

3-Jaw Chuck CKW-HP1 Series

Changing "gripping" changes manufacturing

Increased guide rigidity even for 3-jaw type. Achieves high rigidity, high precision, and high durability.



- Significant reduction in minor stoppages
- Significant reduction in replacement frequency
- Significant reduction in replacement time
- Durability of 10 million cycles or more

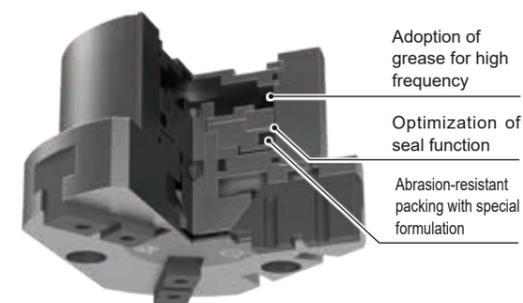
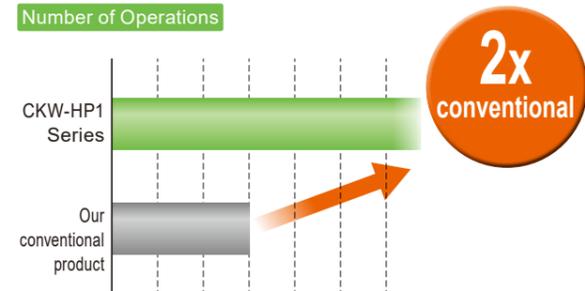
*According to our specified conditions



Long service life

Mastering sliding technology, achieving durability more than twice that of conventional products.

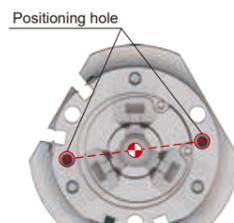
Number of Operations



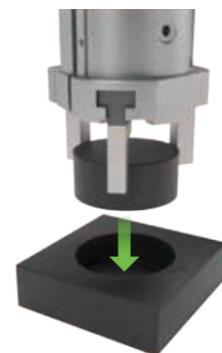
Significant reduction in replacement time

High-precision positioning hole ± 0.025 mm

Added "positioning hole" based on gripping center. Contributes to reducing mounting and maintenance man-hours.

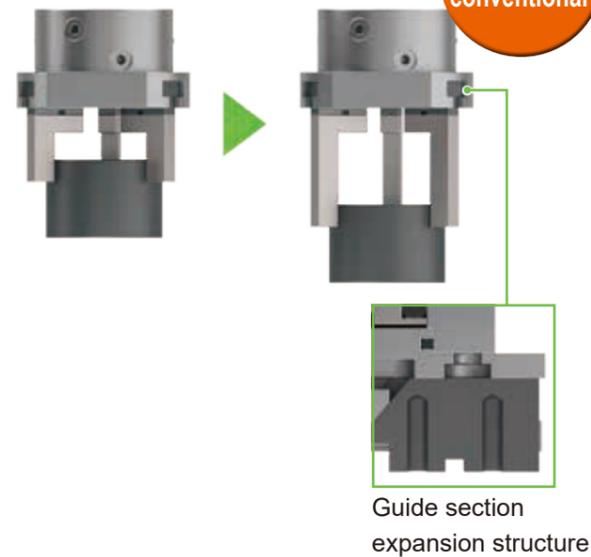


Effective for centering cylindrical workpieces.



High rigidity

Increased guide rigidity by redesigning the guide section.



Rubber cover option



CKW-G-HP1 Chloroprene rubber

CKW-F-HP1 Fluoro Rubber

Long stroke

Can grip workpieces of different diameters

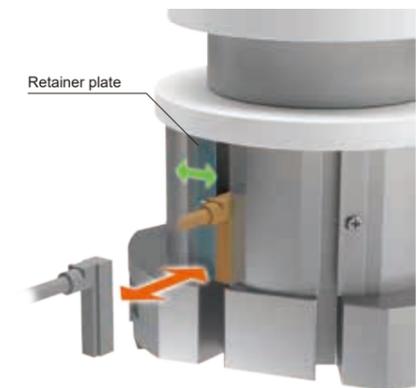
* The mounting pitch of the main body is compatible with the standard type.



High maintainability

Easy switch replacement

Switch replacement is possible while included to the equipment simply by sliding the retaining plate.



Variation



Long stroke



Standard



With rubber cover

Check Valve

CKW-HP

- CKL2
- CKLG2
- CKL2-□-HC
- CKH2
- CKLB2
- CKG
- CK
- CKA
- CKS
- CKS-F
- CKF
- CKJ

Check Valve

CKW-HP

- CKL2
- CKLG2
- CKL2-□-HC
- CKH2
- CKLB2
- CKG
- CK
- CKA
- CKS
- CKS-F
- CKF
- CKJ

Cylinder Switch Ending

Cylinder Switch Ending



3-Jaw Chuck

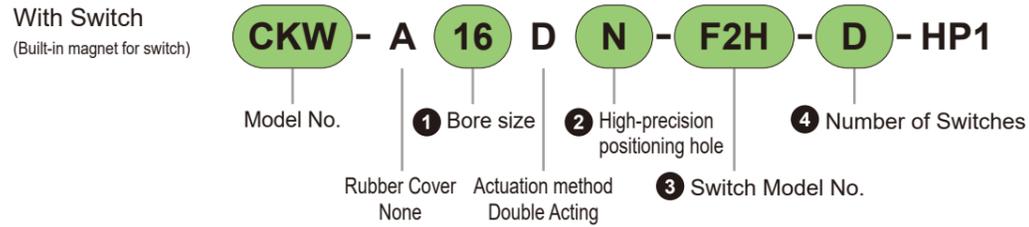
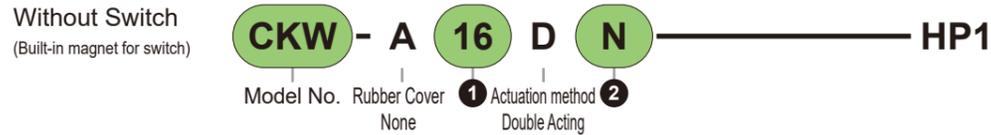
CKW-A-HP1 Series

● Operating stroke: 4, 6, 8, 12 mm

Double Acting



Model No. Notation Method



① Bore size (mm)

Code	Content
16	φ16
20	φ20
25	φ25
32	φ32
40	φ40
50	φ50

② High-precision positioning hole

For details, refer to P. 380.

Code	Content
N	None
A	Available

③ Switch Model No.

For switch details, please refer to P. 573. Switches are included to the product and shipped.

Contact	Indicator LED Special Function	Wiring (Output)	Load Voltage (V)		Load Current (mA)		Lead wire *1		
			AC	DC	AC	DC	Straight	L-shape	
Solid State	1-Color	2-wire	-	10 to 30	-	5 to 20	-	F2S□	
		3-wire (NPN)	-	30 or less	-	50 or less	-	F3S□	
		2-wire	-	10 to 30	-	5 to 20 *2	F2H□	F2V□	
		3-wire (NPN)	-	30 or less	-	50 or less	F3H□	F3V□	
		3-wire (PNP)	-	30 or less	-	50 or less	F3PH□	F3PV□	

*Lead wire length

Code	Content
Blank	1 m (Standard)
3	3 m (Option)

Example) Lead wire length
1 m F2S
3 m F2S□

*1: For "□" in the switch model number, enter the code selected from the "Lead wire length" table.

*2: The maximum load current value above, 20 mA, is at 25 °C. If the switch operating ambient temperature is higher than 25 °C, it will be lower than 20 mA. (At 60 °C, it will be 5 to 10 mA.)

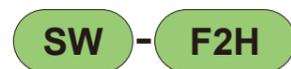
*3: Switches other than the model numbers listed above are also available. (Custom Product) For details, see P. 573.

④ Number of Switches

Code	Content
R	With 1 pc. on Open Side
H	With 1 pc. on Close Side
D	With 2 pcs

Note) When 2 switches are included, for models with a short operating stroke, both switches may turn ON depending on the size of the workpiece. Please be careful.

Switch Single Unit Model No. Notation Method



③ Switch Model No.

Specifications

Item	CKW-A-HP1								
Bore size	mm	φ16	φ20	φ25	φ32	φ40	φ50		
Actuation method		Double Acting							
Operating Fluid		Compressed Air							
Max. Working Pressure	MPa	0.7							
Min. Operating Pressure	MPa	0.2			0.1				
Ambient Temperature	°C	-10 to 60 (However, no freezing)							
Port Size		M3		M5					
Operating stroke	mm	4		6		8		12	
Rod diameter	mm	φ6		φ8		φ10		φ12	φ14
Repeatability	mm	±0.01							
Weight	kg	0.08	0.13	0.17	0.31	0.46	0.65		
Lubrication		Not Required							

Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

CKJ

Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

CKJ

Cylinder Switch

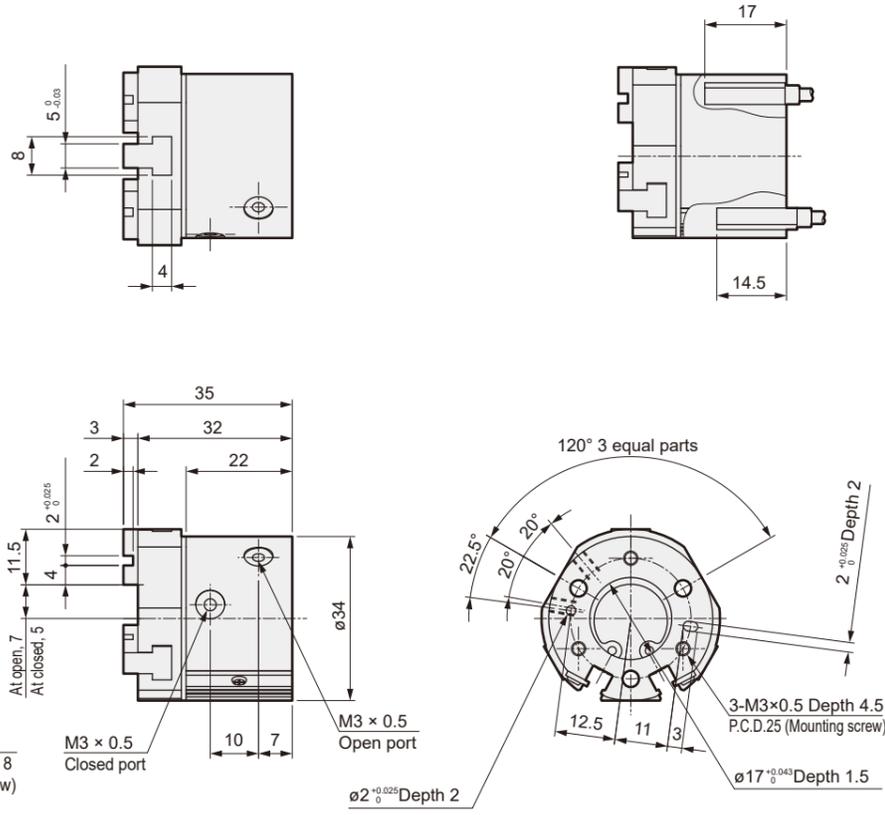
Ending

Cylinder Switch

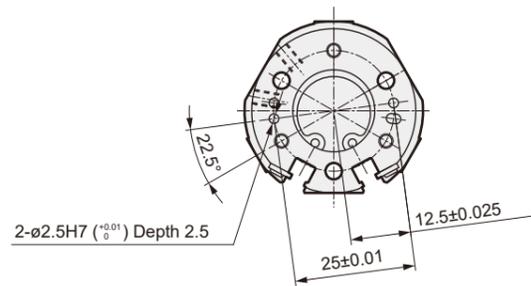
Ending

● CKW-A16-HP1

● With Switch

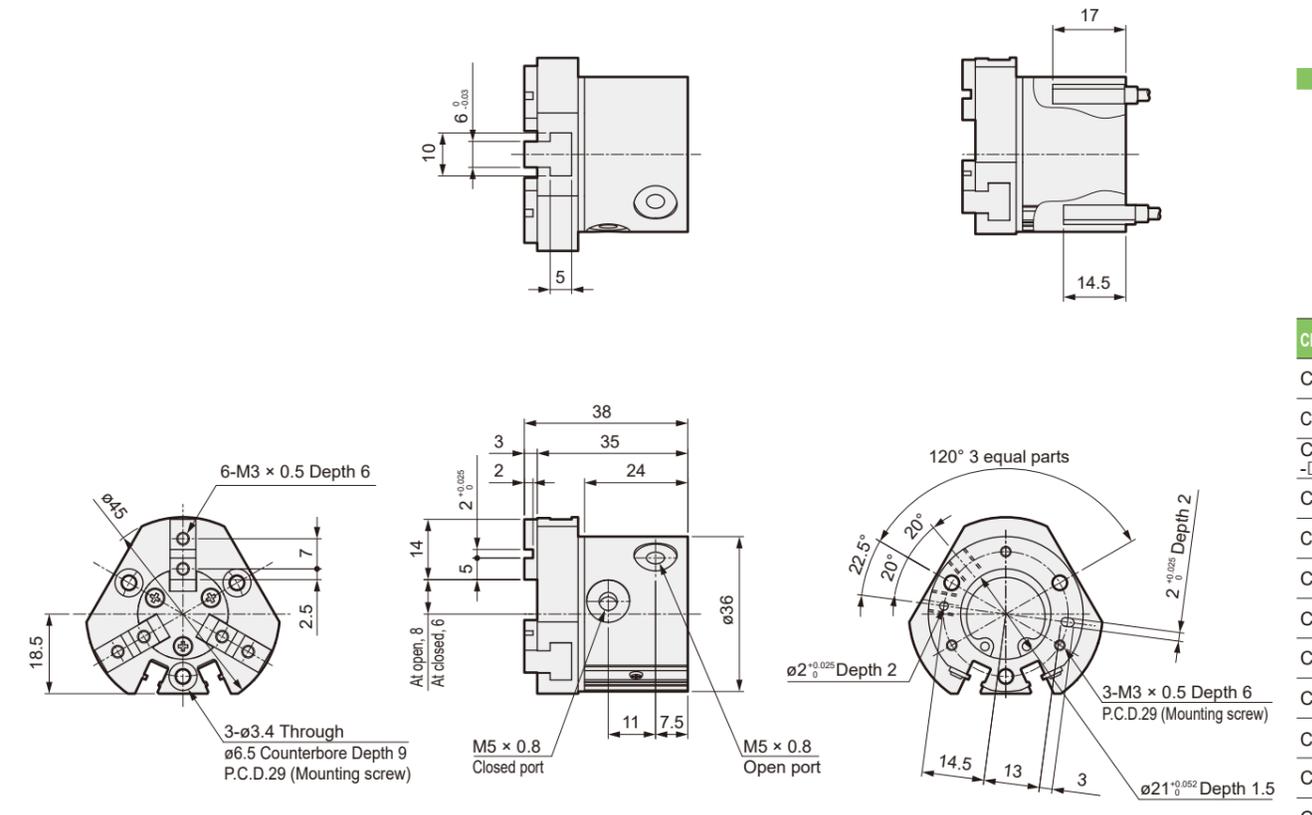


● CKW-A16DA□

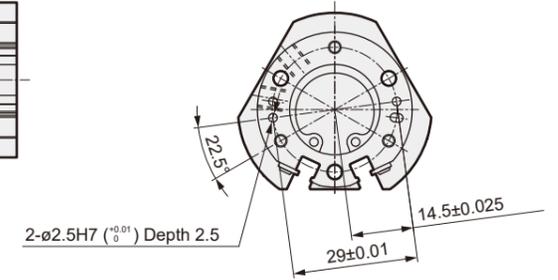


● CKW-A20-HP1

● With Switch



● CKW-A20DA□



Check Valve

CKW-HP

- CKL2
- CKLG2
- CKL2 -□-HC
- CKH2
- CKLB2
- CKG
- CK
- CKA
- CKS
- CKS-F
- CKF
- CKJ

Check Valve

CKW-HP

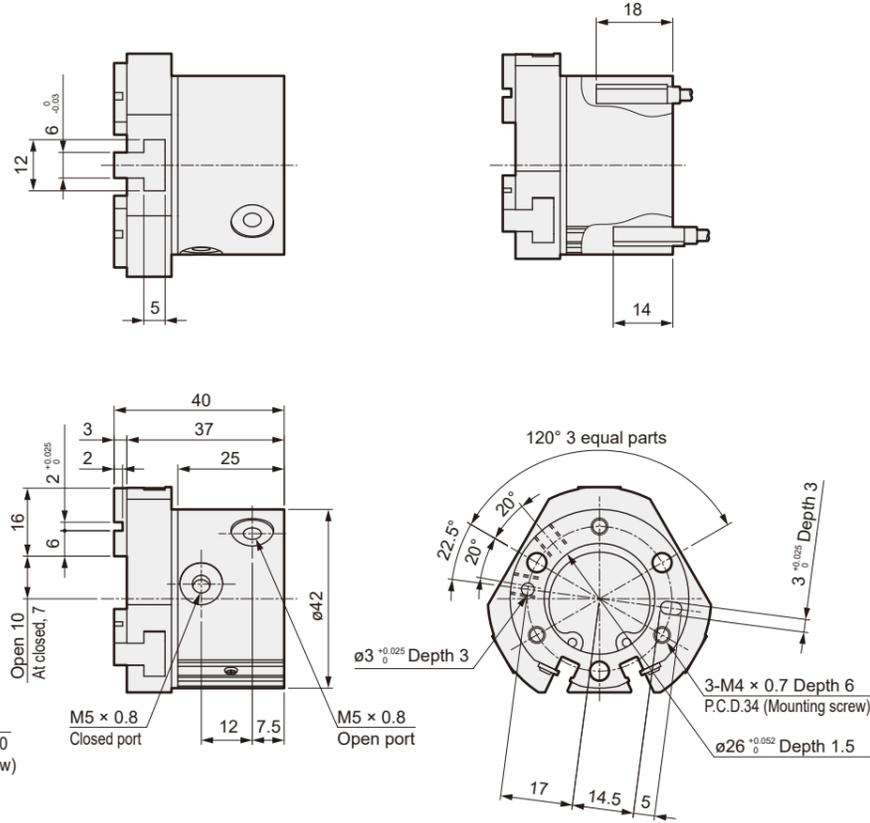
- CKL2
- CKLG2
- CKL2 -□-HC
- CKH2
- CKLB2
- CKG
- CK
- CKA
- CKS
- CKS-F
- CKF
- CKJ

Cylinder Switch Ending

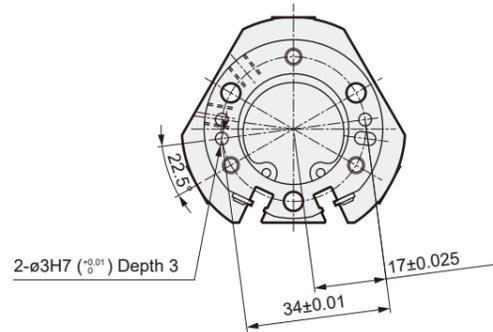
Cylinder Switch Ending

● CKW-A25-HP1

● With Switch

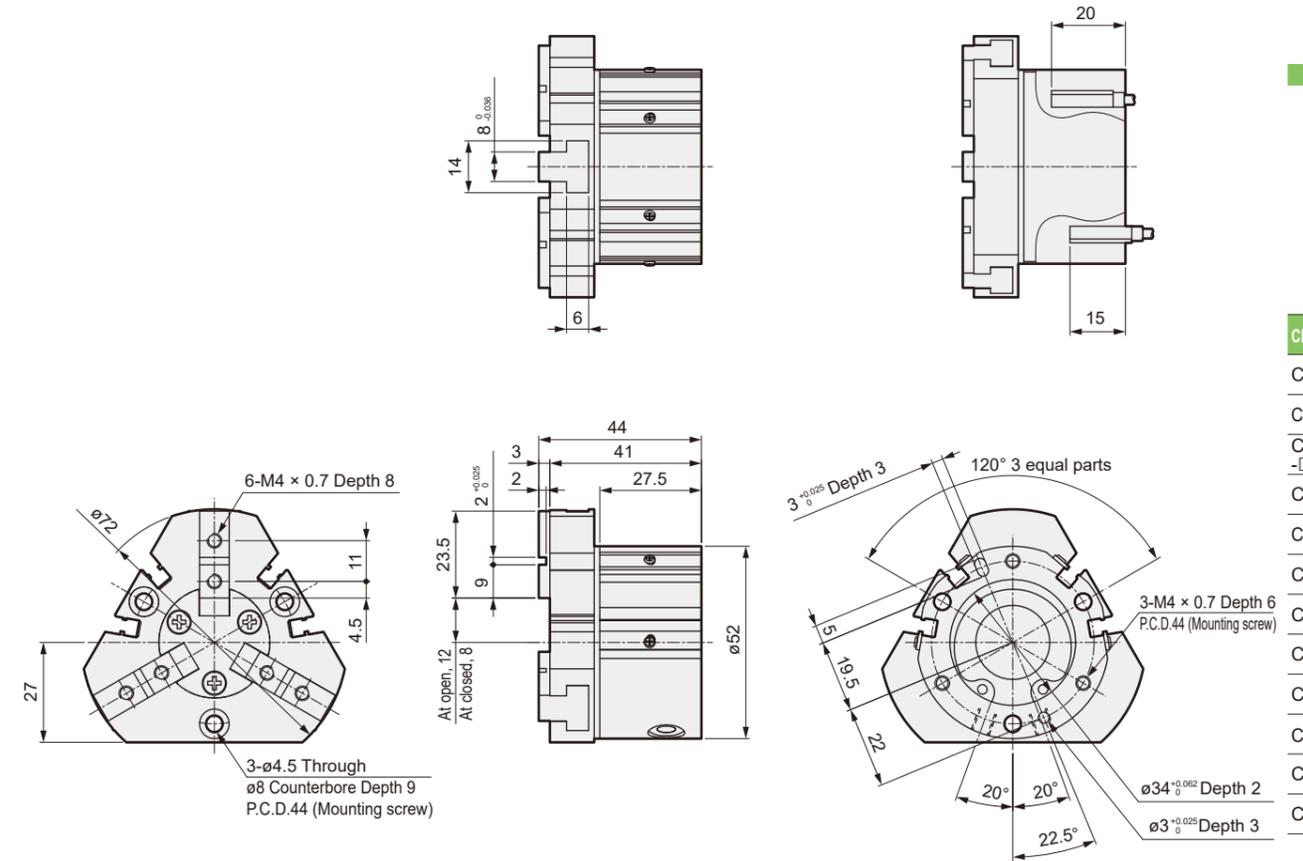


● CKW-A25DA□

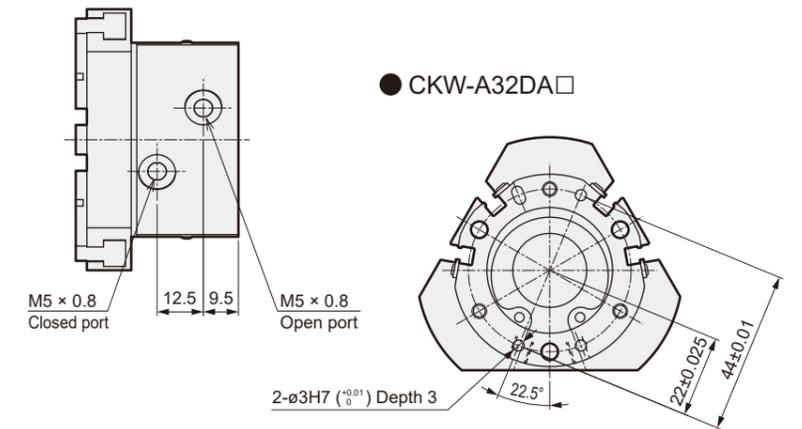


● CKW-A32-HP1

● With Switch



● CKW-A32DA□



Check Valve

CKW-HP

- CKL2
- CKLG2
- CKL2-□-HC
- CKH2
- CKLB2
- CKG
- CK
- CKA
- CKS
- CKS-F
- CKF
- CKJ

Check Valve

CKW-HP

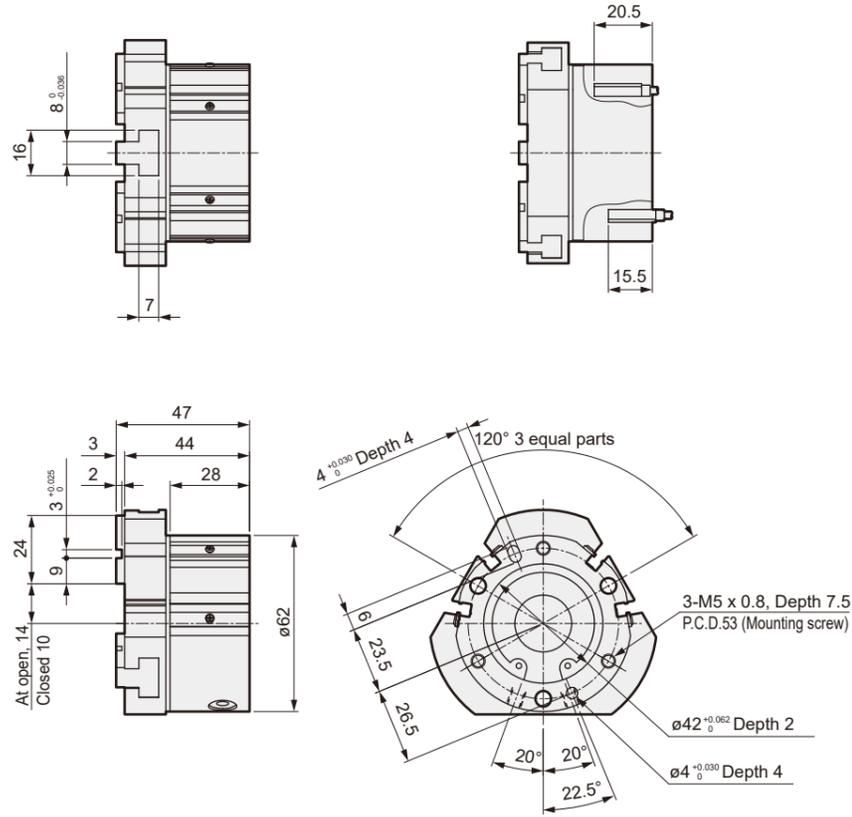
- CKL2
- CKLG2
- CKL2-□-HC
- CKH2
- CKLB2
- CKG
- CK
- CKA
- CKS
- CKS-F
- CKF
- CKJ

Cylinder Switch Ending

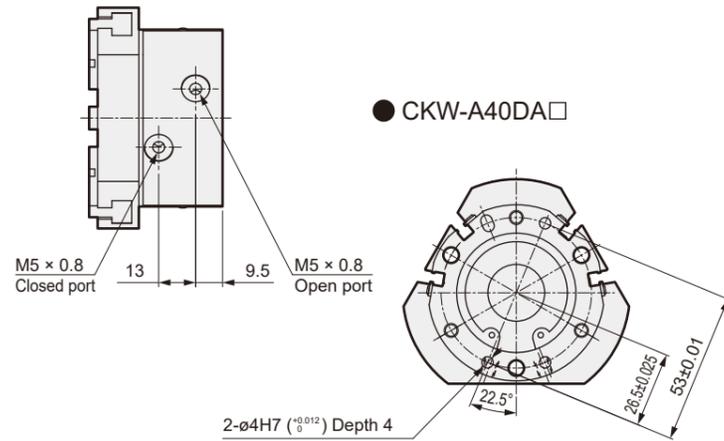
Cylinder Switch Ending

● CKW-A40-HP1

● With Switch

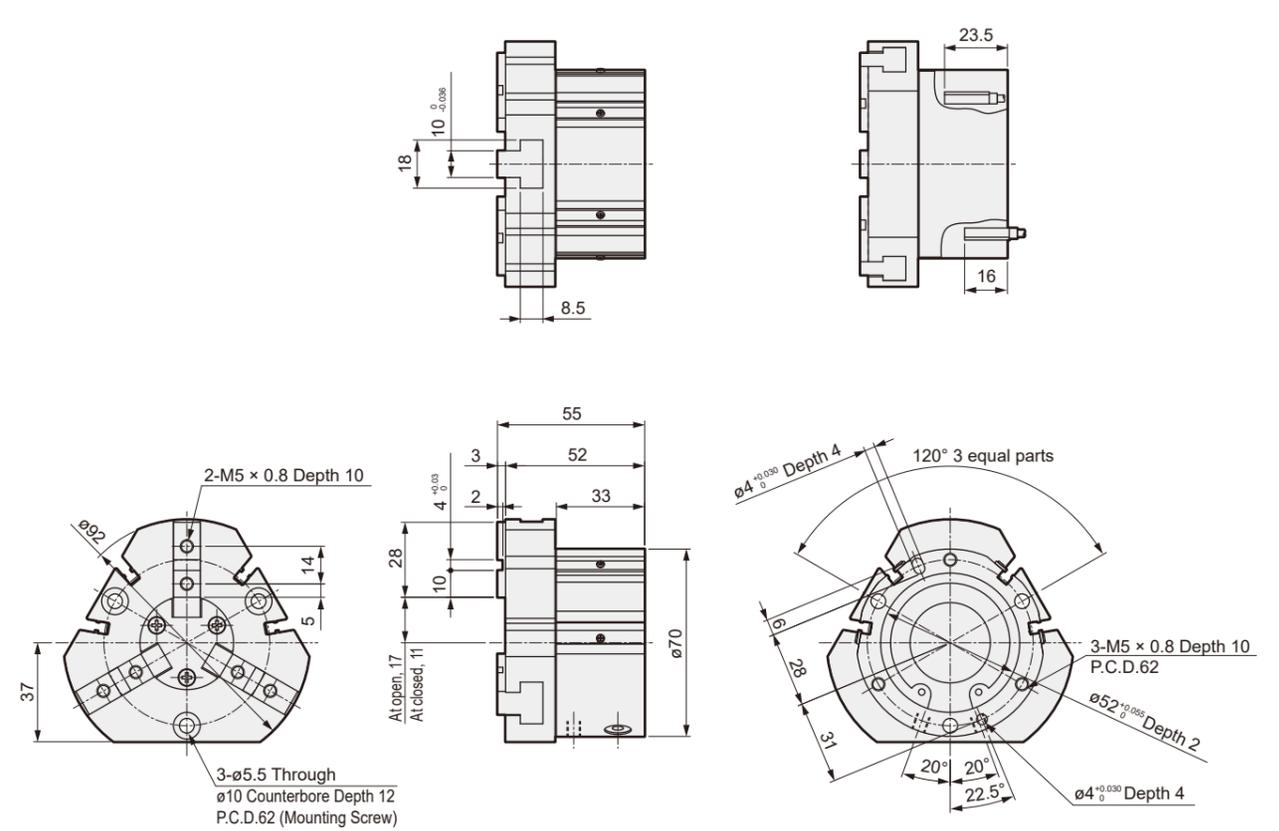


● CKW-A40DA□

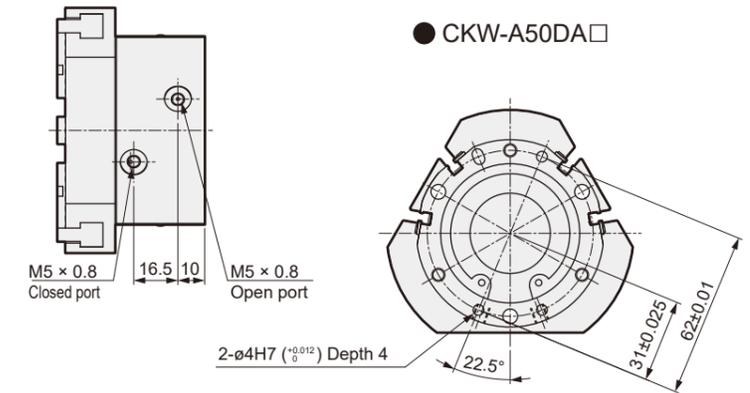


● CKW-A50-HP1

● With Switch



● CKW-A50DA□



Check Valve

CKW-HP

- CKL2
- CKLG2
- CKL2-□-HC
- CKH2
- CKLB2
- CKG
- CK
- CKA
- CKS
- CKS-F
- CKF
- CKJ

Cylinder Switch Ending

Check Valve

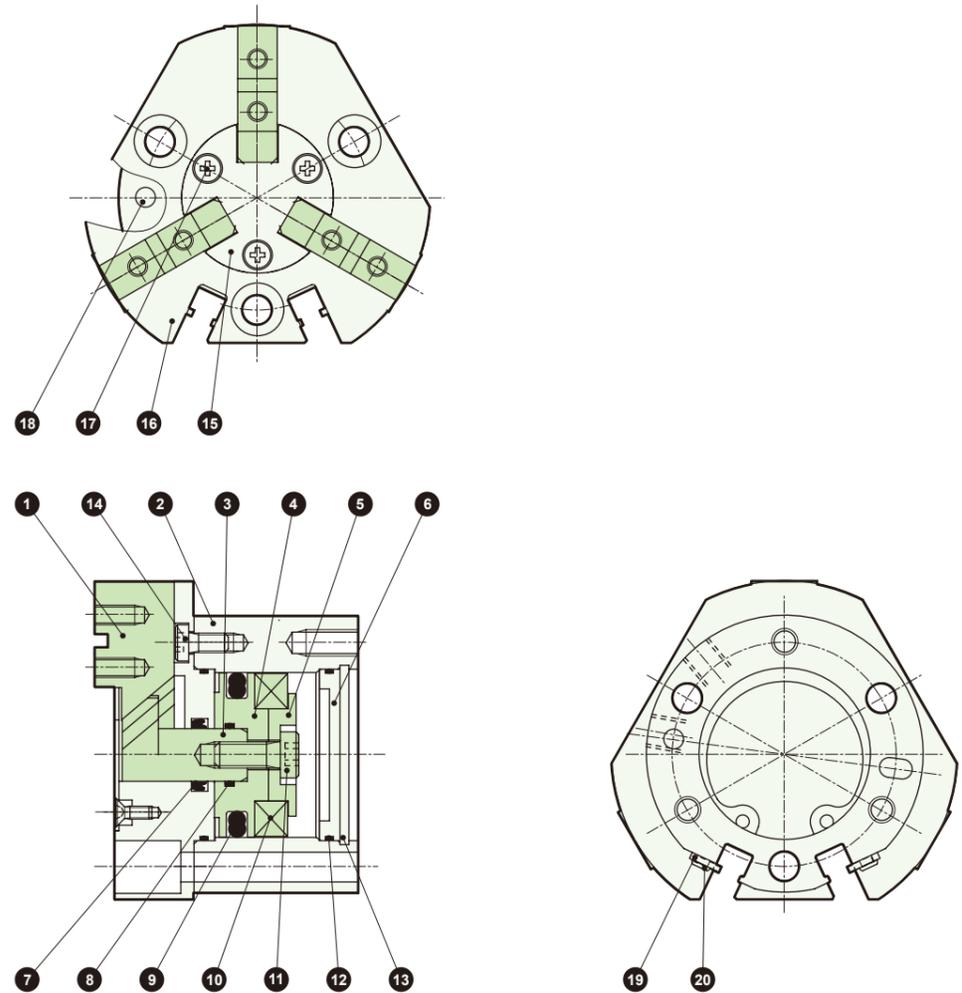
CKW-HP

- CKL2
- CKLG2
- CKL2-□-HC
- CKH2
- CKLB2
- CKG
- CK
- CKA
- CKS
- CKS-F
- CKF
- CKJ

Cylinder Switch Ending

Internal Structure Diagram/Material

● CKW-A16 to 50-HP1



Part No.	Part Name	Material	Remarks	Part No.	Part Name	Material	Remarks
1	Finger	Steel		11	Hexagon Socket Head Cap Screw	Stainless Steel	
2	Body	Aluminum Alloy	Hard Anodized	12	Gasket	Nitrile Rubber	
3	Piston 1	Steel		13	C-type retaining ring	Stainless Steel	
4	Piston 2	Aluminum Alloy	Chromate	14	Hexagon Socket Head Cap Screw	Stainless Steel	
5	Piston 3	Aluminum Alloy	Chromate	15	Cover	Stainless Steel	
6	Bottom plate	Aluminum Alloy	Chromate	16	Adapter	Aluminum Alloy	Hard Anodized
7	Rod Packing	Nitrile Rubber		17	Phillips flat head screw	Stainless Steel	
8	Piston Gasket	Nitrile Rubber		18	Parallel Pin	Stainless steel	
9	Piston Packing	Nitrile Rubber		19	Retaining plate	Stainless Steel	
10	Magnet	-		20	Pan Head Screw	Stainless Steel	

MEMO

Check Valve

CKW-HP

CKL2
CKLG2
CKL2
-□-HC
CKH2
CKLB2
CKG
CK
CKA
CKS
CKS-F
CKF
CKJ

Check Valve

CKW-HP

CKL2
CKLG2
CKL2
-□-HC
CKH2
CKLB2
CKG
CK
CKA
CKS
CKS-F
CKF
CKJ

Cylinder
Switch
Ending

For maintenance parts, refer to the CKD component product site
(<https://www.ckd.co.jp/kiki/en/>) → "Model No." → See "Maintenance Parts"

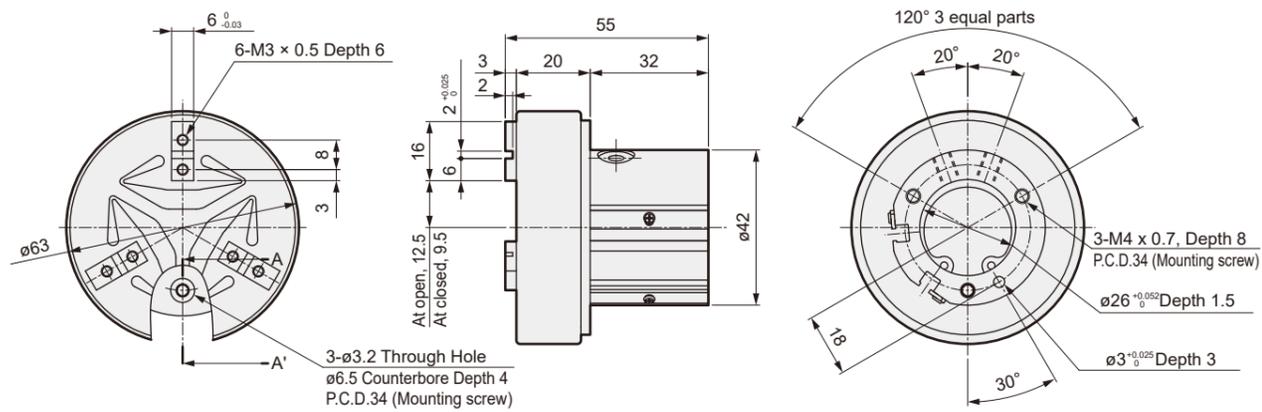
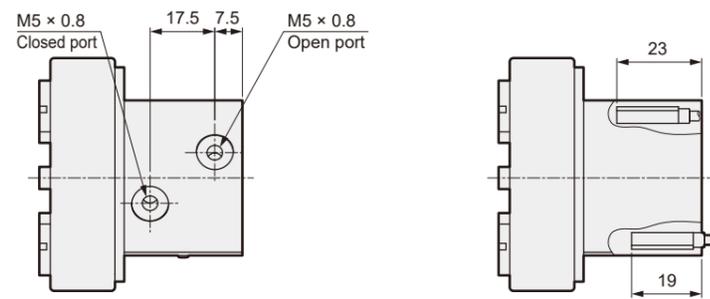
Cylinder
Switch
Ending

CKW-G-HP1, CKW-F-HP1 Series

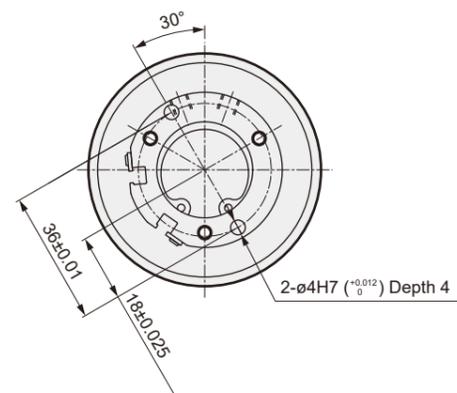
Outline Dimension Drawing (Bore size: $\varnothing 25$)

● CKW-G25-HP1, CKW-F25-HP1

● With Switch



● CKW-G25DA□, CKW-F25DA□



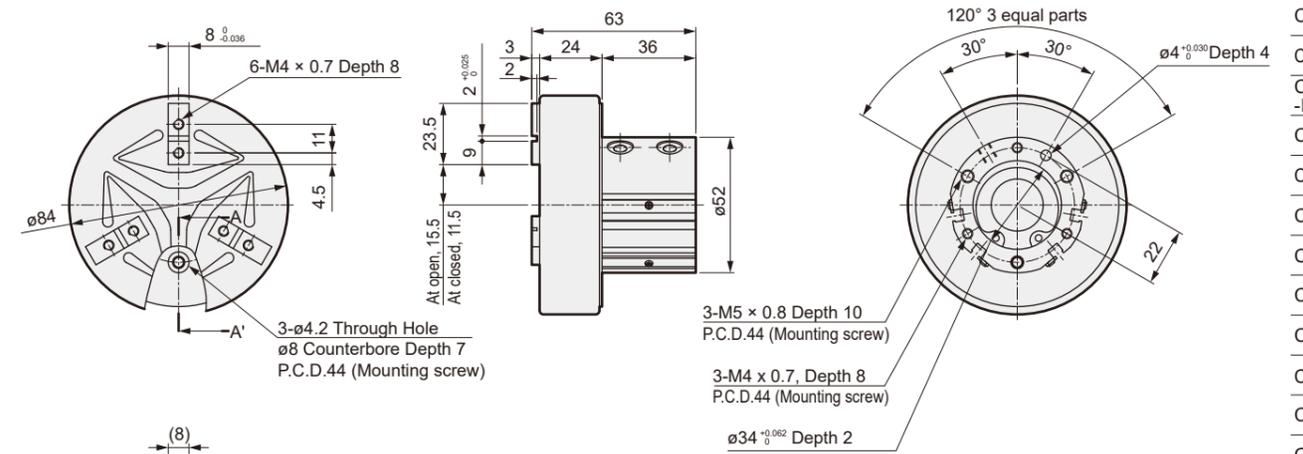
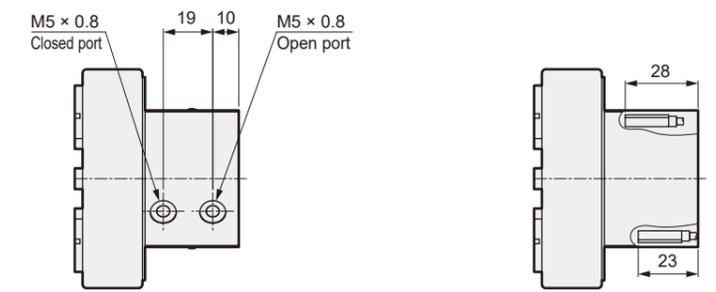
CKW-G-HP1, CKW-F-HP1 Series

Outline Dimension Drawing

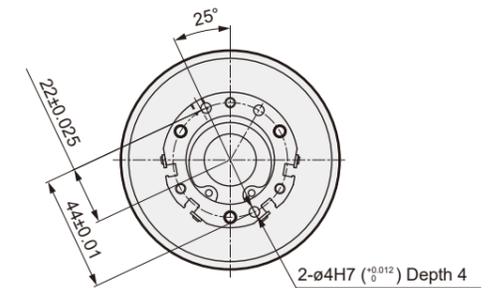
External dimensions diagram (Bore size: $\varnothing 32$)

● CKW-G32-HP1, CKW-F32-HP1

● With Switch



● CKW-G32DA□, CKW-F32DA□



Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

CKJ

Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

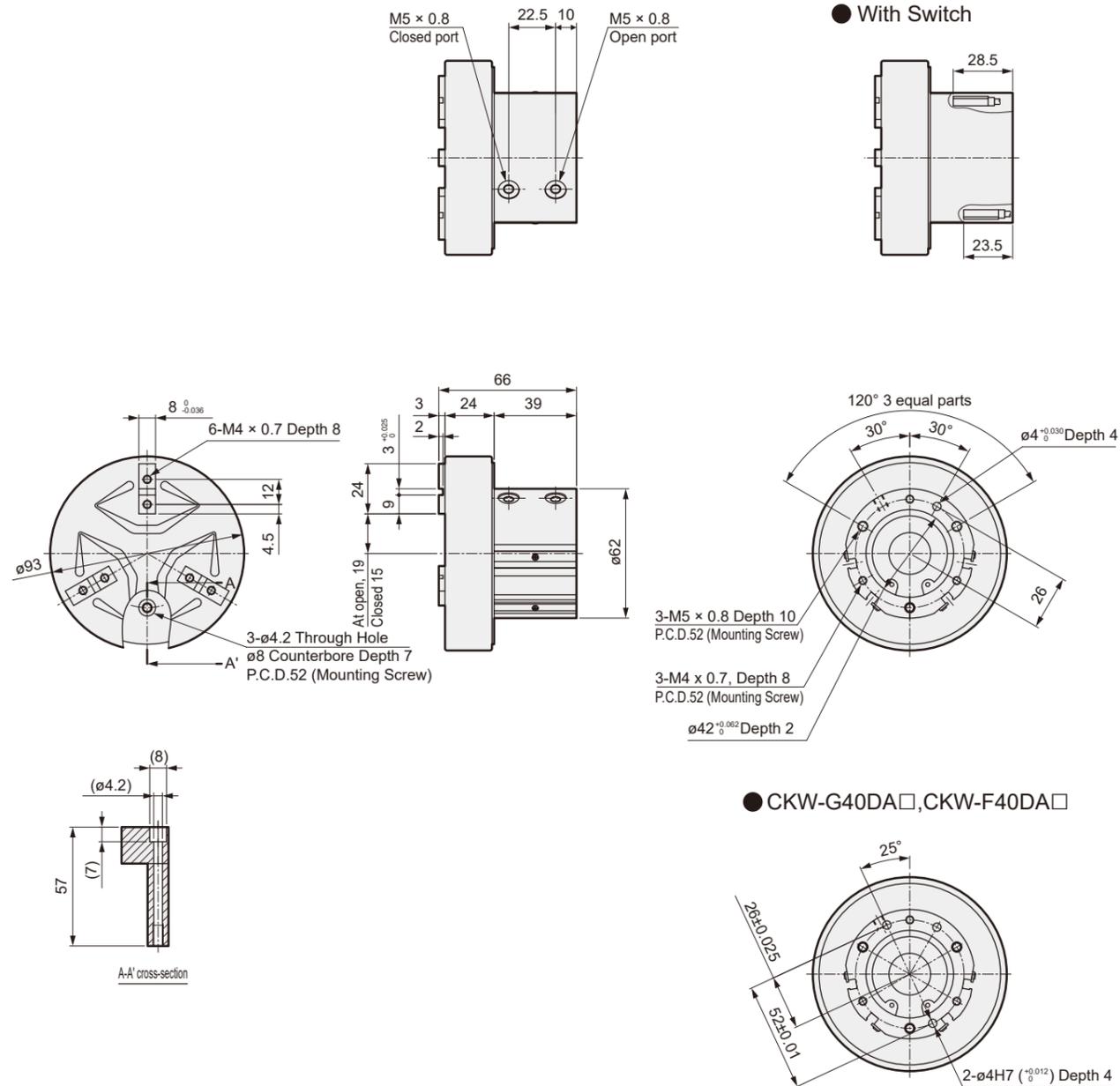
CKJ

Cylinder
Switch
Ending

Cylinder
Switch
Ending

Outline Dimensional Drawing (Bore size: $\phi 40$)

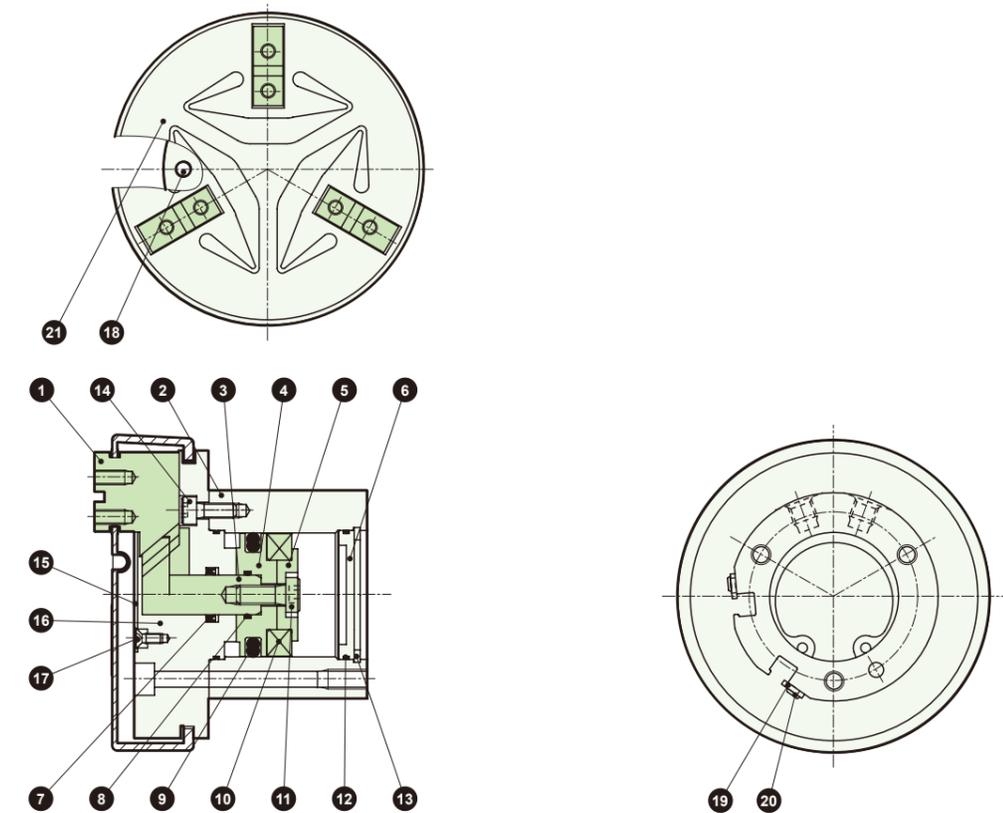
● CKW-G40-HP1, CKW-F40-HP1



Internal Structure Diagram/Material

Internal Structure Diagram/Material

● CKW-G16 to 40-HP1, CKW-F16 to 40-HP1



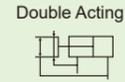
Part No.	Part Name	Material	Remarks	Part No.	Part Name	Material	Remarks
1	Finger	Steel		12	Gasket	Nitrile Rubber	
2	Body	Aluminum Alloy	Hard Anodized	13	C-type retaining ring	Stainless Steel	
3	Piston 1	Steel		14	Hexagon Socket Head Cap Screw	Stainless steel	
4	Piston 2	Aluminum Alloy	Chromate	15	Cover	Stainless Steel	
5	Piston 3	Aluminum Alloy	Chromate	16	Adapter	Aluminum Alloy	Hard Anodized
6	Bottom plate	Aluminum Alloy	Chromate	17	Phillips flat head screw	Stainless Steel	
7	Rod Packing	Nitrile Rubber		18	Parallel Pin	Stainless Steel	
8	Piston Gasket	Nitrile Rubber		19	Retaining plate	Stainless Steel	
9	Piston Packing	Nitrile Rubber		20	Pan Head Screw	Stainless Steel	
10	Magnet	-		21	Rubber Cover	CKW-G: Chloroprene rubber CKW-F: Fluoro Rubber	
11	Hexagon Socket Head Cap Screw	Stainless Steel					

For maintenance parts, refer to the CKD component product site
 (<https://www.ckd.co.jp/kiki/en/>) → "Model No." → See "Maintenance Parts"

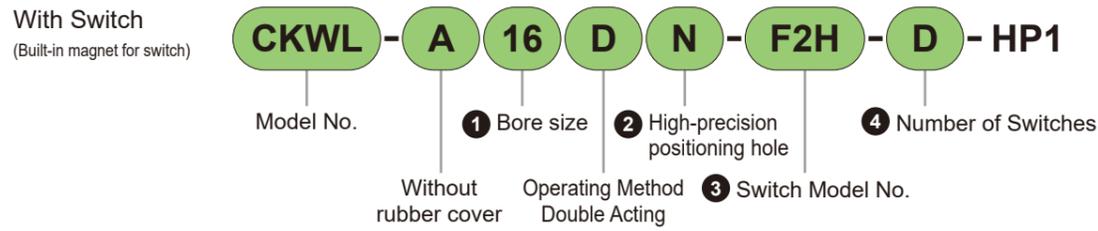


3-Jaw Long Stroke Chuck CKWL-A-HP1 Series

● Operating stroke: 10, 12, 16, 20 mm



Model No. Notation Method



① Bore size (mm)

Code	Content
16	φ16
20	φ20
25	φ25
32	φ32
40	φ40

② High-precision positioning hole

For details, refer to P. 380.

Code	Content
N	None
A	Available

③ Switch Model No.

For switch details, please refer to P. 573.
Switches are included to the product and shipped.

Contact	Indicator LED Special Function	Wiring (Output)	Load Voltage (V)		Load Current (mA)		Lead wire *1		Image
			AC	DC	AC	DC	Straight	L-shape	
Solid State	1-Color	2-wire	-	10 to 30	-	5 to 20	-	F2S □	
		3-wire (NPN)	-	30 or less	-	50 or less	-	F3S □	
		2-wire	-	10 to 30	-	5 to 20 *2	F2H □	F2V □	
		3-wire (NPN)	-	30 or less	-	50 or less	F3H □	F3V □	
		3-wire (PNP)	-	30 or less	-	50 or less	F3PH □	F3PV □	

*Lead wire length

Code	Content
Blank	1 m (Standard)
3	3 m (Option)

Example) Lead wire length
1 m F2S
3 m F2S 3

*1: For "□" in the switch model number, enter the code selected from the "Lead wire length" table.

*2: The maximum load current value above, 20 mA, is at 25°C. If the switch operating ambient temperature is higher than 25°C, it will be lower than 20 mA. (At 60°C, it will be 5 to 10 mA.)

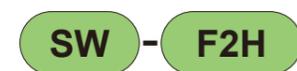
*3: Switches other than the model numbers listed above are also available. (Custom Product) For details, see P. 573.

④ Number of Switches

Code	Content
R	With 1 pc. on Open Side
H	With 1 pc. on Close Side
D	With 2 pcs

Note) When 2 switches are included, for models with a short operating stroke, both switches may turn ON depending on the size of the workpiece. Please be careful.

Switch Single Unit Model No. Notation Method



③ Switch Model No.

Specifications

Item	CKWL-A-HP1					
	φ16	φ20	φ25	φ32	φ40	
Bore size	mm	φ16	φ20	φ25	φ32	φ40
Actuation method		Double Acting				
Operating Fluid		Compressed Air				
Max. Working Pressure	MPa	0.7				
Min. Operating Pressure	MPa	0.2			0.1	
Ambient Temperature	°C	-10 to 60 (However, no freezing)				
Port Size		M3		M5		
Operating stroke	mm	10		12	16	20
Rod diameter	mm	φ6		φ8	φ10	φ12
Repeatability	mm	±0.01				
Weight	kg	0.13	0.18	0.22	0.46	0.66
Lubrication		Not Required				

Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

CKJ

Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

CKJ

Cylinder Switch

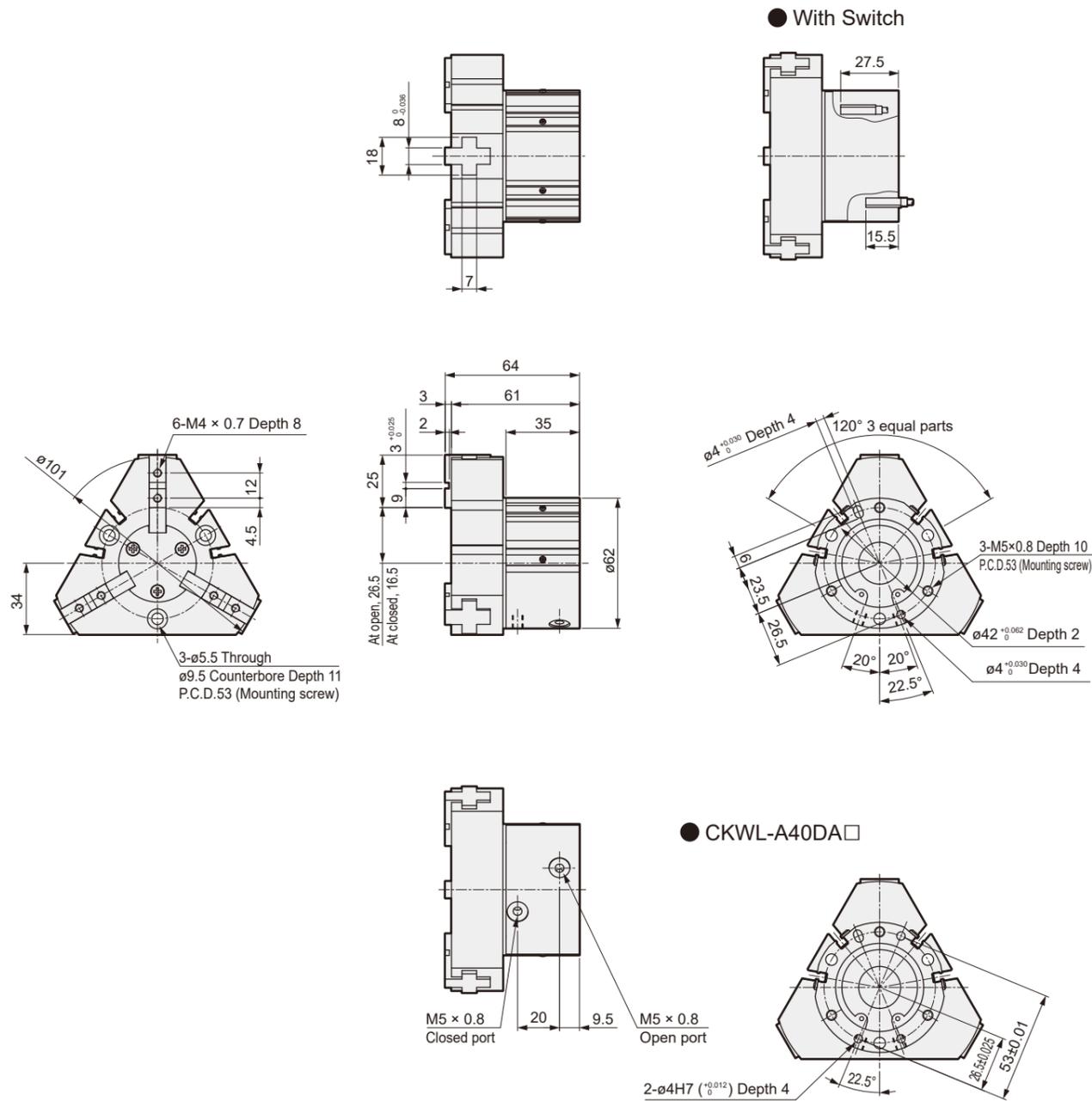
Ending

Cylinder Switch

Ending

Outline Dimensional Drawing (Bore size: $\phi 40$)

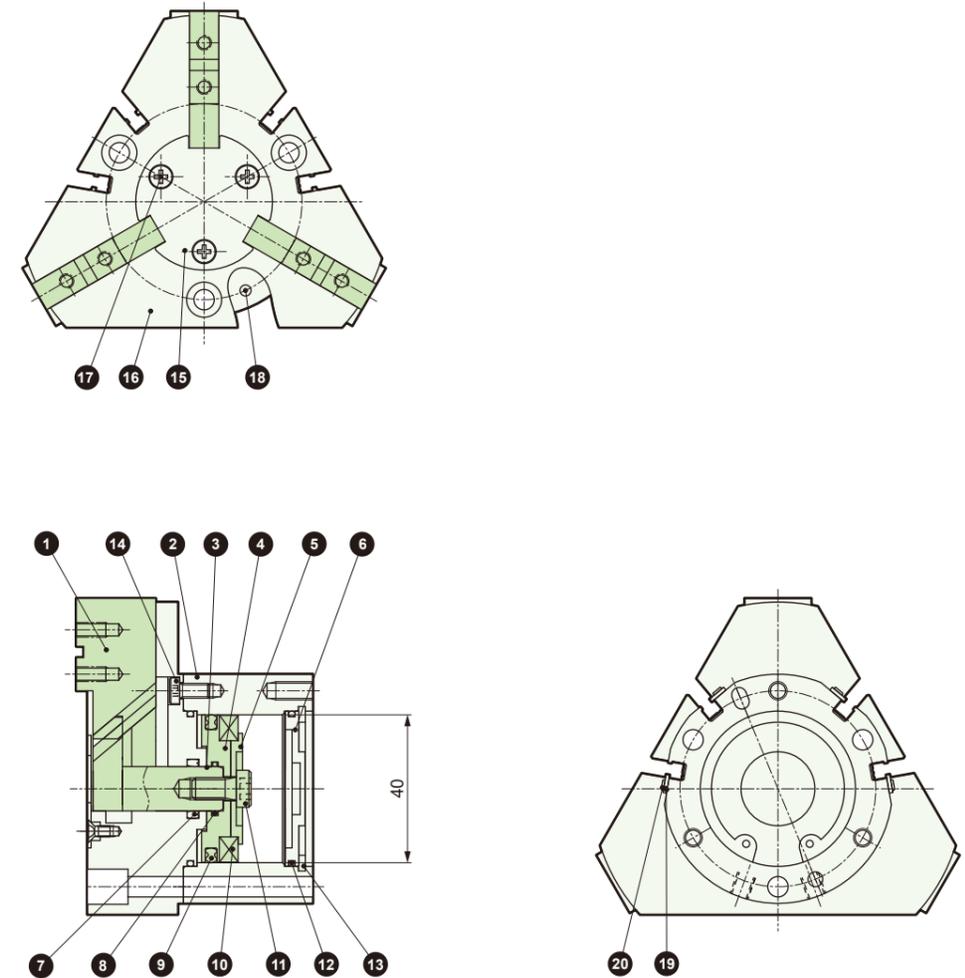
● CKWL-A40-HP1



Internal Structure Diagram/Material

Internal Structure Diagram/Material

● CKWL-A16 to 40-HP1

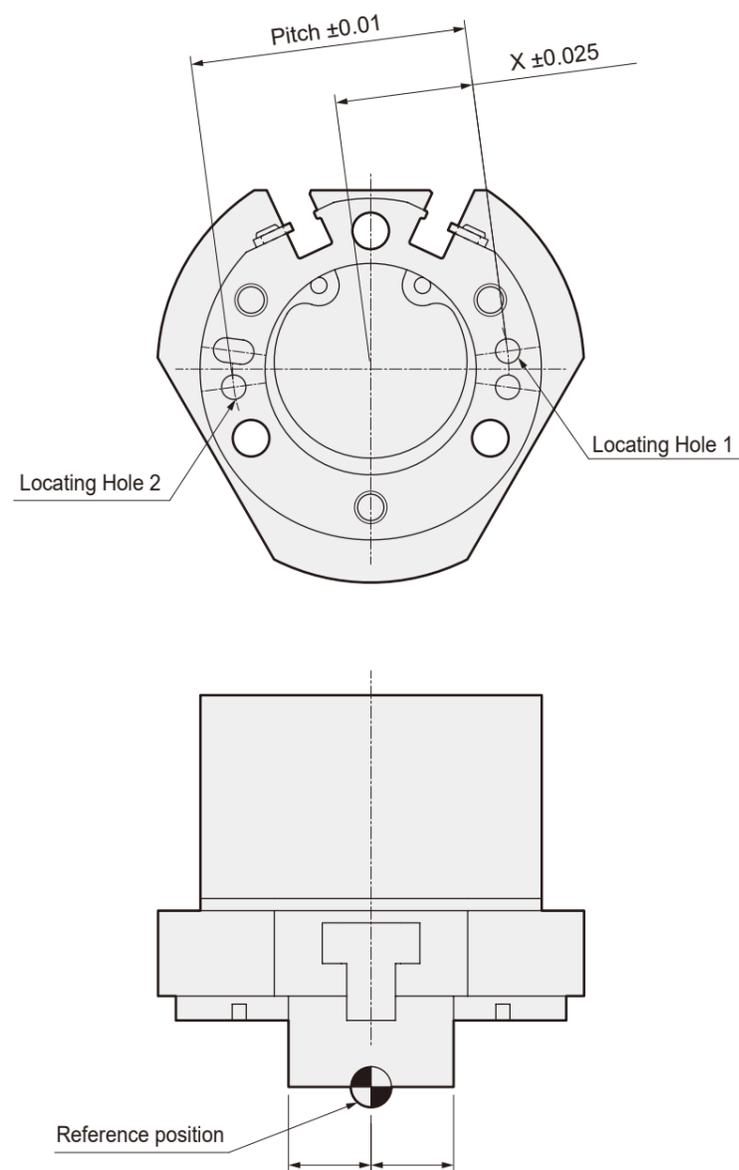


Part No.	Part Name	Material	Remarks	Part No.	Part Name	Material	Remarks
1	Finger	Steel		11	Hexagon Socket Head Cap Screw	Stainless Steel	
2	Body	Aluminum Alloy	Hard Anodized	12	Cylinder Gasket	Nitrile Rubber	
3	Piston 1	Steel		13	C-type retaining ring	Stainless Steel	
4	Piston 2	Aluminum Alloy	Chromate	14	Hexagon Socket Head Cap Screw	Stainless Steel	
5	Piston 3	Aluminum Alloy	Chromate	15	Cover	Stainless Steel	
6	Bottom plate	Aluminum Alloy	Chromate	16	Adapter	Aluminum Alloy	Hard Anodized
7	Rod Packing	Nitrile Rubber		17	Phillips flat head screw	Stainless Steel	
8	Piston Gasket	Nitrile Rubber		18	Parallel Pin	Stainless steel	
9	Piston Packing	Nitrile Rubber		19	Retaining plate	Stainless Steel	
10	Magnet	-		20	Pan Head Screw	Stainless Steel	

For maintenance parts, refer to the CKD component product site
 (<https://www.ckd.co.jp/kiki/en/>) → "Model No." → See "Maintenance Parts"

Reference Position of Locating Hole

- Gripping center reference, high-precision positioning hole
Positioning can be done based on the gripping center.



Reference Position of Locating Hole

Center when gripping the inside of the finger at intermediate stroke

MEMO

Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

CKJ

Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

CKJ

Cylinder
Switch
Ending

Cylinder
Switch
Ending

STEP-1 Select appropriate model from required gripping force

① Calculation of Required Gripping Force

To transport a workpiece (weight WL), a gripping force FW that satisfies the following formula is required.

$$F_w > \frac{W_L \times g \times K}{n}$$

- Fw : Required Gripping Force [N]
- n : Number of attachments = 3
- WL : Workpiece Weight [kg]
- g : Gravitational acceleration = 9.8 [m/s²]
- K : Conveyance Factor
 - 5 [Holding only]
 - 10 [Normal transport]
 - 20 [Rapid acceleration transport]

About Conveyance Factor K

Calculation Example) When decelerating from a conveyance speed V = 0.75 m/s to stop in 0.1 seconds, with a friction coefficient μ of 0.1 between the workpiece and finger, it is as follows.

Determine the transport coefficient K from the force applied to the workpiece

- Inertial force = WL (V/t)
- Gravity = WLg

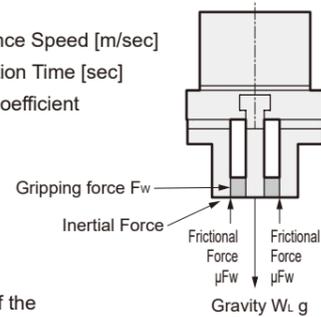
$$\text{Required gripping force } F_w > \frac{W_L (V/t) + W_L g}{n\mu} = \frac{W_L (V/t + g)}{n\mu} = \frac{17.3 W_L}{3 \times 0.1} = 57.7 W_L$$

∴ The transport coefficient K at this time is,

$$\frac{V/t + g}{\mu g} = \frac{0.75/0.1 + 9.8}{0.1 \times 9.8} \approx 20$$

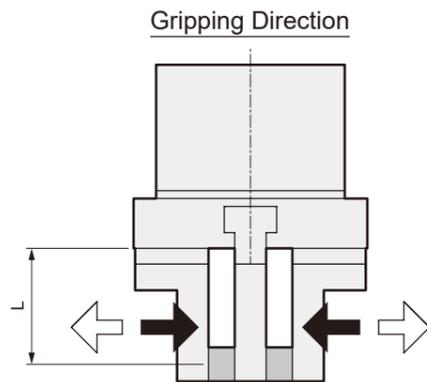
from the above formula

Note) The transport coefficient K needs to allow a margin for impacts during transport, etc. Even if the friction coefficient μ is higher than μ=0.1, set the conveyance factor K to 10 to 20 or more for safety.



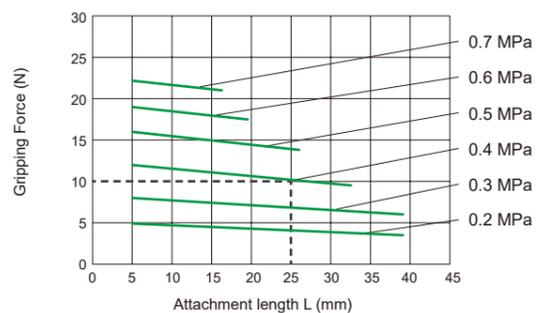
② Model selection from required gripping force

Gripping force changes depending on "gripping direction," "attachment length," and "supply pressure." Confirm from the gripping force graph that sufficient gripping force can be obtained under your operating conditions. For the gripping force graph, refer to P. 384, 385.



- Opening direction (⇐)
- Closing direction (⇒)

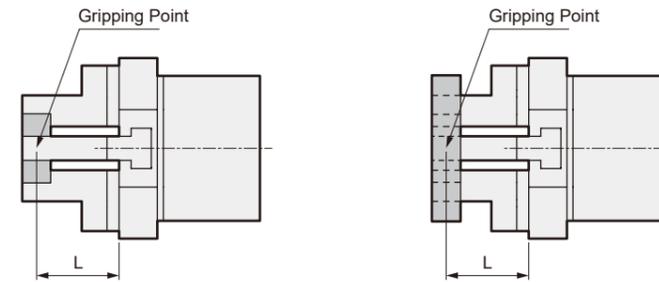
How to Read Gripping Force Graph
(For CKW-A16 outer diameter gripping force)



For example, if the supply pressure is 0.4 MPa and the attachment length is 25 mm, the resulting gripping force will be 10 N.

STEP-2 Confirmation of Attachment Shape

Use the attachment willow profile the ranges shown on P. 384, 385.



- Use attachments that are as lightweight and short as possible. If they are long and heavy, the inertial force during opening and closing becomes large, which may cause backlash in the attachments or accelerate wear of the attachment sliding parts, adversely affecting the service life.
- Even if the attachment shape is willow profile the performance data, making it as small as possible will allow the product to be used for a long time. Also, if L is long, unexpected vibration, etc., could cause erroneous gripping and falling during transport. With "Cylinder diameter × 1.3/working pressure" as a guide, if L is longer than that, set the transport coefficient of STEP-1 to a high value (Guideline: Transport coefficient of 20 or more).
- The weight of the attachments affects the service life, so please keep it below the following.
 - W < 1/4H (1 piece)
 - W : Weight of attachment
 - H : Gripper Product Weight

- CKL2
- CKLG2
- CKL2 -□-HC
- CKH2
- CKLB2
- CKG
- CK
- CKA
- CKS
- CKS-F
- CKF
- CKJ

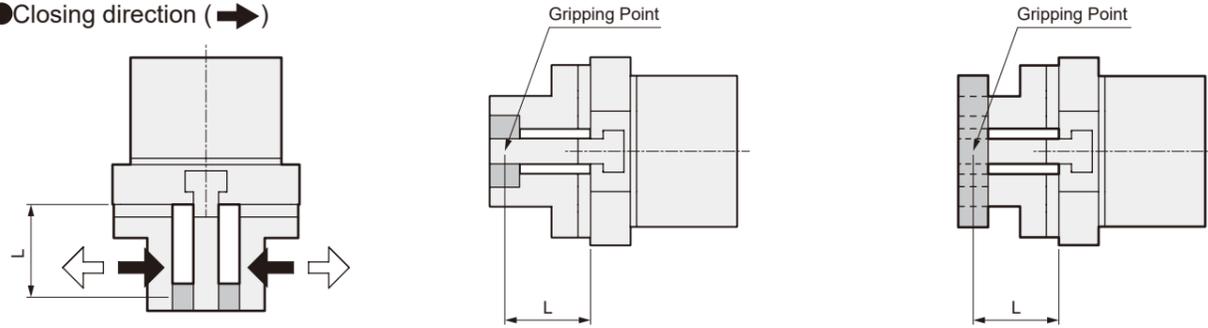
- CKL2
- CKLG2
- CKL2 -□-HC
- CKH2
- CKLB2
- CKG
- CK
- CKA
- CKS
- CKS-F
- CKF
- CKJ

Gripping Force Performance Data CKW-A-HP1, CKWL-A-HP1

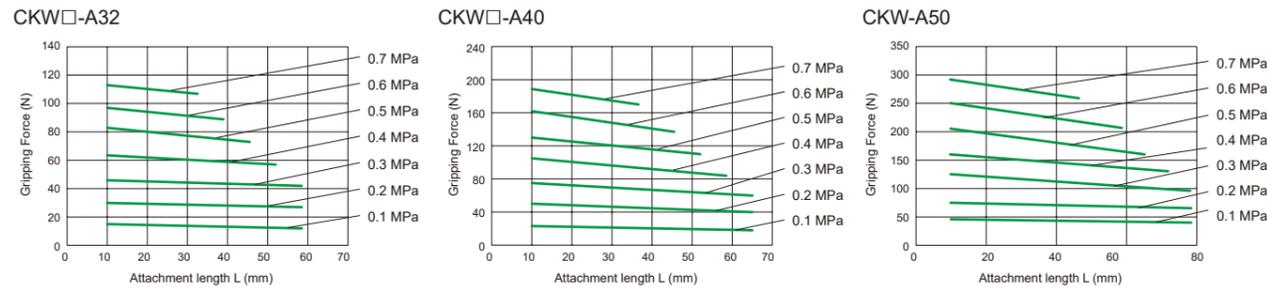
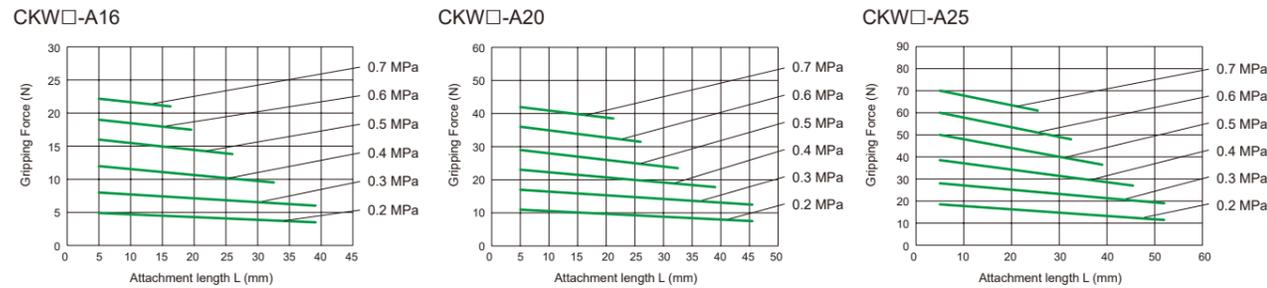
- Gripping force represents the thrust (for one finger) in the direction of the arrow shown in the figure.
- Indicates the gripping force at attachment length L of the gripper when the supply pressure is up to 0.7 MPa.
- Use attachment lengths within the range below.

- Opening direction (←)
- Closing direction (→)

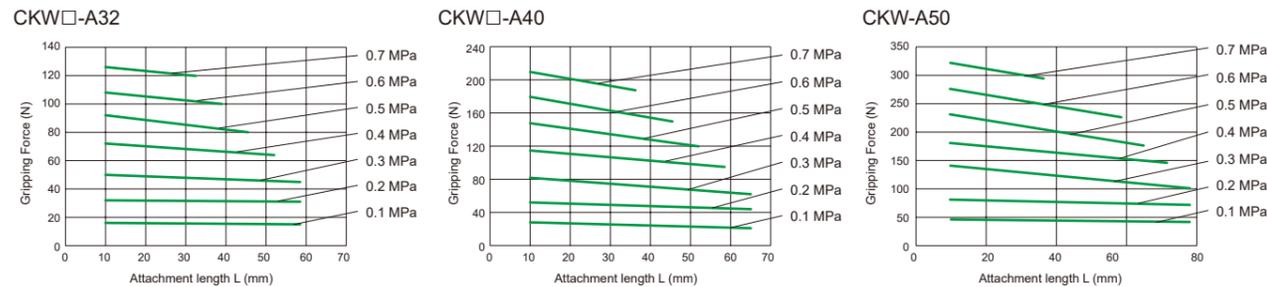
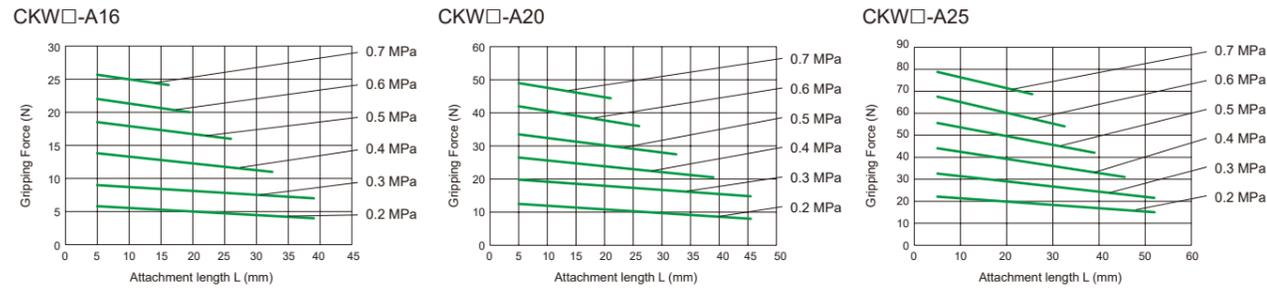
Note) When selecting, check the design and selection precautions on P. 490.



Outer diameter gripping force



Inner diameter gripping force



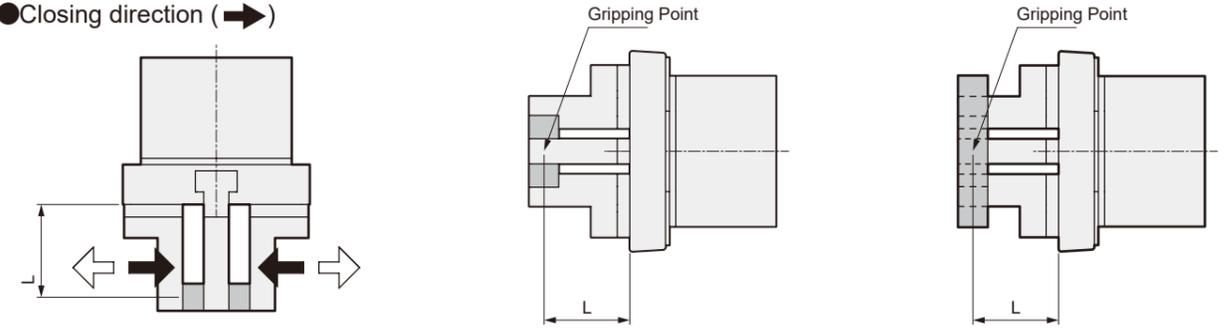
Gripping Force Performance Data

Gripping Force Performance Data CKW-G-HP1, CKW-F-HP1

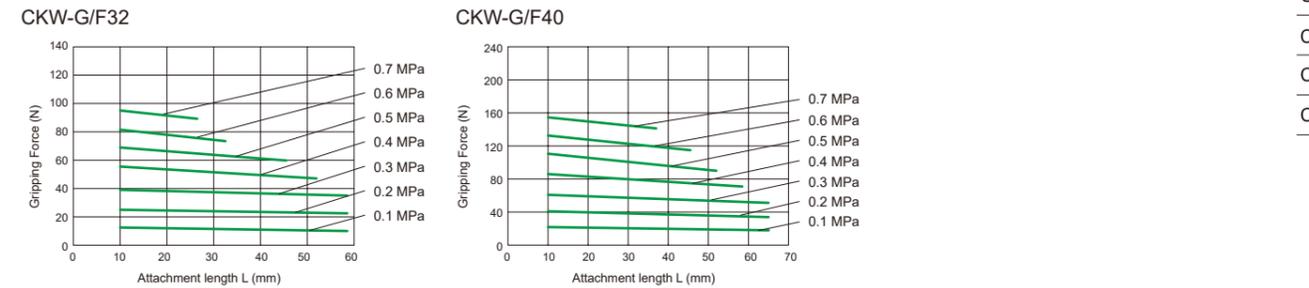
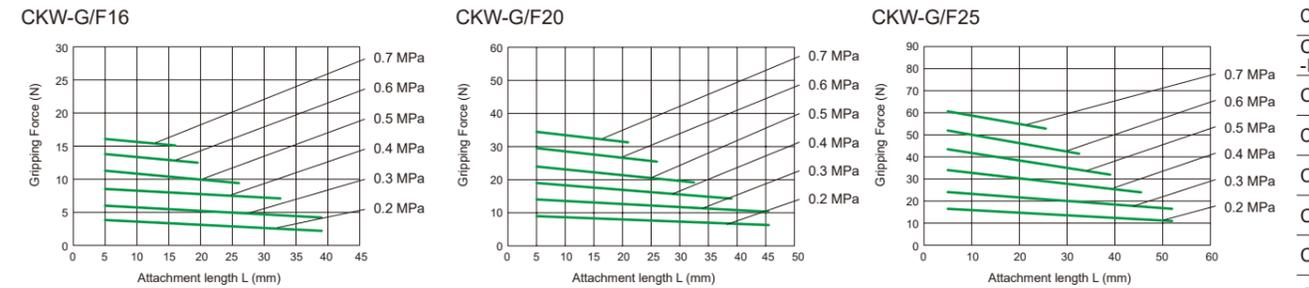
- Gripping force represents the thrust (for one finger) in the direction of the arrow shown in the figure.
- Indicates the gripping force at attachment length L of the gripper when the supply pressure is up to 0.7 MPa.
- Use attachment lengths within the range below.

- Opening direction (←)
- Closing direction (→)

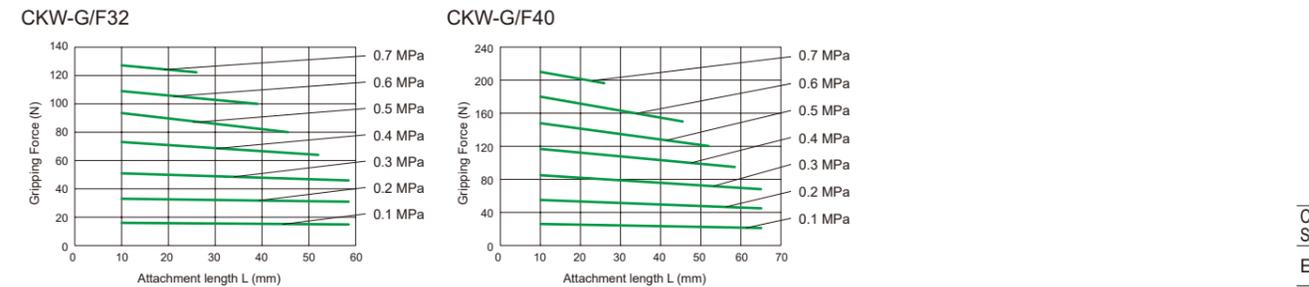
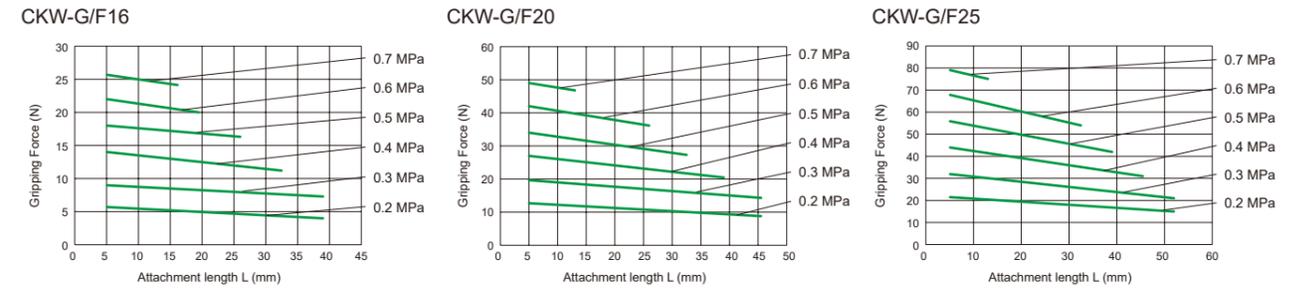
Note) When selecting, check the design and selection precautions on P. 490.



Outer diameter gripping force



Inner diameter gripping force



Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

CKJ

Cylinder Switch

Ending

Check Valve

CKW-HP

CKL2

CKLG2

CKL2

-□-HC

CKH2

CKLB2

CKG

CK

CKA

CKS

CKS-F

CKF

CKJ

Cylinder Switch

Ending