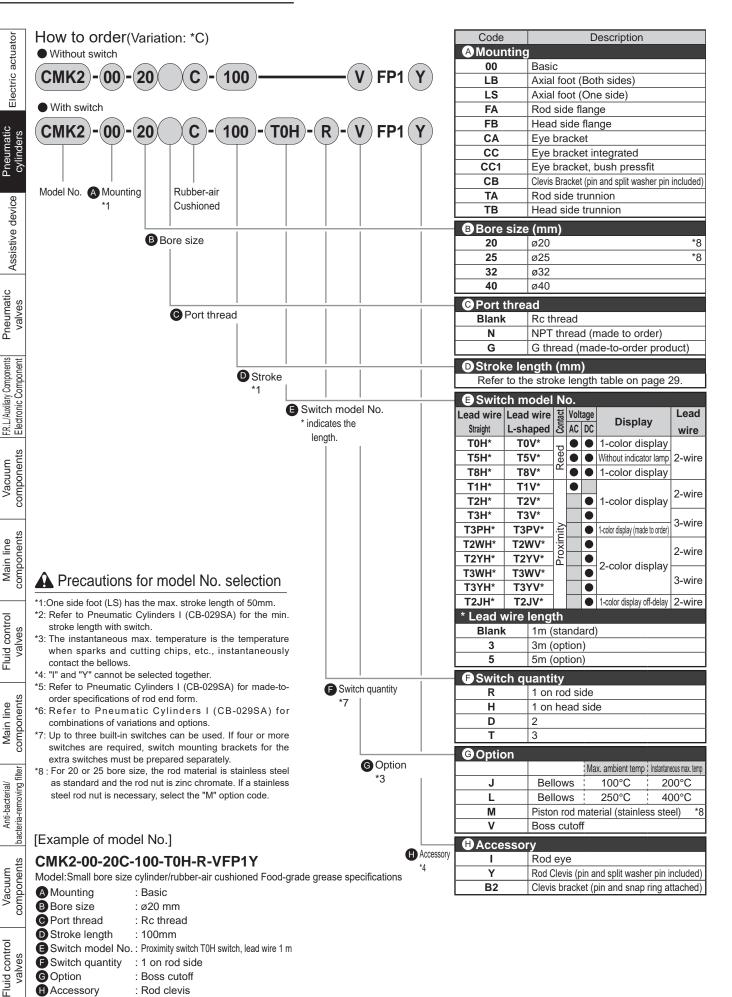
For dimensions, refer to the CMK2 Series in "Pneumatic Cylinders I (CB-029SA)".

Rod clevis (pin and split washer pin attached)

Clevis bracket (pin and snap ring attached)

B₂

CMK2-*C-FP1 Series



Switch quantity : 1 on rod side

: Boss cutoff

: Rod clevis

G Option

Accessory

CMK2-FP1 Series

Electric actuator

Assistive device

Pneumatic

F.R.L./Auxiliary Components

Vacuum

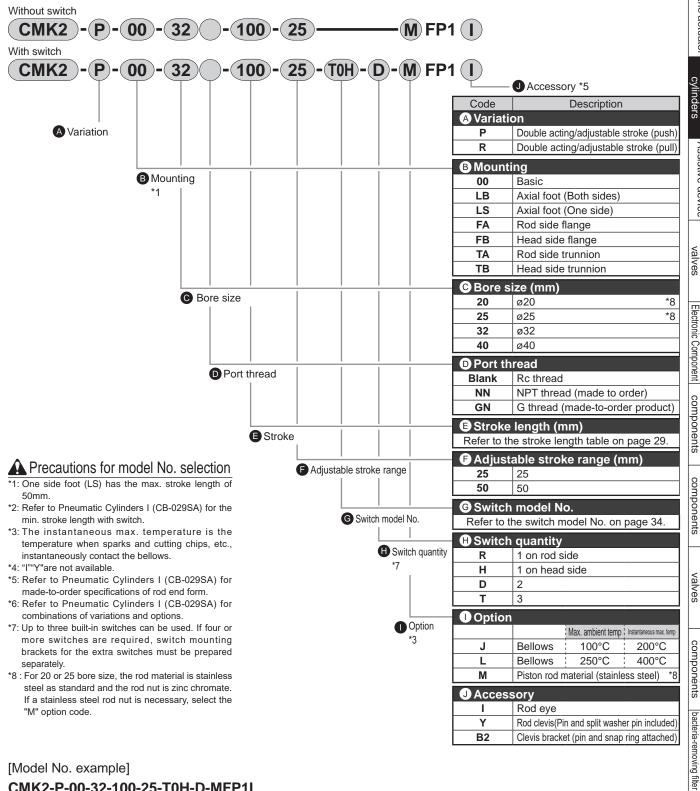
Main line

Fluid control

Main

Anti-bacterial

components Vacuum



[Model No. example]

CMK2-P-00-32-100-25-T0H-D-MFP1I

Model: Small bore cylinder Food-grade grease specifications

A Variation : Double acting/adjustable stroke (push)

B Mounting : Basic © Bore size : ø32 mm Port thread : Rc thread Stroke length : 100mm Adjustable stroke range : 25 mm

How to order(Variation: P, R)

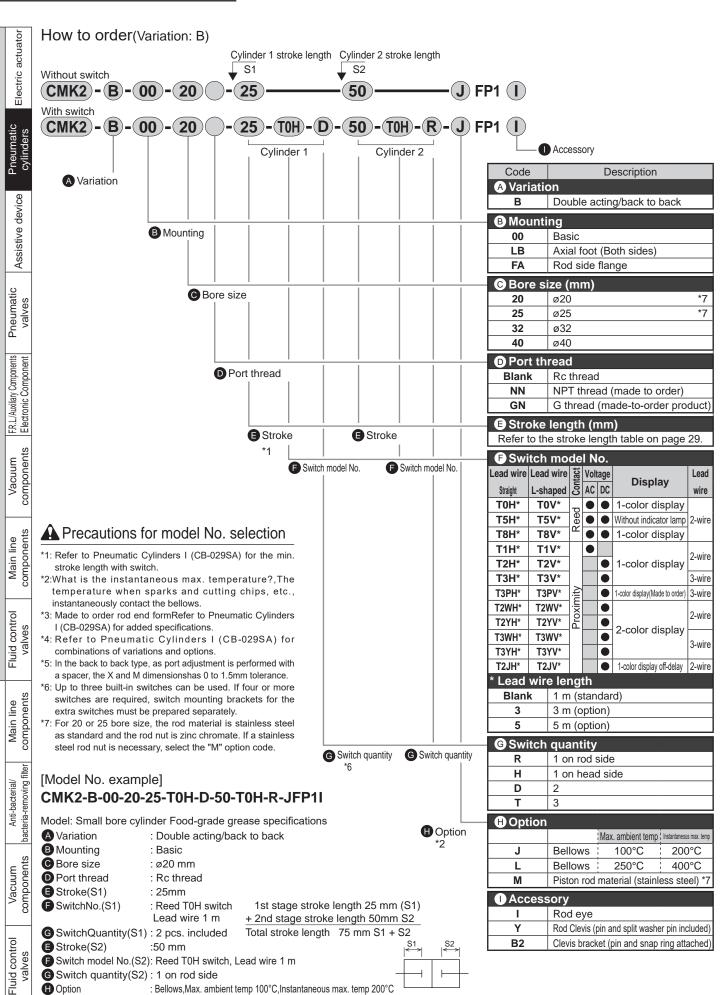
G Switch model No. : Reed T0H switch, lead wire 1m

Switch quantity

Option : Piston rod material stainless steel

J Accessory : Rod eye Fluid control

CMK2-FP1 Series



: Rod eye

Accessory

How to order

Switch model No. Variation: blank, S, SR, C, D, M, Z

Switch m	odel No.					
Lead wire	Lead wire	Contact	Volt	age	Display	Lead
Straight	L-shaped	Con	AC	DC	Display	Line
T0H*	T0V*	-	•	•	1-color display	
T5H*	T5V*	Reed	•	•	Without indicator lamp	2-wire
T8H*	T8V*		•	•	1-color display	
T1H*	T1V*		•			2-wire
T2H*	T2V*			•	1-color display	Z-WIIC
T3H*	T3V*			•		3-wire
T3PH*	T3PV*	jty		•	1-color display (made to order)	3-wire
T2WH*	T2WV*	Proximity		•		2-wire
T2YH*	T2YV*	Pro		•	2-color display	Z-WII
T3WH*	T3WV*			•	2-color display	3-wire
T3YH*	T3YV*			•		J-WII
T2JH*	T2JV*			•	1-color display Off-delay	2-wire
* Lead wi	re length					
Blank	1m (standa	rd)				
3	3m (option))				
5	5m (option))				

Variation:	G2	G3
variation.	υ Ζ,	\circ

Switch m	odel No.					
Lead wire	Lead wire	tact	Volt	age	Dioplay	Lead
Straight	L-shaped	Contact	AC DC		Display	Line
T2YLH*	T2YLV*	Proximity		•	2 color dioplay	2-wire
T3YLH*	T3YLV*	Prox		•	2-color display	3-wire
* Lead wi	re length					
Blank	1m (standar	d)				
3	3m (option)					
5	5m (option)					

How to order mounting brackets

● Variation: blank, S, SR, C, D, M, Z, *C, P, R, B

Bore size (mm) Mounting bracket	ø20	ø 2 5	ø32	ø40
Basic (00) *4	M1-00-20	M1-00-30	M1-00-30	M1-00-30
Axial foot (LB/LS)	M1-LB-20	M1-LB-30	M1-LB-30	M1-LB-30
Flange (FA/FB)	M1-FA-20	M1-FA-30	M1-FA-30	M1-FA-30
Trunnion (TA/TB)	M1-TA-20	M1-TA-30	M1-TA-30	M1-TA-40
Eye bracket (CA)	M1-CA-20-FP1	M1-CA-30-FP1	M1-CA-30-FP1	M1-CA-30-FP1
Clevis bracket (CB)	M1-CB-20-FP1	M1-CB-30-FP1	M1-CB-30-FP1	M1-CB-30-FP1

Variation: G2, G3

Bore size (mm) Mounting bracket	ø20	ø25	ø32	ø40
Basic (00) *4	M1-00-20	M1-00-30	M1-00-30	M1-00-30 (Head side)
Axial foot (LB/LS)	M1-LB-20	M1-LB-30	M1-LB-30	M1-LB-30 CMK2-G2-40-LS (LB rod side)
Flange (FA/FB)	M1-FA-20	M1-FA-30	M1-FA-30	CMK2-G2-40-FA(FA) M1-FA-30(FB)
Trunnion (TA/TB)	M1-TA-20	M1-TA-30	M1-TA-30	CMK2-G2-40-TA(TA) M1-TA-40(TB)
Eye bracket (CA)	M1-CA-20-FP1	M1-CA-30-FP1	M1-CA-30-FP1	M1-CA-30-FP1
Clevis bracket (CB)	M1-CB-20-FP1	M1-CB-30-FP1	M1-CB-30-FP1	M1-CB-30-FP1

^{*1 :} The rod cover nut, LS bracket (LB rod side), FA bracket, and TA bracket for variation "G2" "G3" with a bore size of ø40 are different from the standard.

For dimensions, refer to the CMK2 Series in "Pneumatic Cylinders I (CB-029SA)".

Dne

Pneumatic F.R.L./Au valves Electro

Assistive device

Electric actuator

F.R.L./Auxiliary Components
Electronic Component c

Vacuum Main line components components

line Fluid contr

I Main line components

Anti-bacterial/ bacteria-removing filter

Vacuum components

Fluid control valves

^{*2 :} Regarding mounting brackets, mounting nuts and toothed washers are included with the axial foot type and flange type. The trunnion type includes mounting nuts.

^{*3:} The axial foot bracket kit in the table above has one foot bracket. If both sides (rod side and head side) are required, the respective brackets need to be arranged.

^{*4 :} Mounting nut, toothed washer only. Although 00 set is attached with the basic product (1), use this when needed. (Contact CKD for rod side piping with a bore size of ø40 of variation "G2""G3".)

^{*5 :} For variation "D" "P" "R" "B", mounting brackets not set on the product are not available.

valves

Fluid control valves



Small bore size cylinder CMK2 series Catalog No. CC-1298A

CMK2-JG2/JG3-FP1 Series

■ Bore size: ø20/ø25/ø32/ø40

JISCode







Specifications

Item		CMK2-JG2/JG3					
Bore size mm	ø20	ø25	ø32	ø40			
Actuation		Double acting	/water resistant				
Working fluid		Compre	essed air				
Max. working pressure MPa		1	1.0				
Min. working pressure MPa		0	.15				
Proof pressure MPa		1.6					
Ambient temperature °C		-10 to 60 (no freezing)				
Port size		Ro	1/8				
Stroke tolerance mm		^{+2.0} (0 to 200) ^{+2.4}	(More than 200)				
Working piston speed mm/s		50 t	o 500				
Cushion	Rubber cushion						
Lubrication		Not required					
permissionVolume absorbed energy J	0.166	0.308	0.424	0.639			

Stroke

Bore size (mm)	Standard stroke (mm)	Max.Stroke length (mm)	Min. stroke (mm)	Min. stroke length with switch (mm) Min. stroke (mm)
ø20, ø25, ø32, ø40	25, 50, 75, 100, 150, 200, 250, 300	750	5	25

^{*1:} The custom stroke length is available in 1 mm increments.

^{*2:} One side foot (LS) has the max. stroke length of 50 mm.

Switch specifications

Type/model No.	Proximity switch specifications					
Item	T2YLH/T2YLV	T3YLH/T3YLV				
Applications	Dedicated for programmable controller	Programmable controller, relay				
Output method	-	NPN output				
Power supply voltage	-	10 to 28 VDC				
Load voltage/current	10 to 30 VDC, 5 to 20 mA *1	30 VDC or less, 50 mA or less				
Display lamp	Red/green LED	(Lit when ON)				
Leakage current	1 mA or less 10 μA or less					
Shock resistance	980 m / S ²					
Weight g	1 m: 33, 3 m: 87, 5 m: 142					

^{*1:} The above max. load current is 20 mA at 25°C.

The current is lower than 20 mA if the operating ambient temperature around the switch is higher than 25°C. (5 to 10 mA at 60°C)

Cylinder weight

(Unit: kg)

Item/mounting	St	roke length (S	S) = Product v	Switch	Switch rail	S= per 10mm			
Bore size (mm)	Basic (00)	Axial foot (LB)	Axial foot (LS)	furanZigata (FA, FB)	Eye bracket (CC)	weight (per 1 pc)	+ Band weight		
ø20	0.31	0.57	0.44	0.46	0.37		0.005	0.01	
ø25	0.32	0.58	0.45	0.47	0.39	Refer to the weight in the	0.005	0.01	
ø32	0.43	0.69	0.56	0.58	0.55	switch specifications.	0.009	0.02	
ø40	0.65	0.91	0.78	0.80	0.90		0.009	0.02	

(Example) Product weight of CMK2-JG2-FA-32-50-T2YL-D	Product weight when S = 0 mm
	Additional weight when S = 10 mm $0.02 \times \frac{\text{Product stroke length (50)}}{10} = 0.10 \text{ kg}$ Weight of 2 switches
	Weight of switch rail + 2 bands 0.018 kg Product weight

How to order mounting brackets

Bore size (mm) Mounting bracket	ø20	ø25	ø32	ø40		
Axial foot (LB, LS)	CMK2-JG2-20-LS	CMK2-JG2-20-LS	CMK2-JG2-20-LS	CMK2-JG2-40-LS CMK2-JG2-20-LS (LB head side)		
Flange (FA, FB)	CMK2-JG2-20-FA	CMK2-JG2-20-FA	CMK2-JG2-20-FA	CMK2-JG2-20-FA (for FB) CMK2-JG2-40-FA (for FA)		

^{*1:} Regarding mounting brackets, mounting nuts are included with the axial foot type and flange type.

Theoretical thrust table

(Unit: N)

Bore size	Operating	Working pressure MPa									
(mm)	direction	0.15	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
ø20	Push	47.1	62.8	94.2	1.26 x 10 ²	1.57 x 10 ²	1.88 x 10 ²	2.20 x 10 ²	2.51 x 10 ²	2.83 x 10 ²	3.14 x 10 ²
	Pull	35.3	47.1	70.7	94.2	1.18 x 10 ²	1.41 x 10 ²	1.65 x 10 ²	1.88 x 10 ²	2.12 x 10 ²	2.36 x 10 ²
ø25	Push	73.6	98.2	1.47 x 10 ²	1.96 x 10 ²	2.45 x 10 ²	2.95 x 10 ²	3.44 x 10 ²	3.93 x 10 ²	4.42 x 10 ²	4.91 x 10 ²
	Pull	56.7	75.6	1.13 x 10 ²	1.51 x 10 ²	1.89 x 10 ²	2.27 x 10 ²	2.64 x 10 ²	3.02 x 10 ²	3.40x 10 ²	3.78 x 10 ²
ø32	Push	1.21 x 10 ²	1.61 x 10 ²	2.41 x 10 ²	3.22 x 10 ²	4.02 x 10 ²	4.83 x 10 ²	5.63 x 10 ²	6.43 x 10 ²	7.24 x 10 ²	8.04 x 10 ²
	Pull	1.04 x 10 ²	1.38 x 10 ²	2.07 x 10 ²	2.76 x 10 ²	3.46 x 10 ²	4.15 x 10 ²	4.84x 10 ²	5.53 x 10 ²	6.22 x 10 ²	6.91 x 10 ²
ø40	Push	1.88 x 10 ²	2.51 x 10 ²	3.77 x 10 ²	5.03 x 10 ²	6.28 x 10 ²	7.54 x 10 ²	8.80 x 10 ²	1.01 x 10 ³	1.13 x 10 ³	1.26 x 10 ³
	Pull	1.65 x 10 ²	2.21 x 10 ²	3.31 x 10 ²	4.41 x 10 ²	5.51 x 10 ²	6.62 x 10 ²	7.72 x 10 ²	8.82 x 10 ²	9.92 x 10 ²	1.10 x 10 ³

^{*2:} With the axial foot (LB), two sets of the "CMK2-JG2-*-LS" table above are required.

CMK2-JG2/JG3-FP1 Series

actuator

Electric

Assistive device

Pneumatic

Components F.R.L./Auxiliary Components Electronic Component

components Vacuum

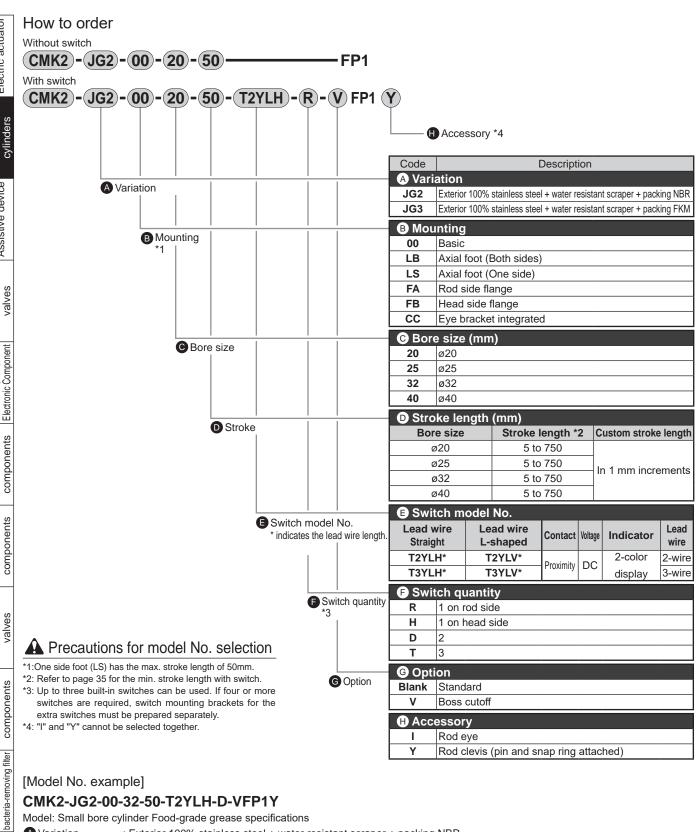
components

Main line

Fluid control

components

valves



CMK2-JG2-00-32-50-T2YLH-D-VFP1Y

Model: Small bore cylinder Food-grade grease specifications

A Variation : Exterior 100% stainless steel + water resistant scraper + packing NBR

B Mounting : Basic © Bore size : ø32 : 50mm Stroke length

Switch model No.: Proximity switch T2YLH, lead wire 1 m

Switch quantity : 2 pcs. included **G** Option : Boss cutoff Accessory : Rod clevis

For dimensions, refer to the CMK2 Series in "Pneumatic Cylinders I (CB-029SA)".

Fluid control