

# Cylinder switch guide

Axial lead wire (H) direction and radial lead wire (V) direction are available.

### About model No. of single switch unit

The model No. of single switch unit is as below.







**SW** - Switch model No.



## CONTENTS

● T Series	310
● K Series	314
● F Series	318
⚠ Safety precautions	320

SCPD3
SCM
SSD2
MDC2
SMG
LCM
LCR
LCG
LCX
STM
STG
STR2
MRL2
GRC
Cylinder Switch
MN3E
MN4E
4GA/B
M4GA/B
MN4GA/B
F.R.(module unit)
Clean F.R
Precision R
Press gauge
Diff. press gauge
Electro-pneumatic R
Speed controller
Auxiliary valve
Fitting/tube
Clean air unit
Pressure sensor
Flow rate sensor
Valve for air blow
Ending

SCPD3	T Series	1-color/2-color display	Applicable cylinder	SCPD3/SCM/SSD2/STM/STG/MRL2/LCR/LCG/LCX/GRC					
SCM				<div><div>CE</div><div>(except for T1 and T8)</div></div>					
SSD2									
MDC2									
SMG									
LCM									
LCR									
									
	T*H/T*WH	T*V/T*WV	T1H	T1V	T8H/T*YH T2JH	T8V/T*YV T2JV			

## Specifications

Descriptions	Proximity 2-wire						Proximity 3-wire			
	T1H/T1V	T2H/T2V	T2HR3/T2VR3 (With Bend tolerant lead wire)	T2JH/T2JV (Off-delay)	T2YH/T2YV (2-color-display)	T2WH/T2WV (2-color display)	T3H/T3V	T3PH/T3PV (PNP output)	T3YH/T3YV (2-color display)	T3WH/T3WV (2-color display)
Applications	Programmable controller, relay, small solenoid valve		Programmable controller				Programmable controller, relay			
Output method	-						NPN output	PNP output	NPN output	NPN output
Power supply voltage	-						10 to 28 VDC			
Load voltage	85 to 265 VAC	10 to 30 VDC				24 VDC ±10%	30 VDC or less			
Load current	5 to 100 mA	5 to 20 mA (*1)					100 mA or less		50 mA or less	
Current consumption	-	-					10 mA or less at 24 VDC	12 mA or less at 24 VDC	10 mA or less at 24 VDC	
Internal voltage drop	10% or less of load voltage	4 V or less					0.5 V or less			
Off delay time	-			200 ±50 ms	-		-			
Indicator lamp	Red LED (Lit when ON)				Red/green LED (Lit when ON)	Red/green LED (Lit when ON)	Red LED (Lit when ON)	Yellow LED (Lit when ON)	Red/green LED (Lit when ON)	
Leakage current	1 mA or less with 100 VAC 2 mA or less with 200 VAC	1 mA or less					10 µA or less			
Lead wire length *6	1 m (oil resistant vinyl cabtyre cable 2-conductor 0.3 mm <sup>2</sup> )	1 m (oil resistant vinyl cabtyre cable 2-conductor 0.2 mm <sup>2</sup> )	3 m (bend-resistant, oil resistant vinyl cabtyre cable 2-conductor 0.2 mm <sup>2</sup> )	1 m (oil resistant vinyl cabtyre cable 2-conductor 0.3 mm <sup>2</sup> )	1 m (oil resistant vinyl cabtyre cable 2-conductor 0.2 mm <sup>2</sup> )		1 m (oil resistant vinyl cabtyre cable 3-conductor 0.2 mm <sup>2</sup> )	1 m (oil resistant vinyl cabtyre cable 3-conductor 0.3 mm <sup>2</sup> )	1 m (oil resistant vinyl cabtyre cable 3-conductor 0.2 mm <sup>2</sup> )	
Max. shock resistance	980 m/s <sup>2</sup>									
Insulation resistance	100 MΩ and over with 500 VDC megger	20 MΩ and over with 500 VDC megger		100 MΩ and over with 500 VDC megger		20 MΩ and over with 500 VDC megger	20 MΩ and over with 500 VDC megger		100 MΩ and over with 500 VDC megger	20 MΩ and over with 500 VDC megger
Withstand voltage	No abnormality after application of 1500 VAC for 1 minute.		No abnormality after application of 1000 VAC for 1 minute.							
Ambient temperature	-10 to +60°C									
Degree of protection	IEC Standards IP67, JIS C0920 (waterproof)									
Weight	1 m: 33 g 3 m: 87 g 5 m: 142 g	1 m: 18 g 3 m: 49 g 5 m: 80 g	1 m: 33 g 3 m: 87 g 5 m: 142 g	1 m: 18 g 3 m: 49 g 5 m: 80 g	1 m: 33 g 3 m: 87 g 5 m: 142 g	1 m: 18 g 3 m: 49 g 5 m: 80 g	1 m: 33 g 3 m: 87 g 5 m: 142 g	1 m: 18 g 3 m: 49 g 5 m: 80 g	1 m: 33 g 3 m: 87 g 5 m: 142 g	1 m: 18 g 3 m: 49 g 5 m: 80 g

Descriptions	Reed 2 wire						
	T0H/T0V		T5H/T5V		T8H/T8V		
Applications	Programmable controller, relay		Programmable controller, relay IC circuit (without indicator lamp), serial connection			Programmable controller, relay	
Power supply voltage	-						
Load voltage	12/24 VDC	110 VAC	5/12/24 VDC	110 VAC	12/24 VDC	110 VAC	220 VAC
Load current	5 to 50 mA	7 to 20 mA	50 mA or less	20 mA or less	5 to 50 mA	7 to 20 mA	7 to 10 mA
Current consumption	-						
Internal voltage drop	3 V or less		0.1 V or less (*6)		4 V or less		
Indicator lamp	Red LED (Lit when ON)		Without indicator lamp		Red LED (Lit when ON)		
Leakage current	0 mA						
Lead wire length	1 m (oil resistant vinyl cabtyre cable 2-conductor 0.2 mm <sup>2</sup> )				1 m (oil resistant vinyl cabtyre cable 2-conductor 0.3 mm <sup>2</sup> )		
Max. shock resistance	294 m/s <sup>2</sup>						
Insulation resistance	20 MΩ and over with 500 VDC megger				100 MΩ and over with 500 VDC megger		
Withstand voltage	No abnormality after application of 1000 VAC for 1 minute.				No abnormality after application of 1500 VAC for 1 minute.		
Ambient temperature	-10 to +60°C						
Degree of protection	IEC Standards IP67, JIS C0920 (waterproof)						
Contact protection circuit	No				Yes		
Weight	1 m: 18 g 3 m: 49 g 5 m: 80 g				1 m: 33 g 3 m: 87 g 5 m: 142 g		

\*1: The maximum load current of 20 mA is for 25°C. The current will be lower than 20 mA when operating ambient temperature around the switch is higher than 25°C. (5 to 10 mA at 60°C)  
 \*2: T2HR3, T2VR3, T3PH and T3PV switches are available as custom order when installed onto applicable cylinders.  
 \*3: T2JH and T2JV switches are available as custom order when installed onto MRL2 or LCR cylinders.  
 \*4: Some cylinders accept only certain types of switches. Refer to each cylinder page for the details.  
 \*5: Contact CKD for cylinder switches with a connector.  
 \*6: Internal resistance of 0.5 Ω or less  
 \*7: For details of the contact protections measures, refer to page 320.

T Series	AC magnetic field	Applicable cylinder	STG/SSD2/SCM
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T2YD



### Specifications

Descriptions	Proximity 2-wire		
	T2YD	T2YDT	T2YDU (custom order)
Applications	Programmable controller		
Indicator lamp	Red/green LED (Lit when ON)		
Load voltage	24 VDC $\pm 10\%$		
Load current	5 to 20 mA		
Internal voltage drop	6 V or less		
Leakage current	1.0 mA or less		
Output delay time *1 (Delay ON, delay OFF)	60 ms or less		
Lead wire length	1 m (oil resistant vinyl cabtyre cable $\phi 6$ , 0.5 mm <sup>2</sup> x 2-conductor) *2	1 m (flame-resistant cabtyre cable $\phi 6$ , 0.5 mm <sup>2</sup> x 2-conductor) *2	0.3 m (flame-resistant vinyl cabtyre cable with M12 cable connector, AWG20, 2-conductor)
Insulation resistance	100 M $\Omega$ and over with 500 VDC megger		
Withstand voltage	No failure impressed at 1000 VAC for 1 minute		
Max. shock resistance	980 m/s <sup>2</sup>		
Ambient temperature	-10 to +60°C		
Degree of protection	JIS C0920 (waterproof), IEC standards IP67		
Weight	1 m: 61 g 3 m: 166 g 5 m: 272 g		35 g

\*1: The time taken after detecting magnet until signal output.

\*2: 3 m and 5 m lead wires are available as options.

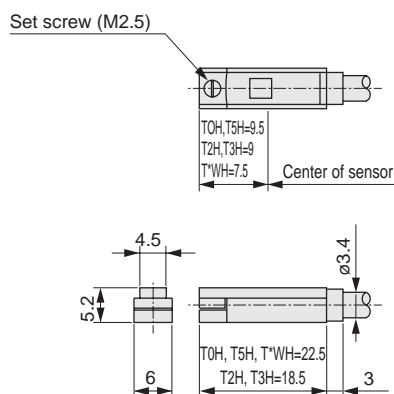
\*3: As the switch for AC magnetic field (T2YD\*) is for spot welding machine, it cannot be used with arc welding machine (DC).

\*4: Contact CKD for cylinder switches with a connector.

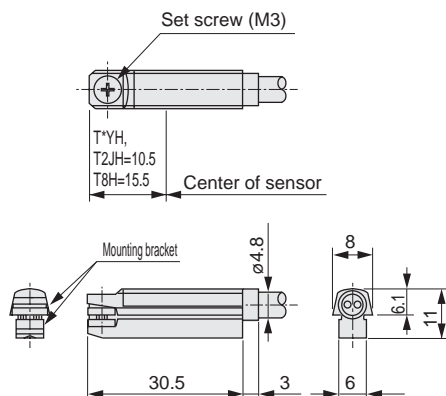
SCPD3
SCM
SSD2
MDC2
SMG
LCM
LCR
LCG
LCX
STM
STG
STR2
MRL2
GRC
Cylinder Switch
MN3E
MN4E
4GA/B
M4GA/B
MN4GA/B
F.R.(module unit)
Clean F.R
Precision R
Press gauge
Diff. press gauge
Electro-pneumatic R
Speed controller
Auxiliary valve
Fitting/tube
Clean air unit
Pressure sensor
Flow rate sensor
Valve for air blow
Ending

## Dimensions

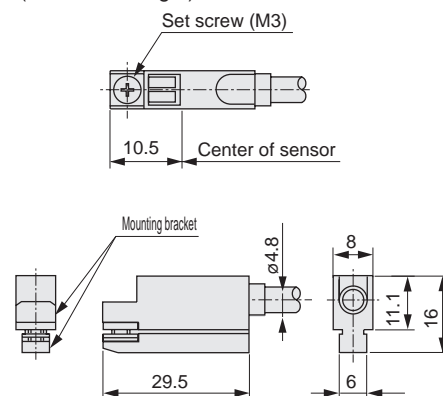
### ● T\*H/T\*WH Series (lead wire straight)



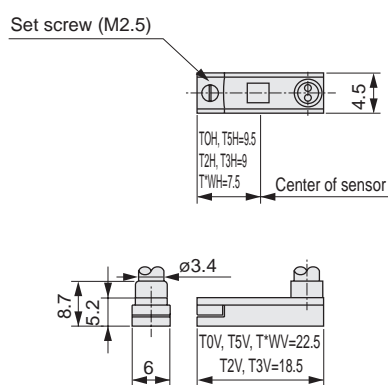
### ● T\*YH/T2JH/T8H Series (lead wire straight)



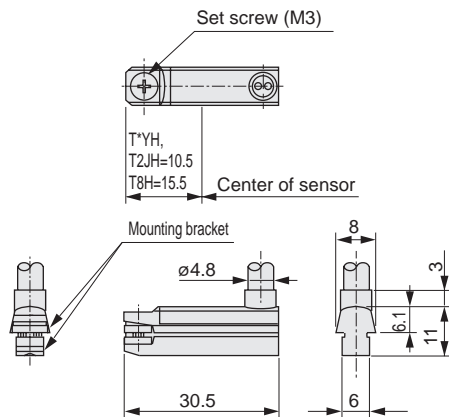
### ● T1H Series (lead wire straight)



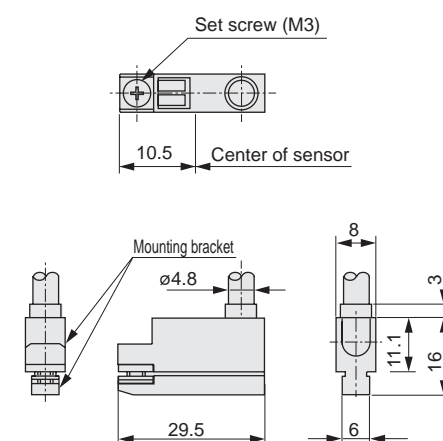
### ● T\*V/T\*WV Series (lead wire L-shaped)



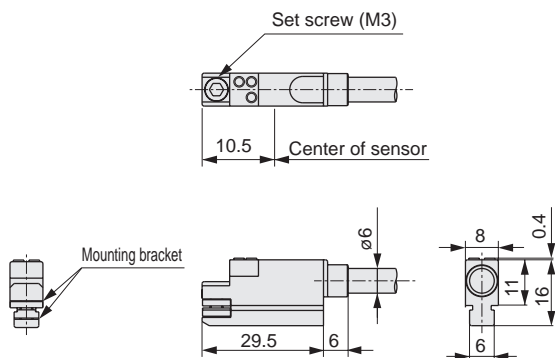
### ● T\*YV/T2JV/T8V Series (lead wire L-shaped)



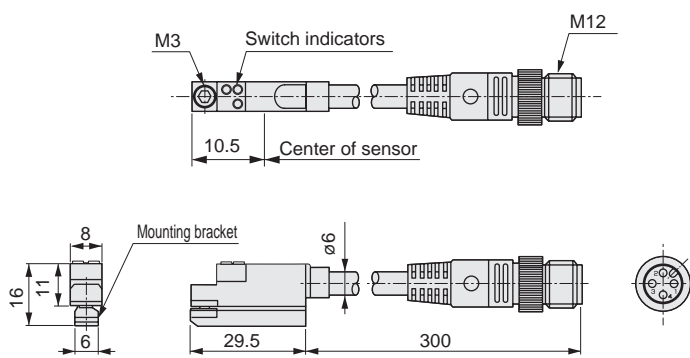
### ● T1V Series (lead wire L-shaped)



### ● T2YD (switch for AC magnetic field)



### ● T2YDU (switch for AC magnetic field with M12 cable connector provided)



### Switch internal circuit diagram

● T1H/T1V	● T2H/T2V/T2YH/T2YV/T2WH/T2WV/T2JH/T2JV	● T3H/T3V/T3YH/T3YV/T3WH/T3WV	● T3PH/T3PV
● T0H/T0V	● T5H/T5V	● T8H/T8V	● T2YD/T2YDT
			<p>This switch is not polarized.</p>

SCPD3

SCM

SSD2

MDC2

SMG

LCM

LCR

LCG

LCX

STM

STG

STR2

MRL2

GRC

Cylinder  
Switch

MN3E  
MN4E

4GA/B

M4GA/B

MN4GA/B

F.R.(module  
unit)

Clean  
F.R

Precision  
R

Press gauge  
Diff. press gauge

Electro-  
pneumatic R

Speed  
controller

Auxiliary  
valve

Fitting/  
tube

Clean  
air unit

Pressure  
sensor

Flow rate  
sensor

Valve for  
air blow

Ending

SCPD3	K Series	1-color/2-color display	Applicable cylinder	SMG/STR2
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SCM
SSD2
MDC2
SMG
LCM
LCR
LCG



K\*H  
K3PH



K\*V  
K3PV



K\*YH



K\*YV



## Specifications

Descriptions	Proximity 2-wire		Proximity 3-wire		
	K2H/K2V	K2YH/K2YV	K3H/V (NPN output)	K3PH/V (PNP output)	K3YH/V (2-color display)
Applications	Programmable controller		Programmable controller, relay		
Output method	-		NPN output	PNP output	NPN output
Power supply voltage	-		10 to 28 VDC		
Load voltage	10 to 30 VDC		30 VDC or less		
Load current	5 to 20 mA (*1)		50 mA or less		
Current consumption	-		10 mA or less at 24 VDC	12 mA or less at 24 VDC	10 mA or less at 24 VDC
Internal voltage drop	4 V or less		0.5 V or less		
Indicator lamp	Red LED (Lit when ON)	Red/green LED (Lit when ON)	Red LED (Lit when ON)	Yellow LED (Lit when ON)	Red/green LED (Lit when ON)
Leakage current	1 mA or less		10 μA or less		
Lead wire length	1 m (oil resistant vinyl cabtyre cable 2-conductor 0.2 mm <sup>2</sup> )	1 m (oil resistant vinyl cabtyre cable 2-conductor 0.3 mm <sup>2</sup> )	1 m (oil resistant vinyl cabtyre cable 3-conductor 0.2 mm <sup>2</sup> )		1 m (oil resistant vinyl cabtyre cable 3-conductor 0.3 mm <sup>2</sup> )
Max. shock resistance	980 m/s <sup>2</sup>				
Insulation resistance	20 MΩ and over with 500 VDC megger	100 MΩ and over with 500 VDC megger	20 MΩ and over with 500 VDC megger		100 MΩ and over with 500 VDC megger
Withstand voltage	No abnormality after application of 1000 VAC for 1 minute.				
Ambient temperature	-10 to +60°C				
Degree of protection	IEC Standards IP67, JIS C0920 (waterproof)				
Weight	1 m: 18 g 3 m: 49 g 5 m: 80 g	1 m: 31 g 3 m: 85 g 5 m: 139 g	1 m: 18 g 3 m: 49 g 5 m: 80 g		1 m: 31 g 3 m: 85 g 5 m: 142 g

Cylinder switch
MN3E MN4E
4GA/B
M4GA/B
MN4GA/B
F.R (module unit)
Clean F.R
Precision R
Press gauge Diff. press gauge
Electro-pneumatic R
Speed controller
Auxiliary valve
Fitting/tube
Clean air unit
Pressure sensor
Flow rate sensor
Valve for air blow
Ending

Descriptions	Reed 2-wire			
	K0H/K0V		K5H/K5V	
Applications	Programmable controller, relay		Programmable controller, relay IC circuit (without indicator lamp), serial connection	
Power supply voltage	-			
Load voltage	12/24 VDC	110 VAC	5/12/24 VDC	110 VAC
Load current	5 to 50 mA	7 to 20 mA	50 mA or less	20 mA or less
Current consumption	-			
Internal voltage drop	3 V or less		01 V or less (*4)	
Indicator lamp	Red LED (Lit when ON)		-	
Leakage current	0 mA			
Lead wire length	1 m (oil resistant vinyl cabtyre cable 2-conductor 0.2 mm <sup>2</sup> )			
Max. shock resistance	294 m/s <sup>2</sup>			
Insulation resistance	20 MΩ and over with 500 VDC megger			
Withstand voltage	No abnormality after application of 1000 VAC for 1 minute.			
Ambient temperature	-10 to +60°C			
Degree of protection	IEC Standards IP67, JIS C0920 (waterproof)			
Contact protection circuit *4	No			
Weight	1 m: 18 g   3 m: 49 g   5 m: 80 g			

\*1: The maximum load current above is for 25°C. The current will be lower than 20 mA when operating ambient temperature around the switch is higher than 25°C. (5 to 10 mA at 60°C)

\*2: Installation of K3PH, K3PV onto applicable cylinders is a custom order.

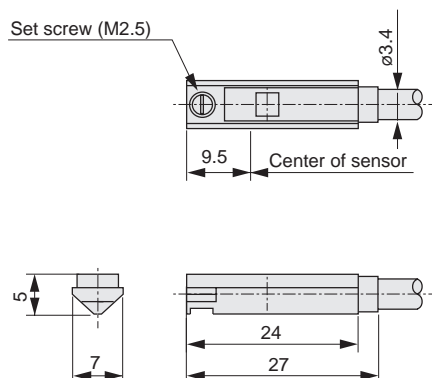
\*3: Contact CKD for cylinder switches with a connector.

\*4: Internal resistance of 0.5 Ω or less

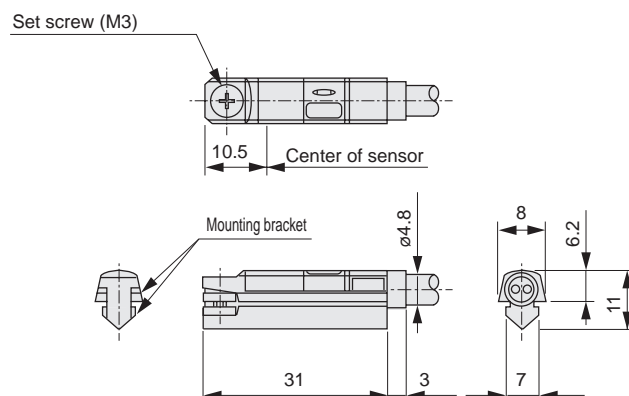
\*5: For details of the contact protections measures, refer to page 320.

## Dimensions

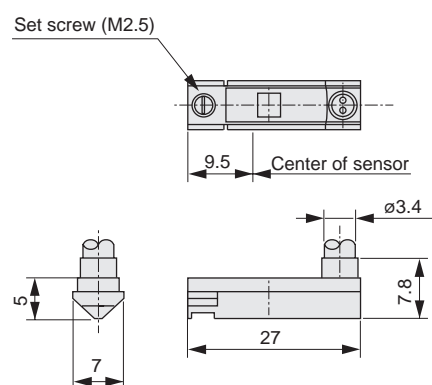
### ● K\*H Series (straight lead wire)



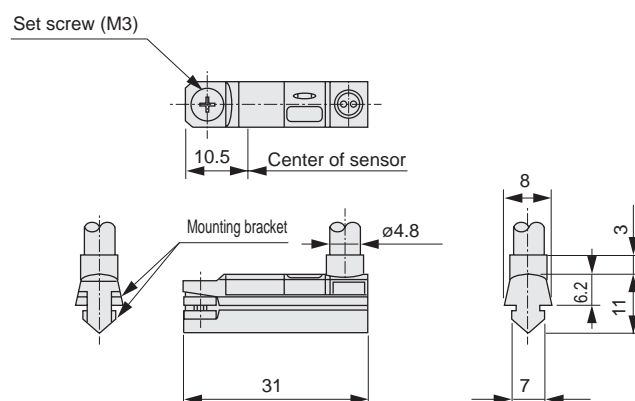
### ● K\*YH Series (2-color indicator, straight lead wire)



### ● K\*V Series (L-shaped lead wire)

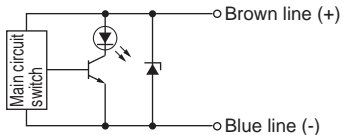
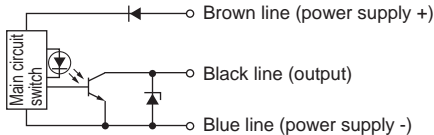
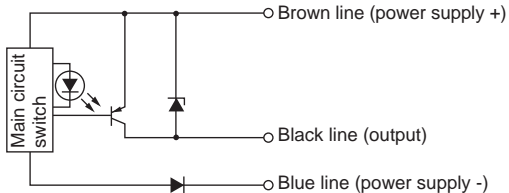
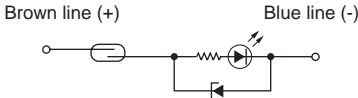



### ● K\*YV Series (2-color display, L-shaped lead wire)



SCPD3
SCM
SSD2
MDC2
SMG
LCM
LCR
LCG
LCX
STM
STG
STR2
MRL2
GRC
Cylinder Switch
MN3E
MN4E
4GA/B
M4GA/B
MN4GA/B
F.R.(module unit)
Clean F.R
Precision R
Press gauge
Diff. press gauge
Electro-pneumatic R
Speed controller
Auxiliary valve
Fitting/tube
Clean air unit
Pressure sensor
Flow rate sensor
Valve for air blow
Ending

## Switch internal circuit diagram

● K2H/K2V/K2YH/K2YV		● K3H/K3V/K3YH/K3YV	
			
● K3PH/K3PV		● K0H/K0V	
			
● K5H/K5V			
			

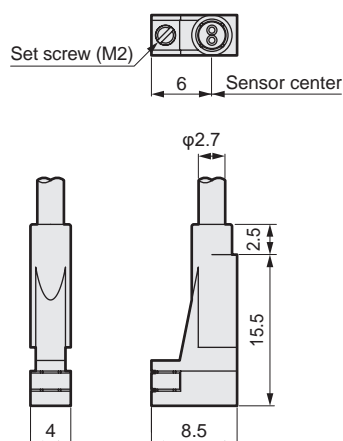
- SCPD3
- SCM
- SSD2
- MDC2
- SMG
- LCM
- LCR
- LCG
- LCX
- STM
- STG
- STR2
- MRL2
- GRC
- Cylinder switch
- MN3E
- MN4E
- 4GA/B
- M4GA/B
- MN4GA/B
- F.R (module unit)
- Clean F.R
- Precision R
- Press gauge
- Diff. press gauge
- Electro-pneumatic R
- Speed controller
- Auxiliary valve
- Fitting/tube
- Clean air unit
- Pressure sensor
- Flow rate sensor
- Valve for air blow
- Ending

SCPD3
SCM
SSD2
MDC2
SMG
LCM
LCR
LCG
LCX
STM
STG
STR2
MRL2
GRC
Cylinder Switch
MN3E MN4E
4GA/B
M4GA/B
MN4GA/B
F.R.(module unit)
Clean F.R
Precision R
Press gauge Diff. press gauge
Electro- pneumatic R
Speed controller
Auxiliary valve
Fitting/ tube
Clean air unit
Pressure sensor
Flow rate sensor
Valve for air blow
Ending

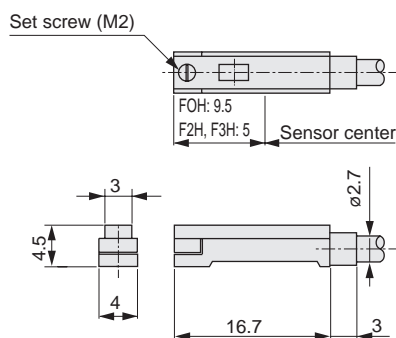


### Dimensions

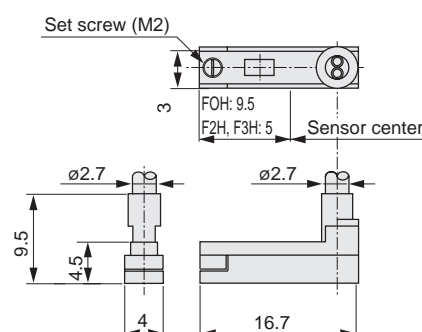
- F\*S Series (lead wire vertical leadout short stroke detection)



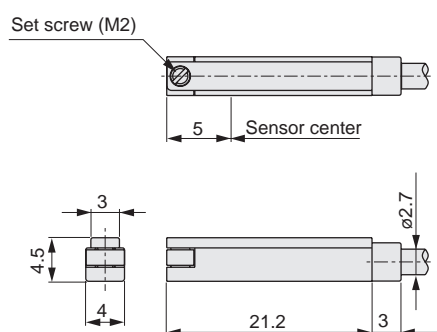
- F\*H Series (Straight lead wire)



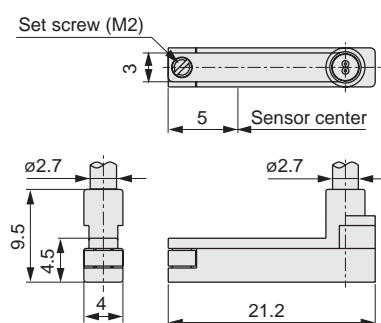
- F\*V Series (L-type lead wire)



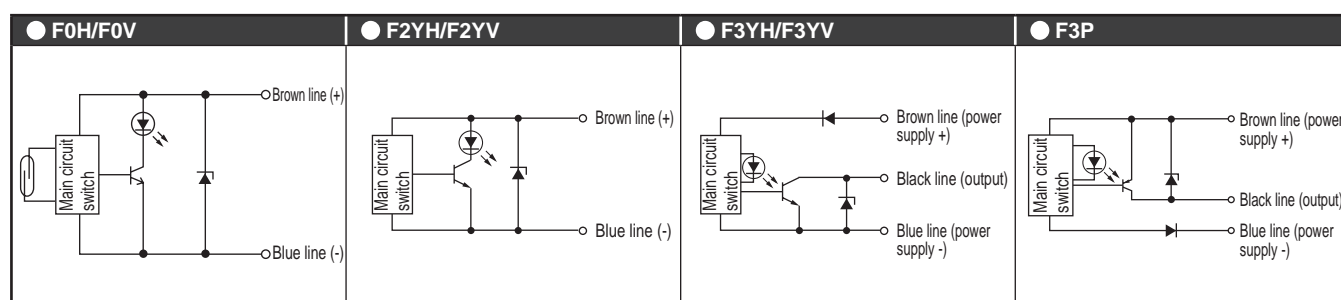
- F\*YH/F3PH Series (Straight lead wire)



- F\*YV/F3PV Series (L-type lead wire)



### Switch internal circuit diagram



SCPD3
SCM
SSD2
MDC2
SMG
LCM
LCR
LCG
LCX
STM
STG
STR2
MRL2
GRC
Cylinder Switch
MN3E
MN4E
4GA/B
M4GA/B
MN4GA/B
F.R. (module unit)
Clean F.R
Precision R
Press gauge
Diff. press gauge
Electro-pneumatic R
Speed controller
Auxiliary valve
Fitting/tube
Clean air unit
Pressure sensor
Flow rate sensor
Valve for air blow
Ending



## Pneumatic components (cylinder switches)

# Safety Precautions

Always read this section before use.

Refer to page 2 for general information of the cylinder, and to the body text for detailed precautions of each series.

### Cylinder switch

## Design & selection

### ⚠ WARNING

■ Application, load current, voltage, temperature, impact, environment, etc., exceeding the specifications will result in damage or operation faults. Use the device as instructed in specifications.

■ Never use this product in an explosive gas atmosphere. The cylinder switch does not have an explosive-proof structure. Never use in an explosive gas atmosphere as explosions or fires could result.

### ⚠ CAUTION

■ Check the following when you use this product for an interlock circuit. When you use the cylinder switch for an interlock signal which requires high reliability, provide a double interlock mechanism by installing a mechanical protection device or a switch (sensor) in addition to the pressure switch as a guard against failure. Regularly inspect and confirm that the interlock activates correctly.

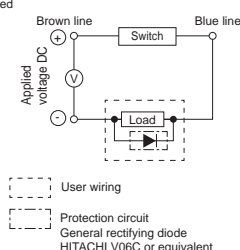
■ Check the contact capacity.

Do not use a load that exceeds the switch's specified voltage and current. This may lead to failure.

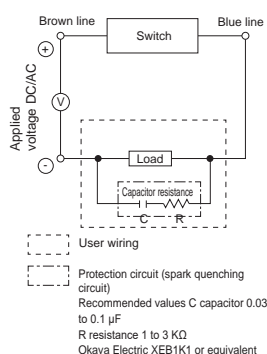
■ Check the contact protection circuit. (Reed switch)

● When an inductive load (relay or solenoid valve) is connected, a surge voltage is generated when the switch is turned OFF. Be sure to provide a contact protection circuit.

● Diode used



● Capacitor and resistance used



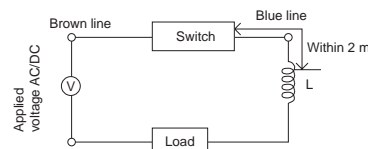
● When a capacitive load (capacitor) is connected, a rush current is generated when the switch is turned ON. Be sure to provide the contact protection circuit.

- When wiring becomes long, a rush current is generated when the switch is turned ON because of its wiring capacity, resulting in breakage or shortened service life of the switch. Be sure to provide a contact protection circuit when the wiring length exceeds the values in Table 1. When using T8 at 200 VAC, make sure that the allowable wire length is shorter than others. Consult CKD for details.

Switch	Voltage	Wire length
T, K, F	DC	50 m
T, K	AC	10 m

Table 1

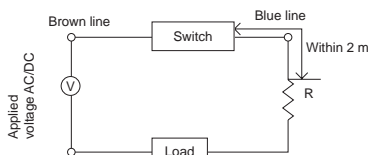
● With Choke coil



● Choke coil

L = Several hundred μH to several mH with outstanding high frequency characteristics

● Resistance used



● Rush current limit resistance

R = Largest resistor tolerated by load circuit side

■ Avoid using in an environment exposed to water.

● Insulation failure may cause malfunction.

■ Avoid using this product in environments where oil or chemical mist is present.

● The cylinder switch could be adversely affected (insulation fault, malfunction caused by swelling of filled plastic, hardening of lead wire sheath, etc.) if used in an environment where oil, coolant, or cleaning fluid is used. Contact CKD.

● Cutting oil proof cylinder switches are available. Refer to "Guide to pneumatic devices compatible with cutting oil" (No. CC-N-375) for details.

■ Do not use in a high impact environment.

If a significant impact (294 m/s<sup>2</sup> or greater) applies to a reed switch, the contacts may instantaneously (1 ms or less) close or open erroneously. It may be necessary to use a proximity switch depending on the working environment. Consult with CKD.

■ Do not use this product in surge generating areas.  
If there are devices and components (solenoid lifters, high frequency induction furnace, motors, etc.) around the cylinder with proximity switch that generate a large surge, consider surge protection of the source as it may lead to deterioration or damage of the switch internal circuit element.

■ Check for any magnets in the vicinity.

If magnetic objects (materials attracted to a magnet) exist in the close vicinity of the cylinder with a cylinder switch, the magnetic force in the cylinder is lost, leading to a cylinder switch failure.

## CAUTION

■ Take note of the distance between cylinders.

- When installing more than one cylinder with switches in parallel, keep sufficient distance between the cylinder tubes according to the cylinder specifications. Mutual magnetic interference may cause the switch to malfunction.

■ Check the magnetic environment.

- If a strong magnetic field exists around it, use a switch for AC magnetic field. (T2YD)  
If a magnet moves around in the vicinity of the cylinder, they may interfere with each other affecting the detection accuracy.

■ In the mid-stroke position, pay attention to the ON time of the cylinder switch.

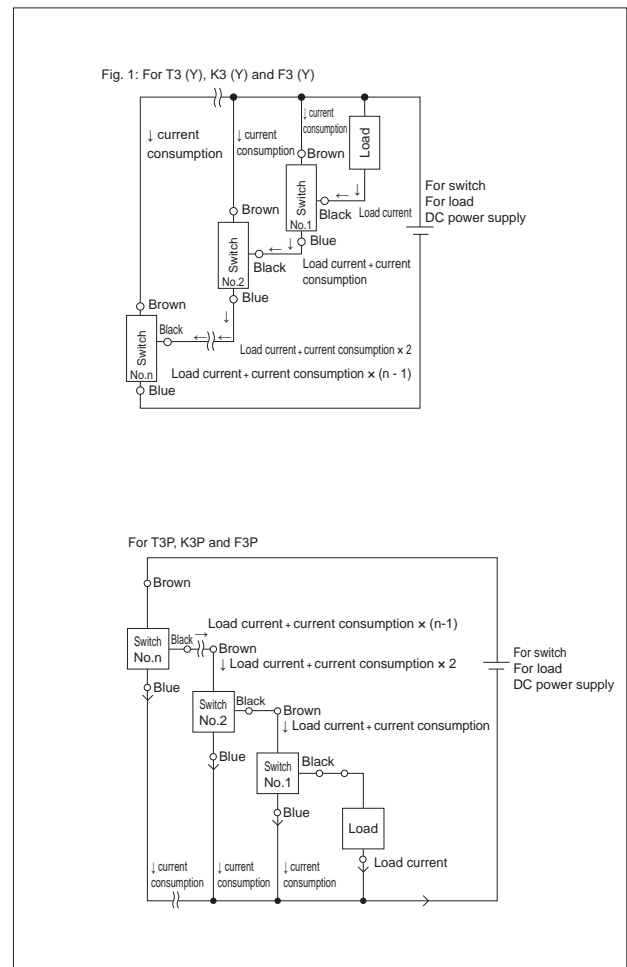
- When setting the cylinder switch at mid-stroke and driving a load with the piston movement, if the speed is too fast, the cylinder switch will function but operation time will be too short and the load may not respond correctly. The maximum detectable piston speed will be:

$$V \text{ (mm/s)} = \frac{\text{Cylinder switch operation range (mm)}}{\text{Load operation time (s)}}$$

If the piston speed is too fast, use an off delay output cylinder switch T2JH/V (models are limited).

■ Pay attention to the serial connection usage method.

- When serially connecting several 2-wire switches, the switch voltage drop is the total voltage drop of all connected switches. The voltage applied to the load is the voltage obtained by subtracting the voltage drop at switches from the power supply voltage. Check load specifications and determine the number of switches.
- Connecting several 2-wire proximity switches in series may result in a malfunction. Contact CKD in advance. It is recommended to use reed switches.
- When connecting several 3-wire serial proximity switches, the switch voltage drop is the total voltage drop of all connected switches, as with the 2-wire switch. In addition, the current flowing to the switch is the sum of current consumption and load current of the switches connected as in the upper right figure. Check load specifications and determine the number of connections so as not to exceed the maximum load current of the switch.
- The indicator lamp turns ON only when all switches are ON.

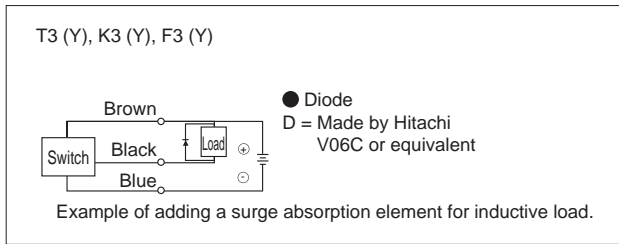


■ Pay attention to the parallel connection usage method.

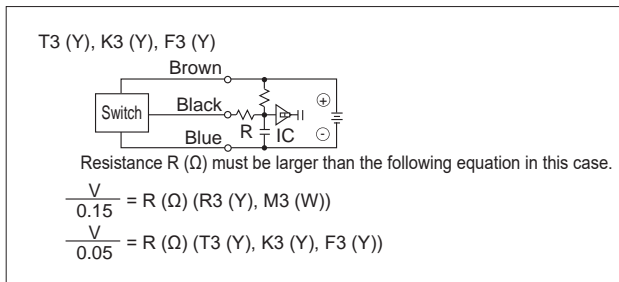
- When connecting several 2-wire switches in parallel, note that leakage current increases in proportion to the number of connected units. Check load specifications and determine the number of connections.
- With the 2-wire proximity switch, when 1 switch changes from ON to OFF status, voltage at both ends of the switch connected in parallel drops to the internal voltage drop value when the switch is ON and goes below the load voltage range, so other switches will not turn ON. Therefore, check the input specifications of the programmable controller that is the connected load before use.
- Since the leakage current value of the 3-wire proximity switch is very small (10  $\mu$ A or less), it should not be a problem for normal use.
- Note that switch' indicator lamp could dim or may not turn ON.

SCPD3
SCM
SSD2
MDC2
SMG
LCM
LCR
LCG
LCX
STM
STG
STR2
MRL2
GRC
Cylinder Switch
MN3E
MN4E
4GA/B
M4GA/B
MN4GA/B
F.R.(module unit)
Clean F.R
Precision R
Press gauge
Diff. press gauge
Electro-pneumatic R
Speed controller
Auxiliary valve
Fitting/tube
Clean air unit
Pressure sensor
Flow rate sensor
Valve for air blow
Ending

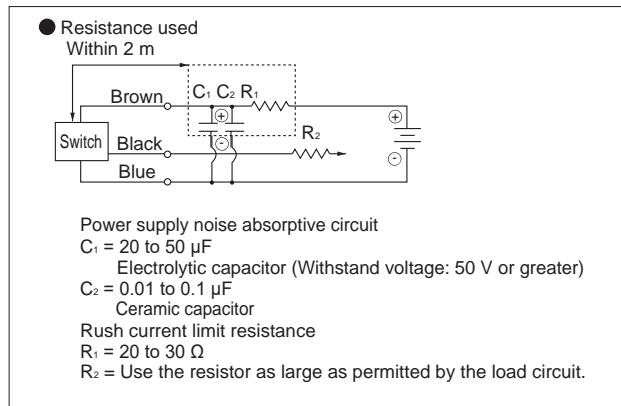
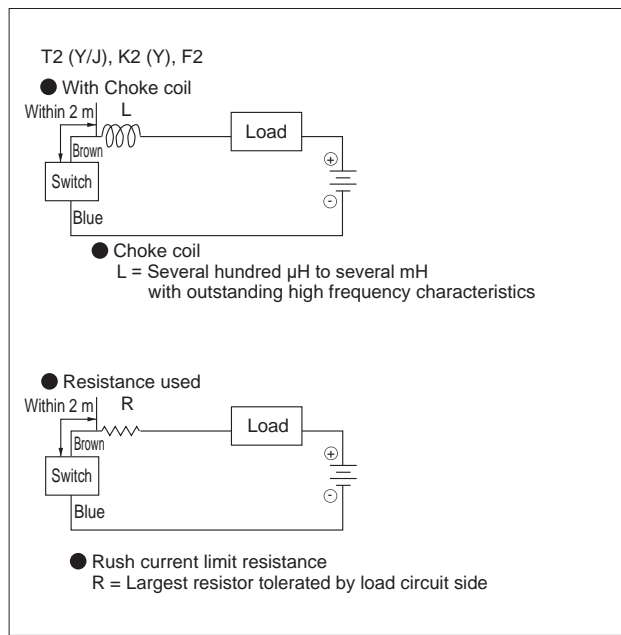
- Output circuit protection (Proximity switch)
  - When an inductive load (relay or solenoid valve) is connected, a surge voltage is generated when the switch is turned OFF. Be sure to provide the following protection circuit.



- When a capacitive load (capacitor) is connected, a rush current is generated when the switch is turned ON. Be sure to provide the protection circuit shown below in the figure.



- Be sure to provide the following protective circuit when the lead wire length exceeds 10 m.



- Check the reed switch for its useful life.
  - Useful life of the reed switch may vary depending on use conditions but it is generally about several million times of use. If the machine at your site needs to be put into a day and night operation or a high frequency operation, useful life of the contact will be reached in a short term; therefore using a proximity switch with no contact part is recommended.

## Installation & adjustment

### ⚠ CAUTION

#### ■ Do not drop or apply impact.

Do not drop or bump the switch or apply excessive impact (294 m/s<sup>2</sup> or greater for reed switches, 980 m/s<sup>2</sup> or greater for proximity switches) to it. Even if the switch case does not break, switch components may break leading to malfunction.

#### ■ Do not carry the cylinder by the switch's lead wire.

This may cause disconnection of lead wire, but this also applies stress inside the switch, which may break an internal element of the switch.

#### ■ Do not wire together with power lines or high voltage lines.

Avoid the use of parallel wiring or wiring in the same conduit as that of power lines or high voltage lines. Wire separately. The control circuit containing the cylinder switch could malfunction due to noise.

#### ■ Do not short-circuit the load.

If turned ON in a state of load short-circuit, excess current will flow and the switch will be instantly damaged.

#### ■ Pay attention to the lead wire connection.

Turn OFF power to the device in the electric circuit to be connected before starting wiring. If operated while the power is turned ON, it may cause accidents due to electric shock or unpredicted operation.

##### ● Reed switch

Do not connect the switch lead wire directly to the power supply. Connect the load serially. Pay attention to the following (1), (2) for RO, MO, TO, KO, EO, FO, ETO.

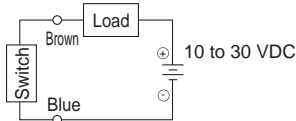
(1) When used for DC, connect the brown wire on the positive (+) side and the blue wire on the negative (-) side. The switch will function when connected in reverse, but the indicator lamp will not turn ON. (There is no polarity for HO.)

(2) When connected to an AC relay or programmable controller input, conducting half wave rectification with that circuit may prevent the indicator lamp from turning ON. The indicator lamp will come ON when the switch lead' polarity is reversed.

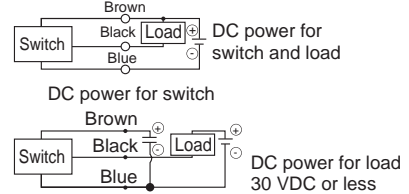
##### ● Proximity switch

Correctly connected lead wires on the right based on color coding.  
Incorrect wiring could result in damage.

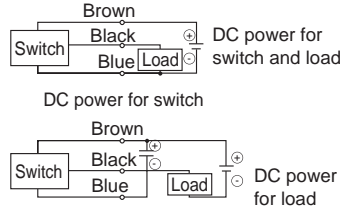
##### ● T2 (Y), T2J, K2 (Y) and F2 (Y) (T2YD does not have polarity)



##### ● T3 (Y), K3 (Y), F3 (Y)

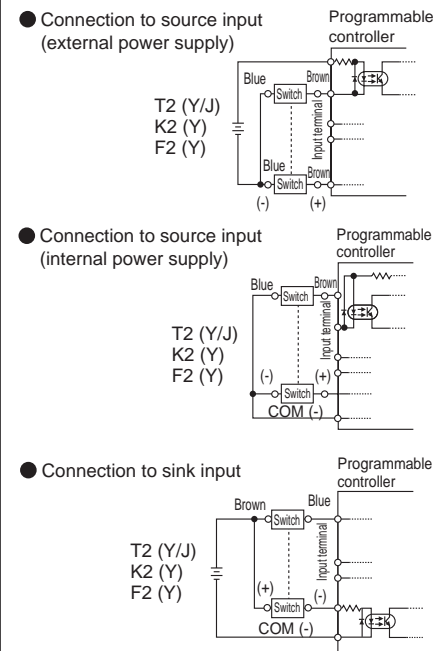


##### ● T3P, K3P, F3P



(Connection to programmable controller (PLC))

● Connecting method may vary depending on the type of programmable controller. Refer to the input specifications.



SCPD3

SCM

SSD2

MDC2

SMG

LCM

LCR

LCG

LCX

STM

STG

STR2

MRL2

GRC

Cylinder Switch

MN3E

MN4E

4GA/B

M4GA/B

MN4GA/B

F.R.(module unit)

Clean F.R

Precision R

Press gauge

Diff. press gauge

Electro-pneumatic R

Speed controller

Auxiliary valve

Fitting/tube

Clean air unit

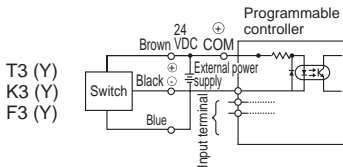
Pressure sensor

Flow rate sensor

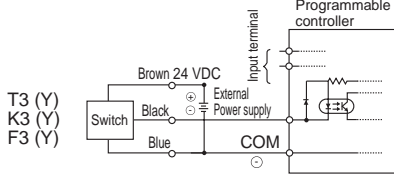
Valve for air blow

Ending

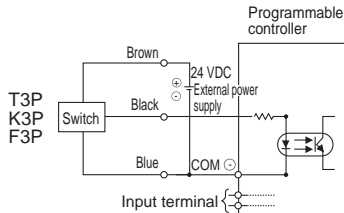
● Connection to source input (external power supply)



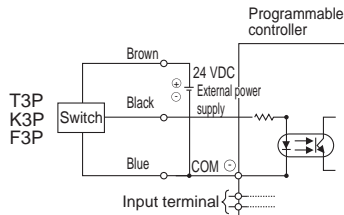
● Connection to source input (internal power supply)



● Example of connection to sink input (external power supply)



● Example of connection to sink input (internal power supply)



■ Set the switch to the center of the operation range.  
 The cylinder switch position should be adjusted so that the piston stops at the center of its operating range (the range where the switch is ON). (The mounting position in the catalog indicates the optimum position at the end of the stroke.) If the switch position is adjusted to be at the end of the stroke, the operation may become unstable around the boarder line of ON and OFF.

■ Observe tightening torque when mounting the switch.  
 If you tighten the bolts exceeding the torque range, the set screw, the bracket, or the switch may be damaged. On the other hand, if you do not tighten the screw sufficiently, the switch may be displaced.

■ Lead wire protection

The lead wire's minimum bending radius is 9 mm (when fixed). Pay attention to wiring so repeated bending and tensile strain do not apply to the lead wire. For moving part, use T2H/VR cylinder switch (restriction applies to equipped models) with bend tolerant lead wire, which has higher bend tolerance.

■ Relay

Use the following or equivalent relays.

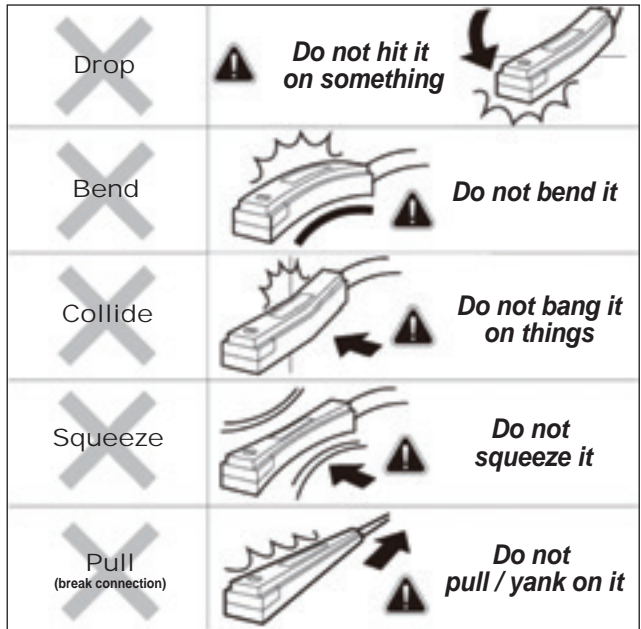
- Omron model ..... MY
- Fuji Electric Corporation model..... HH5
- Tokyo Electric model ..... MPM
- Panasonic model..... HC

## 1. Precautions for external force

### CAUTION

■ Especially when using the reed type, the reed switch (glass tube) could be damaged or sensitivity could decrease.

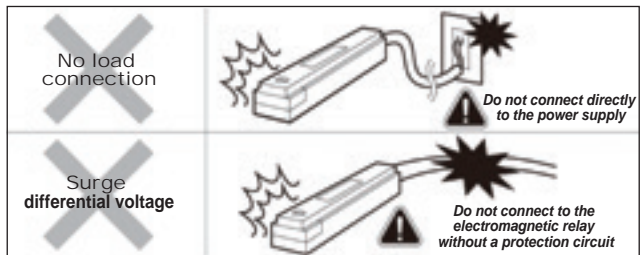
Example: T0□, T5□, T8□ types



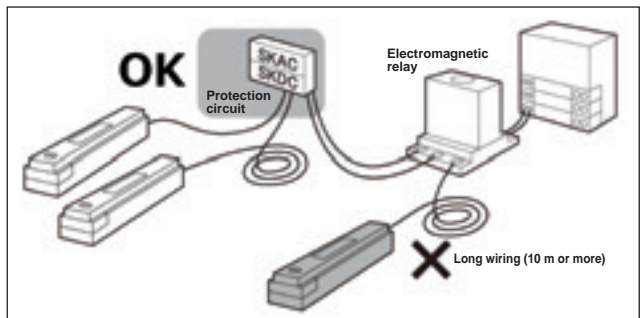
## 2. Precautions for "Overcurrent/Overvoltage"

■ Do not connect directly to the power supply.

■ Do not connect to the electromagnetic relay without a protection circuit.



■ Install a "protection circuit" for the electromagnetic relay/long wiring.



## During use & maintenance

### ⚠ WARNING

#### ■ Do not apply overcurrent.

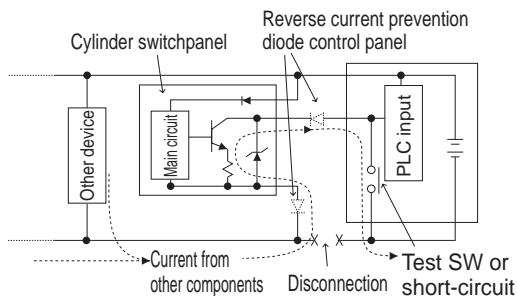
If overcurrent flows to the cylinder switch because of a load short-circuit, etc., the cylinder switch will be damaged with a risk of ignition.

Provide an overcurrent protection circuit, such as a fuse, for the output wire and power cable as needed.

### ⚠ CAUTION

#### ■ Pay attention to reverse currents caused by disconnected wires and wiring resistance.

- When other devices, including cylinder switches, are connected to the same power supply as the cylinder switch and the output cable and power cable are short-circuited or the power supply is disconnected to check operation of the input unit in the control panel, reverse current could flow to the cylinder switch's output circuit and cause damage.

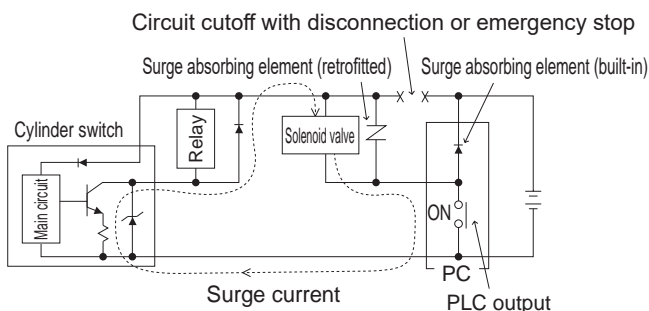


- Take countermeasures as followings to prevent damages caused by reverse current.

- (1) Avoid centralizing current at the power cable, especially the negative power cable, and use as thick a cable as possible.
- (2) Limit the number of devices connected to the same power supply as the cylinder switch.
- (3) Place a diode in series with the cylinder switch's output cable to prevent reverse current.
- (4) Place a diode in serial with the cylinder switch's negative power cable to prevent reverse current.

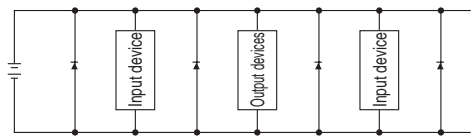
#### ■ Care must be taken for surge current leading.

- When power is shared with inductive loads which create a surge current such as a cylinder switch, a solenoid valve or a relays, a surge current may enter the output circuit and cause damage depending on where the surge absorbing element is placed if the circuit gets closed with inductive loads activated.



- Take the measures below to prevent damage from sneak surge current.

- (1) Separate the power supply for the output system which has inductive load such as a solenoid valve and a relay and for the input system such as a cylinder switch.
- (2) If separate power supplies cannot be used, directly install a surge absorption element for all inductive loads. Remember that the surge absorbing element connected to a PLC protects only that device.
- (3) Connect a surge absorbing element to the power wiring at the following places as shown below as a measure against disconnections in unspecific areas.



When devices are connected to a connector, the output circuit could be damaged by the above if the connector is disconnected while power is ON. Turn power OFF before connecting or disconnecting the connector.

SCPD3
SCM
SSD2
MDC2
SMG
LCM
LCR
LCG
LCX
STM
STG
STR2
MRL2
GRC
Cylinder Switch
MN3E
MN4E
4GA/B
M4GA/B
MN4GA/B
F.R.(module unit)
Clean F.R
Precision R
Press gauge
Diff. press gauge
Electro-pneumatic R
Speed controller
Auxiliary valve
Fitting/tube
Clean air unit
Pressure sensor
Flow rate sensor
Valve for air blow
Ending