

Environment-Resistant Pencil Shaped Cylinder SCPD3-G-HP1 Series

INSTRUCTION MANUAL

SM-A62628-A/2



- Read this Instruction Manual before using the product.
- Read the safety notes carefully.
- Keep this Instruction Manual in a safe and convenient place for future reference.

PREFACE

Thank you for purchasing CKD's **"SCPD3-G-HP1 Series" Environment-Resistant Pencil Shaped Cylinder**.

This Instruction Manual contains basic matters such as installation and usage instructions in order to ensure optimal performance of the product. Please read this Instruction Manual thoroughly and use the product properly.

Keep this Instruction Manual in a safe place and be careful not to lose it.

Product specifications and appearances presented in this Instruction Manual are subject to change without notice.

- The product is intended for users who have basic knowledge about materials, piping, electricity, and mechanisms of pneumatic components. CKD shall not be responsible for accidents caused by persons who selected or used the product without knowledge or sufficient training.
- Since there are a wide variety of customer applications, it is impossible for CKD to be aware of all of them. Depending on the application or usage, the product may not be able to exercise its full performance or an accident may occur due to fluid, piping, or other conditions. It is the responsibility of the customer to check the product specifications and decide how the product shall be used in accordance with the application and usage.

SAFETY INFORMATION

When designing and manufacturing any device incorporating the product, the manufacturer has an obligation to ensure that the device is safe. To that end, make sure that the safety of the machine mechanism of the device, the fluid control circuit, and the electric system that controls such mechanism is ensured.

To ensure the safety of device design and control, observe organization standards, relevant laws and regulations, which include the following:

ISO 4414, JIS B 8370, JFPS 2008 (the latest edition of each standard), the High Pressure Gas Safety Act, the Industrial Safety and Health Act, other safety rules, organization standards, relevant laws and regulations




In order to use our products safely, it is important to select, use, handle, and maintain the products properly.

Observe the warnings and precautions described in this Instruction Manual to ensure device safety.

Although various safety measures have been adopted in the product, customer's improper handling may lead to an accident. To avoid this:


Thoroughly read and understand this Instruction Manual before using the product.

To explicitly indicate the severity and likelihood of a potential harm or damage, precautions are classified into three categories: "DANGER", "WARNING", and "CAUTION".

 DANGER	Indicates an imminent hazard. Improper handling will cause death or serious injury to people.
 WARNING	Indicates a potential hazard. Improper handling may cause death or serious injury to people.
 CAUTION	Indicates a potential hazard. Improper handling may cause injury to people or damage to property.

Precautions classified as "CAUTION" may still lead to serious results depending on the situation. All precautions are equally important and must be observed.

Other general precautions and tips on using the product are indicated by the following icon.

	Indicates general precautions and tips on using the product.
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Precautions on Product Use

WARNING

The product must be handled by a qualified person who has extensive knowledge and experience.

The product is designed and manufactured as a device or part for general industrial machinery.

Use the product within the specifications.

The product must not be used beyond its specifications. Also, the product must not be modified and additional work on the product must not be performed.

The product is intended for use in devices or parts for general industrial machinery. It is not intended for use outdoors or in the conditions or environment listed below.

- In applications for nuclear power, railroad system, aviation, ship, vehicle, medical equipment, and equipment that directly touches beverage or food.
- For special applications that require safety including amusement equipment, emergency shut-off circuit, press machine, brake circuit, and safety measures.
- For applications where life or properties may be adversely affected and special safety measures are required.

(Exception is made if the customer consults with CKD prior to use and understands the specifications of the product. However, even in that case, safety measures must be taken to avoid danger in case of a possible failure.)

Do not handle the product or remove pipes and devices until confirming safety.

- Inspect and service the machine and devices after confirming the safety of the entire system. Also, turn off the energy source (air supply or water supply) and power to the relevant facility. Release compressed air and fluid from the system and use extreme care to avoid water or electric leakage.
- Since there may be hot or live parts even after operation has stopped, use extreme care when handling the product or removing pipes and devices.
- When starting or restarting a machine or device that incorporates pneumatic components, make sure that a safety measure (such as a pop-out prevention mechanism) is in place and system safety is secured.

Precautions on Design and Selection

CAUTION

FP Series: Cautions

Bearings used in cylinders contain trace amounts of mineral oil. Within the product specifications range, it is processed so as not to discharge, but please carefully consider the installation location.

Precautions on Product Disposal

CAUTION

When disposing of the product, comply with laws pertaining to disposal and cleaning of wastes and have an industrial waste disposal company dispose of the product.

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1. PRODUCT OVERVIEW

1.1 Model Number Indication

1.1.1 Product model number

■ Example of model number indication : SCPD3-G-HP1 series

Without switch(without magnet for switch)

SCPD3-G-00-10-15-O-HP1

With switch(built-in magnet for switch)

SCPD3-GL-00-10-15-O-T2H-R-Y-HP1

A Model No.							
B Mounting							
C Bore size							
D Stroke							
E Head side port direction							
F Switch model No.							
G Switch quantity							
H Accessory							

Code	Description						
A Model No.							
SCPD3-G	Double acting/single rod/rubber scraper						
SCPD3-GL	Double acting/single rod/rubber scraper/with switch						
B Mounting							
	Bore size (ø)	6	10	16			
00	Basic	●	●	●			
LS	Axial foot (one side) (rod side)	●	●	●			
FA	Rod side flange	●	●	●			
CB	Clevis bracket (pin and snap ring attached)		●	●			
C Bore size (mm)							
6	ø6						
10	ø10						
16	ø16						
D Stroke (mm)							
Bore size	Stroke *2	Available Stroke	Custom Stroke				
ø6	5 to 100	105	In 1 mm increments				
ø10	5 to 200	210					
ø16	5 to 260	270					
E Head side port direction							
Blank	Vertical						
O	Axial direction						
F Switch model No.							
Lead wire Straight	Lead wire L-shaped	Contact	Voltage		Indicator	Lead wire	
			AC	DC			
T0H*	T0V*	Reed	●	●	1-color display	2-wire	
T5H*	T5V*		●	●	No indicator lamp		
T2H*	T2V*			●	1-color display	2-wire	
T3H*	T3V*	Proximity		●		3-wire	
T2HR3	T2VR3			●	1-color display Resistive load wire	2-wire	
T2WH*	T2WV*			●		2-wire	
T3WH*	T3WV*			●	2-color display	3-wire	
				●			
* Lead wire length							
Blank	1 m (standard)						
3	3 m (option)						
5	5 m (option)						
G Switch quantity							
R	1 on rod side						
H	1 on head side						
D	2						
T	3						
H Accessory							
	Bore size (ø)	6	10	16			
I	Rod eye		●	●			
Y	Rod clevis (pin and snap ring attached)		●	●			
B1	Eye bracket		●	●			
B2	Clevis bracket		●	●			

The "CB" mounting is not available when the port direction is "O" (axial direction).

: Refer to page 3 for the min.stroke length with switch.

: Magnet is not built into the type without switch.

: "I" and "Y" cannot be selected together.

: Copper and PTFE free as standard.

: Switches are shipped with the product.

Note 1: The "CB" mounting is not available when the port direction is "O" (axial direction).

Note 2: Refer to page 3 for the min.stroke length with switch.

Note 3: Magnet is not built into the type without switch.

Note 4: "I" and "Y" cannot be selected together.

Note 5: Copper and PTFE free as standard.

Note 6: Switches are shipped with the product.

■ Example of model number indication : SCPD3-G-FP1-HP1 series

Without switch(without magnet for switch)

SCPD3-G-00-10-15-O- FP1 Y-HP1

With switch(built-in magnet for switch)

SCPD3-GL-00-10-15-O-T2H-R- FP1 Y-HP1

A Model No.

B Mounting
*1

C Bore size

D Stroke

E Head side port direction
*1

F Switch model No.
*3, *5
* indicates the lead wire length.

G Switch quantity

H Accessory
*4

Code		Description				
A Model No.						
SCPD3-G		Double acting/single rod/rubber scraper				
SCPD3-GL		Double acting/single rod/rubber scraper/with switch				
B Mounting						
Bore size (ø)		6	10	16		
00	Basic	●	●	●		
LS	Axial foot (one side) (rod side)	●	●	●		
FA	Rod side flange	●	●	●		
CB	Clevis bracket (pin and snap ring attached)		●	●		
C Bore size (mm)						
6	ø6					
10	ø10					
16	ø16					
D Stroke (mm)						
Bore size	Stroke *2	Available Stroke	Custom Stroke			
ø6	5 to 100	105	In 1 mm increments			
ø10	5 to 200	210				
ø16	5 to 260	270				
E Head side port direction						
Blank	Vertical					
O	Axial direction					
F Switch model No.						
Lead wire Straight	Lead wire L-shaped	Contact	Voltage		Indicator	Lead wire
			AC	DC		
T0H*	T0V*	Reed	●	●	1-color display	2-wire
T5H*	T5V*		●	●	No indicator lamp	
T2H*	T2V*			●	1-color display	2-wire
T3H*	T3V*			●		3-wire
T2HR3	T2VR3	Proximity		●	1-color display No indicator lamp	2-wire
T2WH*	T2WV*			●	2-color display	2-wire
T3WH*	T3WV*			●		3-wire
* Lead wire length						
Blank	1 m (standard)					
3	3 m (option)					
5	5 m (option)					
G Switch quantity						
R	1 on rod side					
H	1 on head side					
D	2					
T	3					
H Accessory						
Bore size (ø)		6	10	16		
I	Rod eye		●	●		
Y	Rod clevis (pin and snap ring attached)		●	●		
B1	Eye bracket		●	●		
B2	Clevis bracket		●	●		

Note 1: The "CB" mounting is not available when the port direction is "O" (axial direction).

Note 2: Refer to page 3 for the min.stroke length with switch.

Note 3: Magnet is not built into the type without switch.

Note 4: "I" and "Y" cannot be selected together.

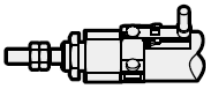
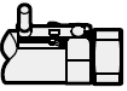
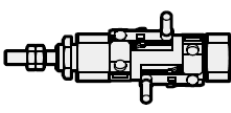
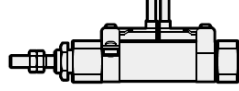
Note 5: Switches are shipped with the product.

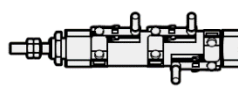
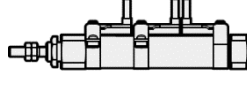
■ Stroke length

Bore size(mm)	Standard stroke length(mm)	Min.stroke length(mm)
φ6	15,30,45,60	5
φ10		
φ16		

※ The custom stroke length is available in 1 mm increments.

■ Min.stroke length with switch

Sketch	1		2	
	 Rod side mount	 Head side mount	 Defferent surface mounting	 Same surface mounting
Min.stroke length(mm)	5mm		10mm	28mm

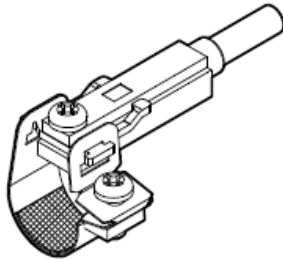
Sketch	3	
	 Defferent surface mounting	 Same surface mounting
Min.stroke length(mm)	38mm	54mm

1.1.2 How to order switch

<Switch body + Mounting bracket set>

SCPD3 - **T0H** - **6**

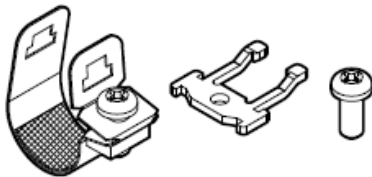
F Switch model No. **C** Bore size



<Mounting bracket set + Fixing bracket >

SCPD3 - **TS** - **6**

C Bore size

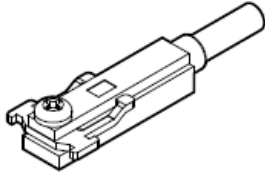


When 20 pcs or more are ordered, they will be packed together.

< Switch body (With fixing bracket) >

SCPD3 - T0H

F Switch model No.



Note : The fixing bracket and cross-recessed pan head machinescrew are different from those for the T type standard switch.

<Mounting bracket set >

SCPD3 - T - 6

C Bore size



When 20 pcs or more are ordered, they will be packed together.

1.2 Specifications

1.2.1 Product specifications

Model	SCPD3-G-HP1, SCPD3-GL-HP1		
Descriptions	SCPD3-G-FP1-HP1, SCPD3-GL-FP1-HP1		
Bore size	mm	φ6	φ10 φ16
Actuation		Double acting	
Working fluid		Compressed air	
Max. working pressure	MPa	1.0	
Min. working pressure	MPa	0.15	0.1
Proof pressure	MPa	1.6	
Ambient temperature	°C	-10 to 60 (no freezing)	
Port size		M5	
Stroke tolerance	mm	$\begin{smallmatrix} +1.0 \\ 0 \end{smallmatrix}$	
Working piston speed	mm/s	50 to 750	
Cushion		With rubber cushion	
Lubrication		Not required	
Allowable absorbed energy	J	0.012	0.041 0.162

1.2.2 Switch specifications

Descriptions	Reed 2-wire type			
	T0H/V		T5H/V	
Applications	For programmable controller, relay		For programmable controller, relay, IC circuit(without indicator), serial connection	
Power supply voltage	—			
Load voltage	12/24 VDC	110 VAC	5/12/24 VDC	110 VAC
Load current	5 mA to 50 mA	7 mA to 20 mA	50 mA or less	20 mA or less
Current consumption	—			
Internal voltage drop	3 V or less(For DC, when the load current is 30mA)		0.1 V or less(Internal resistance 0.5 Ω or less.)	
Indicator	Red LED (Lights up when turned on)		—	
Leakage current	—			
Lead wire	Standard is 1 m (Oil-resistant vinyl cabtyre 2 core cord, 0.2 mm ²)			
Shock resistance	294m/s ²			
Insulation resistance	20 MΩ or more with 500 VDC megger			
Withstand voltage	No abnormality after applying 1000 VAC for one minute			
Ambient temperature	-10°C to 60°C			
Degree of protection	IP 67 (IEC standard), JIS C 0920 (watertight), oil-resistant			

Descriptions	Proximity			
	2-wire type		3-wire type	
	T2H/V	T2WH/V	T3H/V	T3WH/V
Applications	Only for programmable controller		For programmable controller, relay	
Power supply voltage	—		10 to 28VDC	
Load voltage	10 VDC to 30 VDC	24VDC±10%	30VDC or less	
Load current	5 mA to 20 mA		100 mA or less	50 mA or less
Current consumption	—		10 mA or less at 24 VDC	
Internal voltage drop	4 V or less		0.5V or less	
Indicator	Red LED (Lights up when turned on)	Red/green LED (Lights up when turned on)	Red LED (Lights up when turned on)	Red/green LED (Lights up when turned on)
Leakage current	1 mA or less		10μA or less	
Lead wire	Standard is 1 m (Oil-resistant vinyl cabtyre 2 core cord, 0.2 mm ²)		Standard is 1 m (Oil-resistant vinyl cabtyre 3 core cord, 0.2 mm ²)	
Shock resistance	980m/s ²			
Insulation resistance	20 MΩ or more with 500 VDC megger			
Withstand voltage	No abnormality after applying 1000 VAC for one minute			
Ambient temperature	-10°C to 60°C			
Degree of protection	IP 67 (IEC standard), JIS C 0920 (watertight), oil-resistant			

Descriptions	Proximity 2-wire type
	T2HR3, T2VR3 (Bend resist lead wire)
Applications	Only for programmable controller
Power supply voltage	—
Load voltage	10 to 30VDC
Load current	5mA to 20mA
Current consumption	—
Internal voltage drop	4V or less
Indicator	Red LED (Lights up when turned on)
Leakage current	1mA or less
Lead wire	Standard is 3m (Elasticity, oilresistantvinyl cabtyre cable2-conductor 0.2 mm ²)
Shock resistance	980m/s ²
Insulation resistance	20 MΩ or more with 500 VDC megger
Withstand voltage	No abnormality after applying 1000 VAC for one minute
Ambient temperature	−10°C to 60°C
Degree of protection	IP 67 (IEC standard), JIS C 0920 (watertight), oil-resistant

2. INSTALLATION

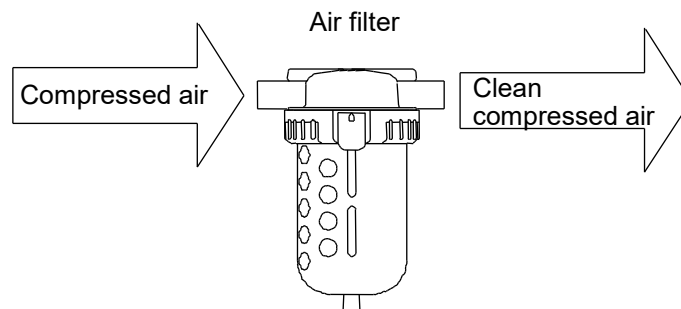
2.1 Environment

CAUTION

When using the product in a cutting, casting, or welding plant, install a cover to prevent foreign matters such as cutting fluid, chips, powder, and dust from entering.

Do not use the equipment in the following environments.

- Where cutting oil can splash onto the product (abrasives and polishing powder in the oil can abrade the sliding section)
 - Where organic solvents, chemicals, acids, alkalis, and kerosene are present
 - Where water can splash onto the product
- Use the product within the following ambient temperature range.
–10°C to 60°C (no freezing)
 - For compressed air, use clean and dry air that has been passed through an air filter. Use an air filter in the circuit and be careful with the filtration rate (a filter that removes particles exceeding 5 µm is desirable), flow rate, and mounting position (install the filter near the directional control valve).



2.2 Unpacking

- Check that the model number ordered and the model number indicated on the product are the same.
- Check the exterior of the product for any damage.
- When storing the product, take proper measures to prevent foreign matters from entering the cylinder.

2.3 Mounting

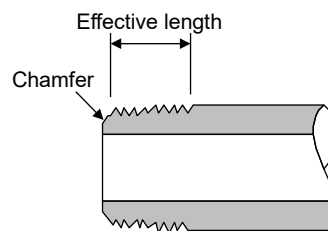
- The mounting method of cylinder and switch are the same as the SCPD3 standard type.
For details, refer to the SCPD3 standard type instruction manual described in Section 6 "Reference information".

2.4 Piping

WARNING

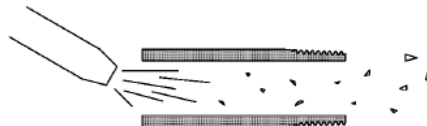
Insert the tube into the fitting until it firmly rests on the tube end and make sure that the tube does not come off before use.

- Use pipes that are made of corrosion-resistant materials after the filter such as zinc-plated pipes, nylon tubes, and rubber tubes.
- Use pipes with an effective cross-sectional area that allows the cylinder to achieve the predetermined piston speed.
- Install the filter for removing rust, foreign matters, and drainage from the piping as close as possible to the solenoid valve.
- Observe the effective thread length for the gas pipes.
- In addition, chamfer the threaded end of the pipes by about a 1/2 pitch.



■ Pipe cleaning

Before piping, blow air into the pipes to clean the interior and to remove cutting chips and foreign matters.



■ Seal material

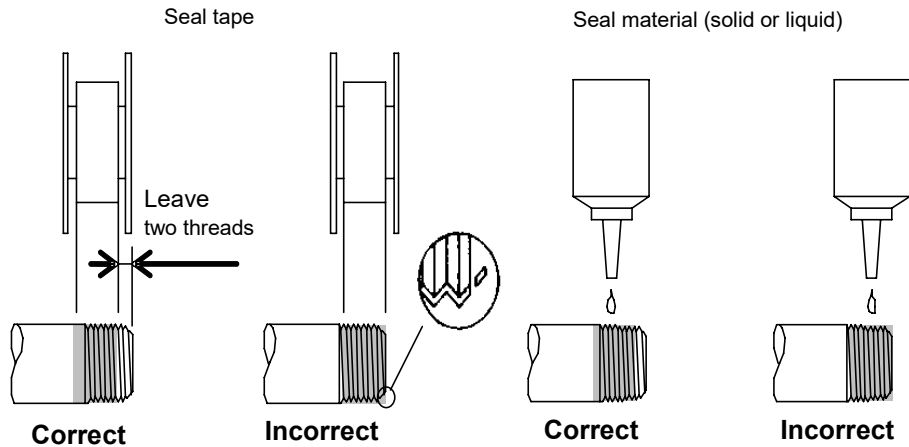
Use a seal tape or a seal material to stop leakage from piping.

Apply a seal tape or seal material to the screw threads leaving two or more threads at the pipe end uncovered or uncoated. If the pipe end is fully covered or coated, a shred of seal tape or residue of seal material may enter inside of the pipes or device and cause a failure.

When using a seal tape, wind it around the screw threads in the direction opposite from the screw threads and press it down with your fingers to attach it firmly.

When using a liquid seal material, be careful not to apply it to resin parts. The resin parts can become damaged and this may lead to a failure or malfunction.

Also, do not apply seal material to the internal threads.



2.5 Wiring

- The switch wiring method is the same as the SCPD3 standard type.
For details, refer to the SCPD3 standard type instruction manual described in Section 6 "Reference information".

3. USAGE

3.1 Using the Cylinder

CAUTION

Keep the range of load connected to the rod reasonable to prevent rod from being damaged due to the excessive energy of momentum inertia.

Carefully prevent lateral load to the rod to avoid irregular wear and tear of rod cover or rod itself.

Make sure to use a hose nipple (with fixed chalk) or speed controller when piping the cylinder to the system.

■ Working pressure range

Use the cylinder within the following pressure range:

Bore size(mm)	Pressure range(MPa)
φ6	0.15 to 1.0
φ10	0.1 to 1.0
φ16	0.1 to 1.0

■ Adjustment of the piston speed

Mount a speed controller to adjust the piston speed.

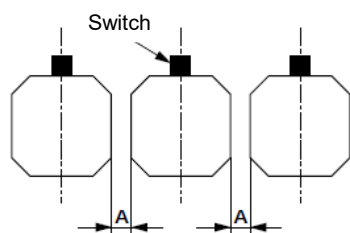
Mount a speed controller directly on or as near to the cylinder as possible.

3.2 Using the Switch

■ Magnetic environment

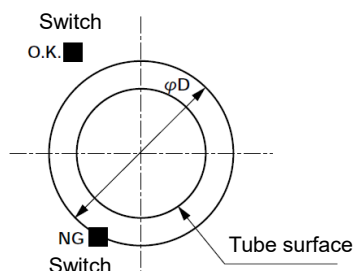
Do not use the switch in a place where there is a strong magnetic field or large current (such as a large magnet or welding machine). If switch mounted cylinders are installed close to each other and in parallel or if magnetic substances are moving close to the cylinder, the magnetic forces may interfere with each other and affect the detection accuracy.

- The cylinder switch may malfunction if the cylinder units are placed adjacently. Make sure to provide the following distance between each unit.



A dimension (unit:mm)			
Switch	T0,T5	T2,T3	T2W,T3W
Bore size	Reed switch	Proximity switch	
φ6	0 or more	3 or more	3 or more
φ10	0 or more	3 or more	3 or more
φ16	0 or more	3 or more	3 or more

- The cylinder switch could malfunction if cylinders with switch are installed adjacently in other ways. Check that the distances are provided between cylinders according to Table below.



D dimension (unit:mm)			
Switch	T0,T5	T2,T3	T2W,T3W
Bore size	Reed switch	Proximity switch	
φ6	φ16.5 or more	φ22.5 or more	φ22.5 or more
φ10	φ21 or more	φ26.5 or more	φ26.5 or more
φ16	φ34 or more	φ35 or more	φ35 or more

■ Wiring of lead wires

When wiring, be careful not to apply bending stress and tension repeatedly to lead wires. For movable sections, use wiring material with the same level of bending resistance as the robot wire.

■ Ambient temperature

Do not use the switch in a high temperature environment (60°C or more).

Using the switch in a high temperature environment may affect its performance due to the temperature characteristics of magnetic parts and electronic parts.

■ Intermediate position detection

When the switch is operated at an intermediate position in the length of the stroke, the relay will not respond if the piston speed is too high.

■ Shock

Do not subject the product to strong vibrations and shocks when transporting the cylinder and mounting and adjusting the switch.

4. MAINTENANCE AND INSPECTION

WARNING

Do not disassemble the product.

Do not touch electrical wiring connections (bare live parts) of cylinders equipped with switches, and other such cylinders.

Do not touch live parts with bare hands.

An electric shock may occur.

CAUTION

Plan and perform daily and periodic inspections so that maintenance can be managed properly.

If maintenance is not properly managed, the product's functions may deteriorate significantly and this may lead to faults (such as short service life, damage, and malfunction) or accidents.

4.1 Periodic Inspection

In order to use the product under optimum conditions, perform a periodic inspection once or twice a year.

4.1.1 Inspection item

- Actuation state
- Change in the piston speed and cycle time
- External and internal leakages
- Damage and deformation of the piston rod
- Stroke abnormality

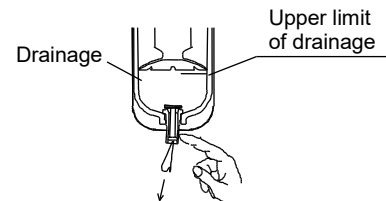
Check the items above and refer to "5. TROUBLESHOOTING" to correct any abnormality found. If there are loose threaded connections, tighten them.

4.1.2 Maintenance of the product

- This cylinder does not require lubrication.
- Because this cylinder is a non-disassembly type, do not apply excessive force to the end cover or tube.

4.1.3 Maintenance of the circuit

- Discharge the drainage accumulated in the air filter periodically before it exceeds the specified line.
- Since foreign matters such as carbide (carbon or tar substance) from the compressor oil may contaminate the circuit and cause an operation fault of the solenoid valve or the cylinder, be careful when performing maintenance or inspection of the compressor.



5. TROUBLESHOOTING

5.1 Problems, Causes, and Solutions

If the product does not operate properly, check the table below for a possible solution.

5.1.1 Cylinder

Problem	Cause	Solution
Finger does not operate.	No pressure or insufficient pressure is applied.	Secure sufficient pressure.
	No signal is input to directional control valve.	Repair the control circuit.
	Centers were not aligned when mounted.	Correct the way the cylinder is mounted. Change the mounting style.
	Piston packing is damaged.	Replace the cylinder.
Finger does not operate smoothly.	Speed is lower than minimum working piston speed.	Mitigate load fluctuation.
	Centers were not aligned when mounted.	Correct the way the cylinder is mounted. Change the mounting style.
	Lateral load is applied.	Install a guide. Correct the way the cylinder is mounted. Change the mounting style.
	Load is too large.	Increase the pressure. Enlarge the bore size.
	Speed control valve has meter-in circuit.	Change the mounting direction of the speed control valve.
Finger is damaged or deformed.	Force of shock due to high-speed actuation is excessive.	Decrease the speed. Lighten the load. Install a more effective cushion mechanism (external cushion mechanism).
	Lateral load is applied.	Install a guide. Correct the way the cylinder is mounted. Change the mounting style.

5.1.2 Switch

Problem	Cause	Solution
Switch turns on but indicator does not blink.	Contact is welded.	Replace the switch.
	Rating of load is exceeded.	Replace the relay with one recommended by CKD or replace the switch.
	Indicator is damaged.	Replace the switch.
	External signal is faulty.	Check the external circuit.
Switch does not turn on.	Cables are disconnected.	Replace the switch.
	External signal is faulty.	Check the external circuit.
	Voltage is wrong.	Use specified voltage.
	Switch is not mounted in right place.	Mount the switch in right place.
	Switch is not positioned correctly.	Position and tighten the switch correctly.
	Switch is facing opposite direction.	Mount the switch so that it faces the correct direction.
	Load (relay) cannot respond for intermediate position detection.	Lower the speed. Replace the relay with one recommended by CKD.
	Rating of load is exceeded.	Replace the relay with one recommended by CKD or replace the switch.
Switch does not turn off.	Piston is not moving.	Move the piston.
	Contact is welded.	Replace the switch.
	Rating of relay is exceeded.	Replace the relay with one recommended by CKD or replace the switch.
	Ambient temperature is too high or too low.	Use the switch at an ambient temperature of -10°C to 60°C .
	Magnetic field is nearby.	Install a magnetic shield.
	External signal is faulty.	Check the external circuit.

If you have any other questions or concerns, contact your nearest CKD sales office or distributor.

6. REFERENCE INFORMATION

- SCPD3 standard type instruction manual No....SM-477208-A
The mounting method of cylinder and switch, switch wiring method, disassembly and assembly method are the same as the SCPD3 standard type. So please also confirm the above SCPD3 standard type instruction manual.

7. WARRANTY PROVISIONS

7.1 Warranty Conditions

■ Warranty coverage

If the product specified herein fails for reasons attributable to CKD within the warranty period specified below, CKD will promptly provide a replacement for the faulty product or a part thereof or repair the faulty product at one of CKD's facilities free of charge.

However, following failures are excluded from this warranty:

- Failure caused by handling or use of the product under conditions and in environments not conforming to those stated in the catalog, the Specifications, or this Instruction Manual.
- Failure caused by incorrect use such as careless handling or improper management.
- Failure not caused by the product.
- Failure caused by use not intended for the product.
- Failure caused by modifications/alterations or repairs not carried out by CKD.
- Failure that could have been avoided if the customer's machinery or device, into which the product is incorporated, had functions and structures generally provided in the industry.
- Failure caused by reasons unforeseen at the level of technology available at the time of delivery.
- Failure caused by acts of nature and disasters beyond control of CKD.

The warranty stated herein covers only the delivered product itself. Any loss or damage induced by failure of the delivered product is excluded from this warranty.

■ Confirmation of product compatibility

It is the responsibility of the customer to confirm compatibility of the product with any system, machinery, or device used by the customer.

■ Others

The terms and conditions of this warranty stipulate basic matters.

When the terms and conditions of the warranty described in individual specification drawings or the Specifications are different from those of this warranty, the specification drawings or the Specifications shall have a higher priority.

7.2 Warranty Period

The product is warranted for one (1) year from the date of delivery to the location specified by the customer.