



Attachment

●Material: Steel, Engineering plastic



Main features

Attachments are available for all models, which can be machined to match the customer's workpiece.

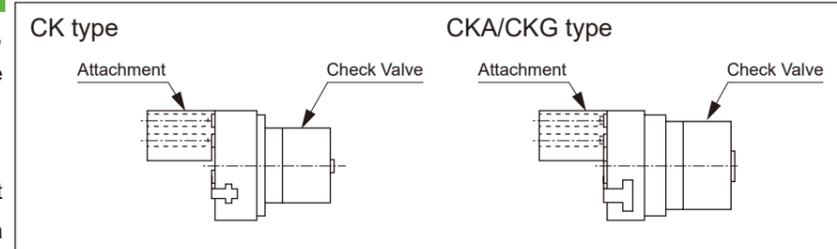
●Spigot part is pre-processed

The troublesome reference part (spigot part) is pre-processed. Available in a series so you can select according to workpiece shape and dimensions.

●Two types of attachment materials

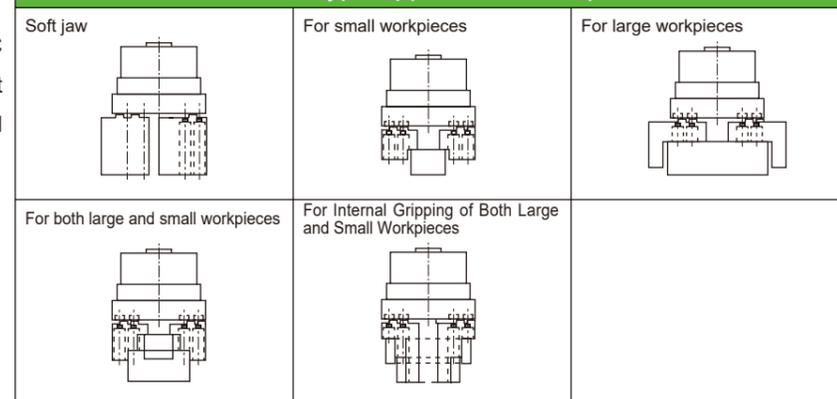
Iron (S50C) and engineering plastic (MC nylon) are available so you can select according to the workpiece material and operating conditions.

Models compatible with standard attachments



Attachment usage example

Chuck Type Application Examples



Model No. Notation Method (Note) When ordering parts, it will be treated as 1 piece.



① Model Name ② Material ③ Attachment number

① Model Name

Code	Content
CKG	3-Jaw Bearing Chuck
CK	3-Jaw Long Stroke Chuck
CKA	3-Jaw Low Profile Chuck
CKF	Hollow Chuck

② Material

Code	Content
Y1	S50C
Y2	MC Nylon

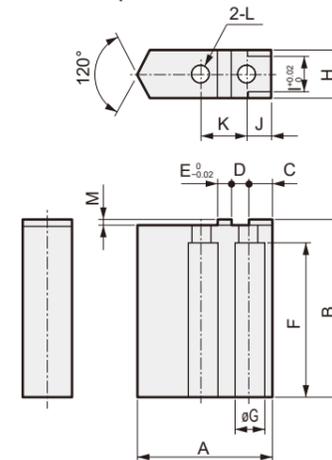
③ Attachment number

Code	Compatible models
510	CKG-16CS,CKA-15CS,CKF-15CS
520	CKG-25CS,CKA-20CS,CKF-20CS
530	CKG-32CS,CKA-25CS,CKF-25CS
540	CKG-40CS,CKA-30CS,CKF-30CS
610	CKG-25CS,CKA-20CS,CKF-20CS
620	CKG-32CS,CKA-25CS,CKF-25CS
630	CKG-40CS,CKA-30CS,CKF-30CS
710	CKG-50CS,CKA-40CS,CKF-40CS
720	CK-1CS
730	CK-1.5CS
740	CK-2CS
750	CKA-50CS
760	CKA-60CS
770	CKA-70CS

Attachment Outline Dimension Drawing

Outline Dimension Drawing

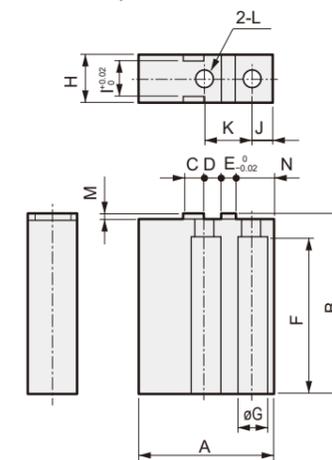
● 510 to 540 (For outer diameter chuck)



*1 Y1: Material S50C
*2 Y2: Material MC nylon

Code	Attachment number	Compatible models	A	B	C	D	E	F	øG	H	I	J	K	øL	M	Weight (g)	
																Y1 *1	Y1 *2
510	CKA-15CS CKG-16CS CKF-15CS	17.5	25	3.5	2.5	2	20	6	8	6	3.5	7	3.5	1	17	5	
520	CKA-20CS CKG-25CS CKF-20CS	24	30	4.5	3.5	2	24.5	8	12	8	4.5	9	4.5	1.5	45	11	
530	CKA-25CS CKG-32CS CKF-25CS	31	40	4.5	3.5	3	34.5	8	14	10	4.5	10	4.5	1.5	103	21	
540	CKA-30CS CKG-40CS CKF-30CS	37	50	6	4.5	4	43	9.5	14	10	6	13	5.5	2	136	30	

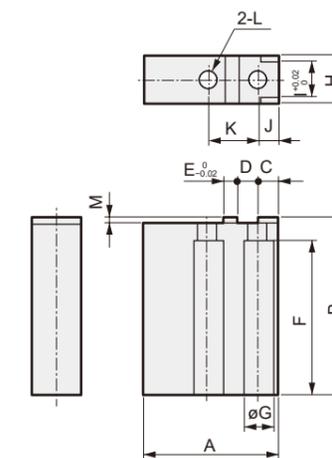
● 610 to 630 (For inner diameter chuck)



*1 Y1: Material S50C
*2 Y2: Material MC nylon

Code	Attachment number	Compatible models	A	B	C	D	E	F	øG	H	I	J	K	øL	M	N	Weight (g)	
																	Y1 *1	Y1 *2
610	CKA-20CS CKG-25CS CKF-20CS	30	30	4.5	3.5	2	24.5	8	12	8	4.5	9	4.5	1.5	8	65	10	
620	CKA-25CS CKG-32CS CKF-25CS	35	40	4.5	3.5	3	3+4.5	8	14	10	4.5	10	4.5	1.5	8	126	19	
630	CKA-30CS CKG-40CS CKF-30CS	45	50	6	4.5	4	43	9.5	14	10	6	13	5.5	2	10.5	188	28	

● 710 to 770



*1 Y1: Material S50C
*2 Y2: Material MC nylon

Code	Attachment number	Compatible models	A	B	C	D	E	F	øG	H	I	J	K	øL	M	Weight (g)	
																Y1 *1	Y1 *2
710	CKA-40CS CKG-50CS CKF-40CS	44.5	60	6	5	4	52	11	18	14	6	14	6.5	2	285	43	
720	CK-1CS	33.5	50	6	5	4	43	9.5	14	10	6	14	5.5	2	128	19	
730	CK-1.5CS	43.5	65	7	6.5	5	56	11	18	14	7	18	6.5	2	302	45	
740	CK-2CS	55.5	80	8	7	6	71	14	19	14	8	20	8.5	2	471	70	
750	CKA-50CS	51.5	70	6	5	5	58	11	18	14	6	15	6.5	2	402	62	
760	CKA-60CS	64	80	8	6	6	68	14	20	16	8	18	9	2	608	94	
770	CKA-70CS	74	100	8	7	6	88	14	20	16	8	20	9	2	913	140	

Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

CKJ

Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

CKJ

Cylinder Switch

Ending

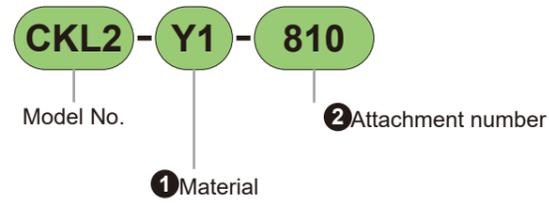
Cylinder Switch

Ending

Attachment Model No. Notation Method and External Dimension Drawing

Model No. Notation Method

Note) When ordering parts, it will be treated as 1 piece.



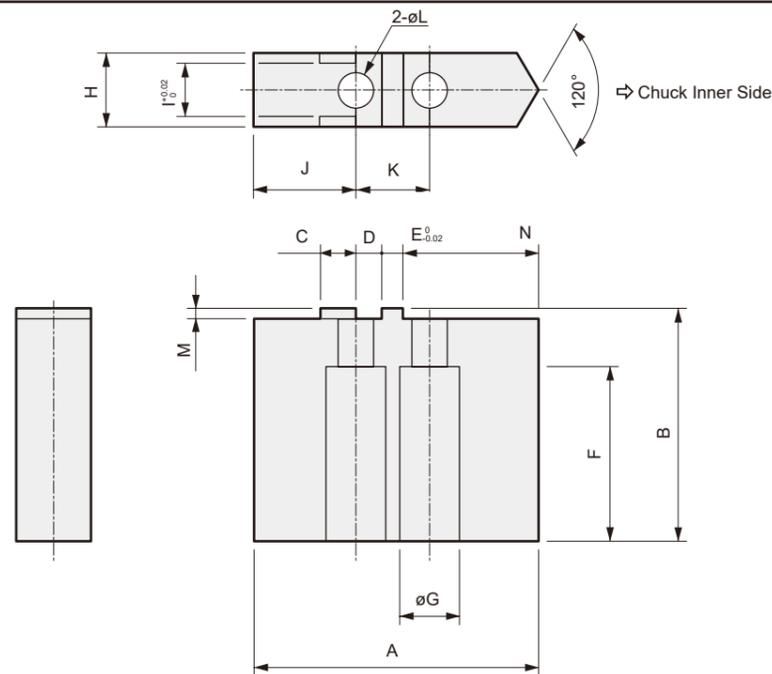
1 Material

Code	Content
Y1	S50C
Y2	MC Nylon

2 Attachment number

Code	Compatible models
810	CKL2-20CS,CKLG2-20CS,CKLB2-20CS
820	CKL2-25CS,CKLG2-25CS,CKLB2-25CS
830	CKL2-32CS,CKLG2-32CS,CKLB2-32CS
840	CKL2-40CS,CKLG2-40CS,CKLB2-40CS
850	CKL2-50CS,CKLG2-50CS,CKH2-50CS,CKLB2-50CS
860	CKL2-63CS,CKLG2-63CS,CKH2-63CS,CKLB2-63CS
870	CKL2-80CS,CKLG2-80CS,CKH2-80CS,CKLB2-80CS
880	CKL2-100CS,CKLG2-100CS,CKH2-100CS,CKLB2-100CS

Outline Dimension Drawing



*1 Y1: Material S50C
*2 Y2: Material MC nylon

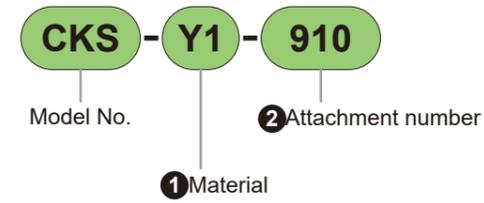
Code Attachment number	A	B	C	D	E	F	øG	H	I	J	K	øL	M	N	Weight (g)	
															Y1 *1	Y2 *2
810	29.5	29	3.5	2.5	2	23	6.5	10	6	12	7	3.5	1	13	64	10
820	34.5	33.5	4.5	3.5	2	24	8	10	7	12.5	9	4.5	1.5	16.5	86	13
830	39.5	33.5	4.5	3.5	3	24	8	12	8	14	10	4.5	1.5	19	118	18
840	49.5	39	6	4.5	3	31	9	12	8	18.5	12	5.5	2	23.5	171	26
850	54.5	44	6	5	4	33	11	14	10	18.5	14	6.5	2	27	250	37
860	69.5	49	8	5.5	5	38	11	16	12	24.5	16	6.5	2	34.5	408	61
870	84.5	59	10	6	6	47	14	18	14	28	18	9	2	44.5	676	101
880	99.5	64	10	7	6	52	14	20	16	31.5	20	9	2	55	962	144

Model No. Notation Method/External Dimension Drawing

Attachment Model No. Notation Method and External Dimension Drawing

Model No. Notation Method

Note) When ordering parts, it will be treated as 1 piece.



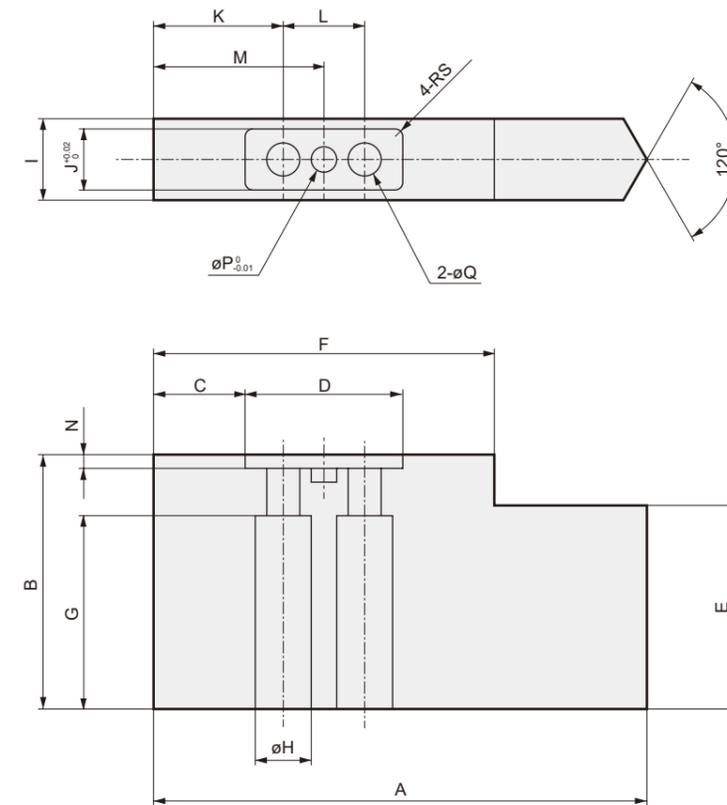
1 Material

Code	Content
Y1	S50C
Y2	MC Nylon

2 Attachment number

Code	Compatible models
910	CKS-08CS
920	CKS-12CS
930	CKS-16CS,CKS-F-16CS
940	CKS-20CS,CKS-F-20CS
950	CKS-25CS,CKS-F-25CS
960	CKS-32CS,CKS-F-32CS

Outline Dimension Drawing



*1 Y1: Material S50C
*2 Y2: Material MC nylon

Code Attachment number	Compatible Models	A	B	C	D	E	F	G	H	I	J	K	L	M	N	P	Q	S	Weight (g)	
																			Y1 *1	Y2 *2
910	CKS-08CS	42.5	30	6.5	15	20	27.5	23	6.5	10	6	10.5	7	14	1.7	2	3.5	1	74	12
920	CKS-12CS	48	35	7.5	19	25	34	27	8	11	7	12.5	9	17	2.7	2	4.5	1	108	17
930	CKS-16CS,CKS-F-16CS	56.5	35	9.5	21	25	40.5	27	8	12	8	15	10	20	2.7	3	4.5	1	145	23
940	CKS-20CS,CKS-F-20CS	66.5	40	11	25	30	48	32	9.5	12	8	17.5	12	23.5	2.7	3	5.5	1.5	192	31
950	CKS-25CS,CKS-F-25CS	85.5	45	16	28	35	60	33	11	14	10	23	14	30	2.7	4	6.5	1.5	335	53
960	CKS-32CS,CKS-F-32CS	97	50	18	31	40	67	38	11	16	12	25.5	16	33.5	2.7	5	6.5	1.5	500	79