

# Multi-Axis Controller for Electric Actuators ECMG Series PROFINET specs. added



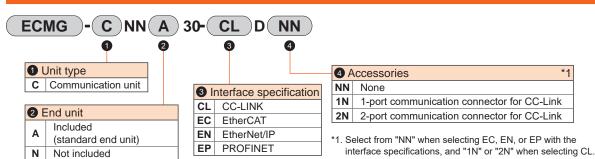
# **Features**

- Multi-axis controller that can connect to units
- Up to 16 axes of actuators can be connected
- Significantly improved basic performance, increased actuator payload and max. speed when connected to ECMG
- Supports 3 types of power supply methods (Central, individual, and mixed wiring methods)



\*Products with the interface specification of PROFINET are not UL compliant.

### How to Order



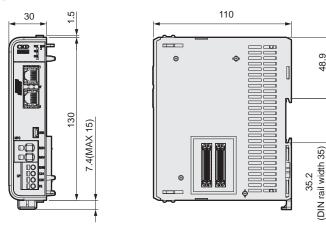
### General specifications

Item		Description						
Applicable actuators		EJSG, EBS-G, EBR-G, GSSD2, GSTK, GSTG, GSTS, GSTL			FLSH-G, FLCR-G, FGRC-G, GCKW			
Applicable motor sizes		□35	□42	□56	□20	□25	25L	□35
Settings tool		PC setting software (S-Tools), connection cable: USB cable (mini-B)						
External interface	Field network specification	CC-Link, EtherCAT, EtherNet/IP, PROFINET						
Power supply voltage	Control power supply, Motion power supply	24 VDC ±10%						

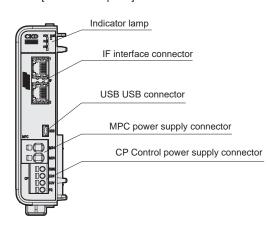
Refer to "Multi-axis controller for electric actuator ECMG Series" (Catalog No.CC-1570A) for \* and other general specifications.

## Dimensions

### Communication unit



### [Panel description]





Read the safety precautions in "Multi-axis Controller for Electric Actuators ECMG Series" (Catalog No. CC-1570A) before use.



### PROFINET specifications

### [Communication specifications]

Item	Specifications		
Communication protocol	PROFINET IO		
Conformance class	СС-В		
Communication speed	100 Mbps		
Occupied bytes	Input: Max. 272 bytes Output: Max. 272 bytes		
Connection cable	PROFINET compliant cable (Twisted pair cable of CAT5e or higher(Double shield with aluminum tape and network) recommended.)		
Monitor function	Position, speed, current, alarm		

### Cyclic data from master

Full direct value mode

D. 4-	bit	i uli uli ect value mode		
Byte		Signal name		
0	0 to 7	-		
	0 to 2	-		
1	3	Communication unit alarm reset		
	4 to 7	-		
2 to 3	0 to 7	-		
4 to 5	0 to 7	\A/ritin = data		
6 to 7	0 to 7	- Writing data		
8 to 9	0 to 7	Data samula sa		
10 to 11	0 to 7	Data number		
	0 to 3	-		
40	4	Data request		
12	5	Data R/W selection		
	6 to 7	-		
13	0 to 7	Data R/W subject specification		
14 to 15	0 to 7	-		
	0 to 5	Point number selection bit 0 to 5		
16	6	Point travel start		
	7	JOG/INCH (-) travel start		
	0	JOG/INCH (+) travel start		
	1	Origin return start		
	2	Servo ON		
17	3	Alarm reset		
17	4	Stop#		
	5	Direct value travel selection		
	6	INCH selection		
	7	-		
18 to 19	0 to 7	Mode (direct value travel)		
20 to 21	0 to 7	Position (direct value travel)		
22 to 23	0 to 7	Position (direct value travel)		
24 to 25	0 to 7	Positioning width (direct value travel)		
26 to 27	0 to 7	Speed (direct value travel)		
28	0 to 7	Acceleration (direct value travel)		
29	0 to 7	Deceleration (direct value travel)		
30	0 to 7	Pressing ratio (direct value travel)		
31	0 to 7	Pressing speed (direct value travel)		
32 to 33	0 to 7	Pressing distance		
34 to 35	0 to 7	(direct value travel)		
36 to 37	0 to 7	Gain magnification (direct value travel)		
38 to 39	0 to 7	-		

### Cyclic data from controller

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Byte	bit	Full direct value mode		
Dyte		Signal name		
	0	Temperature error (warning)		
0	1	Communication status 1 between units		
	2	Communication status 2 between units		
	3 to 7	-		
1	0	Communication unit status		
	1 to 2	-		
	3	Communication unit alarm state		
	4 to 7	-		
2 to 3	0 to 7	Axis link status		
4 to 5	0 to 7	Don't data		
6 to 7	0 to 7	Read data		
8 to 9	0 to 7			
10 to 11	0 to 7	Data (alarm)		
12	0 to 3	Data response		
	4	Data complete		
	5	Data write status		
	6 to 7	_		
13	0 to 7	_		
14 to 15	0 to 7	_		
	0 to 5	Point travel confirmation bit 0 to 5		
16	6	Point travel complete		
	7	Selectable output 1		
	0	Selectable output 2		
	1	Origin return complete		
	2	Servo ON state		
17	3	Alarm#		
	4	Operation preparation complete		
	5	Direct value travel status		
	6 to 7	-		
18 to 19	0 to 7	-		
20 to 21	0 to 7			
22 to 23	0 to 7	Position (monitor value)		
24 to 25	0 to 7	Speed (monitor value)		
26 to 27	0 to 7	Current (monitor value)		
28 to 29	0 to 7	-		
30 to 31	0 to 7	Alarm code (monitor value)		
32 to 39	0 to 7	-		
The sign	al confi	nuration with a single axis is		

<sup>\*</sup> The signal configuration with a single axis is indicated. The number of bytes is determined by the number of axes to be operated, so refer to the instruction manual for details.

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<sup>\*</sup> Refer to the instruction manual for other operation modes.

<sup>\* #</sup> Indicates a negative logic signal.