INSTRUCTION MANUAL

FOR

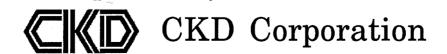
SWITCH FOR CYLINDER VALVE

NAB - C2

NAB - C3

Prior to using the Product, it is <u>essential to read</u> this INSTRUCTION MANUAL, especially the description of safety-use issue.

For quick reference whenever necessary, keep this INSTRUCTION MANUAL in a good manner.



FOR SAFETY USE

The Product is to be used by those who has a basic knowledge about material, fluid, piping electricity regarding Control Valves (solenoid valves, motor valves, air operated valves and so on.)

Never use this Product by those who have no knowledge or are not well trained about Control Valves.

Should be any trouble or accident caused by a wrong selection and/or wrong use of the Product even by a person of basic knowledge about Control Valves, we are not responsible therefore.

Since any customer of the Product have a variety of its application, we are not in a position to get all the information on how and where the Product is used. There may be the cases where that the Product may not meet customers' requirement or may cause any trouble or accident, by fluid, piping or other condition that are not within the specifications of the Product.

Under such a circumstance, select with their responsibility the most suitable application and use of the Product according to the customers' requirements.

The Product incorporates a various safety arrangement, however miss-handling of the product may lead to any trouble or accident on customers side. To avoid any possible trouble, read this INSTRUCTION MANUAL carefully and understand it fully.

Pay your attention to the items described in this Text, as well as the items indicated below.



CAUTIONS

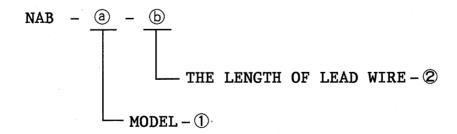
- When energized, heat is generated at coil portion of solenoid valves and motor valves particularly "Class H" coil where may have a high temperature.
- There my have electric shock when wire connecting portion of solenoid valves or motor valves are touched. In case of disassembly or inspection, turn off power supply beforehand. Don't touch live portion by wet hands.
- Make piping so as not to have leakage and check for no leakage before use, because in case of control valves for high temperature fluid like steam, leakage may cause heat injury.

1. SWITCH SPECIFICATION AND METHOD OF SPECIFY THE MODEL

Type and model No.	Contactless switch		
Item	NAB – C2	NAB – C3	
Application	For programmable controller	For programmable controller, relay, IC circuit and small - size solenoid valve	
Power voltage		DC10~28V	
Load voltage/current	DC10~30V,5~30mA	,5~30mA Below DC30V Below 150mA	
Current consumption		Below 15mA at DC24V (at ON)	
Internal drop-away voltage	Below 4V	Below 0.5V at 150mA	
Leakage current	Below lmA	Below 10μA	
Lamp	Lit up at luminous diode ON		
Lead wire (Note :1)	Oil-proof vinyl round cord 2core,0.2mm ²	round cord	
Insulation resistance	Aboue 100MΩchecked by DC500V		
Insulation withstand voltage	AC1000V in a minute		
Maximum impact	30G		
Ambient temperature	−10~60°C		
Protection structure	IEC standerd IP67/and JIS C 0920 (splash-proof),oil-proof		

Note: The max. load current of 30mA is at 25°C ambient temperature, with the current value decreasing as the ambient temperature exceeds 25°C.

THE MODEL OF SWITCH SIMPLEX



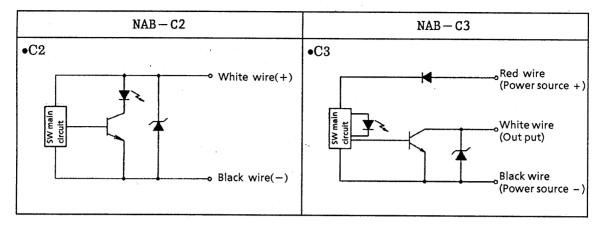
① MODEL

a	MODEL		
C2	Contactless switch, 2-wire		
С3	Contactless switch, 3-wire		

② THE LENGTH OF LEAD WIRE

Symbo1	The length of lead wire
3	3m
5	5m

2. INTERNAL CIRCUIT DIAGRAM

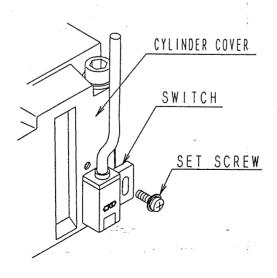


3. LIST OF SWITCH APPLICATIONS

Type Load and Applications	NAB – C2	NAB – C3
DC small-size relay		0
DC medium-size relay		0
DC small-size solenoid valve		, O
Digital IC		0
Programmable controller (Sink load input)	0	0
Programmable controller (Source load input)	0	

4. INSTALLATION OF SWITCH AND TRANSFER OF INSTALLATION POSITION

(1)Installation of Switch

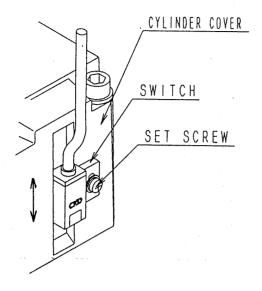


Insert the switch in the groove of cylinder cover,

and fix to the mount with the set screw.

The tightening torque shall be $0.5\sim0.7$ N·m.

(2) Transfer of Installation Position



Loosen the set screw, then move the switch along the groove of cylinder cover, and tighten the screw at the specified position. The tightening torque shall be $0.5\sim0.7$ N·m.

5. PRECAUTIONS

5-1. Lead Wire Connection

(1) In the case of C2:

Connect the white wire to Θ side and the black wire to Θ side. Do not connect the switch lead wires directly to the power source, be sure to connect loads in series.

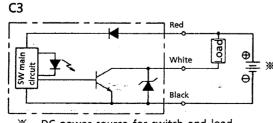
(2) In the case of C3:

Connect the red wire to Θ side and the black wire to Θ side. Do not connect the white wire directly to the power source, be sure to connect loads in series.

And be sure to turn off the power source of the device in the connecting side circuit before connection.

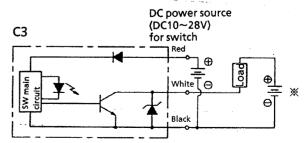
Note: Take utmost care so as not to make misconnection of C3 switch or shortcircuit of load, otherwise not only the switch but also the load side circuit may get broken. Furthermore, making connection, with the power ON, may cause damage to the switch as well as the load side circuit depending on the sequence of connection, even if there is no misconnection.

<Ex. of C3 connection>



» DC power source for switch and load.
 Basic circuit Example 1

(with power sources being the same for switch and load.)

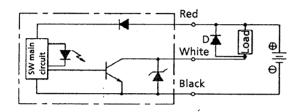


DC power source (below 30VDC) for load.
 Basic circuit Example 2
 (with power sources being different for switch and load.)

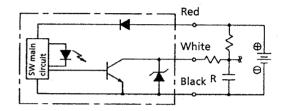
5-2. Connected Load

C2 switch is specially used for progrmmable controller, and because of double-wire type, it can be connected either the sink load input or to the source load input.

C3 switch, on the other hand, can have digital IC, microcomputer, programmable controller, relay, solenoid, solenoid valve, etc. ad loads. At the time of design and selection of load, take due account of the transitional electric characteristics (rush current at switch ON, surge voltage at switch OFF, etc.) of the load as well as the steady and static electric characteristics, so that the load may not exceed the switch ratings. In case the load is likely to exceed the said ratings, be sure to take some protective measures (connection of surge absorbing element, current limiting resistance, etc.).



Example of surge absorbing element (diode) connected to the inductive load. Use HITACHI VO60 diode or the equivalent.

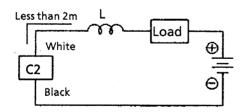


Example of current limiting resistance R connected to capacitive load.
Use resistance here

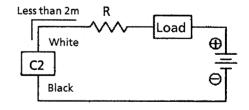
with R (
$$\Omega$$
) = $\frac{V}{0.15}$ (Ω).

5-3. Lead Wire Length

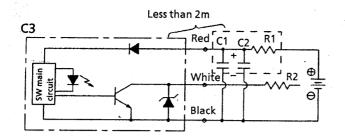
The excessively long wiring length causes rush current to flow at the time of switch ON due to floating capacity, or the external noise to intrude into the system. Hence, take the following preventive measures when the wiring length is to exceed 10 m.



- Choke coil
 Connect choke coil with
 excellent high frequency
 characteristic. L = several
 hundred μ H~several mH.
- Connect the choke coil adjacent to the switch (at a distance less than 2 m away).



- Connect the rush current limiting resistance with R = as large as is permitted by the load circuit.
- Connect the resistance adjacent to the switch (at a distance less than 2 m away).



- Power source noise absorbing circuit:
 - C1 = $20 \sim 50 \mu F$; electrolytic capacitor (withstand voltage:over 50V) C2 = $0.01 \sim 0.1 \mu F$; ceramic capacitor

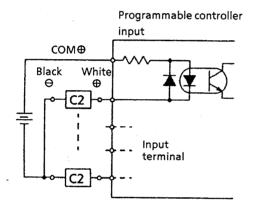
 $R1 = 20 \sim 30\Omega$

- Rush current limiting resistance:
- R2 = As large as is permitted by the load circuit.
- Make the connections at the proximity of the switch (at a distance less than 2 m away).

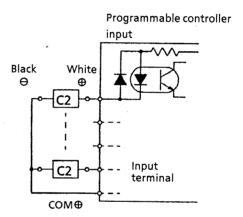
5-4. Connection to Programmable Controller

The connection method differs according to the type of the programmable controller. See figures below for connection.

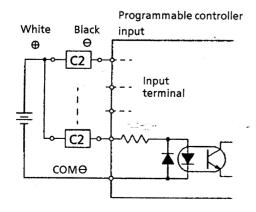
(1) For C2



• This is a common type of programmable controller input; often used for card type and unit type, it is called the sink load input. The COM terminal is connected to the ⊕ side of the power source (the same ⊕ COM connection being made for non − polar input card as well).

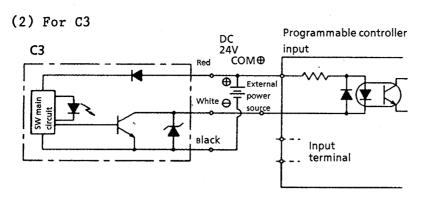


- Often used for small size programmable controller with built – in power source, this is called the sink load input.
- ullet The COM terminal is connected to the ullet side of the power source.

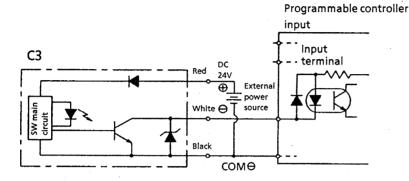


 Often used for card type and unit type, this is called the source load input.

Discontinue

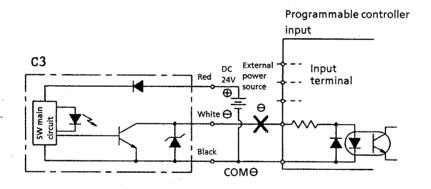


• This is a common type of programmable controller input; often used for card type and unit type, it is called the sink load input. The COM terminal is connected to the ⊕ side of the power source (the same ⊕ COM connection being made for nonpolar input as well).



- Often used for small size programmable controller with built in power source, this is called the sink load input.
- The COM terminal is connected to the ⊖ side of the power source.

Note: Use C2 switch for source load input type, since C3 can not be used in this case.



5-5. Series Connection

When connecting several C2 switch in series, to 2 pieces of C2 switches, the switch voltage drop is the sum of the voltage drop in 2 pieces of C2 switches.

For example, the switch voltage drop when 2 pieces of C2 switches are connected in series is equivalent to $4V \times 2=8V$.

Please check the specifications of the load, because the charged voltage at the load shall be what is left for taking the voltage drop at the switch from the power voltage. Also, please use the switches with each load voltage within 10V DC~30V DC. (Please avoid using the switches in series, when either lamp of switches turning on dimly becomes problems).

Note: Consult our engineer when connecting several C3 switches in series.

5-6. Parallel Connection

The leakage current increases in proportion to the numbers of C2 switch connected in parallel.

For example, the leakage current when 3 pieces of C2 switches are connected in parallel is equivalent to $1mA \times 3=3mA$.

Decide the number of switches to be connected after confirming the input specification of the programmable controller, the connected load. The number of C3 switch for parallel connection is limited, since the output leakage current increases in proportion to the number of switches. However, there is no problem in normal use, since the leakage current is extremely low $(10\,\mu\text{A})$. The lamp in this case does not get dim or fails to light up.

5-7. Magnetic Environment

Refrain from using the switch at a place with strong magnetic field or/and high current (large magnet, spot welder, etc.) nearby. When the switch mounted cylinder valves are installed in parallel at the proximity of each other, and when a magnetic object moves near the cylinder valve, the mutual when a magnetic object moves near the cylinder valve, the mutual interference thereof may affect the detecting accuracy.

5-8. Lead Wire Wiring

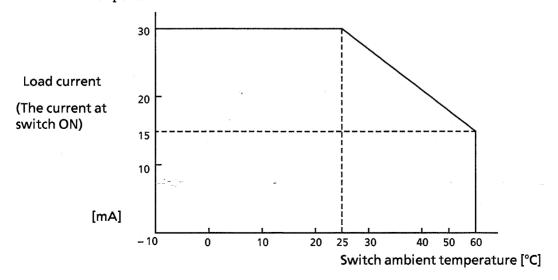
Take care at the time of wiring so as not to apply the binding stress and the tensile force repeatedly to the lead wire, and connect the moving unit with the bend resisting wire such as wire for robot, etc.

<Example of Wire for Robot>
TOKAI DENSEN Co.,Ltd. TS-VCT etc.

Noisy environment requires the wiring such as being apart from the power line such as for motor, or with shield cable and like.

5-9. Anbient Temperature

- (1) Cannot be used in higher temperature (above 60°C).
- (2) Reduce the load current of C2 switch according to the ambient temperature.

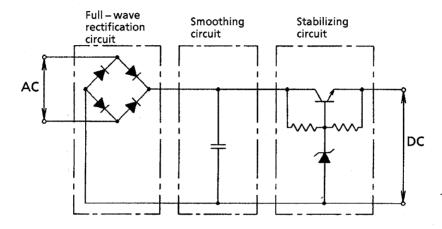


5-10. Power Source

The power voltage range is 10~30V for C2 switch, and 4.5~28V for C3 switch. The switch may fail to function when the power voltage is below the said range, and when the power voltage is below the said range, and when the power voltage exceeds the said range, the internal circuit of the switch may get broken. Hence, make sure that the power voltage is within the said range before using the switch.

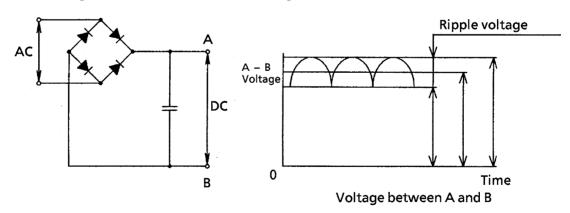
Also, take care of $(1)\sim(3)$ below.

(1) Use stabilized power source as the DC power source.



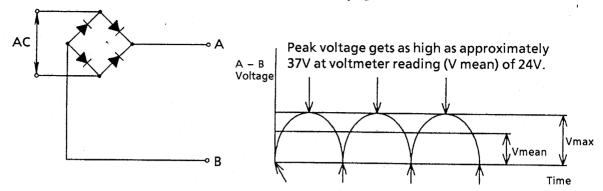
Example of stabilized power source

(2) In case unstable DC power source is used as shown in figure below, the voltage applied to the switch may exceed the power voltage range in spite of 24V indication in the voltmeter. In such case, therefore, make sure that the voltage is within the said range by carrying out voltage test with an oscilloscope.



The power source can be used as the PS for switch if the peak voltage = V max is below 30V for C2 and below 28V for C3, and the ripple voltage = V max – V min is below 0.5V.

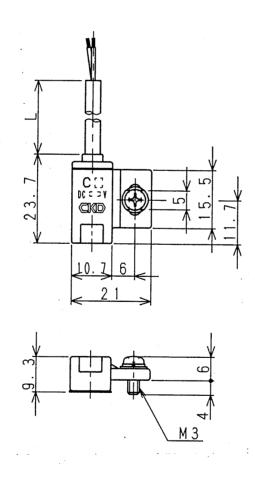
(3) Switches can not be used for the full-wave rectification circuit as shown in the figure below, since the switches in such case may malfunction or the internal circuits may get broken.



The voltage may become less than the SW power voltage range depending on the time.

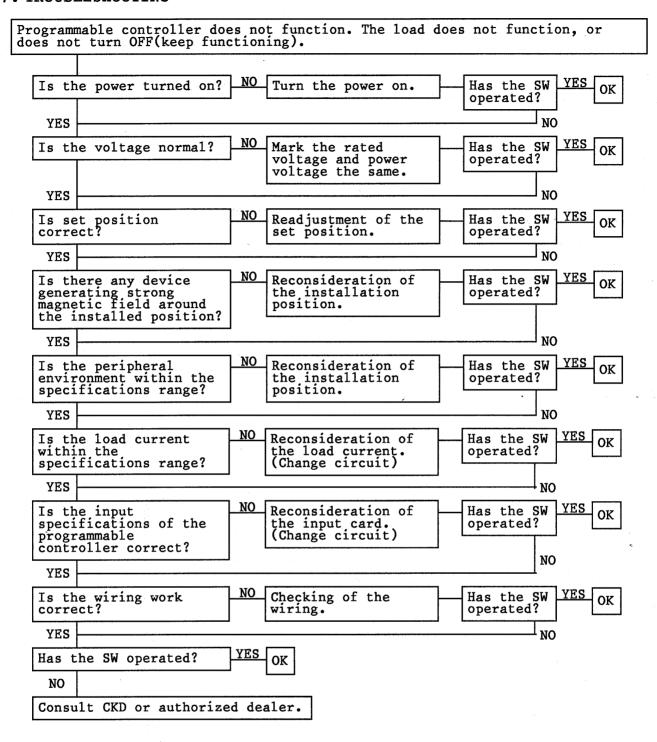
A – B voltage wave – form

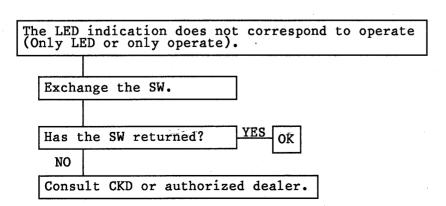
6. EXTERNAL DIMENSION DIAGRAM OF SWITCH SIMPLEX



L: Read	Wire	Length
	3m	
-	5m	*:

7. TROUBLESHOOTING





CKD株式会社

北海道

●札幌営業所 〒060-0032 札幌市中央区北2条東14-26(苗穂駅前ビル1階) TEL(011)232-1760 FAX(011)232-9050 東北

●北上営業所

〒024-0034 岩手県北上市諏訪町 2-4-26 TEL(0197)63-4147 FAX(0197)63-4186

●仙台営業所

●仙台営業所 〒984-0015 仙台市若林区卸町2-2-1(バックス 2·1階) TEL(022)239-1851 FAX(022)239-1856 ●山形営業所 〒990-0834 山形県山形市清住町2-6-24 TEL(023)644-6391 FAX(023)644-7273

●郡山営業所

〒963-8034 福島県郡山市島 1-16-9 TEL(0249)23-6348 FAX(0249)24-0862 北陽度

●大宮営業所

〒330-0812 さいたま市北区宮原町 3-429-1(第一清水ビル 2 階) TEL(048) 652-3811 FAX(048) 652-3816

〒300-0847 茨城県土浦市印町 1-1-1(関鉄つくばビル4階 C) TEL(029)841-7490 FAX(029)841-7495

●宇都宮営業所

〒321-0953 栃木県宇都宮市東宿卿 3-1-9(USK 東宿郷ビル3階) TEL(028)638-5770 FAX(028)638-5790

●太田営業所

〒373-0813 群馬県太田市内ケ島町 946-2(大槻総合ビル1階) TEL(0276)45-8935 FAX(0276)46-5628

南関東

●東京営業所

デ101-0047 東京都千代田区内神田 3-6-3(CKD 第二ビル) TEL(03)3254-4571 FAX(03)3254-7537

●立川営業所 〒190-0022 東京都立川市錦町3-2-30(朝日生命立川錦町ビル3階) TEL(042)527-3773 FAX(042)527-3782

●干葉営業所 〒260-0021 干葉市中央区新宿 2-5-19(千葉南ビル 3 階) TEL(043)248-2815 FAX(043)248-2818

●横浜営業所 〒222-0033 横浜市港北区新横浜2-17-19(日総第 15ビル4 階) TEL(045)475-3471 FAX(045)475-3470

●厚木営業所 〒243-0035 神奈川県厚木市愛甲 1212-3 TEL(046)226-5201 FAX(046)226-5208

●甲府営業所

〒409-3867 山梨県中巨摩郡昭和町清水新居 1509 TEL(055)224-5256 FAX(055)224-3540 ●東京支店*

〒101-0047 東京都干代田区内神田 3-6-3(CKD 第二ビル)

TEI (03)3254-3273 FAX (03)3256-9526

●長岡営業所 〒940-0088 新潟県長岡市柏町 1-4-33(高野不動産ビル 2F) TEL(0258)33-5446 FAX(0258)33-5381

●上田営業所 〒386-0034 長野県上田市大字中之条 323-6(NFビル 103 号) TEL(0268) 24-2392 FAX(0268) 24-2394 ●松本営業所

◆松本営業所 〒399-0033 長野県松本市大字笹賀 5945 TEL(0263)25-0711 FAX(0263)25-1334 ◆富山営業所 〒939-804 富山県富山市赤田中町 494-1 TEL(076)421-7828 FAX(076)421-8402

●金沢営業所 〒920-0025 石川県金沢市駅西本町 3-16-8 TEL(076)262-8491 FAX(076)262-8493

●名古屋営業所 〒450-0003 名古屋市中村区名駅南 2-7-2(CKD 第一ビル) TEL(052)582-7811-7812 FAX(052)582-8777

●小牧営業所 〒485-8551 愛知県小牧市応時 2-250 TEL(0568) 73-9023 FAX(0568) 75-1692 ●豊田営業所 〒473-0912 愛知県豊田市広田町広田 103 TEL(0565) 54-4771 FAX(0565) 54-4755

●静岡 世 東所 〒422-8035 静岡 県静岡市宮竹 1-3-5 TEL(054)237-4424 FAX(054)237-1945

●浜松営業所 〒453-0016 静岡県浜松市和田町 438 TEL(053)463-3021 FAX(053)463-4910

●四日市営業所 〒510-0064 三重県四日市市新正 5-3-20 TEL(0593)51-3151 FAX(0593)51-6788 ●名古屋支店 〒450-0003 名古屋市中村区名駅南 2-7-2(CKD 第一ビル) TEL(052)581-9851 FAX(052)583-9262

関西 ●大阪営業所

● 大阪密案所 〒542-0073 大阪市中央区日本橋1-17-17(銀泉 日本一ビル) TEL(06) 6635-2772 FAX(06) 6643-5950 ●北大阪営業所 〒567-0828 大阪府茨木市舟木町5-16(柴田ビル 3 階) TEL(072) 632-4111 FAX(072) 632-4114

●東大阪営業所 〒577-0013 大阪府東大阪市長田中 5-2-29 TEL(06)6746-2503 FAX(06)6746-6605

●堺堂業所

● 学世業所 〒591-8021 大阪府堺市新金岡町5-5-6(泉マンション1階) TEL(072)253-0071 FAX(072)253-0054 ● 滋賀営業所 〒520-2361 滋賀県野州市北野 1-13-20(三甲ビル3階) TEL(077)586-2070 FAX(077)586-2154

●京都営業所 〒612-8414 京都市伏見区竹田段川原町 35-3 TEL(075)645-1130 FAX(075)645-4747

●奈良営業所 〒639-1123 奈良県大和剛山市筒井町460-15(オッシュム・ロンナ1階) TEL(0743)57-6831 FAX(0743)57-6821

●神戸営業所 〒673-0016 兵庫県明石市松の内 2-6-8(西明石スポットビル 3 階)

TEL(078)923-2121 FAX(078)923-0212

●大阪支店

〒542-0073 大阪市中央区日本橋1-17-17(銀泉 日本ービル)

TEL (06) 6635-2765 FAX (06) 6643-5015

●広島営業所

〒734-0023 広島市南区東雲本町 3-1-10 TEL(082)285-4455 FAX(082)285-2110

●岡山営業所

〒700-0916 岡山県岡山市西之町 10-104 TEL(086)244-3433 FAX(086)241-8872

●山口営業所

〒747-0034 山口県防府市天神 2-2-2

TEL (0835) 38-3556 FAX (0835) 22-6371

四国

●高松営業所

〒760-0055 香川県高松市観光通 2-2-15(ダイヤビル)

TEL(087)834-9640 FAX(087)834-9633

●松山営業所

〒790-0921 愛媛県松山市福音寺町 44-1(林マンション 1 階)

TEL(089)976-0477 FAX(089)976-0488

●北九州営業所

〒802-0976 北九州市小倉南区南方 5-13-34

TEL(093)964-0785 FAX(093)964-0910 ●福岡営業所

〒812-0006 福岡市博多区上牟田 1-15-2 TEL(092)473-7136-FAX(092)473-5540

●大分営業所

〒871-0015 大分県中津市牛神町 1-11-1 TEL(0979)26-0725 FAX(0979)23-6866

●能本営業所

〒869-1103 熊本県菊池郡菊陽町久保田 2698-1 TFI (096)340-2580 FAX(096)340-2584

●本社・工場

〒485-8551 愛知県小牧市応時 2-250 TEL(0568)77-1111 FAX(0568)75-3715

〒450-0003 名古屋市中村区名駅南 2-7-2(CKD 第一ビル) TEL(052)581-3741 FAX(052)571-6905 ●海外営業部

〒450-0003 名古屋市中村区名駅南 2-7-2(CKD 第一ビル) TEL(052)581-3751 FAX(052)583-9710

PHONE+81-(0)52-581-3751 FAX+81-(0)52-583-9710

CKD Corporation 2-7-2, Meieki-Minami, Nakamura-ku, Nagoya 450-0003, Japan

U.S.A CKD USA CORPORATION

HEADQUARTERS 4080 Winnetka Ave., Rolling Meadows, IL 60008 U.S.A. PHONE +1-847-368-0539 FAX +1-847-788-0575

CINCINNATI OFFICE

1420 Jamike Dr., Erlanger, KY 41018 U.S.A. PHONE +1-859-283-2776 FAX +1-859-283-2785 ● AUSTIN OFFICE

8403 Cross Park Drive, Suite 3G, Austin, TX 78754 U.S.A PHONE +1-512-821-9900 FAX +1-512-821-9903 SAN JOSE OFFICE 48501 Warm Spring Blvd., Suite 114, Fremont, CA 94539U.S.A. PHONE +1-510-659-9245 FAX +1-510-659-9485

CKD EUROPE BRANCH De Fruituinen 28 Hoofddorp 2132NZ The Netherlands PHONE +31-(0)23-5541490 FAX +31-(0)23-5541491

Malaysia M-CKD PRECISION SDN.BHD.

HEADQUARTERS
Lot No. 6, Jalan Modal 23/2, Seksyen 23, Kawasan, MIEL Fasa 8.

40300 Shah Alam, Selangor Darul Ehsan, Malaysia PHONE +60-(0)3-5541-1468 FAX +60-(0)3-5541-1533 • JOHOR BAHRU OFFICE 116&118, Jalan Rosmerah 2/17, Taman Johor Jaya, 81100, Johor Bahru, Johor Darul Takzim, Malaysia PHONE +60-(0)7-352-9129 FAX +60-(0)7-352-9144

MELAKA OFFICE
No. B-10, Ground Floor, Bachang Permai, Jalan Tun Fatimah.

Batu Berendam, 75350 Melaka, Malaysia PHONE +60-(0)6-286-9989 FAX +60-(0)6-288-2700 ●PENANG OFFICE

WPENNING OFFICE No.2678, Ground Floor, Jalan Chain Ferry. Taman Inderwasih, 13600 Prai, Penang, Malaysia PHONE +60-(0)4-399-9611 FAX +60-(0)4-390-9811

CKD SALES THAI CORPORATION LTD.

Thailand

●HEADQUARTERS
Suwan Tower 14/1 Soi Saladaeng 1, North Sathorn Rd. Bangrak, Bangkok 10500 Thailand PHONE +66-(0)2-267-6300 FAX +66-(0)2-267-6305

●LAEMCHABANG OFFICE

53/67, 69 Moo 9, Tungsukla, Sriracha, Chonburi

20230 Thailand PHONE +66-(0)38-330-133 FAX +66-(0)38-330-079

125/32 M.Charoen Nakorn. T.Maptapud, Rayong 21150, Thailand PHONE +66-(0)38-608-549 FAX +66-(0)38-609-299

• LAEMCHABANG OFFICE

133 Moo 4, Banklang, Muang, Lamphun, 51000, Thailand PHONE +66-(0)53-582-116 FAX +66-(0)53-582-079

Singapore CKD SINGAPORE PTE LTD. 705 Sims Drive #03-01/02, Shun Li Industrial Complex, 387384 Singapore

PHONE +65-6744-2623 FAX +65-6744-2486 Taiwan 台湾旭開理股份有限公司

TAIWAN-CKD CORPORATION 中華民国台湾省新竹県竹北市泰和路 176 號 No.176 Taiho Rd. Chuper-City, Hsinchu Taiwan R.O.C PHONE +886-(0)3-553-5501 FAX +886-(0)3-553-5505

医開理(上海)機器有限公司 CKD(SHANGHAI)CORPORATION ●営業部/上海事務所

● 音楽部/ 二海事務所 (SALES HEADQUARTERS / SHANGHAI OFFICE) 中国上海市浦東新区張楊路 188号 湯臣商務中心 3 楼304室 Room 304, 3 rd Floor, Tomson Business Center, No.188, Zhang Yang Road, PuDong, ShangHai, 200120, China PHONE +86-(0)21-58798266 Fax +86-(0)21-58797507 ●北京事務所(BEIJING OFFICE) 中国北京市復興路戊12号 恩菲科技大度 1015 室

- アニュルバア 成分日以 12 つ 応非符及入版 1019 至 En-Fei-Ke-Ji Bdg. Room #1015, Fu-xing-Lu-Wu 12, Bejjing,100038, China PHONE +86-(0)10-63951008 FAX +86-(0)10-63957378 ●天津事務所(TIANJIN OFFICE)

中国天津市南閉区白堤路 148 号 Bai-Di-Lu, 148, Nankai-Qu, Tianjin, 300193, China PHONE +86-(0)22-27492788 FAX +86-(0)22-27483916 ●無錫事務所(WUXI OFFICE)

●無続争務所(WOXI OFFICE) 中国江蘇省無錫市中山路 389 号吟春大度 1708 室 Room 1708, Yin-chun Bdg., Zhongshan Road No.389, Wuxi, Jiangsu Province, 214001, China

Watk, Jangsu Trovince, 2753506 FAX +86-(0)510-2750156
●南京事務所(NANJING OFFICE)
中国南京市山西路 57 号杰源山西路商務中心 502 室

中国南京市山西路57号 赤源山西路向新中心 502 至 Room 502 Jieyuan Shamxi Road Business Center No.57, Shanxi Road, Nanjing, 210009, China PHONE +86-(0)25-86633426 FAX +86-(0)25-837335960 ●重度軍務所 (OHONGOING OFFICE) 中国重度市石橋鶴楡洲路 8号楽興科技広場 1634号 中国主席(I) 口角细胞的形成 5 米安宁(I) IX IA 1034 5 Taixing Keji Square Room 1634, Yuzhou Road No. 8 Shiqiaopu, ChongOng. 400039. China PHONE +86-(0)23-68631161 FAX +86-(0)23-68631161

●成都事務所(CHENGDU OFFICE) 中国四川省成都市西玉龍街 210 号成都外貿大廈 22 楼 2207 号 Chengdu Waimao Bdg. 22F, Room #2207, Xi-Yu-Long-Jie 210, Chengdu city, Sichuan Prov. 610015, China PHONE +86-(0)28-86624906 FAX +86-(0)28-86620216

●西安事務所(XIAN OFFICE)

●西安事務所(XIAN OFFICE)
中国陜西省西安市労働南路 296 号西北民航大度 610 号
Xi-bei-min-hang Bidg. Room #610, Lao-dong-nan-lu 296,
Xian city, Shangxi Prov., 710082, China
PHONE +86-(0)29-88793422 FAX +86-(0)29-88709982

PHONE +86-(0)29-88793422 FAX +86-(0)29-88709982

◆大連事務所(DALIAN OFFICE)

中国遊車省大連市西崗区新開路99 号大連珠江国際大度 808 室
DaLian ZhuJiang GuoJi-Bld. Room #808, XinKai-Lu 99.
DaLian city, LiaoNing Province, 116011, China
PHONE +86-(0)411-83779312 FAX +86-(0)411-83779313

◆長春事務所(CHANG CHUN OFFICE)
中国古林省長香市長春一汽越野路 16 号単元 4 楼中門 16-1
16-1 Dan Yuan 4-Lou Zhong Men, 18, Chang Chun Yi Qi Yue
Ye Lu, Chang Chun City, JiLin Province, 130011, China
PHONE +86-(0)22-27492788 FAX +86-(0)22-27483916

◆愛知油家発所(SHENZHEN OFFICE)

●深圳事務所 (SHENZHEN OFFICE)
中国深圳市福田区深南中路 3027 号嘉匯新城匯商中心 1603 室
Room 1603, Top Office, Glittery City, No.3027 Shennan Road
Central, Futian, Shenzhen, China
PHONE +86-(0)755-83646644 FAX +86-(0)755-83646699

CKD KOREA CORPORATION

Room No.1105, 11th FL. The Korea Teachers Pention B/L 27-2, Yoide-Dong, Youngdeungpo-Gu, Seoul, 150-742, Korea PHONE +82-(0)2-783-5201~5203 FAX +82-(0)2-783-5204

http://www.ckd.co.jp/ Home Page Address