## ECG-B

## Controller



## CONTENTS

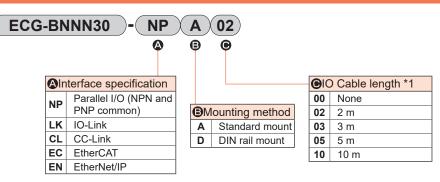
Product introduction Ir	ntro Page
<ul> <li>Specifications/How to order/Dimensions diagram/System configurations</li> </ul>	tion 204
· Parallel I/O (PIO)	206
· IO-Link	210
· CC-Link	211
·EtherCAT	212
· EtherNet/IP	213
· Cables	214
· Related parts	215
▲ Safety precautions	216

## ECG-B Series

All sizes of GCKW can be operated with the same controller

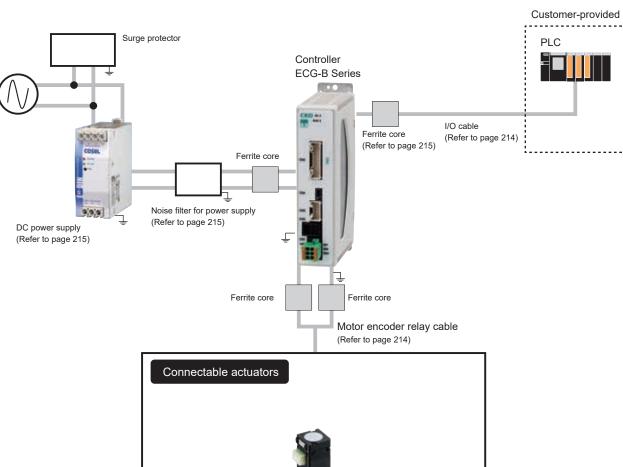


## How to order



<sup>\*1</sup> Select "None" unless "parallel I/O" is selected for interface specifications.

## System configuration





<sup>\*</sup> Refer to the Instruction Manual for details about installing and wiring the noise filter, surge protector, and ferrite core.

selection Check sheet

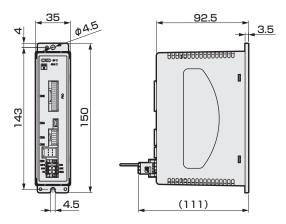
## General specifications

Item		Description			
Applicable actuators	Applicable actuators GCKW				
Applicable motor sizes		□20	□25	□25L	□35
Settings tool		PC setting software (S-Tools) Connection cable: USB cable (mini-B)			
External interface	Parallel I/O specification	24 VDC ±1	0%, input/output max.	13 points, cable length	max. 10 m
External interrace	Field network specification		IO-Link, CC-Link, Etl	herCAT, EtherNet/IP	
Indicator lamp		Communica	SV lamp, a tion status lamp (accord		specification)
Dawar aynahı yaltanı	Control power		24 VD0	C±10%	
Power supply voltage	Motion power supply		24 VD0	C±10%	
Current consumption	Control power	0.4 A or less			
Current consumption	Motion power supply	1.1 A or less	2.1 A or less	3.2 A or less	3.0 A or less
Motor section max. inst	antaneous current	1.5 A or less	3.0 A or less	4.5 A or less	4.2 A or less
Insulation resistance		10 MΩ and over at 500 VDC			
Withstand voltage		500 VAC for 1 minute			
Operating ambient tem	perature	0 to 40°C (no freezing)			
Operating ambient hum	nidity	35 to 80% RH (no condensation)			
Storage ambient tempe	rature	-10 to 50°C (no freezing)			
Storage ambient humid	ity	35 to 80% RH (no condensation)			
Working atmosphere		No corrosive gas, explosive gas, or dust			
Degree of protection		IP20			
Weight		Approx. 310 g (standard mount) Approx. 340 g (DIN rail mount)			

## Dimensions

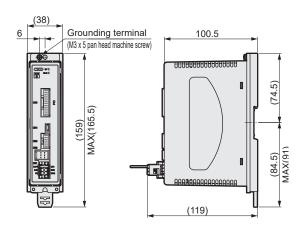
## Standard mount

ECG-BNNN30-NPA (parallel I/O specification)



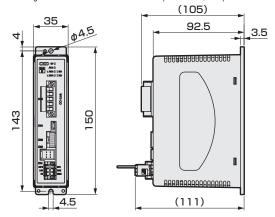
## DIN rail mount

ECG-BNNN30-NPD (parallel I/O specification)



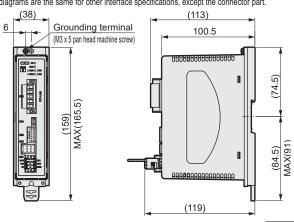
## ECG-BNNN30-

\* This figure shows the dimensions diagrams for CC-Link specifications. The dimensions diagrams are the same for other interface specifications, except the connector part.



## ECG-BNNN30- $\square$ D $\square$ D (Other)

\* This figure shows the dimensions diagrams for CC-Link specifications. The dimensions diagrams are the same for other interface specifications, except the connector part.



## Parallel I/O (PIO) input/output circuit

## Input specification

Item	ECG-ANNN30-NP□□
No. of inputs	13 points
Input voltage	24 VDC±10%
Input current	4 mA / point
Input voltage when ON	19 V or higher
Input current when OFF	0.2 mA or less

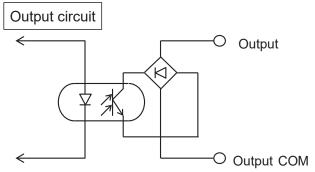
# Input circuit Input COM O

The input is not polarized.

(The input COM can be used with either + or - )

## Output specifications

o and out ob o omioon	
Item	ECG-ANNN30-NP□□
No. of output points	13 points
Load voltage	24 VDC±10%
Load current	20 mA or less / point
Internal voltage drop when ON	3 V or less
Leakage current when OFF	0.1 mA or less
Output short-circuit protection circuit	Yes
Connecting load	PLC, etc.



The output is not polarized.

(The output COM can be used with either + or - )

## Parallel I/O (PIO) operation mode

Controllers offer five operation modes.

Use the PC setting software to set the appropriate operation mode. The initial setting is 64-point mode.

Ц	Operation mode	Positioning numbers	Overview
	64-point mode	64 points	· JOG travel start input · Selectable output: 2 points (point zone, zone 1, zone 2, travel, warning, soft limit over (-), soft limit over (+))
	Simple 7-point mode	7 points	· JOG travel start input · Selectable output: 2 points (point zone, zone 1, zone 2, travel, warning, soft limit over (-), soft limit over (+))
	Solenoid valve mode double 2-position	2 points	SW output: 2 points Selectable output: 2 points (point zone, zone 1, zone 2, travel, warning, soft limit over (-), soft limit over (+))
	Solenoid valve mode double 3-position	2 points	SW output: 2 points Selectable output: 2 points (point zone, zone 1, zone 2, travel, warning, soft limit over (-), soft limit over (+))
	Solenoid valve mode single	2 points	SW output: 2 points Selectable output: 2 points (point zone, zone 1, zone 2, travel, warning, soft limit over (-), soft limit over (+))

## Parallel I/O (PIO) signal name list

## Input signal

Abbreviation	Name	Abbreviation	Name
PST	Point travel start	JOGM	JOG (-) travel start
PSB*	Point number selection bit *	JOGP	JOG (+) travel start
OST	ST Origin return start		Point number * travel start
SVON	Servo ON	V1ST	Solenoid valve travel instruction 1
ALMRST	Alarm reset	V2ST	Solenoid valve travel instruction 2
STOP	Stop	VST	Solenoid valve travel instruction

## Output signal

Abbreviation	Name	Abbreviation	Name
PEND	Point travel complete	SONS	Servo ON state
PCB*	Point number confirmation bit *	ALM	Alarm
ACB*	Alarm confirmation bit *	WARN	Warning
PZONE	Point zone	READY	Operation preparation complete
MOVE	Moving	P*END	Point number * travel complete
ZONE1	Zone 1	SW1	Switch 1
ZONE2	Zone 2	SW2	Switch 2
OEND	Origin return complete	SLMT	Soft limit exceeded
SLMTM	Soft limit over (-)	SLMTP	Soft limit exceeded (+)

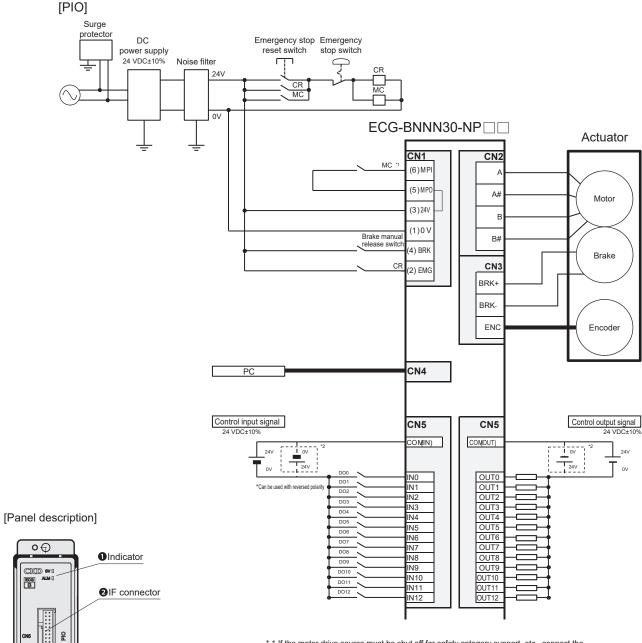
## Parallel I/O (PIO) operation mode and signal assignment

The following figure shows signal assignments in each operation mode.

				0 1 11 1		0 1 11 1
Operation mode		64-point mode	Simple 7-point mode	Solenoid mode Double 2-position	Solenoid mode Double 3-position	Solenoid mode Single type
Positio	oning numbers	64	7	2	2	2
	IN0	PSB0	P1ST	V1ST	V1ST	-
	IN1	PSB1	P2ST	V2ST	V2ST	VST
	IN2	PSB2	P3ST	-	-	-
	IN3	PSB3	P4ST	-	-	-
	IN4	PSB4	P5ST	-	-	-
	IN5	PSB5	P6ST		-	-
Input	IN6	PST	P7ST	-	-	-
	IN7	JOGM	JOGM	-	-	-
	IN8	JOGP	JOGP	-		_
	IN9	OST	OST	OST	OST	OST
	IN10	SVON	SVON	SVON	SVON	SVON
	IN11	ALMRST	ALMRST	ALMRST	ALMRST	ALMRST
	IN12	STOP#	STOP#	-	-	-
	OUT0	PCB0/ ACB0	P1END	P1END	P1END	P1END
	OUT1	PCB1/ ACB1	P2END	P2END	P2END	P2END
	OUT2	PCB2/ ACB2	P3END	-	-	-
	OUT3	PCB3/ ACB3	P4END	-	-	-
	OUT4	PCB4	P5END	SW1	SW1	SW1
	OUT5	PCB5	P6END	SW2	SW2	SW2
	OUT6	PEND	P7END	-	-	-
Output	OUT7	PZONE/ ZONE1/ ZONE2/ MOVE/ WARN# SLMT/ SLMTM/ SLMTP	PZONE/ ZONE1/ ZONE2/ MOVE/ WARN# SLMT/ SLMTM/ SLMTP	PZONE/ ZONE1/ ZONE2/ MOVE/ WARN# SLMT/ SLMTM/ SLMTP	PZONE/ ZONE1/ ZONE2/ MOVE/ WARN# SLMT/ SLMTM/ SLMTP	PZONE/ ZONE1/ ZONE2/ MOVE/ WARN# SLMT/ SLMTM/ SLMTP
	OUT8	PZONE/ ZONE1/ ZONE2/ MOVE/ WARN# SLMT/ SLMTM/ SLMTP	PZONE/ ZONE1/ ZONE2/ MOVE/ WARN# SLMT/ SLMTM/ SLMTP	PZONE/ ZONE1/ ZONE2/ MOVE/ WARN# SLMT/ SLMTM/ SLMTP	PZONE/ ZONE1/ ZONE2/ MOVE/ WARN# SLMT/ SLMTM/ SLMTP	PZONE/ ZONE1/ ZONE2/ MOVE/ WARN# SLMT/ SLMTM/ SLMTP
	OUT9	OEND	OEND	OEND	OEND	OEND
	OUT10	SONS	SONS	SONS	SONS	SONS
	OUT11	ALM#	ALM#	ALM#	ALM#	ALM#
	OUT12	READY	READY	READY	READY	READY

<sup>\*</sup> The pound sign (#) indicates a negative logic signal.

## Parallel I/O connection diagram (ECG-BNNN30-NP \* \*)



- \* 1 If the motor drive source must be shut off for safety category support, etc., connect the contact of an electromagnetic switch or other device to the MPI and MPO terminals. (Connected with jumper wires at shipment.)
- \*2 A surge protector is required to comply with the CE marking.
- \*3 This can be used even if the polarity is reversed.

## - Attachments

Part name	Manufacturer model	Manufacturer
Power supply connector	DFMC1,5/3-STF-3,5	PHOENIX CONTACT

SUSB connector

**4**Encoder connector

Motor connectorPower supply connector

## Description of field network operation modes

Operation mode	Overview
PIO mode (PIO)	Point operation can be used and signal assignment of inputs and outputs can be changed in the operation mode (PIO) in the same way as the parallel I/O specification. However, you cannot select a direct value operation that sets the operating conditions for operation directly from the PLC. Reading and writing of parameters do work, but the monitoring function cannot be used. Refer to the table below for details.
Half simple direct value mode (HSDP)	This mode is selectable only with the CC-Link specification controller. Switching the direct travel selection signal enables a target position to be arbitrarily be set by the PLC or 64-point operation. The selected direct travel operation method can then be used. The monitoring function can be used with restrictions. Reading and writing of parameters does not work. Refer to the table below for details.
Simple direct value mode (SDP)	Switching the direct travel selection signal enables a target position to be arbitrarily be set by the PLC or 64-point operation. The selected direct travel operation method can then be used. Reading and writing of parameters do work and the monitoring function can be used. Refer to the table below for details.
Half direct value mode (HDP)	This mode is selectable only with the CC-Link specification controller. Switching the direct travel selection signal enables operating conditions to be arbitrarily be set by a PLC (with restrictions) or 64 point operation. The selected direct travel operation method can then be used. The monitoring function can be used. Reading and writing of parameters does not work. Refer to the table below for details.
Full direct value mode (FDP)	Switching the direct travel selection signal enables operating conditions to be arbitrarily be set by the PLC or 64 point operation. The selected direct travel operation method can then be used. Reading and writing of parameters do work and the monitoring function can be used. Refer to the table below for details.

Operation		PIO	HSDP	SDP	HDP	FDP
Operation n						
Parameter read	d / write	Available	Not available	Available	Not available	Available
Direct value travel	selection *1	Selection not possible	1	1	1	1
Positioning nu	ımbers	64	No limit	No limit	No limit	No limit
	Target position	-	-	-	-	-
	Positioning width	-	-	-	-	-
	Speed	-	-	-	-	-
	Acceleration	-	-	-	-	-
	Deceleration	-	-	-	-	-
	Pressing rate	-	-	-	-	-
Direct value travel Item	Pressing distance	-	-	-	-	-
*2	Pressing speed	-	-	-	-	-
	Position designation method	-	-	-	-	-
	Operation	-	-	-	-	-
	Stop method	-	-	-	-	-
	Acceleration / Deceleration method	-	-	-	-	-
	Rotation direction	-	-	-	-	-
	Position	-	-	-	-	-
Monitor Item *3	Speed	-	-	-	-	-
Widnitor item 3	Current	-	-	-	-	-
	Alarm	-	-	-	-	-

<sup>\*1</sup> When the direct value travel selection is 0, the values set in the point data are used. This enables up to 64 positioning points.

<sup>\*2</sup> Olndicates the item operated with the value set by the PLC. "-" indicates operation with the values set by the point data.

<sup>•</sup>Indicates items operated with the value set by the PLC, but only the same values can be set.

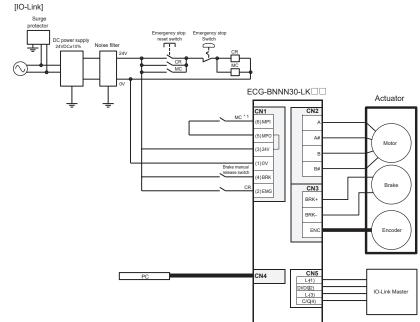
<sup>\*3</sup> Oshows the items that can be monitored. \*-" indicates Items that cannot be monitored. Aonly one Item selected from among can be monitored. Andicates the Item that can be monitored when selected as a monitor value. (CC-Link and IO-Link can monitor one value, and the others can monitor three values at the same time.)

## IO-Link specifications and connection diagram (ECG-BNNN30-LK \* \*)

## [Communication specifications]

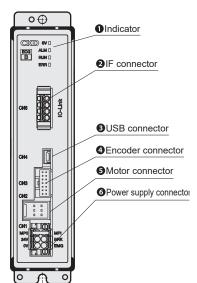
L - I	•	
Item	Specifications	
Communication protocol version	V1.1	
Transmission bit rate	COM3 (230.4kbps)	
Port	Class A	
Process data length	PIO mode: 2 bytes	
(Input)	Simple direct value mode: 9 bytes	
PD (in) data length	Full direct value mode: 12 bytes	
Process data length	PIO mode: 2 bytes	
(Output)	Simple direct value mode: 7 bytes	
PD (out) data length	Full direct value mode: 22 bytes	
	PIO mode: 1 ms	
Minimum cycle time	Simple direct value mode: 1.5 ms	
	Full direct value mode: 2.5 ms	
Monitor function	Position, speed, current, alarm	

<sup>\*</sup> The Item that can be monitored varies depending on the operation mode. Refer to page 209 for details.



- \*1 If the motor drive source must be shut off for safety category support, etc., connect the contact of an electromagnetic switch or other device to the MPI and MPO terminals. (Connected with jumper wires at shipment.)
- \*2 A surge protector is required to comply with the CE marking.

[Panel description]



-		,			
PD (out)	bit	Full direct value mode			
PD (out)	DIL	Signal name			
	7	Pause#			
	6	Stop#			
	5	Alarm reset			
0	4	Servo ON			
U	3	Origin return start			
	2	Point travel start			
	1	JOG/INCH (+) travel start			
	0	JOG/INCH (-) travel start			
	7	INCH selection			
1	6	-			
ı	5 to 0	Point number selection bit 5 to 0			
	7 to 4	-			
2	3 to 1	Rotation direction (direct value travel)			
	0	Direct value travel selection			
3 to 6	7 to 0	Position (direct value travel)			
7 to 8	7 to 0	Positioning width (direct value travel)			
9 to 10	7 to 0	Speed (direct value travel)			
11	7 to 0	Acceleration (direct value travel)			
12	7 to 0	Deceleration (direct value travel)			
13	7 to 0	Pressing rate (direct value travel)			
14	7 to 0	Pressing speed (direct value travel)			
15 to 18	7 to 0	Pressing distance (direct value travel)			
19 to 20	7 to 0	Gain magnification (direct value travel)			
	7	Position specification method (direct value travel)			

6 to 5

4 to 3

2 to 0

Operation method (direct

value travel)
Acceleration/deceleration method

(direct value travel)

Stop method (direct value travel)

Cyclic data from master

## Cyclic data from controller

- 7				
hit	Full direct value mode			
DIL	Signal name			
7	Operation preparation complete			
6	Warning#			
5	Alarm#			
4	Servo ON state			
3	Origin return complete			
2	Point travel complete			
1 to 0	-			
7 to 6	-			
5 to 0	Point number confirmation bit 5 to 0			
7	Soft limit exceeded (+)			
6	Soft limit over (-)			
5	Soft limit exceeded			
4	Zone 2			
3	Zone 1			
2	Moving			
1	Point zone			
0	Direct travel status			
7 to 0	Position (monitor value)			
7 to 0	Speed (monitor value)			
7 to 0	Current (monitor value)			
7 to 0	Alarm (monitor value)			
	6 5 4 3 2 1 to 0 7 to 6 5 to 0 7 6 5 4 3 2 1 0 7 to 0 7 to			

- \* Refer to the Instruction Manual for details of other operation modes.
- \* # indicates a negative logic signal.

## Attachments

Part name	Manufacturer model	Manufacturer
Power supply connector	DFMC1,5/3-STF-3,5	PHOENIX CONTACT
IO-Link connector	FMCI,5/4-ST-3,5-RF	PHOENIX CONTACT

21

## CC-Link specifications and connection diagram (ECG-BNNN30-CL \* \*)

## [Communication specifications]

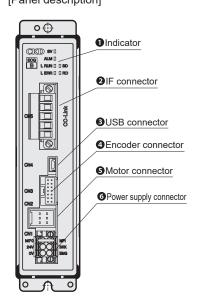
Item	Specifications	
CC-Link Version	Ver. 1.10	
Station	Remote device station	
Remote station No.	1 to 64 (set by parameter setting)	
	PIO mode (1 station occupied)	
Operation mode	Half simple direct value mode (1 station occupied)	
and number	Simple direct value mode (2 stations occupied)	
of occupied stations	Half direct value mode (2 stations occupied)	
Stations	Full direct value mode (4 stations occupied)	
Remote input/ output points	32 points × occupied stations	
Remote Register input/output	4-word × number of occupied stations	
Communication speed	10M / 5M / 2.5M / 625k / 156kbps (Selected by parameter setting)	
Connection cable	CC-Link Ver. 1.10 compliant cable (3-conductor twisted pair cable with shield)	
Number of connected units	42 max. when only remote device stations are connected	
Monitor function	Position, speed, current, alarm	

<sup>\*</sup> The Item that can be monitored varies depending on the operation mode. Refer to page 209 for details.

# CC-Link) Surge protector C power supply 24 VOCation OV MC CN1 (S) MPO (S) MPO

- \*1 If the motor drive source must be shut off for safety category support, etc., connect the contact of an electromagnetic switch or other device to the MPI and MPO terminals. (Connected with jumper wires at shipment.)
- \*2 A surge protector is required to comply with the CE marking.

## [Panel description]



## Cyclic data from master

Device No.	Half simple direct value mode
Device No.	Signal name
RYn0	Point number selection bit 0
RYn1	Point number selection bit 1
RYn2	Point number selection bit 2
RYn3	Point number selection bit 3
RYn4	Point number selection bit 4
RYn5	Point number selection bit 5
RYn6	Direct value travel selection
RYn7	JOG/INCH (- ) travel start
RYn8	JOG/INCH (+) travel start
RYn9	INCH selection
RYnA	Point travel start
RYnB	Origin return start
RYnC	Servo ON
RYnD	Alarm reset
RYnE	Stop#
RYnF	Pause#
RY (n+1) 0	
to RY (n+1) F	Vacant

	Device No.	Half simple direct value mode		
Device No.	Device No.	Signal name		
	RWw0	Position (direct value travel)		
	RWw1	Position (direct value traver)		
	RWw2	-		
	RWw3	-		

## Cyclic data from controller

Device No.	Half simple direct value mode
Device No.	Signal name
RXn0	Point number confirmation bit 0
RXn1	Point number confirmation bit 1
RXn2	Point number confirmation bit 2
RXn3	Point number confirmation bit 3
RXn4	Point number confirmation bit 4
RXn5	Point number confirmation bit 5
RXn6	Direct value travel status
RXn7	Selectable output 1
RXn8	Selectable output 2
RXn9	-
RXnA	Point travel complete
RXnB	Origin return complete
RXnC	Servo ON state
RXnD	Alarm#
RXnE	Warning#
RXnF	Operation preparation complete
RX (n+1) 0	
to	Vacant
RX (n+1) F	

	Device No.	Half simple direct value mode		
Device No.	Signal name			
	RWr0	Position (monitor value)		
	RWr1	Position (monitor value)		
	RWr2	Speed (monitor value)		
RWr3		Current (monitor value)		

- \* Refer to the Instruction Manual for details of other operation modes.
- \* # indicates a negative logic signal.

## Accessories

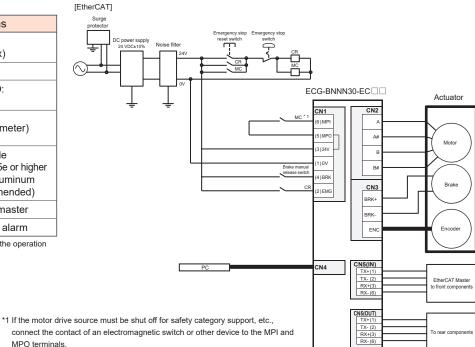
Part name	Manufacturer model	Manufacturer
Power supply connector	DFMC1,5/3-STF-3,5	PHOENIX CONTACT
CC-Link connector	MSTB2,5/5-STF-5,08ABGYAU	PHOENIX CONTACT

## EtherCAT specifications and connection diagram (ECG-BNNN30-EC \* \*)

## [Communication specifications]

Item	Specifications		
Communication speed	100 Mbps (fast Ethernet, full duplex)		
Process data	Variable PDO mapping		
Max. PDO Data length	RxPDO:64 bytes/TxPDO: 64 bytes		
Station Alias	0 - 65535 (Set by a parameter)		
Connection cable	EtherCAT compliant cable (Twisted pair cable of CAT5e or higher (Double shielding with aluminum tape and braid is recommended)		
Node address	Automatic allocation by master		
Monitor function	Position, speed, current, alarm		

<sup>\*</sup> The Item that can be monitored varies depending on the operation mode. Refer to page 209 for details.



(Connected with jumper wires at shipment.) \*2 A surge protector is required to comply with the CE marking.

bit

Full direct value mode

Signal name

## Cyclic data from master Sub

Index

Index

			0 to 5	Point number selection bit 0 to 5
			6	-
[Panel description]			7	JOG/INCH (-) travel start
			8	JOG/INCH (+) travel start
•⊕			9	INCH selection
1 Indicator		0x01	10	Point travel start
ECG ALM D L/A			11	Origin return start
ERR [] [] OUT			12	Servo ON
②IF connector			13	Alarm reset
	0x2001		14	Stop#
SUSB connector			15	Pause#
			16 to 31	-
☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐			0 to 3	-
W			4	Data request
☐ Motor connector			5	Data R/W selection
		0x02	6 to 11	-
☐ Power supply connector		0.02	12	Monitor request
CN2 CN2			13 to 14	-
			15	Direct value travel selection
CHITTEN			16 to 31	-
MPO MPO MPI		0x01		Position (direct value travel)
OV. II. OII EMG		0x02	-	Positioning width (direct value travel)
ER CORP.		0x03		Speed (direct value travel)
о 🕁 о		0x04		Acceleration (direct value travel)
		0x05		Deceleration (direct value travel)
		0x06	0 to 31	Pressing rate (direct value travel)
		0x07		Pressing speed (direct value travel)
	0x2003	0x08	-	Pressing distance (direct value travel)
		0x09	0 to 31	Mode (direct value travel)
		0x0A	0 to 31	Gain magnification

## Cyclic data from controller

Index	Sub	bit	Full direct value mode			
	Index	Dit	Signal name			
		0 to 5	Point number confirmation bit 0 to			
		6 to 9	-			
		10	Point travel complete			
		11	Origin return complete			
	0x01	12	Servo ON state			
		13	Alarm#			
		14	Warning#			
		15	Operation preparation complete			
		16 to 31	-			
		0 to 3	Data response			
		4	Data complete			
		5	Data write status			
0x2005		6 to 7	-			
		8 to 11	Monitor response			
		12	Monitor complete			
	0x02	13 to 14	-			
		15	Direct value travel status			
		16	Point zone			
		17	Moving			
		18	Zone 1			
		19	Zone 2			
		20	Soft limit exceeded			
		21	Soft limit over (-)			
		22	Soft limit exceeded (+)			
		23 to 31	-			
	0x01	0 to 31	Position (monitor value)			
	0x02	0 to 31	Speed (monitor value)			
	0x03	0 to 31	Current (monitor value)			
	0x04	0 to 31	-			
0x2007	0x05	0 to 31	Alarm (monitor value)			
	0x06	0 to 31				
	→ o 0x0A		-			
	0x0A 0x0B	0 to 31	Read data			
	0x0C	0 to 31	Data (alarm)			
	0x0C	0 to 31	Monitor value 1			
	0x0E	0 to 31	Monitor value 2			
			Manual for datails of other			

<sup>\*</sup> Refer to the Instruction Manual for details of other operation modes.

## Accessories

Part name	Manufacturer model	Manufacturer
Power supply connector	DFMC1,5/3-STF-3,5	PHOENIX CONTACT

0x0C

0x0D

0 to 31

0 to 31

0x0B 0 to 31

0x0E 0 to 31

(direct value travel)

Writing data

Data number

Monitor number 1

Monitor number 2

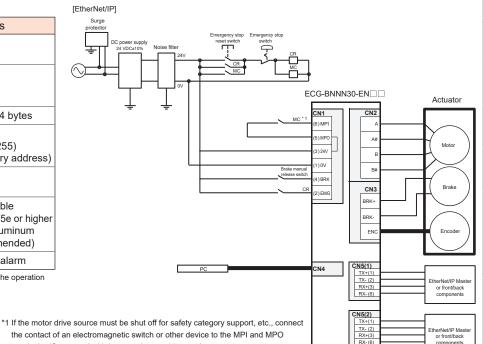
<sup>\* #</sup> indicates a negative logic signal.

## EtherNet/IP specifications and connection diagram (ECG-BNNN30-EN \* \*)

## [Communication specifications]

Item	Specifications
Communication protocol	EtherNet/IP
Communication speed	Automatic setting (100Mbps/10Mbps, Full duplex / Half duplex)
Occupied bytes	Input: 64 bytes/Output: 64 bytes
IP address	Setting by parameter (0.0.0.0 to 255.255.255.255) Via DHCP server (arbitrary address)
RPI (Packet interval)	4 ms to 10000 ms
Connection cable	EtherNet/IP compliant cable (Twisted pair cable of CAT5e or higher (Double shielding with aluminum tape and braid is recommended)
Monitor function	Position, speed, current, alarm

<sup>\*</sup> The Item that can be monitored varies depending on the operation mode. Refer to page 209 for details.

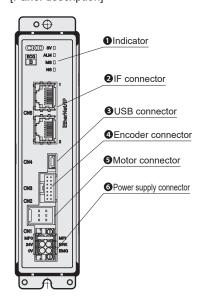


the contact of an electromagnetic switch or other device to the MPI and MPO  $\,$ terminals. (Connected with jumper wires at shipment.)

Cyclic data from master

Byte	bit	Full direct value mode
Dyte	DIL	Signal name
	0 to 5	Point number selection bit 0 to 5
0	6	-
	7	JOG/INCH (-) travel start
	0	JOG/INCH (+) travel start
	1	INCH selection
	2	Point travel start
1	3	Origin return start
'	4	Servo ON
	5	Alarm reset
	6	Stop#
	7	Pause#
2 to 3	0 to 7	-
	0 to 3	-
4	4	Data request
	5	Data R/W selection
	6 to 7	-
	0 to 3	
	4	Monitor request
5	5 to 6	-
	7	Direct value travel selection
6 to 7	0 to 7	-
8 to 11	0 to 7	Position (direct value travel)
12 to 15	0 to 7	Positioning width (direct value travel)
16 to 19	0 to 7	Speed (direct value travel)
20 to 23	0 to 7	Acceleration (direct value travel)
24 to 27	0 to 7	Deceleration (direct value travel)
28 to 31	0 to 7	Pressing ratio (direct value travel)
32 to 35	0 to 7	Pressing speed (direct value travel)
36 to 39	0 to 7	Pressing distance (direct value travel)
40 to 43	0 to 7	Mode (direct value travel)
44 to 47	0 to 7	Gain magnification (direct value travel)
48 to 51	0 to 7	Writing data
52 to 55	0 to 7	Data number
56 to 59	0 to 7	Monitor number 1
60 to 63	0 to 7	Monitor number 2

## [Panel description]



## Accessories

Part name	Manufacturer model	Manufacturer
Power supply connector	DFMC1,5/3-STF-3,5	PHOENIX CONTACT

## Cyclic data from controller

Byte	bit	Full direct value mode
Бую	DIL	Signal name
0	0 to 5	Point number confirmation bit 0 to 5
U	6 to 7	-
	0 to 1	-
	2	Point travel complete
	3	Origin return complete
1	4	Servo ON state
	5	Alarm#
	6	Warning#
	7	Operation preparation complete
2 to 3	0 to 7	-
	0 to 3	Data response
4	4	Data complete
4	5	Data write status
	6 to 7	-
	0 to 3	Monitor response
5	4	Monitor complete
	5 to 6	-
	7	Direct value travel status
	0	Point zone
	1	Moving
	2	Zone 1
6	3	Zone 2
O	4	Soft limit exceeded
	5	Soft limit over (-)
	6	Soft limit exceeded (+)
	7	-
7	0 to 7	-
8 to 11	0 to 7	Position (monitor value)
12 to 15	0 to 7	Speed (monitor value)
16 to 19	0 to 7	Current (monitor value)
20 to 23	0 to 7	-
24 to 27	0 to 7	Alarm (monitor value)
28 to 47	0 to 7	-
48 to 51	0 to 7	Read data
52 to 55	0 to 7	Data (alarm)
56 to 59	0 to 7	Monitor value 1

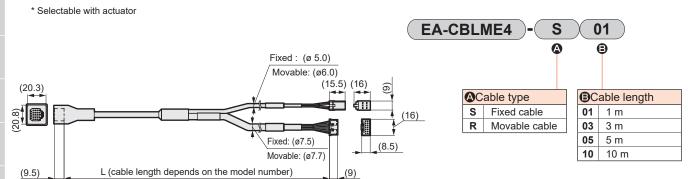
Refer to the Instruction Manual for details of other operation modes.

<sup>\*2</sup> A surge protector is required to comply with the CE marking.

<sup>\* #</sup> indicates a negative logic signal.

## Relay cable

## Motor encoder relay cable (fixed/movable)

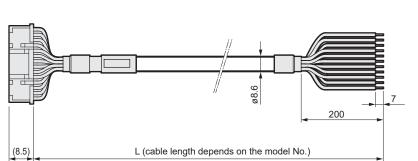


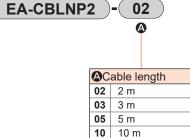
## I/O cable

## ● I/O cable

(9)

\* Selectable even with parallel I/O specification controller type





## How to order related parts

## DC power supply

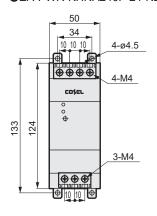


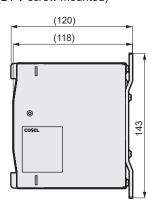
Model No.		Model No.	EA-PWR-KHNA240F-24-N2 (screw mounted) EA-PWR-KHNA240F-24 (DIN rail mount)	
Item				
Manufacturer			COSEL Co., Ltd.	
Manufacturer	rer Mounting screw		KHNA240F-24-N2	
model No.	DIN rail m	ount	KHNA240F-24	
Input voltage			85 to 264 VAC 1ø or 88 to 370 VDC	
Power			240 W	
Output	Voltage / Current		24 V10 A	
	Variable voltage range		22.5 to 28.5 V	
Included functions	Overcurrent protection		Operating at 101% min of peak current	
	Overvoltage protection		30.0 to 36.0 V	
	Remote control		Possible	
	Remote sensing		-	
	Other		DC_OK display, ALARM display	
Operating tem	nperature / I	numidity	-25 to + 70°C, 20 to 90%RH (no condensation), -40°C Bootable *	
		AC immut	AC input	AC input: Certified UL60950-1, C-UL (CSA60950-1), EN62368-1
Applicable standards	Safety standards		UL508, ANSI / ISA12.12.01, ATEX acquired, CKD compliant *	
	9	DC input	UL60950-1, C-UL (CSA60950-1), EN62368-1	
	Noise terminal voltage		Compliant with FCC-B, VCCI-B, CISPR22-B, EN55011-B, EN55022-B	
	Harmonic current		Compliant with IEC61000-3-2 (class A)*	
	Dimensions (W x H x D)		50×124×117 mm	
Structure	Weight		900 g max	
	Cooling method		Natural air cooling	

<sup>\*</sup> Refer to the manufacturer's HP for details.

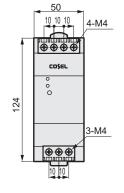
## Part names and dimensions

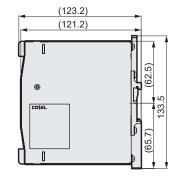
## ●EA-PWR-KHNA240F-24-N2 (24 V screw mounted)





## ●EA-PWR-KHNA240F-24 (24 V DIN rail mounted)





## Other components

Part name	Model No.
Noise filter for power supply (single phase, 15 A)	AX-NSF-NF2015A-OD

<sup>\*</sup> Refer to the instruction manual for the ferrite core to be used.

<sup>\*</sup> CE marking and ROHS are obtained with the manufacturer model No.