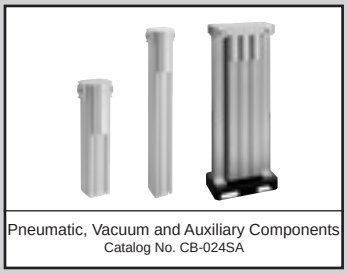

Pneumatic, Vacuum and Auxiliary Components
Catalog No. CB-024SA

Material compatible with the Food Sanitation Act

Nitrogen Gas Extraction Unit

NS Series

Modular design for easy system expansion with peripheral devices

■ Nitrogen gas is obtained just by supplying compressed air.

RoHS

Specifications

■Single cylinder

Item				NS-3S1	NS-3L1	NS-4S1	NS-4L1
Range of working conditions	Working fluid			Compressed air			
	Inlet air pressure	MPa		0.4 to 1.0			
	Proof pressure	MPa		1.5			
	Inlet air temperature	°C		5 to 50			
	Relative humidity of inlet air	RH		50% or less			
	Ambient temperature	°C		5 to 50			
Rating	Inlet air purity class			1:6:1 (JIS B 8392-1:2012, ISO 8573-1:2010)			
	Inlet air pressure	MPa		0.7			
	Inlet air temperature	°C		25			
	Ambient temperature	°C		25			
Rated flow	Outlet nitrogen gas flow rate L/min (ANR)	Nitrogen concentration (%) or higher	99.9	1.9	5.6	11.0	30.6
			99	5.0	15.5	28.2	66.9
			97	8.9	28.7	49.9	118.1
			95	14.0	39.8	65.3	169.2
			90	27.0	78.1	137.3	313.5
	Inlet air flow rate L/min (ANR)		99.9	17.3	50.9	100.0	278.2
			99	20.9	64.6	117.5	278.8
			97	24.1	77.6	134.9	319.2
			95	31.2	88.5	145.2	376.0
			90	60.0	173.6	305.1	696.7

■Double acting

Item				NS-4S2	NS-4S3	NS-4L2	NS-4L3	NS-4L4	NS-4S6	NS-4S8	NS-4SA	NS-4L6	NS-4L8
Range of working conditions	Working fluid			Compressed air									
	Inlet air pressure	MPa		0.4 to 1.0									
	Proof pressure	MPa		1.5									
	Inlet air temperature	°C		5 to 50									
	Relative humidity of inlet air	RH		50% or less									
	Ambient temperature	°C		5 to 50									
Rating	Inlet air purity class			1:6:1 (JIS B 8392-1:2012, ISO 8573-1:2010)									
	Inlet air pressure	MPa		0.7									
	Inlet air temperature	°C		25									
	Ambient temperature	°C		25									
Rated flow	Outlet nitrogen gas flow rate L/min (ANR)	Nitrogen concentration (%) or higher	99.9	22.0	33.0	61.2	91.8	122.4	66.0	88.0	110.0	183.6	244.8
			99	56.4	84.6	133.8	200.7	267.6	169.2	225.6	282.0	401.4	535.2
			97	99.8	149.7	236.2	354.3	472.4	299.4	399.2	499.0	708.6	944.8
			95	130.6	195.9	338.4	507.6	676.8	391.8	522.4	653.0	1015.2	1353.6
			90	274.6	411.9	627.0	940.5	1254.0	823.8	1098.4	1373.0	1881.0	2508.0
	Inlet air flow rate L/min (ANR)		99.9	200.0	300.0	556.4	834.6	1112.8	600.0	800.0	1000.0	1669.2	2225.6
			99	235.0	352.5	557.6	836.4	1115.2	705.0	940.0	1175.0	1672.8	2230.4
			97	269.8	404.7	638.4	957.6	1276.8	809.4	1079.2	1349.0	1915.2	2553.6
			95	290.4	435.6	752.0	1128.0	1504.0	871.2	1161.6	1452.0	2256.0	3008.0
			90	610.2	915.3	1393.4	2090.1	2786.8	1830.6	2440.8	3051.0	4180.2	5573.6

Note: The product will be floor-mounted for 6 units or more.

Selection guide

The temperature and inlet air pressure affect the outlet nitrogen gas flow and should be corrected if they differ from the ratings in the specification section.

STEP 1 Confirm the working conditions and the rated values listed in the specifications.
Use conditions: Inlet air pressure, inlet air temperature, required nitrogen gas flow rate

STEP 2 Confirm the compensation coefficient for outlet nitrogen gas flow rate affected by inlet air temperature.

(1) Temperature - Gas flow rate compensation coefficient

Temperature (°C)	Outlet nitrogen gas concentration				
	99.9%	99%	97%	95%	90%
5	0.64	0.79	0.79	0.75	0.78
10	0.73	0.84	0.84	0.81	0.84
25	1	1	1	1	1
35	0.97	1.05	1.04	1.07	1.07
40	0.95	1.08	1.06	1.11	1.11
50	0.9	1.09	1.11	1.15	1.2

STEP 3 Confirm the compensation coefficient for outlet nitrogen gas flow rate affected by inlet air pressure.

(2) Pressure - Gas flow rate compensation coefficient

Pressure(MPa)						
0.4	0.5	0.6	0.7	0.8	0.9	1.0
0.4	0.65	0.75	1	1.07	1.2	1.3

STEP 4 Determine the appropriate model from the rated outlet nitrogen gas flow rate of each model.
Rated outlet nitrogen gas flow rate x (1) temperature gas flow rate correction coefficient x (2) pressure gas flow rate correction coefficient = corrected outlet nitrogen gas flow rate
Select one with sufficient outlet nitrogen gas flow rate after correction with the above formula.

STEP 5 Confirm the compensation coefficient of inlet air flow rate affected by inlet air temperature.

(3) Temperature - Air flow rate compensation coefficient

Temperature (°C)	Outlet nitrogen gas concentration				
	99.9%	99%	97%	95%	90%
5	0.73	0.68	0.75	0.69	0.76
10	0.8	0.76	0.81	0.77	0.82
25	1	1	1	1	1
35	1.21	1.17	1.11	1.13	1.11
40	1.32	1.25	1.17	1.2	1.16
50	2.05	1.38	1.31	1.31	1.3

STEP 6 Confirm the compensation coefficient for inlet air flow rate affected by inlet air pressure.

(4) Pressure - Air flow rate compensation coefficient

Pressure (MPa)						
0.4	0.5	0.6	0.7	0.8	0.9	1.0
0.61	0.79	0.91	1	1.07	1.2	1.3

STEP 7 Find the inlet air flow rate from the rated outlet nitrogen gas flow rate of each model.
Inlet air flow rate of the model selected in STEP4 × (3) temperature air flow rate correction coefficient × (4) pressure air flow rate correction coefficient = corrected inlet air flow rate L/min (ANR)
Based on the inlet air flow rate corrected as above, confirm whether the compressor capacity is sufficient.

Example of calculation

Conditions	Working conditions	Selecting conditions	Compensation coefficient for outlet nitrogen gas flow rate	Compensation coefficient for inlet air flow rate
Inlet air temperature	35 to 39°C	40°C	(1)1.08	(3)1.25
Inlet air pressure	0.5 to 0.55 MPa	0.5 MPa	(2)0.65	(4)0.79

Substitute the above conditions into the equation above to obtain the outlet nitrogen gas flow rate when using NS-4L1 at a nitrogen concentration of 99%.
66.9 (rated outlet nitrogen gas flow rate) ×1.08×0.65=46.9L/min (ANR).
If the required nitrogen gas flow rate is less than or equal to this value, select that model.
In this case, the inlet air flow rate is 278.8 × 1.25 × 0.79 = 275.3L/min (ANR).

How to order

NS - 4 S 1 10A - E T - P4

- Model No.
- A Body size
- B Membrane unit size
- C Quantity
- D Port size
- E Option
- F Mounting direction

Code	Item
A Body size	
3	Body width 63
4	Body width 79
B Membrane unit size	
S	Short
L	Long
C Quantity	***1**
1	1 pc.
2	2 pcs. (available with NS-4S and 4L)
3	3 pcs. (available with NS-4S and 4L)
4	4 pcs. (available with NS-4L)
6	6 pcs. (available with NS-4S and 4L)
8	8 pcs. (available with NS-4S and 4L)
A	10 pcs. (available with NS-4S)
D Port size	
10 A	Rc 3/8 (NS-3S1,3L1,4S1,4L1)
20A	Rc 3/4 (NS-4S2,4S3,4L2,4L3,4L4)
25 A	Rc 1 (NS-4S6,4S8,4SA,4L6,4L8)
E Option	***2**
D	Bracket + exhaust port
F	Bracket + reverse flow + exhaust port
E	With exhaust port
H	Reverse flow + With exhaust port *3
F Mounting direction	
Blank	Vertical mounting
T	Horizontal mounting (available with NS-4S1 and 4L1)

⚠ Precautions for model No. selection

*1 : The product will be floor-mounted without bracket for 6 units or more.
*2: Exhaust air (oxygen-enriched gas) from standard products is released into the atmosphere. Size of exhaust port is Rc1/2.
*3: Viewed from the front, a standard product has an air inlet on the left port, while an air outlet on the right port. For "X", an air inlet is provided on the right port, with an air outlet provided on the left port.

Compatibility table by variation

	NS
Port size	Rc3/8, Rc3/4, Rc1
P4	▲

▲: Contact CKD for details.
*1: Applicable only for type with exhaust port.