CKD

Environment-Resistant Guided Cylinder

STG-G-HP1 Series

INSTRUCTION MANUAL

SM-A10494-A/3

- Read this Instruction Manual before using the product.
- Read the safety notes carefully.
- Keep this Instruction Manual in a safe and convenient place for future reference.

CKD Corporation

PREFACE

Thank you for purchasing CKD's **"STG-G-HP1 Series" Environment-Resistant Guided cylinder.**
This Instruction Manual contains basic matters such as installation and usage instructions in order to ensure optimal performance of the product. Please read this Instruction Manual thoroughly and use the product properly.
Keep this Instruction Manual in a safe place and be careful not to lose it.

Product specifications and appearances presented in this Instruction Manual are subject to change without notice.

- The product is intended for users who have basic knowledge about materials, piping, electricity, and mechanisms of pneumatic components. CKD shall not be responsible for accidents caused by persons who selected or used the product without knowledge or sufficient training.
- Since there are a wide variety of customer applications, it is impossible for CKD to be aware of all of them. Depending on the application or usage, the product may not be able to exercise its full performance or an accident may occur due to fluid, piping, or other conditions. It is the responsibility of the customer to check the product specifications and decide how the product shall be used in accordance with the application and usage.

SAFETY INFORMATION

When designing and manufacturing any device incorporating the product, the manufacturer has an obligation to ensure that the device is safe. To that end, make sure that the safety of the machine mechanism of the device, the fluid control circuit, and the electric system that controls such mechanism is ensured.

To ensure the safety of device design and control, observe organization standards, relevant laws and regulations, which include the following:

ISO 4414, JIS B 8370, JFPS 2008 (the latest edition of each standard), the High Pressure Gas Safety Act, the Industrial Safety and Health Act, other safety rules, organization standards, relevant laws and regulations

In order to use our products safely, it is important to select, use, handle, and maintain the products properly.
Observe the warnings and precautions described in this Instruction Manual to ensure device safety.

Although various safety measures have been adopted in the product, customer's improper handling may lead to an accident. To avoid this:

Thoroughly read and understand this Instruction Manual before using the product.

To explicitly indicate the severity and likelihood of a potential harm or damage, precautions are classified into three categories: "DANGER", "WARNING", and "CAUTION".

⚠ **DANGER**	Indicates an imminent hazard. Improper handling will cause death or serious injury to people.
⚠ **WARNING**	Indicates a potential hazard. Improper handling may cause death or serious injury to people.
⚠ **CAUTION**	Indicates a potential hazard. Improper handling may cause injury to people or damage to property.

Precautions classified as "CAUTION" may still lead to serious results depending on the situation.
All precautions are equally important and must be observed.

Other general precautions and tips on using the product are indicated by the following icon.

	Indicates general precautions and tips on using the product.

Precautions on Product Use

⚠ WARNING

The product must be handled by a qualified person who has extensive knowledge and experience.

The product is designed and manufactured as a device or part for general industrial machinery.

Use the product within the specifications.

The product must not be used beyond its specifications. Also, the product must not be modified and additional work on the product must not be performed.

The product is intended for use in devices or parts for general industrial machinery. It is not intended for use outdoors or in the conditions or environment listed below.

- In applications for nuclear power, railroad system, aviation, ship, vehicle, medical equipment, and equipment that directly touches beverage or food.
- For special applications that require safety including amusement equipment, emergency shut-off circuit, press machine, brake circuit, and safety measures.
- For applications where life or properties may be adversely affected and special safety measures are required.

(Exception is made if the customer consults with CKD prior to use and understands the specifications of the product. However, even in that case, safety measures must be taken to avoid danger in case of a possible failure.)

Do not handle the product or remove pipes and devices until confirming safety.

- Inspect and service the machine and devices after confirming the safety of the entire system. Also, turn off the energy source (air supply or water supply) and power to the relevant facility. Release compressed air and fluid from the system and use extreme care to avoid water or electric leakage.
- Since there may be hot or live parts even after operation has stopped, use extreme care when handling the product or removing pipes and devices.
- When starting or restarting a machine or device that incorporates pneumatic components, make sure that a safety measure (such as a pop-out prevention mechanism) is in place and system safety is secured.

Precautions on Design and Selection

⚠CAUTION

FP Series: Cautions

Bearings used in cylinders contain trace amounts of mineral oil. Within the product specifications range, it is processed so as not to discharge, but please carefully consider the installation location.

Precautions on Product Disposal

⚠CAUTION

When disposing of the product, comply with laws pertaining to disposal and cleaning of wastes and have an industrial waste disposal company dispose of the product.

CONTENTS

1. PRODUCT OVERVIEW

1.1 Model Number Indication

1.1.1 Product model number

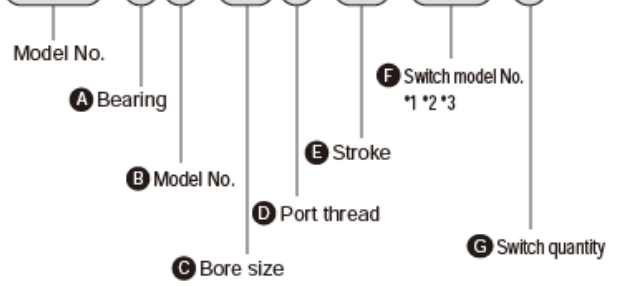
■ **Example of model number indication : STG-G-HP1 series**

Without switch (built-in magnet for switch)

STG-MG-32-25-HP1

With switch (built-in magnet for switch)

STG-MG-32-25-T2H-R-HP1



Code	Description
A Bearing	
M	Metal bush bearing
B	Ball bearing
B Model No.	
G	Rubber scraper
C Bore size (mm)	
12	ø12
16	ø16
20	ø20
25	ø25
32	ø32
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
D Port thread	
Blank	M5 (ø12 to ø16)
	Rc thread (ø20 to ø100)
NN	NPT thread (ø20 and over) (made to order)
GN	G thread (ø20 and over) (made-to-order product)
E Stroke (mm)	
Refer to page 3.	

F Switch model No.

Lead wire Straight	Lead wire L-shaped	Contact	Voltage AC	Voltage DC	Display	Lead wire
T0H*	T0V*	Reed	●	●	1-color display	2-wire
T5H*	T5V*		●	●	No indicator lamp	
T8H*	T8V*		●	●	1-color display	
T1H*	T1V*	Proximity	●		1-color display	2-wire
T2H*	T2V*			●		
T3H*	T3V*			●		3-wire
T2HR3	T2VR3			●	1-color display bend resistant lead wire	2-wire
T3PH*	T3PV*			●	1-color display (made to order)	3-wire
T2WH*	T2WV*			●	2-color display	2-wire
T2YH*	T2YV*			●		
T3WH*	T3WV*			●		3-wire
T3YH*	T3YV*			●		
T2YD*	-			●	2-color display for AC magnetic field	2-wire
T2YDT*	-			●		
T2JH*	T2JV*			●	1-color display off-delay	2-wire

* Lead wire length	
Blank	1 m (standard)
3	3 m (option)
5	5 m (option)

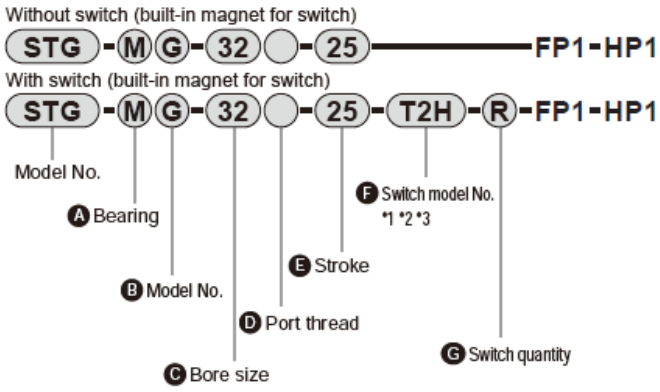
G Switch quantity	
R	1 on rod side
H	1 on head side
D	2
T	3

Note1 : (F) Switches other than Switch model No. are also available. (Made to order) Refer to "Pneumatic Cylinders II (No. CB-030SA)" for details.

Note2 : T8H/V switch cannot be installed on STG-12 or 16.

Note3 : Switches are shipped with the product. Contact CKD if assembling before shipment is necessary.

■ Example of model number indication : STG-G-FP1-HP1 series



Code	Description
A Bearing	
M	Metal bush bearing
B	Ball bearing
B Model No.	
G	Rubber scraper
C Bore size (mm)	
12	ø12
16	ø16
20	ø20
25	ø25
32	ø32
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
D Port thread	
Blank	M5 (ø12 to ø16)
	Rc thread (ø20 to ø100)
NN	NPT thread (ø20 and over) (made to order)
GN	G thread (ø20 and over) (made-to-order product)
E Stroke (mm)	
Refer to page 3.	

F Switch model No.

Lead wire Straight	Lead wire L-shaped	Contact	Voltage AC	Voltage DC	Display	Lead wire
T0H*	T0V*	Reed	●	●	1-color display	2-wire
T5H*	T5V*		●	●	No indicator lamp	
T8H*	T8V*		●	●	1-color display	
T1H*	T1V*	Proximity	●		1-color display	2-wire
T2H*	T2V*			●		
T3H*	T3V*			●		3-wire
T2HR3	T2VR3			●	1-color display bend resistant lead wire	2-wire
T3PH*	T3PV*			●	1-color display (made to order)	3-wire
T2WH*	T2WV*			●	2-color display	2-wire
T2YH*	T2YV*			●		
T3WH*	T3WV*			●		3-wire
T3YH*	T3YV*			●		
T2YD*	-			●	2-color display for AC magnetic field	2-wire
T2YDT*	-			●		
T2JH*	T2JV*			●	1-color display off-delay	2-wire

* Lead wire length	
Blank	1 m (standard)
3	3 m (option)
5	5 m (option)

G Switch quantity	
R	1 on rod side
H	1 on head side
D	2
T	3

Note1 : (F) Switches other than Switch model No. are also available. (Made to order) Refer to "Pneumatic Cylinders II (No. CB-030SA)" for details.
Note2 : T8H/V switch cannot be installed on STG-12 or 16.
Note3 : Switches are shipped with the product. Contact CKD if assembling before shipment is necessary.

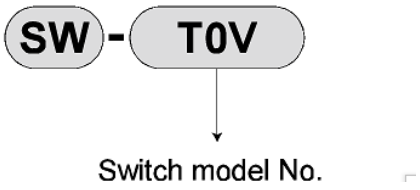
■ Stroke length

Bore size(mm)	Standard stroke length(mm)	Min.stroke length(mm)	Max.stroke length(mm)	Min. stroke with switch (mm)
φ12	10,20,30,40,50,75,100, 125,150,175,200,250	5	250	5(10) Note 1
φ16				
φ20	20,30,40,50,75,100,125, 150,175,200,250,300,350,400		400	
φ25				
φ32	25,50,75,100,125,150, 175,200,250,300,350,400			
φ40				
φ50				
φ63				
φ80				
φ100				

Note1: For types with one or two switches. The value in ( ) is the min. stroke length for switches of the 2-color display and AC magnetic field proof.

※ The custom stroke length is available in 5 mm increments. However, the total dimensions are the same as the longer standard stroke length.A dedicated body with dimensions matched to the stroke length is available.

1.1.2 How to order switch



1.2 Specifications

1.2.1 Product specifications

Model / Descriptions	STG-G-HP1 STG-G-FP1-HP1									
Bore size mm	φ12	φ16	φ20	φ25	φ32	φ40	φ50	φ63	φ80	φ100
Actuation	Double acting									
Working fluid	Compressed air									
Max. working pressure MPa	1.0									
Min. working pressure MPa	0.25				0.2					
Proof pressure MPa	1.6									
Ambient temperature °C	-10 to 60 (no freezing)									
Port size	M5		Rc1/8				Rc1/4		Rc3/8	
Stroke tolerance mm	$^{+2.0}_{0}$									
Working piston speed mm/s	50 to 500							50 to 300		
Cushion	With rubber cushion									
Lubrication	Not required									
Allowable absorbed energy J	0.056	0.088	0.157	0.157	0.401	0.627	0.980	1.560	2.510	3.920

1.2.2 Switch specifications

Descriptions	Reed 2-wire type						
	T0H/V		T5H/V		T8H/V		
Applications	For programmable controller, relay		For programmable controller,relay, IC circuit(without indicator), serial connection		For programmable controller, relay		
Load voltage	12/24 VDC	110 VAC	5/12/24VDC	110 VAC	12/24 VDC	110 VAC	220VAC
Load current	5mA to 50mA	7 mA to 20mA	50mA or less	20mA or less	5mA to 50mA	7mA to 20mA	7mA to 10mA
Current consumption	—						
Internal voltage drop	3V or less (For DC, when the load current is 30mA)		0.1V or less(Internal resistance 0.5 Ω or less.)		4V or less		
Indicator	Red LED (Lights up when turned on)		—		Red LED (Lights up when turned on)		
Leakage current	—						
Lead wire	Standard is 1 m (Oil-resistant vinyl cabtyre 2 core cord, 0.2 mm^2)				Standard is 1 m (Oil-resistant vinyl cabtyre 2 core cord, 0.3 mm^2)		
Shock resistance	294m/s^2						
Insulation resistance	20 MΩ or more with 500 VDC megger				100 MΩ or more with 500 VDC megger		
Withstand voltage	No abnormality after applying 1000 VAC for one minute				No abnormality after applying 1500 VAC for one minute		
Ambient temperature	−10°C to 60°C						
Degree of protection	IP 67 (IEC standard), JIS C 0920 (watertight), oil-resistant						

Descriptions	Proximity 2-wire type			
	1-color display		1-color display off-delay	2-color display
	T1H/V	T2H/V	T2JH/V	T2YH/V
Applications	For programmable controller, relay,compact solenoid valve	Only for programmable controller		
Load voltage	85 to 265VAC	10 to 30VDC		
Load current	5mA to 100mA	5mA to 20mA		
Current consumption	—			
Internal voltage drop	10% or less of load voltage	4V or less		
Indicator	Red LED (Lights up when turned on)			Red/green LED (Lights up when turned on)
Leakage current	1 mA or less with 100 VAC, 2 mA or less with 200 VAC	1 mA or less		
Lead wire	Standard is 1 m (Oil-resistant vinyl cabtyre 2 core cord, 0.3 mm^2)	Standard is 1 m (Oil-resistant vinyl cabtyre 2 core cord, 0.2 mm^2)	Standard is 1 m (Oil-resistant vinyl cabtyre 2 core cord, 0.3 mm^2)	
Shock resistance	980m/s^2			
Insulation resistance	100 MΩ or more with 500 VDC megger	20 MΩ or more with 500 VDC megger	100 MΩ or more with 500 VDC megger	
Withstand voltage	No abnormality after applying 1500 VAC for one minute	No abnormality after applying 1000 VAC for one minute		
Ambient temperature	−10°C to 60°C			
Degree of protection	IP 67 (IEC standard), JIS C 0920 (watertight), oil-resistant			

Descriptions	Proximity 3-wire type		
	1-color display	1-color display (PNP output)(made to order)	2-color display
	T3H/V	T3PH/V	T3YH/V
Applications	For programmable controller, relay		
Output method	NPN	PNP	NPN
Power supply voltage	10 to 28VDC		
Load voltage	30VDC or less		
Load current	100mA or less		50mA or less
Current consumption	10 mA or less at 24 VDC	10 mA or less at 24 VDC	10 mA or less at 24 VDC
Internal voltage drop	0.5V or less		
Indicator	Red LED (Lights up when turned on)	Yellow LED (Lights up when turned on)	Red/green LED (Lights up when turned on)
Leakage current	10 μA or less		
Lead wire	Standard is 1 m (Oil-resistant vinyl cabtyre 3 core cord, 0.2 mm^2)		Standard is 1 m (Oil-resistant vinyl cabtyre 3 core cord, 0.3 mm^2)
Shock resistance	980m/s^2		
Insulation resistance	20 MΩ or more with 500 VDC megger		100 MΩ or more with 500 VDC megger
Withstand voltage	No abnormality after applying 1000 VAC for one minute		
Ambient temperature	−10°C to 60°C		
Degree of protection	IP 67 (IEC standard), JIS C 0920 (watertight), oil-resistant		

Descriptions	Proximity 2-wire type	
	2-color display for AC magnetic field	
	T2YD	T2YDT
Applications	Only for programmable controller	
Load voltage	24VDC±10%	
Load current	5mA to 20mA	
Internal voltage drop	6V or less	
Indicator	Red/green LED (Lights up when turned on)	
Leakage current	1.0mA or less	
Output delay time (Delay ON, delay OFF)	60ms or less	
Lead wire	Standard is 1 m (Oil-resistant vinyl cabtyre 2 core cord, 0.5 mm^2)	Standard is 1 m (Flame-resistant vinyl cabtyre 2 core cord, 0.5 mm^2)
Shock resistance	980m/s^2	
Insulation resistance	100 MΩ or more with 500 VDC megger	
Withstand voltage	No abnormality after applying 1000 VAC for one minute	
Ambient temperature	−10°C to 60°C	
Degree of protection	IP 67 (IEC standard), JIS C 0920 (watertight), oil-resistant	

Descriptions	Proximity 2,3-wire type	
	T2WH/V	T3WH/V
Applications	Only for programmable controller	For programmable controller, relay
Power supply voltage	—	10 to 28VDC
Load voltage	24VDC±10%	30VDC or less
Load current	5 mA to 20 mA	50 mA or less
Current consumption	—	10 mA or less at 24 VDC
Internal voltage drop	4 V or less	0.5V or less
Output delay time (Delay ON,delay OFF)	—	—
Indicator	Red/green LED(Lights up when turned on)	
Leakage current	1 mA or less	10μA or less
Lead wire	Standard is 1 m (Oil-resistant vinyl cabtyre 2 core cord, 0.2 mm^2)	Standard is 1 m (Oil-resistant vinyl cabtyre 3 core cord, 0.2 mm^2)
Shock resistance	980m/s^2	
Insulation resistance	20 MΩ or more with 500 VDC megger	
Withstand voltage	No abnormality after applying 1000 VAC for one minute	
Ambient temperature	−10°C to 60°C	
Degree of protection	IP 67 (IEC standard), JIS C 0920 (watertight), oil-resistant	

Descriptions	Proximity 2-wire type
	T2HR3,T2VR3(Bend resist lead wire)
Applications	Only for programmable controller
Power supply voltage	—
Load voltage	10 to 30VDC
Load current	5mA to 20mA
Current consumption	—
Internal voltage drop	4V or less
Indicator	Red LED (Lights up when turned on)
Leakage current	1mA or less
Lead wire	Standard is 3m (Elasticity, oilresistantvinyl cabtyre cable2-conductor 0.2 mm^2)
Shock resistance	980m/s^2
Insulation resistance	20 MΩ or more with 500 VDC megger
Withstand voltage	No abnormality after applying 1000 VAC for one minute
Ambient temperature	−10°C to 60°C
Degree of protection	IP 67 (IEC standard), JIS C 0920 (watertight), oil-resistant

2. INSTALLATION

2.1 Environment

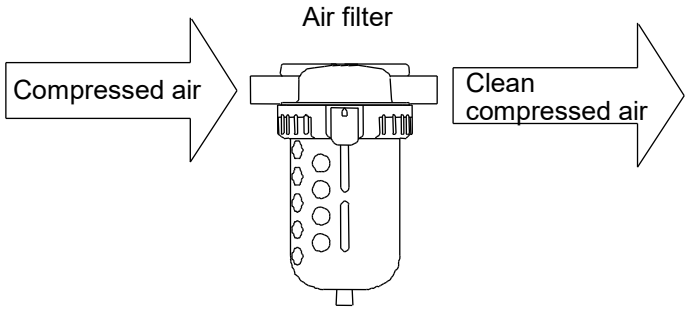
⚠CAUTION

When using the product in a cutting, casting, or welding plant, install a cover to prevent foreign matters such as cutting fluid, chips, powder, and dust from entering.

Do not use the equipment in the following environments.

- Where cutting oil can splash onto the product (abrasives and polishing powder in the oil can abrade the sliding section)
- Where organic solvents, chemicals, acids, alkalis, and kerosene are present
- Where water can splash onto the product

- Use the product within the following ambient temperature range.
  −10°C to 60°C (no freezing)
- For compressed air, use clean and dry air that has been passed through an air filter.
  Use an air filter in the circuit and be careful with the filtration rate (a filter that removes particles exceeding 5 μm is desirable), flow rate, and mounting position (install the filter near the directional control valve).



2.2 Unpacking

- Check that the model number ordered and the model number indicated on the product are the same.
- Check the exterior of the product for any damage.
- When storing the product, take proper measures to prevent foreign matters from entering the cylinder.

2.3 Mounting

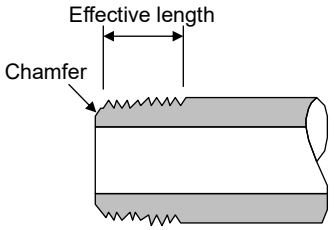
- The mounting method of cylinder and switch are the same as the STG standard type.
  For details, refer to the STG standard type instruction manual described in Section 6 "Reference information".

2.4 Piping

⚠ WARNING

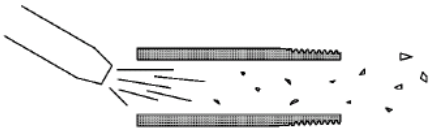
Insert the tube into the fitting until it firmly rests on the tube end and make sure that the tube does not come off before use.

- Use pipes that are made of corrosion-resistant materials after the filter such as zinc-plated pipes, nylon tubes, and rubber tubes.
- Use pipes with an effective cross-sectional area that allows the cylinder to achieve the predetermined piston speed.
- Install the filter for removing rust, foreign matters, and drainage from the piping as close as possible to the solenoid valve.
- Observe the effective thread length for the gas pipes.
- In addition, chamfer the threaded end of the pipes by about a 1/2 pitch.



■ Pipe cleaning

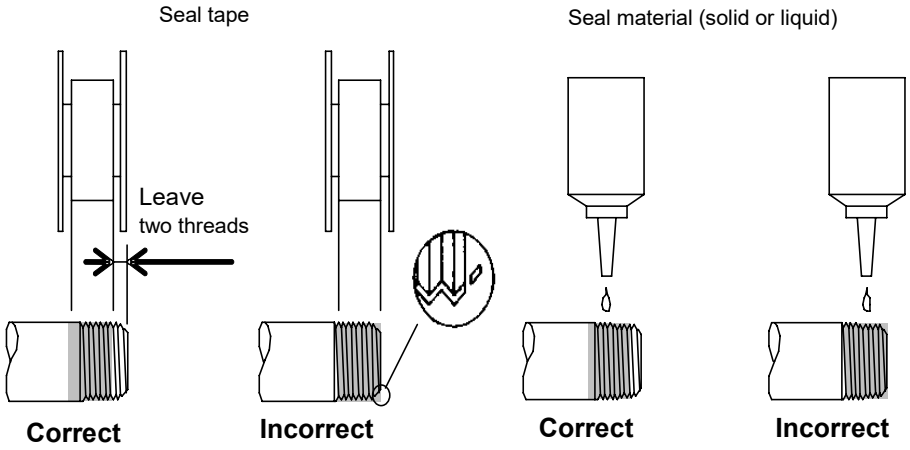
Before piping, blow air into the pipes to clean the interior and to remove cutting chips and foreign matters.



■ Seal material

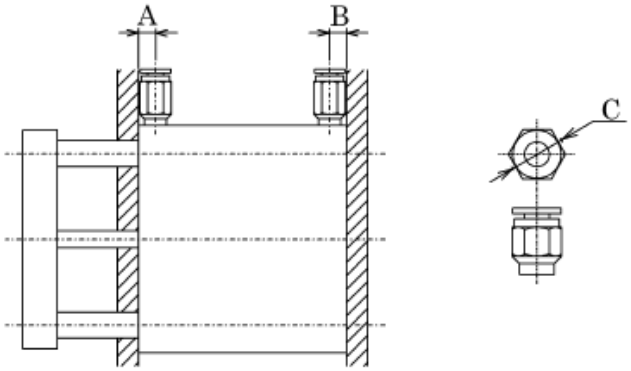
Use a seal tape or a seal material to stop leakage from piping.
Apply a seal tape or seal material to the screw threads leaving two or more threads at the pipe end uncovered or uncoated. If the pipe end is fully covered or coated, a shred of seal tape or residue of seal material may enter inside of the pipes or device and cause a failure.

When using a seal tape, wind it around the screw threads in the direction opposite from the screw threads and press it down with your fingers to attach it firmly.
When using a liquid seal material, be careful not to apply it to resin parts. The resin parts can become damaged and this may lead to a failure or malfunction.
Also, do not apply seal material to the internal threads.



2.4.1 Piping joint

Be sure to attach a speed controller during piping before use. The available fittings are as below.



Descriptions / Bore size(mm)	Port size	Port position A	Port position B	Applicable fittings	Fitting O.D. φC
φ12	M5	12	7	SC3W-M5-4 SC3W-M5-6 GWS4-M5-S GWS4-M5 GWL4-M5 GWL6-M5 GWS6-M5	φ12 or less
φ16		12	7.5		
φ20	Rc1/8	10.5	8.5	SC3W-6-4,6,8 GWS4-6 GWS6-6 GWS8-6 GWL4-6 GWL6-6	φ15 or less
φ25		11.5	9		
φ32		12.5	9		φ15 or less
φ40		14	10		
φ50	Rc1/4	14	11	SC3W-8-6,8,10 GWS4-8 GWS6-8 GWS10-8 GWS12-8 GWL4～12-8	φ21 or less
φ63		16.5	15		
φ80	Rc3/8	19	15	SC3W-10-8,10,12 GWS6-10 GWS8-10 GWS10-10 GWL6～12-10	φ28 or less
φ100		17	19		

2.5 Wiring

- The switch wiring method is the same as the STG standard type.
  For details, refer to the STG standard type instruction manual described in Section 6 "Reference information".

3. USAGE

3.1 Using the Cylinder

■ Working pressure range

Use the cylinder within the following pressure range:

Model	Bore size (mm)	Pressure range (MPa)
STG-G-HP1	φ12 to φ25	0.25 to 1.0
STG-G-FP1-HP1	φ32 to φ100	0.2 to 1.0

■ How to adjust the cushion

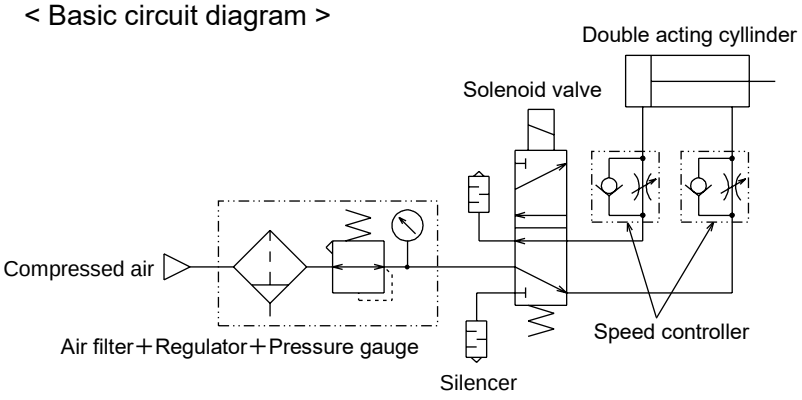
Although a rubber cushion is internally provided for this type of cylinder, it is advisable to install an additional external stopper when the kinetic energy is excessive. Tolerable kinetic energy is as the graphs below indicate.

Bore size(mm)	φ12	φ16	φ20	φ25	φ32	φ40	φ50	φ63	φ80	φ100
Allowable energy absorption (J)	0.056	0.088	0.157	0.157	0.401	0.627	0.980	1.560	2.510	3.920

■ Adjustment of the piston speed

Mount a speed controller to adjust the piston speed.

< Basic circuit diagram >

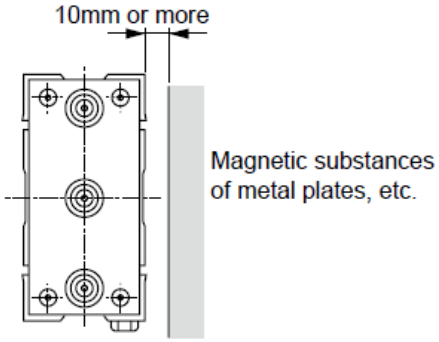


3.2 Using the Switch

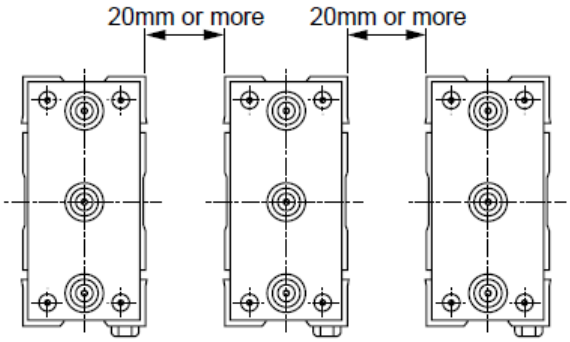
■ Magnetic environment

Do not use the switch in a place where there is a strong magnetic field or large current (such as a large magnet or welding machine). If switch mounted cylinders are installed close to each other and in parallel or if magnetic substances are moving close to the cylinder, the magnetic forces may interfere with each other and affect the detection accuracy.

- The cylinder switch may malfunction if there is a magnetic object such as a steel plate installed nearby. Make sure that there is a distance of at least 10 mm between the magnetic object and the surface of the cylinder.



- The cylinder switch may malfunction if the cylinder units are placed adjacently. Make sure to provide the following distance between each unit.



■ Wiring of lead wires

When wiring, be careful not to apply bending stress and tension repeatedly to lead wires.
For movable sections, use wiring material with the same level of bending resistance as the robot wire.

■ Ambient temperature

Do not use the switch in a high temperature environment (60°C or more).
Using the switch in a high temperature environment may affect its performance due to the temperature characteristics of magnetic parts and electronic parts.

■ Intermediate position detection

When the switch is operated at an intermediate position in the length of the stroke, the relay will not respond if the piston speed is too high.
If the operation time of the relay is 20 ms, keep the piston speed at 500 mm/s or less.

■ Shock

Do not subject the product to strong vibrations and shocks when transporting the cylinder and mounting and adjusting the switch.

4. MAINTENANCE AND INSPECTION

⚠ WARNING

Do not touch electrical wiring connections (bare live parts) of cylinders equipped with switches, and other such cylinders.

Do not touch live parts with bare hands.

An electric shock may occur.

Turn off the power, release the residual pressure and make sure that there is no residual pressure before disassembling or inspecting the cylinders.

⚠ CAUTION

Plan and perform daily and periodic inspections so that maintenance can be managed properly.

If maintenance is not properly managed, the product's functions may deteriorate significantly and this may lead to faults (such as short service life, damage, and malfunction) or accidents.

4.1 Periodic Inspection

In order to use the product under optimum conditions, perform a periodic inspection once or twice a year.

4.1.1 Inspection item

- Actuation state
- Change in the piston speed and cycle time
- External and internal leakages
- Damage and deformation of the piston rod
- Stroke abnormality

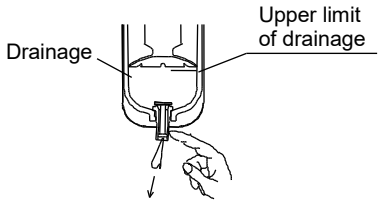
Check the items above and refer to "5. TROUBLESHOOTING" to correct any abnormality found. If there are loose threaded connections, tighten them.

4.1.2 Maintenance of the product

This cylinder does not require lubrication.

4.1.3 Maintenance of the circuit

- Discharge the drainage accumulated in the air filter periodically before it exceeds the specified line.
- Since foreign matters such as carbide (carbon or tar substance) from the compressor oil may contaminate the circuit and cause an operation fault of the solenoid valve or the cylinder, be careful when performing maintenance or inspection of the compressor.



4.2 Disassembly method,Assembly method

If any failure occurs such as air leakage, disassemble the product, referring to the internal structural diagram and instruction manual of STG (standard), then exchange the parts in the consumable parts list.

- Remove piston rod and rod metal after removing C type snap ring for the purpose of disassembly.
- Use appropriate pliers (C type snap ring mounting tool) to install and remove rod metal. Even in cases when appropriate pliers (C type snap ring mounting tool) are used, be careful as the snap ring may pop out at the tip of the pliers (C type snap ring mounting tool) and cause physical or equipment damage.
- The end plate and guide rod cannot be disassembled. Forcibly disassembling may cause damage or malfunction.
- Follow reverse steps of disassembling during the process of assembling after cleaning parts. Carefully avoid giving damage to packings to prevent malfunction or air leakage.
- When mounting the unit, be sure that the unit fits securely into the C type snap ring groove and confirm that each packing is installed in the correct direction.

Consumable parts list

●STG-MG (Metal bush bearing and Rubber scraper)

Bore size (mm)	Kit no.	Repair parts
φ12	STG-MG-12K-HP1	Rod packing Metal gasket Cushion rubber Piston packing Cushion rubber Scraper (for piston rod) Scraper (for guide) Lub-keeper (for piston rod) Lub-keeper (for guide)
φ16	STG-MG-16K-HP1	
φ20	STG-MG-20K-HP1	
φ25	STG-MG-25K-HP1	
φ32	STG-MG-32K-HP1	
φ40	STG-MG-40K-HP1	
φ50	STG-MG-50K-HP1	
φ63	STG-MG-63K-HP1	
φ80	STG-MG-80K-HP1	
φ100	STG-MG-100K-HP1	

●STG-BG (Ball bearing and Rubber scraper)

Bore size (mm)	Kit no.	Repair parts
φ12	STG-BG-12K-HP1	Rod packing Metal gasket Cushion rubber Piston packing Cushion rubber Scraper (for piston rod) Scraper (for guide) Lub-keeper (for piston rod) Lub-keeper (for guide)
φ16	STG-BG-16K-HP1	
φ20	STG-BG-20K-HP1	
φ25	STG-BG-25K-HP1	
φ32	STG-BG-32K-HP1	
φ40	STG-BG-40K-HP1	
φ50	STG-BG-50K-HP1	
φ63	STG-BG-63K-HP1	
φ80	STG-BG-80K-HP1	
φ100	STG-BG-100K-HP1	

5. TROUBLESHOOTING

5.1 Problems, Causes, and Solutions

If the product does not operate properly, check the table below for a possible solution.

5.1.1 Cylinder

Problem	Cause	Solution
Finger does not operate.	No pressure or insufficient pressure is applied.	Secure sufficient pressure.
	No signal is input to directional control valve.	Repair the control circuit.
	Centers were not aligned when mounted.	Correct the way the cylinder is mounted. Change the mounting style.
	Piston packing is damaged.	Replace the packing.
Finger does not operate smoothly.	Speed is lower than minimum working piston speed.	Mitigate load fluctuation.
	Centers were not aligned when mounted.	Correct the way the cylinder is mounted. Change the mounting style.
	Lateral load is applied.	Install a guide. Correct the way the cylinder is mounted. Change the mounting style.
	Load is too large.	Increase the pressure. Enlarge the bore size.
	Speed control valve has meter-in circuit.	Change the mounting direction of the speed control valve.
Finger is damaged or deformed.	Force of shock due to high-speed actuation is excessive.	Decrease the speed. Lighten the load. Install a more effective cushion mechanism (external cushion mechanism).
	Lateral load is applied.	Install a guide. Correct the way the cylinder is mounted. Change the mounting style.

5.1.2 Switch

Problem	Cause	Solution
Switch turns on but indicator does not blink.	Contact is welded.	Replace the switch.
	Rating of load is exceeded.	Replace the relay with one recommended by CKD or replace the switch.
	Indicator is damaged.	Replace the switch.
	External signal is faulty.	Check the external circuit.
Switch does not turn on.	Cables are disconnected.	Replace the switch.
	External signal is faulty.	Check the external circuit.
	Voltage is wrong.	Use specified voltage.
	Switch is not mounted in right place.	Mount the switch in right place.
	Switch is not positioned correctly.	Position and tighten the switch correctly.
	Switch is facing opposite direction.	Mount the switch so that it faces the correct direction.
	Load (relay) cannot respond for intermediate position detection.	Lower the speed. Replace the relay with one recommended by CKD.
	Rating of load is exceeded.	Replace the relay with one recommended by CKD or replace the switch.
Switch does not turn off.	Piston is not moving.	Move the piston.
	Contact is welded.	Replace the switch.
	Rating of relay is exceeded.	Replace the relay with one recommended by CKD or replace the switch.
	Ambient temperature is too high or too low.	Use the switch at an ambient temperature of −10°C to 60°C.
	Magnetic field is nearby.	Install a magnetic shield.
	External signal is faulty.	Check the external circuit.

If you have any other questions or concerns, contact your nearest CKD sales office or distributor.

6. REFERENCE INFORMATION

- STG standard type instruction manual No.…SM-363450-A
  The mounting method of cylinder and switch, switch wiring method, disassembly and assembly method are the same as the STG standard type. So please also confirm the above STG standard type instruction manual.

7. WARRANTY PROVISIONS

7.1 Warranty Conditions

■ Warranty coverage

If the product specified herein fails for reasons attributable to CKD within the warranty period specified below, CKD will promptly provide a replacement for the faulty product or a part thereof or repair the faulty product at one of CKD's facilities free of charge.
However, following failures are excluded from this warranty:

- Failure caused by handling or use of the product under conditions and in environments not conforming to those stated in the catalog, the Specifications, or this Instruction Manual.
- Failure caused by incorrect use such as careless handling or improper management.
- Failure not caused by the product.
- Failure caused by use not intended for the product.
- Failure caused by modifications/alterations or repairs not carried out by CKD.
- Failure that could have been avoided if the customer's machinery or device, into which the product is incorporated, had functions and structures generally provided in the industry.
- Failure caused by reasons unforeseen at the level of technology available at the time of delivery.
- Failure caused by acts of nature and disasters beyond control of CKD.

The warranty stated herein covers only the delivered product itself. Any loss or damage induced by failure of the delivered product is excluded from this warranty.

■ Confirmation of product compatibility

It is the responsibility of the customer to confirm compatibility of the product with any system, machinery, or device used by the customer.

■ Others

The terms and conditions of this warranty stipulate basic matters.
When the terms and conditions of the warranty described in individual specification drawings or the Specifications are different from those of this warranty, the specification drawings or the Specifications shall have a higher priority.

7.2 Warranty Period

The product is warranted for one (1) year from the date of delivery to the location specified by the customer.