

Standard system table (Base piping)

1. Centralized exhaust

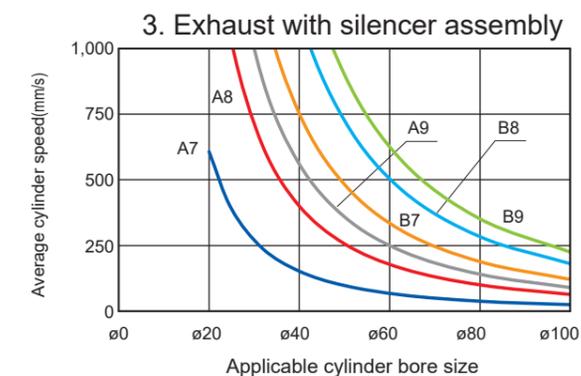
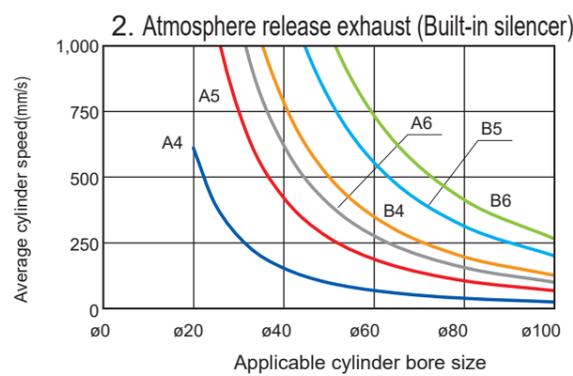
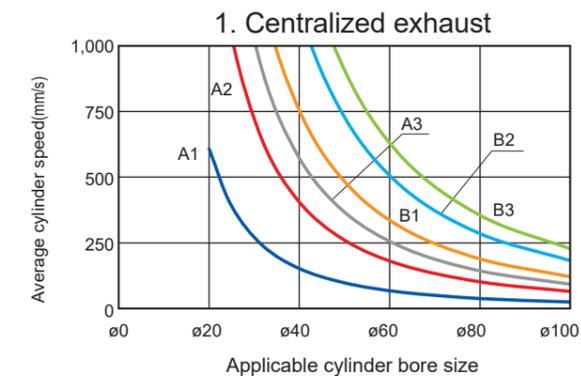
Series	Solenoid valve port size	System No.	Speed controller	Cylinder piping Piping length 1 m	Centralized exhaust piping	Composite effective area (mm ²)
TVG1	C4	A1	SC3W-M5-4	ø4 x ø2.5	ø8 x ø6 x 3 m	1.0
	C6	A2	SC3W-6-6	ø6 x ø4	ø8 x ø6 x 3 m	2.7
	C6	A3	SC1-8	ø6 x ø4	ø8 x ø6 x 3 m	3.8
TVG2	C6	B1	SC1-8	ø6 x ø4	ø10 x ø7.5 x 3 m	4.9
	C8	B2	SC1-8	ø8 x ø6	ø10 x ø7.5 x 3 m	7.5
	C10	B3	SC1-10	ø10 x ø7.5	ø10 x ø7.5 x 3 m	9.3

2. Atmosphere release exhaust (Built-in silencer)

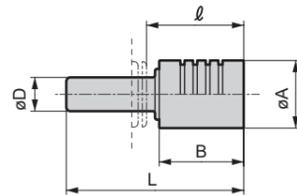
Series	Solenoid valve port size	System No.	Speed controller	Cylinder piping Piping length 1 m	End supply/exhaust block	Composite effective area (mm ²)
TVG1	C4	A4	SC3W-M5-4	ø4 x ø2.5	TVG1P-EB-08CS-X	1.0
	C6	A5	SC3W-6-6	ø6 x ø4		2.8
	C6	A6	SC1-8	ø6 x ø4		4.1
TVG2	C6	B4	SC1-8	ø6 x ø4	TVG2P-EB-10CS-X	5.1
	C8	B5	SC1-8	ø8 x ø6		8.2
	C10	B6	SC1-10	ø10 x ø7.5		10.8

3. Exhaust with silencer assembly

Series	Solenoid valve port size	System No.	Speed controller	Cylinder piping Piping length 1 m	Silencer	Composite effective area (mm ²)
TVG1	C4	A7	SC3W-M5-4	ø4 x ø2.5	SLW-H8	1.0
	C6	A8	SC3W-6-6	ø6 x ø4		2.6
	C6	A9	SC1-8	ø6 x ø4		3.7
TVG2	C6	B7	SC1-8	ø6 x ø4	SLW-H10	4.9
	C8	B8	SC1-8	ø8 x ø6		7.4
	C10	B9	SC1-10	ø10 x ø7.5		9.2



● Silencer



Model No.	D	L	A	B	l
SLW-H8	ø8	42	16	20	23
SLW-H10	ø10	53	20	27	31.5

Use the equipment selection guide for rough selection of the optimal model.

● Control equipment selection

As conditions, assume that the cylinder tube bore size to be used and whether to operate the cylinder at relatively high speed or relatively low speed are decided. Select the value of the cylinder theoretical reference speed using the table shown below as a guide.

Degree of cylinder speed	Theoretical reference speed (mm/s)
Low speed	250
Medium speed	500
High speed	750
Ultra-high speed	1,000

Select the appropriate standard system No. for the corresponding cylinder tube bore size and theoretical reference speed from the table in Equipment Selection Guide-1 (See P. 212).

● Theoretical reference speed: Indicates cylinder speed level, expressed by following formula. (This value approximately matches no-load speed. Speed decreases considerably when load applied.)

$$v_0 = 1920 \times \frac{S}{A} = 2445 \times \frac{S}{D^2} \quad (1)$$

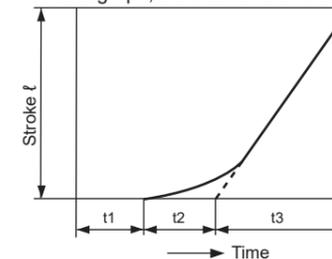
v_0 : Theoretical reference speed (mm/s)

A : Cylinder cross-sectional area (cm²)

S : Circuit combined effective area (exhaust side) (mm²)

D : Cylinder bore size (cm)

Shown in the graph, theoretical reference speed is the speed in the range operating at constant velocity



$$v_0 = \frac{l}{t_3} \text{ (mm/s)}$$

t_1 : Time until movement starts

t_2 : First-order lag time

t_3 : Time operating at constant velocity

l : Stroke

● Note) t_1, t_2 vary with load.
Can be almost neglected at no-load.

● Required flow rate: Instantaneous flow rate when cylinder operates at speed v_0 , shown in following table. Table shows values at $P = 0.5 \text{ MPa}$. Required flow rate is value needed to select clean air system equipment.

$$Q = \frac{A v_0 (P + 0.101) \times 60}{0.101 \times 10^4} \quad (2)$$

Q : Required flow rate (L/min) (ANR)

P : Supply pressure (MPa)

● Required effective area: Combined effective area of exhaust side circuit required to operate cylinder at speed v_0 . (Combined effective area of solenoid valve, speed controller, silencer, piping) Conversion between effective area S and sonic conductance C is $S \approx 5.0 \times C$.

● Appropriate standard system: Most appropriate combination of solenoid valve, speed controller, silencer, and piping diameter to operate cylinder at speed v_0 . Table combinations are for piping length approximately 1 m.

Expressed as follows in practical units.

$$\frac{P_2 + 0.1}{P_1 + 0.1} \text{ When } \leq b, \text{ choked flow}$$

$$Q = 600 \times C (P_1 + 0.1) \sqrt{\frac{293}{273+t}} \quad (1)$$

$$\frac{P_2 + 0.1}{P_1 + 0.1} \text{ When } > b, \text{ subsonic flow}$$

$$Q = 600 \times C (P_1 + 0.1) \sqrt{1 - \left(\frac{P_2 + 0.1}{P_1 + 0.1} - b \right)^2} \sqrt{\frac{293}{273+t}} \quad (2)$$

Q : Air flow rate [dm³/min (ANR)], SI unit dm³(Cubic decimeter) may also be expressed as l (liter). 1 dm³=1 l
 C : Sonic conductance [dm³/(s·bar)]
 b : Critical pressure ratio [-]
 P_1 : Upstream pressure [MPa]
 P_2 : Downstream pressure [MPa]
 t : Temperature [°C]

When calculating with effective area S , calculate $C = S/5$ and substitute the value C into the above formula.

For subsonic flow, substitute $b = 0.5$ into formula (2).

TVG1 to 2 Series

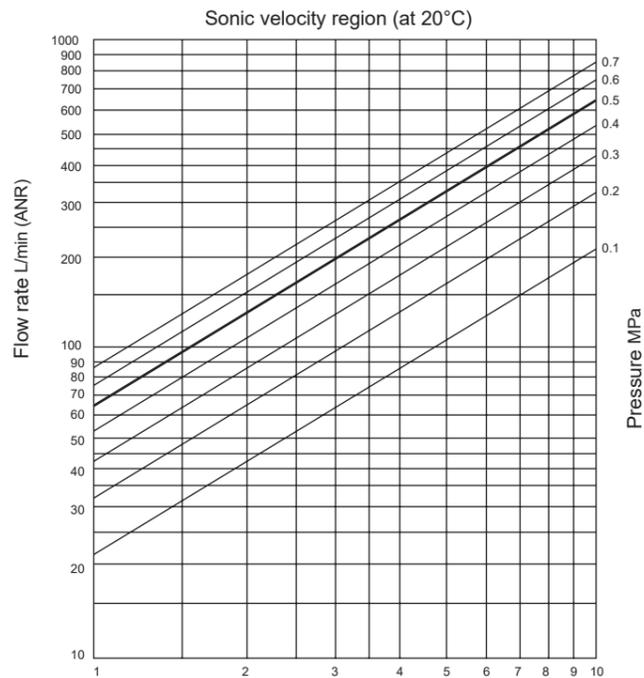
Technical data ① Pneumatic system selection guide

TVG Series [Equipment Selection Guide]

Cylinder bore size (mm)	Theoretical reference speed (mm/s)	Required flow rate (L/min)(ANR)	Required effective area (mm ²)	Appropriate standard system No.		
				1. Centralized exhaust	2. Atmosphere release exhaust	3. Exhaust with silencer assembly
ø6	(500)	-	(0.1)	A1	A4	A7
ø10	(500)	-	(0.2)	A1	A4	A7
ø16	(500)	-	(0.5)	A1	A4	A7
ø20	250	28	0.4	A1	A4	A7
	500	56	0.8	A1	A4	A7
	750	84	1.2	A2	A5	A8
	1000	110	1.6	A2	A5	A8
ø25	250	44	0.6	A1	A4	A7
	500	88	1.3	A2	A5	A8
	750	130	1.9	A2	A5	A8
	1000	180	2.6	A2	A5	A8
ø32	250	72	1.0	A2	A5	A8
	500	140	2.1	A2	A5	A8
	750	220	3.1	A3	A6	A9
	1000	290	4.2	B1	B4	B7
ø40	250	110	1.6	A2	A5	A8
	500	220	3.3	A3	A6	A9
	750	340	4.9	B1	B4	B7
	1000	450	6.5	B2	B5	B8
ø50	250	180	2.6	A2	A5	A8
	500	350	5.1	B2	B4	B8
	750	530	7.7	B3	B5	B9
ø63	1000	700	10.2	-	B6	-
	250	280	4.1	B1	A6	B7
	500	560	8.1	B3	B5	B9
ø80	750	830	12.2	-	-	-
	1000	1,100	16.2	-	-	-
	250	450	6.5	B2	B5	B8
	500	900	13.1	-	-	-
ø100	750	1,300	19.6	-	-	-
	1000	1,800	26.2	-	-	-
	250	700	10.2	-	B6	-
	500	1,400	20.5	-	-	-
ø100	750	2,100	30.7	-	-	-
	1000	2,800	40.9	-	-	-

* System No.P. 210.

[Effective Area]



Effective cross-sectional area mm²
 If the effective cross-sectional area value is
 ×10⁻¹ or ×10ⁿ, multiply the flow rate value by
 the same number.

[Clean Air System Components]

Clean air system components

Product name	Model No.	Port size	Maximum flow rate (l/min atmospheric pressure connection)
F.R.L. Kit	C1000-6-W	Rc1/8	450
	C1000-8-W	Rc1/4	630
	C3000-8-W	Rc1/4	1280
	C3000-10-W	Rc3/8	1750
	C4000-8-W	Rc1/4	1430
	C4000-10-W	Rc3/8	2400
F.R. Unit	C4000-15-W	Rc1/2	3000
	W1000-6-W	Rc1/8	830
	W1000-8-W	Rc1/4	1150
	W3000-8-W	Rc1/4	2150
	W3000-10-W	Rc3/8	2430
	W4000-8-W	Rc1/4	2500
Air filter (F)	W4000-10-W	Rc3/8	4350
	W4000-15-W	Rc1/2	4750
	F1000-6-W	Rc1/8	460
	F1000-8-W	Rc1/4	610
	F3000-8-W	Rc1/4	1230
	F3000-10-W	Rc3/8	1500
Regulator (R)	F4000-8-W	Rc1/4	1320
	F4000-10-W	Rc3/8	2140
	F4000-15-W	Rc1/2	3000
	R1000-6-W	Rc1/8	770
	R1000-8-W	Rc1/4	1350
	R3000-8-W	Rc1/4	2000
Lubricator (L)	R3000-10-W	Rc3/8	2600
	R4000-8-W	Rc1/4	2500
	R4000-10-W	Rc3/8	4400
	R4000-15-W	Rc1/2	5000
	L1000-6-W	Rc1/8	550
	L1000-8-W	Rc1/4	700
Safety precautions	L3000-8-W	Rc1/4	1100
	L3000-10-W	Rc3/8	2250
	L4000-8-W	Rc1/4	1000
	L4000-10-W	Rc3/8	1700
L4000-15-W	Rc1/2	2700	

Note) Maximum flow rate : For FRL, FR, and R, the primary pressure is 0.7 MPa, the set pressure is 0.5 MPa, and the pressure drop is 0.1 MPa. For air filters, the flow rate is when the primary pressure is 0.7 MPa and the pressure drop is 0.02 MPa ; for lubricators, it is when the primary pressure is 0.5 MPa and the pressure drop is 0.03 MPa.

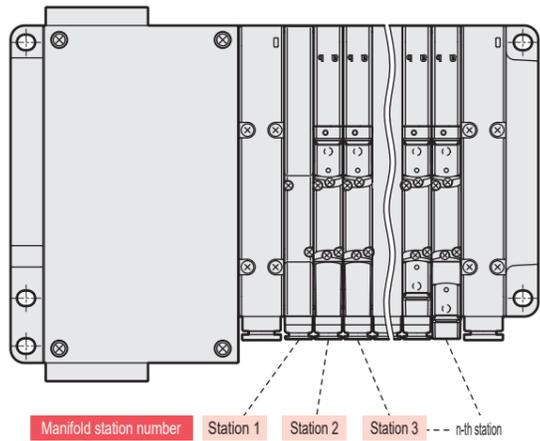
MEMO

Centralized terminal block type (Wiring method EA1A, EA1B, EA1C)

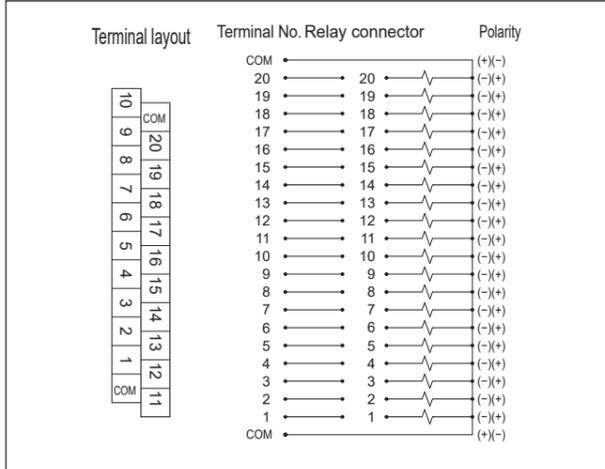
Precautions for wiring

[Precautions for centralized terminal block type (EA1□)]

- For the centralized terminal block type, common wiring is pre-processed internally. In the case of an independent contact PLC output unit, perform common wiring for the contact section.
- Check the correspondence between the station number and the solenoid position to prevent incorrect wiring. (According to the table below)
- Please note that solenoid counts exceeding 20 points cannot be supported. (EA1C has a maximum of 16 points.)
- Manifold station numbers are set in order from the left with the piping port facing the front.
- Voltage drop occurs due to simultaneous energization and cable length. Please confirm that the voltage drop to the solenoid is within 10% of the rated voltage.



Internal connection of wiring method EA1□ (Max. number of solenoids: 20 points)



Terminal array of wiring method EA1□ (Example)

- *1: The numbers in Valve No. 1a, 1b, 2a, 2b... represent the 1st station, 2nd station, and the alphabets a and b indicate the a-side solenoid and b-side solenoid. The maximum number of manifold stations varies depending on the model. Check the model specifications.
- *2: When using a single solenoid with standard wiring (double wiring), the operation lamp will light up if the (Empty) part in the table below is energized, but this is not a malfunction.

[Standard wiring (Double wiring)]

(Max. 10 MF stations)

Terminal block No.	COM	20	19	18	17	16	15	14	13	12	11
Valve No.	COM	(Empty)	10a	(Empty)	9a	(Empty)	8a	(Empty)	7a	(Empty)	6a
Terminal block No.	10	9	8	7	6	5	4	3	2	1	COM
Valve No.	(Empty)	5a	(Empty)	4a	(Empty)	3a	(Empty)	2a	(Empty)	1a	COM

(Max. 10 MF stations)

Terminal block No.	COM	20	19	18	17	16	15	14	13	12	11
Valve No.	COM	10b	10a	9b	9a	8b	8a	7b	7a	6b	6a
Terminal block No.	10	9	8	7	6	5	4	3	2	1	COM
Valve No.	5b	5a	4b	4a	3b	3a	2b	2a	1b	1a	COM

(Max. 20 solenoid points)

Terminal block No.	COM	20	19	18	17	16	15	14	13	12	11
Valve No.	COM	10b	10a	9b	9a	8b	8a	7b	7a	(Empty)	6a
Terminal block No.	10	9	8	7	6	5	4	3	2	1	COM
Valve No.	5b	5a	4b	4a	(Empty)	3a	(Empty)	2a	(Empty)	1a	COM

Terminal No.



[Single solenoid, Double solenoid layout designation]

(Max. 20 MF stations)

Terminal block No.	COM	20	19	18	17	16	15	14	13	12	11
Valve No.	COM	20a	19a	18a	17a	16a	15a	14a	13a	12a	11a
Terminal block No.	10	9	8	7	6	5	4	3	2	1	COM
Valve No.	10a	9a	8a	7a	6a	5a	4a	3a	2a	1a	COM

(Max. 10 MF stations)

Terminal block No.	COM	20	19	18	17	16	15	14	13	12	11
Valve No.	COM	10b	10a	9b	9a	8b	8a	7b	7a	6b	6a
Terminal block No.	10	9	8	7	6	5	4	3	2	1	COM
Valve No.	5b	5a	4b	4a	3b	3a	2b	2a	1b	1a	COM

(Max. 20 solenoid points)

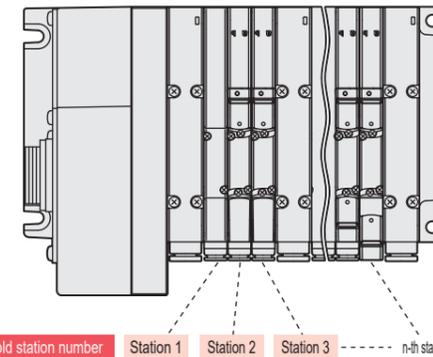
Terminal block No.	COM	20	19	18	17	16	15	14	13	12	11
Valve No.	COM	(Empty)	(Empty)	(Empty)	(Empty)	10b	10a	9b	9a	8b	8a
Terminal block No.	10	9	8	7	6	5	4	3	2	1	COM
Valve No.	7b	7a	6a	5b	5a	4b	4a	3a	2a	1a	COM

Multi-connector type (Wiring method FA1A, FA1B)

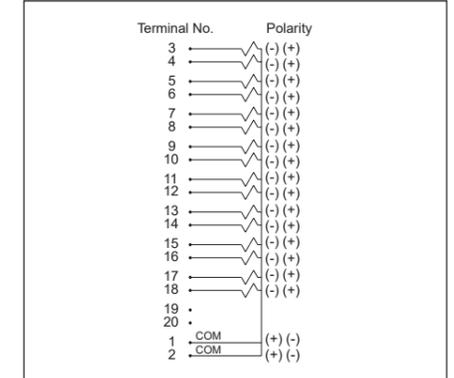
Precautions for wiring

[Precautions for multi-connector type (FA1□)]

- For the centralized terminal block type, common wiring is pre-processed internally. In the case of an independent contact PLC output unit, perform common wiring for the contact section.
- Check the correspondence between the station number and the solenoid position to prevent incorrect wiring. (According to the table below)
- Please note that solenoid counts exceeding 16 points cannot be supported.
- Manifold station numbers are set in order from the left with the piping port facing the front.
- Voltage drop occurs due to simultaneous energization and cable length. Please confirm that the voltage drop to the solenoid is within 10% of the rated voltage.



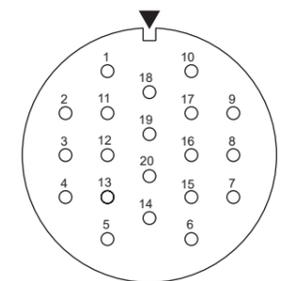
Internal wiring of wiring method FA1□ (Up to 16 solenoid points max.)



Terminal array of wiring method FA1□ (Example)

- *1 : The numbers in Valve No. 1a, 1b, 2a, 2b... represent the 1st station, 2nd station, and the alphabets a and b indicate the a-side solenoid and b-side solenoid. The maximum number of manifold stations varies depending on the model. Check the model specifications.
- *2 : When using a single solenoid with standard wiring (double wiring), the operation lamp will light up if the (Empty) part in the table below is energized, but this is not a malfunction.

Terminal No.



[Standard wiring (Double wiring)]

(Max. 8 MF stations)

Terminal No.	20	19	18	17	16	15	14	13	12	11
Valve No.	(None)	(None)	(Empty)	8a	(Empty)	7a	(Empty)	6a	(Empty)	5a
Terminal No.	10	9	8	7	6	5	4	3	2	1
Valve No.	(Empty)	4a	(Empty)	3a	(Empty)	2a	(Empty)	1a	COM	COM

(Max. 8 MF stations)

Terminal No.	20	19	18	17	16	15	14	13	12	11
Valve No.	(None)	(None)	8b	8a	7b	7a	6b	6a	5b	5a
Terminal No.	10	9	8	7	6	5	4	3	2	1
Valve No.	4b	4a	3b	3a	2b	2a	1b	1a	COM	COM

(Max. 16 solenoid points)

Terminal No.	20	19	18	17	16	15	14	13	12	11
Valve No.	(None)	(None)	8b	8a	(Empty)	7a	6b	6a	5b	5a
Terminal No.	10	9	8	7	6	5	4	3	2	1
Valve No.	4b	4a	(Empty)	3a	2b	2a	(Empty)	1a	COM	COM

[Single solenoid, Double solenoid layout designation]

(Max. 16 MF stations)

Terminal No.	20	19	18	17	16	15	14	13	12	11
Valve No.	(None)	(None)	16a	15a	14a	13a	12a	11a	10a	9a
Terminal No.	10	9	8	7	6	5	4	3	2	1
Valve No.	8a	7a	6a	5a	4a	3a	2a	1a	COM	COM

(Max. 8 MF stations)

Terminal No.	20	19	18	17	16	15	14	13	12	11
Valve No.	(None)	(None)	8b	8a	7b	7a	6b	6a	5b	5a
Terminal No.	10	9	8	7	6	5	4	3	2	1
Valve No.	4b	4a	3b	3a	2b	2a	1b	1a	COM	COM

(Max. 16 solenoid points)

Terminal No.	20	19	18	17	16	15	14	13	12	11
Valve No.	(None)	(None)	10b	10a	9b	9a	8b	8a	7b	7a
Terminal No.	10	9	8	7	6	5	4	3	2	1
Valve No.	6a	5b	5a	4b	4a	3a	2a	1a	COM	COM

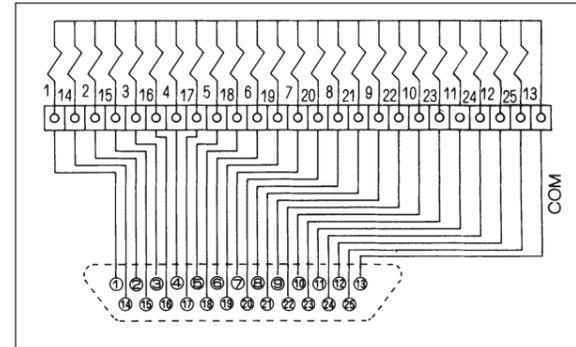
D-sub connector type (Wiring method GA1A, GA1B, GA1C)

Precautions for wiring

[About GA1□ connector]

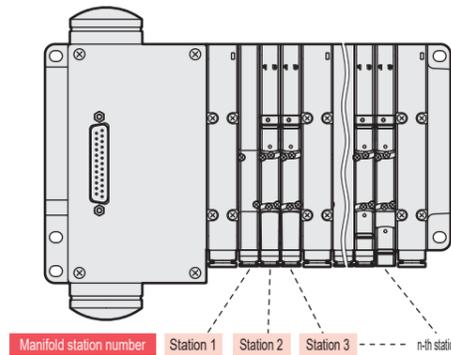
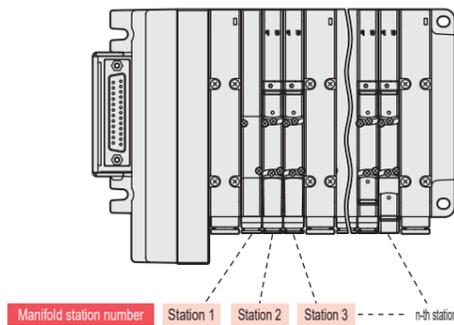
The connector used for wiring method GA1□ is generally called a D-sub connector and is widely used in FA and OA equipment. In particular, the 25P type is also the specified connector for the RS-232C standard adopted for PC communication functions. Note that the manifold station numbers are set in order from the left with the piping port facing the front.

Internal wiring for wiring method GA1□ (GA1A and GA1B up to 24 solenoid points, GA1C up to 16 solenoid points)



GA1A,GA1B

GA1C

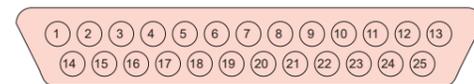


Connector pin array of wiring method GA1□ (Example)

*1: The numbers in Valve No. 1a, 1b, 2a, 2b... represent the 1st station, 2nd station, and the alphabets a and b indicate the a-side solenoid and b-side solenoid. The maximum number of manifold stations varies depending on the model. Check the model specifications.

*2: When using a single solenoid with standard wiring (double wiring), the operation lamp will light up if the (Empty) part in the table below is energized, but this is not a malfunction.

Connector pin No.



[Standard wiring (Double wiring)]

(Max. 12 MF stations)

● For single solenoid valve

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13
Valve No.	1a	2a	3a	4a	5a	6a	7a	8a	9a	10a	11a	12a	COM
Pin No.	14	15	16	17	18	19	20	21	22	23	24	25	
Valve No.	(Empty)												

[Single solenoid, Double solenoid layout designation]

(Max. 24 MF stations)

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13
Valve No.	1a	3a	5a	7a	9a	11a	13a	15a	17a	19a	21a	23a	COM
Pin No.	14	15	16	17	18	19	20	21	22	23	24	25	
Valve No.	2a	4a	6a	8a	10a	12a	14a	16a	18a	20a	22a	24a	

(Max. 12 MF stations)

● For double solenoid valve

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13
Valve No.	1a	2a	3a	4a	5a	6a	7a	8a	9a	10a	11a	12a	COM
Pin No.	14	15	16	17	18	19	20	21	22	23	24	25	
Valve No.	1b	2b	3b	4b	5b	6b	7b	8b	9b	10b	11b	12b	

(Max. 12 MF stations)

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13
Valve No.	1a	2a	3a	4a	5a	6a	7a	8a	9a	10a	11a	12a	COM
Pin No.	14	15	16	17	18	19	20	21	22	23	24	25	
Valve No.	1b	2b	3b	4b	5b	6b	7b	8b	9b	10b	11b	12b	

(Max. 24 solenoid points)

● Mix(Single/double mixed) case/when

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13
Valve No.	1a	2a	3a	4a	5a	6a	7a	8a	9a	10a	11a	12a	COM
Pin No.	14	15	16	17	18	19	20	21	22	23	24	25	
Valve No.	(Empty)	(Empty)	3b	4b	(Empty)	(Empty)	7b	(Empty)	(Empty)	(Empty)	11b	12b	

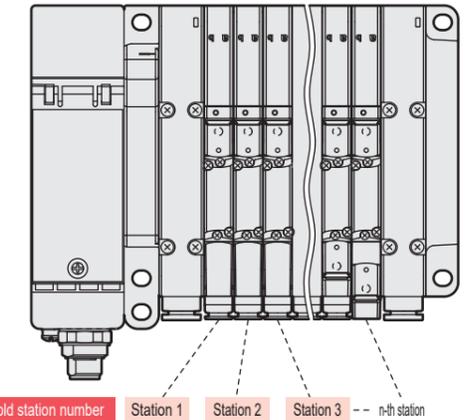
(Max. 24 solenoid points)

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13
Valve No.	1a	3a	4a	5a	7a	8a	10a	11b	12b	14a	15b	17a	COM
Pin No.	14	15	16	17	18	19	20	21	22	23	24	25	
Valve No.	2a	3b	4b	6a	7b	9a	11a	12a	13a	15a	16a	17b	

Serial transmission type: Wiring method

About J□□ serial transmission type

- Device station output numbers vary by manufacturer, but the correspondence between internal connector pin numbers and manifold solenoids is as shown in the table below.
- Manifold station numbers are set in order from the left with the piping port facing the front, regardless of the position of the wiring block.
- Since internal connectors are wired in order, if the number of solenoid points is less than the number of output points, empty numbers will appear in the output numbers, but the output of these empty numbers cannot be used to drive devices other than the solenoid valve manifold being used.
- The power supply is 24 VDC only.
- Firmly tighten the fixing screws of the included connector. (Appropriate tightening torque 0.3 N·m)



Valve No. array corresponding to solenoid output No. of wiring method J□□ (Example)

*: Valve No. 1a, 1b, 2a, 2b... numbers represent 1st station, 2nd station, and alphabets a,b mean a-side solenoid, b-side solenoid. Maximum manifold stations vary by model. Check model-specific specifications.

[Standard wiring (Double wiring)]

● For single solenoid valve

Solenoid Output No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Valve No.	1a	(Empty)	2a	(Empty)	3a	(Empty)	4a	(Empty)	5a	(Empty)	6a	(Empty)	7a	(Empty)	8a	(Empty)
Solenoid Output No.	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
Valve No.	9a	(Empty)	10a	(Empty)	11a	(Empty)	12a	(Empty)	13a	(Empty)	14a	(Empty)	15a	(Empty)	16a	(Empty)

[Single/Double mixed wiring]

Solenoid Output No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Valve No.	1a	2a	3a	4a	5a	6a	7a	8a	9a	10a	11a	12a	13a	14a	15a	16a
Solenoid Output No.	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
Valve No.	17a	18a	19a	20a	21a	22a	23a	24a	(Empty)							

● For double solenoid valve

Solenoid Output No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Valve No.	1a	1b	2a	2b	3a	3b	4a	4b	5a	5b	6a	6b	7a	7b	8a	8b
Solenoid Output No.	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
Valve No.	9a	9b	10a	10b	11a	11b	12a	12b	13a	13b	14a	14b	15a	15b	16a	16b

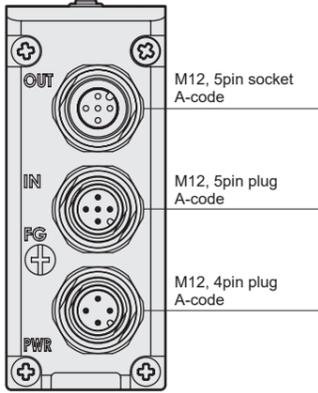
Solenoid Output No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Valve No.	1a	1b	2a	2b	3a	3b	4a	4b	5a	5b	6a	6b	7a	7b	8a	8b
Solenoid Output No.	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
Valve No.	9a	9b	10a	10b	11a	11b	12a	12b	13a	13b	14a	14b	15a	15b	16a	16b

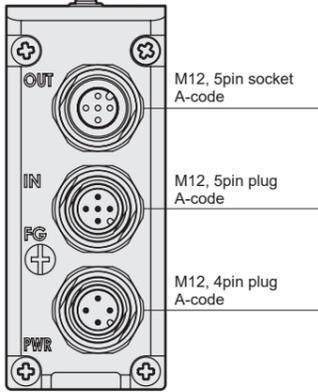
● For mixed (single/double combination)

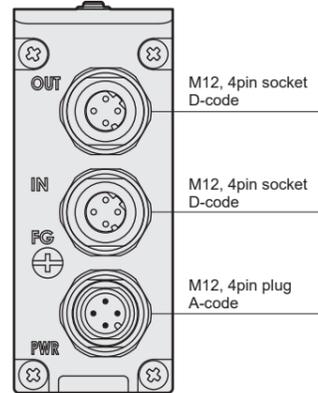
Solenoid Output No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Valve No.	1a	(Empty)	2a	(Empty)	3a	3b	4a	4b	5a	(Empty)	6a	(Empty)	7a	7b	8a	(Empty)
Solenoid Output No.	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
Valve No.	9a	(Empty)	10a	10b	11a	11b	12a	(Empty)	13a	(Empty)	14a	14b	15a	15b	16a	(Empty)

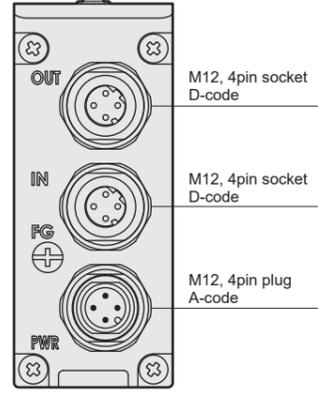
Solenoid Output No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Valve No.	1a	2a	3a	3b	4a	4b	5a	6a	7a	7b	8a	9a	10a	10b	11a	11b
Solenoid Output No.	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
Valve No.	12a	13a	14a	14b	15a	15b	16a	17a	18a	18b	19a	20a	21a	21b	22a	22b

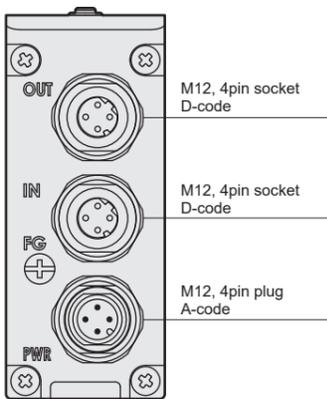
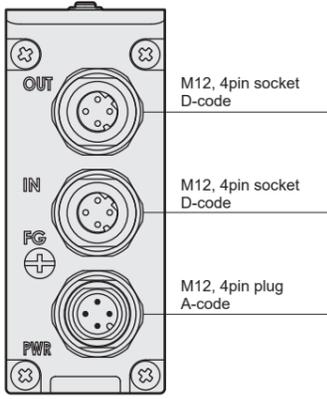
* Do not use (Empty).

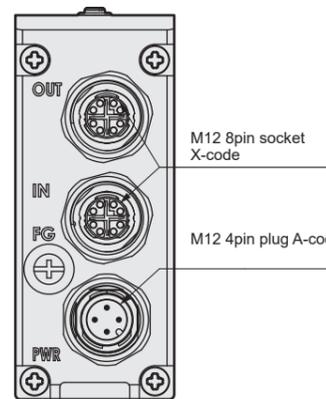
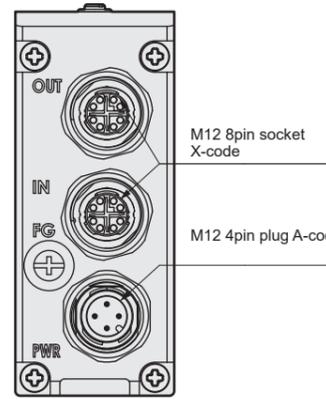
Model No.	LED display	Wiring connection method																																															
JA1□ DeviceNet	<p>MS <input type="checkbox"/></p> <p>NS <input type="checkbox"/></p> <p>PW <input type="checkbox"/></p> <p>PW(V) <input type="checkbox"/></p> <table border="1"> <thead> <tr> <th>LED name</th> <th>Display content</th> </tr> </thead> <tbody> <tr> <td>MS</td> <td>Displays the status of the device station unit related to DeviceNet with LED color (green/red) and lighting status (on/flashing)</td> </tr> <tr> <td>NS</td> <td>Displays the status of the network related to DeviceNet with LED color (green/red) and lighting status (on/flashing)</td> </tr> <tr> <td>PW</td> <td>Lights up when communication power is ON. Lights up green when normal</td> </tr> <tr> <td>PW(V)</td> <td>Lights up when valve power is ON. Lights up green when normal (Cannot be monitored when communication power is not turned on)</td> </tr> </tbody> </table>	LED name	Display content	MS	Displays the status of the device station unit related to DeviceNet with LED color (green/red) and lighting status (on/flashing)	NS	Displays the status of the network related to DeviceNet with LED color (green/red) and lighting status (on/flashing)	PW	Lights up when communication power is ON. Lights up green when normal	PW(V)	Lights up when valve power is ON. Lights up green when normal (Cannot be monitored when communication power is not turned on)	 <p>M12, 5pin socket A-code</p> <p>M12, 5pin plug A-code</p> <p>M12, 4pin plug A-code</p> <p>Communication connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="5">IN OUT</td> <td>1</td> <td>Drain</td> <td>Shield terminal</td> </tr> <tr> <td>2</td> <td>V+</td> <td>Communication power (+)</td> </tr> <tr> <td>3</td> <td>V-</td> <td>Communication power (-)</td> </tr> <tr> <td>4</td> <td>CAN_H</td> <td>Communication terminal (H)</td> </tr> <tr> <td>5</td> <td>CAN_L</td> <td>Communication terminal (L)</td> </tr> </tbody> </table> <p>Power connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="4">PWR</td> <td>1</td> <td>NC</td> <td>Unused</td> </tr> <tr> <td>2</td> <td>Valve power</td> <td>24V</td> </tr> <tr> <td>3</td> <td>NC</td> <td>Unused</td> </tr> <tr> <td>4</td> <td>Valve power</td> <td>0V</td> </tr> </tbody> </table> <p>●Communication line wiring Purchase a communication cable or connector that meets the specifications for this product. Refer to the communication connector pin array and communication cable wiring example below for the wiring method. Both sides cable connector : Model DCA1-5CN□□W1 (socket/plug) OMRON Corporation One-side cable connector for IN : Model DCA1-5CN□□F1 (socket) OMRON Corporation For OUT : Model DCA1-5CN□□H1 (plug) OMRON Corporation</p> <p>●Wiring to power socket Purchase a power cable or connector that meets the specifications for this product. Recommended M12-loose wire type power cable :TypeXS2F-D421-□8□-□Straight OMRON Recommended communication plug and power cable :Part No.:2103 212 2305 Assembly M12 connector Harting Wire size:AWG22-18, Suitable cable diameter:φ6-8 *□Varies by cable specification</p>	Port	Pin	Signal name	Function	IN OUT	1	Drain	Shield terminal	2	V+	Communication power (+)	3	V-	Communication power (-)	4	CAN_H	Communication terminal (H)	5	CAN_L	Communication terminal (L)	Port	Pin	Signal name	Function	PWR	1	NC	Unused	2	Valve power	24V	3	NC	Unused	4	Valve power	0V
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JA3□ EtherCAT	<p>RUN <input type="checkbox"/></p> <p>ERR <input type="checkbox"/></p> <p>L/A IN <input type="checkbox"/></p> <p>L/A OUT <input type="checkbox"/></p> <p>INFO <input type="checkbox"/></p> <p>PW <input type="checkbox"/></p> <p>PW(V) <input type="checkbox"/></p> <table border="1"> <thead> <tr> <th>LED name</th> <th>Display content</th> </tr> </thead> <tbody> <tr> <td>RUN</td> <td>Displays EtherCAT communication status with LED (green) lighting status (off/on/flashing) (Lights up green during normal communication)</td> </tr> <tr> <td>ERR</td> <td>Displays EtherCAT error status with LED (red) lighting status (off/on/flashing) (Off during normal communication)</td> </tr> <tr> <td>L/A IN</td> <td>Displays Ethernet port (IN side) status with LED (green) lighting status (off/on/high-speed flashing)</td> </tr> <tr> <td>L/A OUT</td> <td>Displays Ethernet port (OUT side) status with LED (green) lighting status (off/on/high-speed flashing)</td> </tr> <tr> <td>INFO</td> <td>Displays device station unit error status with LED (red) (Off during normal operation)</td> </tr> <tr> <td>PW</td> <td>Lights up when unit power is ON. Lights up green when normal</td> </tr> <tr> <td>PW(V)</td> <td>Lights up when valve power is ON. Lights up green when normal (Cannot be monitored when unit power is not turned on)</td> </tr> </tbody> </table>	LED name	Display content	RUN	Displays EtherCAT communication status with LED (green) lighting status (off/on/flashing) (Lights up green during normal communication)	ERR	Displays EtherCAT error status with LED (red) lighting status (off/on/flashing) (Off during normal communication)	L/A IN	Displays Ethernet port (IN side) status with LED (green) lighting status (off/on/high-speed flashing)	L/A OUT	Displays Ethernet port (OUT side) status with LED (green) lighting status (off/on/high-speed flashing)	INFO	Displays device station unit error status with LED (red) (Off during normal operation)	PW	Lights up when unit power is ON. Lights up green when normal	PW(V)	Lights up when valve power is ON. Lights up green when normal (Cannot be monitored when unit power is not turned on)	 <p>M12, 4pin socket D-code</p> <p>M12, 4pin socket D-code</p> <p>M12, 4pin plug A-code</p> <p>Communication connector pin array</p> <table border="1"> <thead> <tr> <th>M12 pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="4">IN OUT</td> <td>1</td> <td>TD+</td> <td>Transmission data, plus</td> </tr> <tr> <td>2</td> <td>RD+</td> <td>Reception data, plus</td> </tr> <tr> <td>3</td> <td>TD-</td> <td>Transmission data, minus</td> </tr> <tr> <td>4</td> <td>RD-</td> <td>Reception data, minus</td> </tr> </tbody> </table> <p>Power connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="4">PWR</td> <td>1</td> <td>Unit power</td> <td>24V</td> </tr> <tr> <td>2</td> <td>Valve power</td> <td>24V</td> </tr> <tr> <td>3</td> <td>Unit power</td> <td>0V</td> </tr> <tr> <td>4</td> <td>Valve power</td> <td>0V</td> </tr> </tbody> </table> <p>• Unit power and valve power are separate power supplies. Supply from the power connector (24 VDC). • Connect the EtherCAT cable from the previous station to the communication connector (IN). • The connector on the wiring side must be prepared by the customer. • For connector and power details, please refer to P. 224.</p>	M12 pin	Signal name	Function	IN OUT	1	TD+	Transmission data, plus	2	RD+	Reception data, plus	3	TD-	Transmission data, minus	4	RD-	Reception data, minus	Port	Pin	Signal name	Function	PWR	1	Unit power	24V	2	Valve power	24V	3	Unit power	0V	4	Valve power	0V
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JA4□ EtherNet/IP	<p>MS <input type="checkbox"/></p> <p>NS <input type="checkbox"/></p> <p>L/A IN <input type="checkbox"/></p> <p>L/A OUT <input type="checkbox"/></p> <p>ST <input type="checkbox"/></p> <p>PW(V) <input type="checkbox"/></p> <table border="1"> <thead> <tr> <th>LED name</th> <th>Display content</th> </tr> </thead> <tbody> <tr> <td>MS</td> <td>Displays the status of the device station unit related to EtherNet/IP with LED color (green/red) and lighting status (on/flashing)</td> </tr> <tr> <td>NS</td> <td>Displays the status of the network related to EtherNet/IP with LED color (green/red) and lighting status (on/flashing)</td> </tr> <tr> <td>L/A IN</td> <td>Displays Ethernet port (IN side) status with LED color (green/yellow)</td> </tr> <tr> <td>L/A OUT</td> <td>Displays Ethernet port (OUT side) status with LED color (green/yellow)</td> </tr> <tr> <td>ST</td> <td>Displays the status of the device station unit with LED color (green/yellow) and lighting status (on/flashing)</td> </tr> <tr> <td>PW(V)</td> <td>Displays the power status of the valve power. Lights up green when power is ON (Cannot be monitored when unit power is not turned on)</td> </tr> </tbody> </table>	LED name	Display content	MS	Displays the status of the device station unit related to EtherNet/IP with LED color (green/red) and lighting status (on/flashing)	NS	Displays the status of the network related to EtherNet/IP with LED color (green/red) and lighting status (on/flashing)	L/A IN	Displays Ethernet port (IN side) status with LED color (green/yellow)	L/A OUT	Displays Ethernet port (OUT side) status with LED color (green/yellow)	ST	Displays the status of the device station unit with LED color (green/yellow) and lighting status (on/flashing)	PW(V)	Displays the power status of the valve power. Lights up green when power is ON (Cannot be monitored when unit power is not turned on)	 <p>M12, 4pin socket D-code</p> <p>M12, 4pin socket D-code</p> <p>M12, 4pin plug A-code</p> <p>Communication connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="4">IN OUT</td> <td>1</td> <td>TD+</td> <td>Transmission data, plus</td> </tr> <tr> <td>2</td> <td>RD+</td> <td>Reception data, plus</td> </tr> <tr> <td>3</td> <td>TD-</td> <td>Transmission data, minus</td> </tr> <tr> <td>4</td> <td>RD-</td> <td>Reception data, minus</td> </tr> </tbody> </table> <p>Power connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="4">PWR</td> <td>1</td> <td>Unit power</td> <td>24V</td> </tr> <tr> <td>2</td> <td>Valve power</td> <td>24V</td> </tr> <tr> <td>3</td> <td>Unit power</td> <td>0V</td> </tr> <tr> <td>4</td> <td>Valve power</td> <td>0V</td> </tr> </tbody> </table> <p>• Unit power and valve power are separate power supplies. Supply from the power connector (24 VDC). • Connect the communication cable to IN or OUT. • The connector on the wiring side must be prepared by the customer. • For connector and power details, please refer to P. 224.</p>	Port	Pin	Signal name	Function	IN OUT	1	TD+	Transmission data, plus	2	RD+	Reception data, plus	3	TD-	Transmission data, minus	4	RD-	Reception data, minus	Port	Pin	Signal name	Function	PWR	1	Unit power	24V	2	Valve power	24V	3	Unit power	0V	4	Valve power	0V
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Model No.	LED display	Wiring connection method																																			
JA5□ CC-Link IEF Basic	<p>RUN <input type="checkbox"/></p> <p>ERR <input type="checkbox"/></p> <p>L/A IN <input type="checkbox"/></p> <p>L/A OUT <input type="checkbox"/></p> <p>INFO <input type="checkbox"/></p> <p>PW <input type="checkbox"/></p> <p>PW(V) <input type="checkbox"/></p>	 <p>M12, 4pin socket D-code</p> <p>M12, 4pin socket D-code</p> <p>M12, 4pin plug A-code</p> <p>Communication connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="2">IN</td> <td>1</td> <td>TD+</td> <td>Transmission data, plus</td> </tr> <tr> <td>2</td> <td>RD+</td> <td>Reception data, plus</td> </tr> <tr> <td rowspan="2">OUT</td> <td>3</td> <td>TD-</td> <td>Transmission data, minus</td> </tr> <tr> <td>4</td> <td>RD-</td> <td>Reception data, minus</td> </tr> </tbody> </table> <p>Power connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="4">PWR</td> <td>1</td> <td>Unit power</td> <td>24V</td> </tr> <tr> <td>2</td> <td>Valve power</td> <td>24V</td> </tr> <tr> <td>3</td> <td>Unit power</td> <td>0V</td> </tr> <tr> <td>4</td> <td>Valve power</td> <td>0V</td> </tr> </tbody> </table> <p>• Unit power and valve power are separate power supplies. Supply from the power connector (24 VDC). • Connect the communication cable to IN or OUT. • The connector on the wiring side must be prepared by the customer. * For connector and power details, please refer to P. 224.</p>	Port	Pin	Signal name	Function	IN	1	TD+	Transmission data, plus	2	RD+	Reception data, plus	OUT	3	TD-	Transmission data, minus	4	RD-	Reception data, minus	Port	Pin	Signal name	Function	PWR	1	Unit power	24V	2	Valve power	24V	3	Unit power	0V	4	Valve power	0V
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JA6□ PROFINET	<p>RUN <input type="checkbox"/></p> <p>ERR <input type="checkbox"/></p> <p>L/A IN <input type="checkbox"/></p> <p>L/A OUT <input type="checkbox"/></p> <p>INFO <input type="checkbox"/></p> <p>PW <input type="checkbox"/></p> <p>PW(V) <input type="checkbox"/></p>	 <p>M12, 4pin socket D-code</p> <p>M12, 4pin socket D-code</p> <p>M12, 4pin plug A-code</p> <p>Communication connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="2">IN</td> <td>1</td> <td>TD+</td> <td>Transmission data, plus</td> </tr> <tr> <td>2</td> <td>RD+</td> <td>Reception data, plus</td> </tr> <tr> <td rowspan="2">OUT</td> <td>3</td> <td>TD-</td> <td>Transmission data, minus</td> </tr> <tr> <td>4</td> <td>RD-</td> <td>Reception data, minus</td> </tr> </tbody> </table> <p>Power connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="4">PWR</td> <td>1</td> <td>Unit power</td> <td>24V</td> </tr> <tr> <td>2</td> <td>Valve power</td> <td>24V</td> </tr> <tr> <td>3</td> <td>Unit power</td> <td>0V</td> </tr> <tr> <td>4</td> <td>Valve power</td> <td>0V</td> </tr> </tbody> </table> <p>• Unit power and valve power are separate power supplies. Supply from the power connector (24 VDC). • Connect the communication cable to IN or OUT. • The connector on the wiring side must be prepared by the customer. * For connector and power details, please refer to P. 224.</p>	Port	Pin	Signal name	Function	IN	1	TD+	Transmission data, plus	2	RD+	Reception data, plus	OUT	3	TD-	Transmission data, minus	4	RD-	Reception data, minus	Port	Pin	Signal name	Function	PWR	1	Unit power	24V	2	Valve power	24V	3	Unit power	0V	4	Valve power	0V
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JA7□ CC-Link IE Field	<p>L ERR <input type="checkbox"/></p> <p>D Link <input type="checkbox"/></p> <p>RUN/ERR <input type="checkbox"/></p> <p>INFO <input type="checkbox"/></p> <p>L/A OUT <input type="checkbox"/></p> <p>L/A IN <input type="checkbox"/></p> <p>PW <input type="checkbox"/></p> <p>PW(V) <input type="checkbox"/></p>	 <p>M12 8pin socket X-code</p> <p>M12 4pin plug A-code</p> <p>Communication connector pin array</p> <table border="1"> <thead> <tr> <th>M12 8pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="8">IN OUT</td> <td>1</td> <td>BI_DA+</td> <td>Transmission/Reception data, plus</td> </tr> <tr> <td>2</td> <td>BI_DA-</td> <td>Transmission/Reception data, minus</td> </tr> <tr> <td>3</td> <td>BI_DB+</td> <td>Transmission/Reception data, plus</td> </tr> <tr> <td>4</td> <td>BI_DB-</td> <td>Transmission/Reception data, minus</td> </tr> <tr> <td>5</td> <td>BI_DC+</td> <td>Transmission/Reception data, plus</td> </tr> <tr> <td>6</td> <td>BI_DC-</td> <td>Transmission/Reception data, minus</td> </tr> <tr> <td>7</td> <td>BI_DD+</td> <td>Transmission/Reception data, plus</td> </tr> <tr> <td>8</td> <td>BI_DD-</td> <td>Transmission/Reception data, minus</td> </tr> </tbody> </table> <p>Power connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="4">PWR</td> <td>1</td> <td>Unit power</td> <td>24V</td> </tr> <tr> <td>2</td> <td>Valve power</td> <td>24V</td> </tr> <tr> <td>3</td> <td>Unit power</td> <td>0V</td> </tr> <tr> <td>4</td> <td>Valve power</td> <td>0V</td> </tr> </tbody> </table> <p>• Unit power and valve power are separate power supplies. Supply from the power connector (24 VDC). • Connect the communication cable to IN or OUT. • The connector on the wiring side must be prepared by the customer. * For connector and power details, please refer to P. 225.</p>	M12 8pin	Signal name	Function	IN OUT	1	BI_DA+	Transmission/Reception data, plus	2	BI_DA-	Transmission/Reception data, minus	3	BI_DB+	Transmission/Reception data, plus	4	BI_DB-	Transmission/Reception data, minus	5	BI_DC+	Transmission/Reception data, plus	6	BI_DC-	Transmission/Reception data, minus	7	BI_DD+	Transmission/Reception data, plus	8	BI_DD-	Transmission/Reception data, minus	Port	Pin	Signal name	Function	PWR	1	Unit power	24V	2	Valve power	24V	3	Unit power	0V	4	Valve power	0V
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JA8□ CC-Link IE TSN	<p>D Link <input type="checkbox"/></p> <p>RUN/ERR <input type="checkbox"/></p> <p>INFO <input type="checkbox"/></p> <p>L/A OUT <input type="checkbox"/></p> <p>L/A IN <input type="checkbox"/></p> <p>PW <input type="checkbox"/></p> <p>PW(V) <input type="checkbox"/></p>	 <p>M12 8pin socket X-code</p> <p>M12 4pin plug A-code</p> <p>Communication connector pin array</p> <table border="1"> <thead> <tr> <th>M12 8pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="8">IN OUT</td> <td>1</td> <td>BI_DA+</td> <td>Transmission/Reception data, plus</td> </tr> <tr> <td>2</td> <td>BI_DA-</td> <td>Transmission/Reception data, minus</td> </tr> <tr> <td>3</td> <td>BI_DB+</td> <td>Transmission/Reception data, plus</td> </tr> <tr> <td>4</td> <td>BI_DB-</td> <td>Transmission/Reception data, minus</td> </tr> <tr> <td>5</td> <td>BI_DC+</td> <td>Transmission/Reception data, plus</td> </tr> <tr> <td>6</td> <td>BI_DC-</td> <td>Transmission/Reception data, minus</td> </tr> <tr> <td>7</td> <td>BI_DD+</td> <td>Transmission/Reception data, plus</td> </tr> <tr> <td>8</td> <td>BI_DD-</td> <td>Transmission/Reception data, minus</td> </tr> </tbody> </table> <p>Power connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="4">PWR</td> <td>1</td> <td>Unit power</td> <td>24V</td> </tr> <tr> <td>2</td> <td>Valve power</td> <td>24V</td> </tr> <tr> <td>3</td> <td>Unit power</td> <td>0V</td> </tr> <tr> <td>4</td> <td>Valve power</td> <td>0V</td> </tr> </tbody> </table> <p>• Unit power and valve power are separate power supplies. Supply from the power connector (24 VDC). • Connect the communication cable to IN or OUT. • The connector on the wiring side must be prepared by the customer. * For connector and power details, please refer to P. 225.</p>	M12 8pin	Signal name	Function	IN OUT	1	BI_DA+	Transmission/Reception data, plus	2	BI_DA-	Transmission/Reception data, minus	3	BI_DB+	Transmission/Reception data, plus	4	BI_DB-	Transmission/Reception data, minus	5	BI_DC+	Transmission/Reception data, plus	6	BI_DC-	Transmission/Reception data, minus	7	BI_DD+	Transmission/Reception data, plus	8	BI_DD-	Transmission/Reception data, minus	Port	Pin	Signal name	Function	PWR	1	Unit power	24V	2	Valve power	24V	3	Unit power	0V	4	Valve power	0V
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JA9□ IO-Link	IO-Link Class A, Class B	IO-Link Class A																																																																														
	<p>PW(V) <input type="checkbox"/></p> <p>COM <input type="checkbox"/></p> <p>ST <input type="checkbox"/></p> <p>INFO <input type="checkbox"/></p> <table border="1"> <thead> <tr> <th>LED name</th> <th>Display content</th> </tr> </thead> <tbody> <tr> <td>PW(V)</td> <td>Lights up when valve power is ON (Lights up green when normal) * Cannot be monitored when unit power is not turned on.</td> </tr> <tr> <td>COM</td> <td>Displays unit power status and IO-Link communication status with LED (green) Unit power OFF: Off Unit power ON (IO-Link communication not implemented): Lit Unit power ON (during IO-Link communication): Blinking</td> </tr> <tr> <td>ST</td> <td>Displays device status with LED (red) Normal operation: Off Maintenance required: Flashing Hardware error (disconnection/memory error): Lights up</td> </tr> <tr> <td>INFO</td> <td>Off (Not used)</td> </tr> </tbody> </table>	LED name	Display content	PW(V)	Lights up when valve power is ON (Lights up green when normal) * Cannot be monitored when unit power is not turned on.	COM	Displays unit power status and IO-Link communication status with LED (green) Unit power OFF: Off Unit power ON (IO-Link communication not implemented): Lit Unit power ON (during IO-Link communication): Blinking	ST	Displays device status with LED (red) Normal operation: Off Maintenance required: Flashing Hardware error (disconnection/memory error): Lights up	INFO	Off (Not used)	<p>Communication connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="4">NET</td> <td>1</td> <td>L+</td> <td>Unit power:24V</td> </tr> <tr> <td>2</td> <td>NC</td> <td>Unused</td> </tr> <tr> <td>3</td> <td>L-</td> <td>Unit power:0V</td> </tr> <tr> <td>4</td> <td>C/Q</td> <td>IO-Link signal</td> </tr> </tbody> </table> <p>Power connector pin array</p> <table border="1"> <thead> <tr> <th>M12 4pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>NC</td> <td>Unused</td> </tr> <tr> <td>2</td> <td>P24</td> <td>Valve power:24V</td> </tr> <tr> <td>3</td> <td>NC</td> <td>Unused</td> </tr> <tr> <td>4</td> <td>N24</td> <td>Valve power:0V</td> </tr> </tbody> </table> <p>IO-Link Class B</p> <p>Communication connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="5">NET</td> <td>1</td> <td>L+</td> <td>Unit power:24V</td> </tr> <tr> <td>2</td> <td>P24</td> <td>Valve power:24V</td> </tr> <tr> <td>3</td> <td>L-</td> <td>Unit power:0V</td> </tr> <tr> <td>4</td> <td>C/Q</td> <td>IO-Link signal</td> </tr> <tr> <td>5</td> <td>N24</td> <td>Valve power:0V</td> </tr> </tbody> </table> <p>Power connector pin array</p> <table border="1"> <thead> <tr> <th>Port</th> <th>Pin</th> <th>Signal name</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td rowspan="4">PWR</td> <td>1</td> <td>Unit power</td> <td>24V</td> </tr> <tr> <td>2</td> <td>Valve power</td> <td>24V</td> </tr> <tr> <td>3</td> <td>Unit power</td> <td>0V</td> </tr> <tr> <td>4</td> <td>Valve power</td> <td>0V</td> </tr> </tbody> </table>	Port	Pin	Signal name	Function	NET	1	L+	Unit power:24V	2	NC	Unused	3	L-	Unit power:0V	4	C/Q	IO-Link signal	M12 4pin	Signal name	Function	1	NC	Unused	2	P24	Valve power:24V	3	NC	Unused	4	N24	Valve power:0V	Port	Pin	Signal name	Function	NET	1	L+	Unit power:24V	2	P24	Valve power:24V	3	L-	Unit power:0V	4	C/Q	IO-Link signal	5	N24	Valve power:0V	Port	Pin	Signal name	Function	PWR	1	Unit power	24V	2	Valve power	24V	3	Unit power	0V	4	Valve power
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- Unit power and valve power are separate power supplies. Supply from the power connector (24 VDC).
- The connector on the wiring side must be prepared by the customer.
- * For connector and power details, please refer to P. 226.

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- * For connector and power details, please refer to P. 227.

PLC Correspondence Table

Model No.	Communication system name		Recommended PLC Model No. *1	
	Association/Group	Network Name	Manufacturer	Master Station Model No.
JA1□	ODVA	DeviceNet	OMRON Corporation	CJ1W-DRM21
JA2□	CC-Link Partner Association (CLPA)	CC-Link Ver1.10	Mitsubishi Electric Corporation	RJ61BT11
JA3□	EtherCAT Technology Group (ETG)	EtherCAT	Connect to EtherCAT compatible master	
			OMRON Corporation	NJ Series NX Series
JA4□	ODVA	EtherNet/IP	Connect to EtherNet/IP compatible master	
			Rockwell Automation, Inc.	ControlLogix5570
			OMRON Corporation	NJ Series NX Series
JA5□	CC-Link Partner Association (CLPA)	CC-Link IEF Basic	Connect to CC-Link IEF Basic compatible master	
			Mitsubishi Electric Corporation	R Series CPU Unit
JA6□	PROFIBUS & PROFINET International (PI)	PROFINET	Connect to PROFINET compatible master	
			Mitsubishi Electric Corporation	RJ71PN92
			Siemens AG	S7-1200 S7-1500
JA7□	CC-Link Partner Association (CLPA)	CC-Link IE Field	Connect to CC-Link IE Field compatible master	
			Mitsubishi Electric Corporation	RJ71GF11-T2
JA8□	CC-Link Partner Association (CLPA)	CC-Link IE TSN	Connect to CC-Link IE TSN compatible master	
			Mitsubishi Electric Corporation	RJ71GN11-T2
JA9□	IO-Link Community	IO-Link	Connect to IO-Link compatible master	
			OMRON Corporation	Please contact the manufacturer
			Mitsubishi Electric Corporation	Please contact the manufacturer
			Balluff GmbH	Please contact the manufacturer
JB1□	IO-Link Community	IO-Link Wireless	Connect to IO-Link Wireless compatible master	
			CKD IO-Link Wireless equipment usable regions: Japan, EU, USA	
			Core Tigo Ltd.	Please contact Toho Technology Corp.

*1 Information as of June 2023. For details, please contact PLC manufacturer.

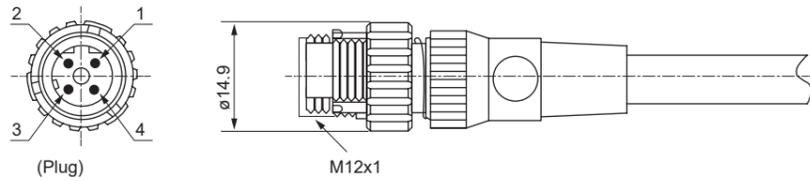
TVG Base piping
TVG Direct piping
TVG Base piping
TVG Direct piping
TVG Direct piping
TVG-P4
Manifold specifications
Technical data
Safety precautions

TVG Base piping
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Waterproof connector

For EtherCAT, EtherNet/IP, PROFINET, CC-Link IEF Basic

●EtherCAT, EtherNet/IP, PROFINET, CC-Link IEF Basic connector



Pin No.	Signal name	Function
1	TD+	Transmission data, plus
2	RD+	Reception data, plus
3	TD-	Transmission data, minus
4	RD-	Reception data, minus

Refer to the communication connector pin array and communication cable wiring example below for the wiring method. Use a CAT5 or higher communication cable wire.

Recommended communication cable with M12-RJ45 connector

- TVGP-CABLE-M12R4-5 Straight CKD *For details, please refer to P. 56.
- Type XS5W-T421-□MC-K Straight OMRON
- No.0945 700 □□□ Straight Harting

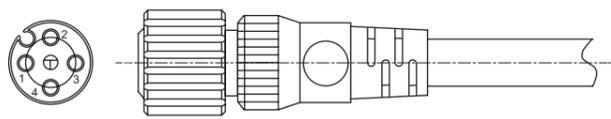
Recommended communication cable with M12-M12 connector

- TVGP-CABLE-M12M12-5 Straight CKD *For details, please refer to P. 56.

Recommended communication plug and communication cable

- No.0945 600 01□□ Cable alone Harting
- Part No. 2103 281 1405 Assembly M12 connecto Harting

●Power connector



Pin No.	Signal name	Function
1	Unit power	24V
2	Valve power	24V
3	Unit power	0V
4	Valve power	0V

Recommended M12-loose wire type power cable

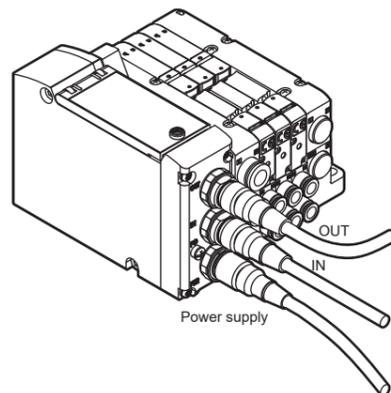
- Type XS2F-D421-□8□□□ Straight OMRON
- TVGP-CABLE-M12SAC-5 Straight CKD *For details, please refer to P. 56.

Recommended communication plug and power cable

- Part No. 2103 212 2305 Assembly M12 connector Harting
- Wire size:AWG22-18, Adaptive cable diameter: ø6-8

*□Varies by cable specification.

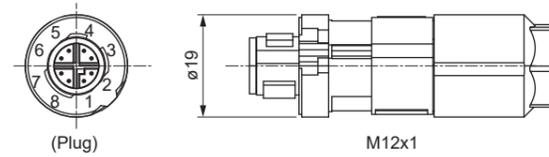
Connection method



Waterproof connector

For CC-Link IE Field, CC-Link IE TSN

●CC-Link IE Field, CC-Link IE TSN connector



Communication connector pin arrangement example

M12 8pin	Signal name	Function	
IN OUT	1	BI_DA+	Transmission/Reception data, plus
	2	BI_DA-	Transmission/Reception data, minus
	3	BI_DB+	Transmission/Reception data, plus
	4	BI_DC+	Transmission/Reception data, plus
	5	BI_DC-	Transmission/Reception data, minus
	6	BI_DB-	Transmission/Reception data, minus
	7	BI_DD+	Transmission/Reception data, plus
	8	BI_DD-	Transmission/Reception data, minus

Refer to the communication connector pin array and communication cable wiring example below for the wiring method. Use a CAT5 or higher communication cable wire.

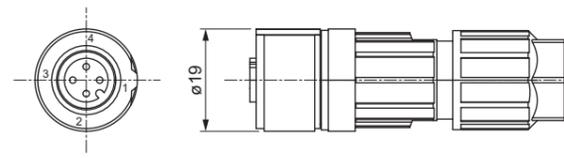
Recommended communication cable with M12-RJ45 connector

- SC-E5EW-□ Mitsubishi Electric System & Service Co.

Recommended communication plug (assembly type) * Supports SPEEDCON mating method

- 1411043 (SACC-MSX-8Q0) Phoenix Contact

●Power connector



Power connector pin arrangement example

M12 4pin	Signal name	Function	
PWR	1	Unit power	24V
	2	Valve power	24V
	3	Unit power	0V
	4	Valve power	0V

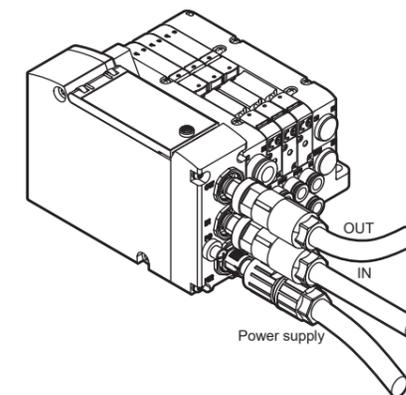
Recommended M12-loose wire type power cable

- TypeXS2F-D421-□8□□□ Straight OMRON

Recommended communication plug (assembly type) * Supports SPEEDCON mating method

- 1424655 (SACC-M12FS-4PL M) Phoenix Contact

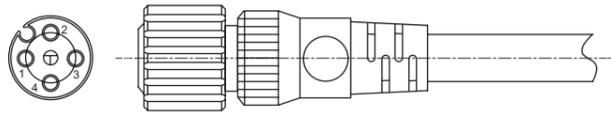
Connection method



Waterproof connector

For IO-Link

●PWR), "IO-Link Class A connector (NET, PWR)", PWR)



Communication connector pin arrangement example

M12 4pin	Signal name	Function
1	L+	Unit power:24V
2	NC	Unused
3	L-	Unit power:0V
4	C/Q	IO-Link signal

Power connector pin arrangement example

M12 4pin	Signal name	Function
1	NC	Unused
2	P24	Valve power:24V
3	NC	Unused
4	N24	Valve power:0V

Refer to the communication connector pin array and communication cable wiring example below for the wiring method. Use a CAT5 or higher communication cable wire.

Recommended M12-loose wire type power cable

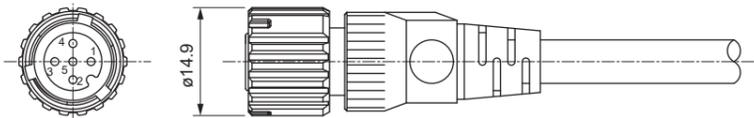
- Type XS2F-D421-□8□-□ Straight OMRON

Recommended M12 connector and power cable

- Part No. 2103 212 2305 Assembly M12 connector Harting
- Wire size:AWG22-18, Adaptive cable diameter: ø6-8

*□Varies by cable specification.

●IO-Link Class B connector (NET)



Communication connector pin arrangement example

M12 5pin	Signal name	Function
1	L+	Unit power:24V
2	P24	Valve power:24V
3	L-	Unit power:0V
4	C/Q	IO-Link signal
5	N24	Valve power:0V

Recommended M12-loose wire type power cable

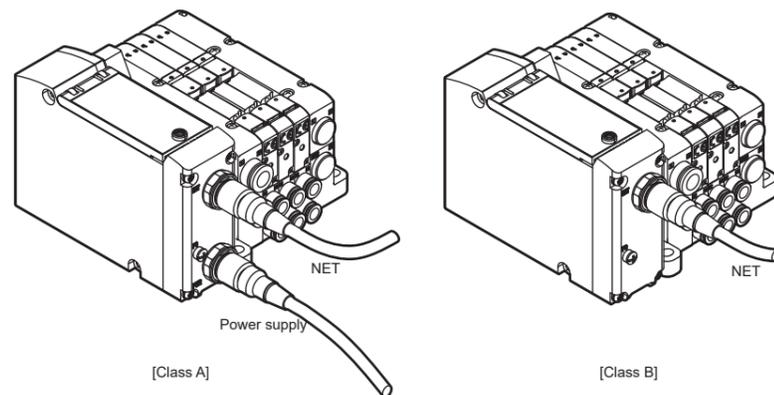
- TypeXS2F-D521-□8□-□ Straight OMRON

Recommended M12 connector and power cable

- Part No. 2103 272 2505 Assembly M12 connector Harting
- Wire size:AWG22-18, Adaptive cable diameter: ø6-8

*□Varies by cable specification.

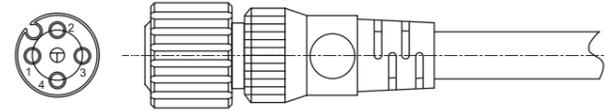
Connection method



Waterproof connector

For IO-Link Wireless

●Power connector



Power connector pin arrangement example

M12 4pin	Signal name	Function
1	Unit power	24V
2	Valve power	24V
3	Unit power	0V
4	Valve power	0V

Recommended M12-loose wire type power cable

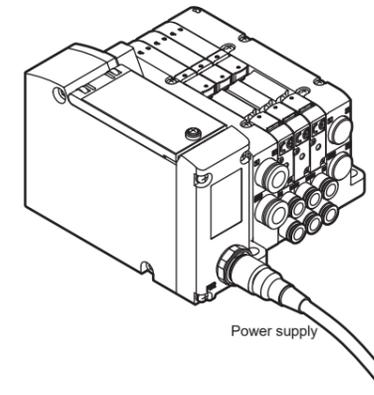
- Type XS2F-D421-□8□-□ Straight OMRON

Recommended communication plug and power cable

- Part No. 2103 212 2305 Assembly M12 connector Harting
- Wire size:AWG22-18, Adaptive cable diameter: ø6-8

*□Varies by cable specification.

Connection method



About wiring between wiring block and valve block

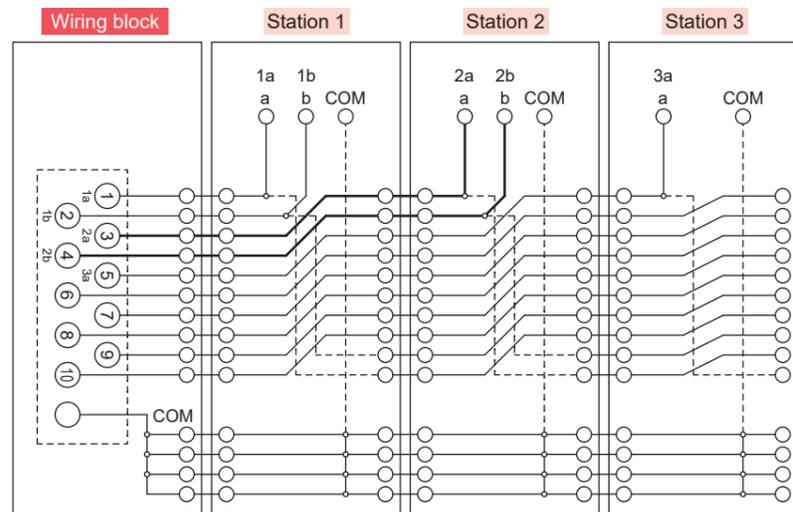
Valve blocks and intermediate supply/exhaust blocks have built-in parts called dedicated wiring connectors, with structure where wiring is performed simultaneously with block manifold disassembly and assembly. No special wiring work required during disassembly and assembly. There is regularity between wiring block terminal block No. or solenoid output No. and wired valves, so confirm each wiring block wiring method and connect between valve and control device. Pay special attention when adding or removing valve blocks. Wiring circuit example when adding shown in figure below.

Wiring circuit example

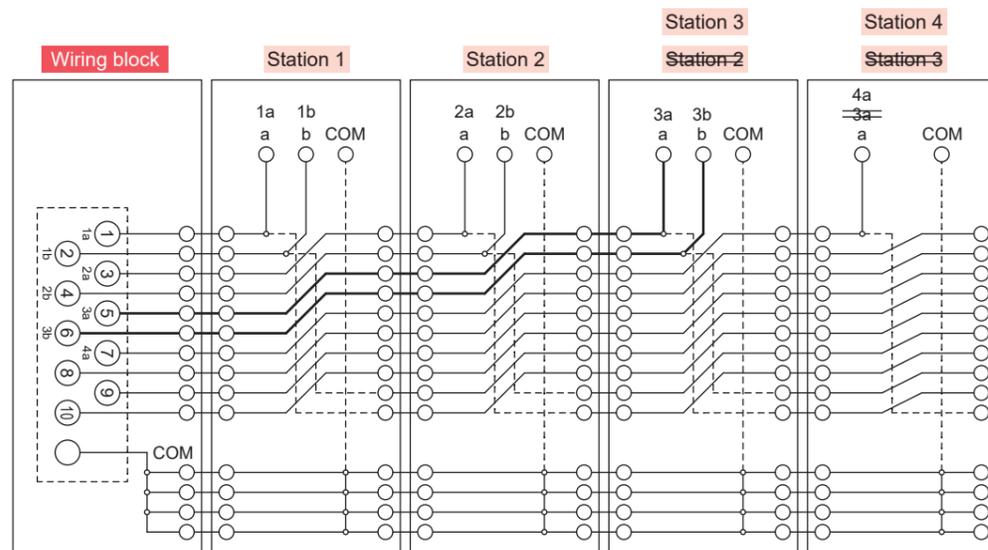
The figure below shows the wiring circuit of TVG and differs from the actual specifications.

Standard wiring (Double wiring)

If one valve block is added between the 2nd and 3rd stations, the outputs assigned to terminal block No. 5 and No. 6 of the wiring block will automatically shift by two solenoids and be assigned to terminal block No. 7 and No. 8.



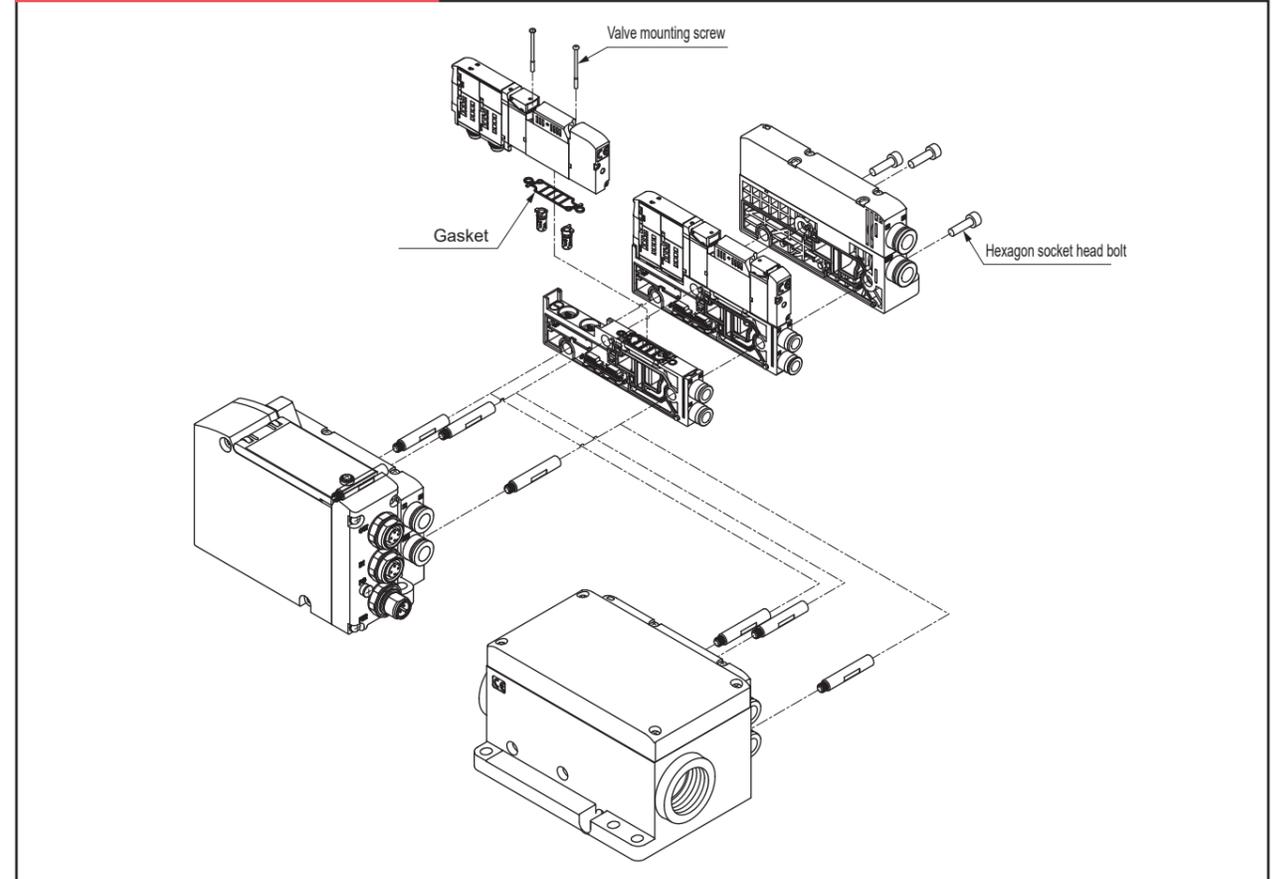
* In the case of standard wiring (double wiring), if single solenoid valves are all turned ON by a communication device station etc., the lamp on the b-side will light up because the operation lamp is built into the manifold base, but this is not an abnormality.



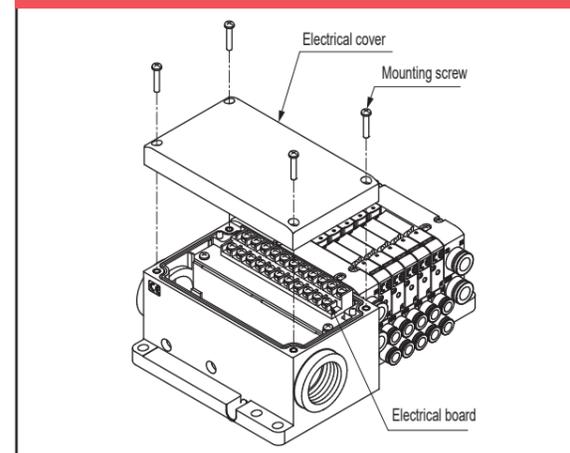
Single/Double mixed wiring

Terminal block No. is shifted similarly to double wiring case. However, shift pattern differs by solenoid valve type. Those with one solenoid (2-position single) shift by one, and those with two solenoids (2-position double/3-position) shift by two.

Block manifold exploded view



Removal of electrical cover



Addition of valve block

- ① Remove hexagon socket bolt.
- ② Remove all valve blocks and remove tie rod.
- ③ Install tie rod for addition to wiring block.
- * Always install expansion tie rod to wiring block. Attach the original tie rods to the right side of the additional tie rods.
- ④ Confirm gasket is seated in groove and install valve block.
- ⑤ Press to eliminate gaps between blocks and fasten with hexagon socket bolts. (Tightening torque: 1.1-1.3 N·m)
- * Be sure to attach the valve block after attaching the tie rods.
- * Be very careful not to let the gasket get caught between the blocks.

Replacement of valve

- Removal method**
- ① Loosen mounting screws (2 locations).
 - ② Remove valve from valve block.
- Mounting method**
- Perform the reverse procedure of removal. Refer to the following for the recommended tightening torque of the mounting screws.
- Recommended tightening torque for valve mounting screws

Model	Screw size	Proper tightening torque (N·m)
TVG1	M1.7	0.19 to 0.21
TVG2	M2.5	0.35 to 0.40

TVG Base piping
Reduced wiring with serial transmission slave unit
TVG Direct piping
Reduced wiring with serial transmission slave unit
TVG Base piping
With interface for Remote I/O connection
TVG Direct piping
With interface for Remote I/O connection
TVG Base piping
With interface for Remote I/O connection
TVG Direct piping
With interface for Remote I/O connection
TVG-P4
Compatible with high-capacity battery manufacturing process
Manifold specifications
Technical data
Safety precautions

TVG Base piping
Reduced wiring with serial transmission slave unit
TVG Direct piping
Reduced wiring with serial transmission slave unit
TVG Base piping
With interface for Remote I/O connection
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