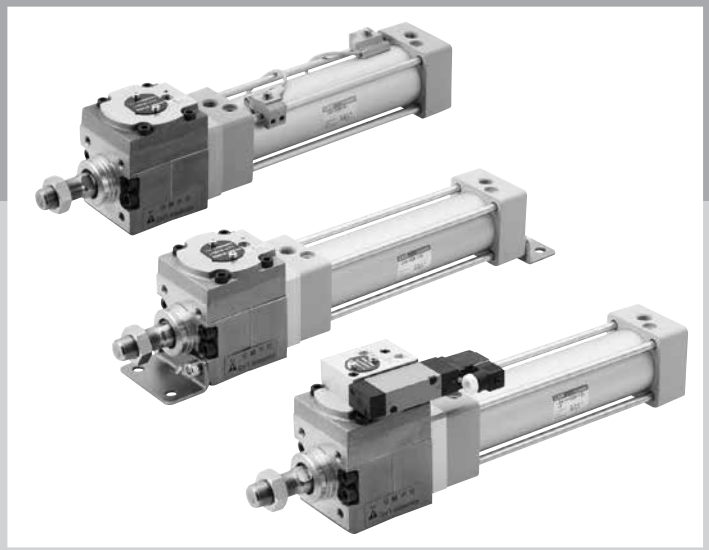
With brake/position locking

JSG

Tie rod cylinder with brake

ø40/ø50/ø63/ø80/ø100



CONTENTS

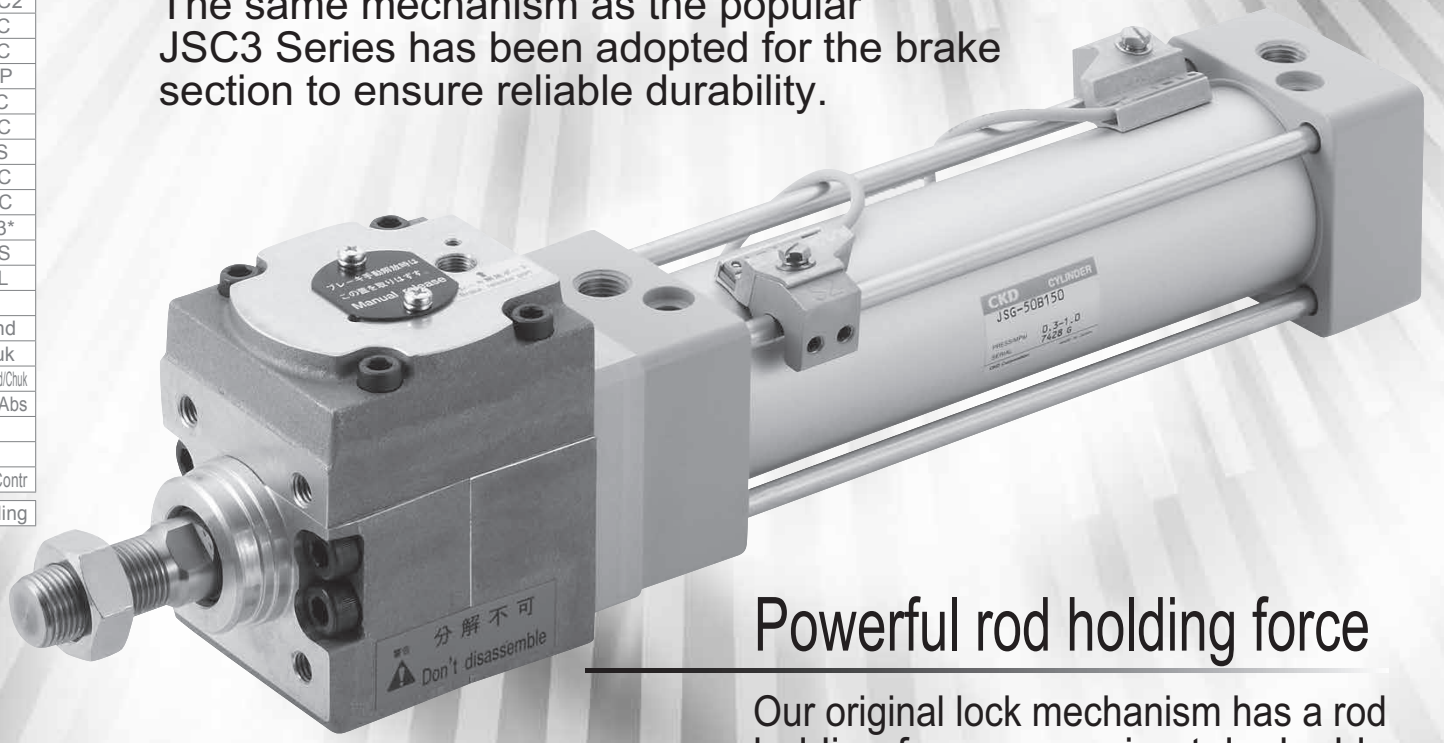
The cylinder switches T2YH, T2YV, T3YH, and T3YV are scheduled for end of production at the end of December 2023.

Succeeding the outstanding traits of the JSC3.

The JSC3 Series brake mechanism, well known for its high stopping accuracy, strong holding force, and superb reliability, has been mounted as is on the new general cylinder SCG Series. For the new era: Tie rod cylinder with brake JSG Series. (ø40 to ø100)

Reliable and accomplished brake mechanism

The same mechanism as the popular JSC3 Series has been adopted for the brake section to ensure reliable durability.



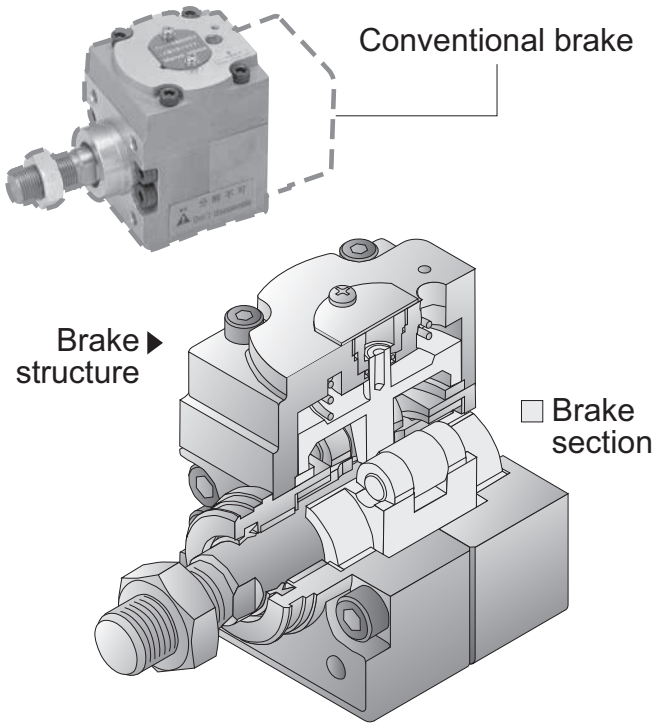
Powerful rod holding force

Our original lock mechanism has a rod holding force approximately double the thrust (at working pressure 0.4MPa).

Evolving into a smaller, easier-to-use cylinder.

JSG Series
Tie-rod cylinder with brake

Compact and reliable brake section

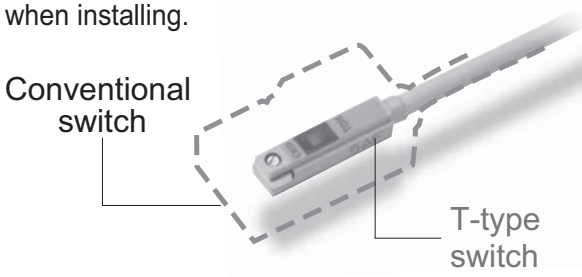


Light weight

The weight has been reduced by an average of 17% compared to the conventional cylinder.

Built-in compact switch

A T-type switch, smaller than the conventional, has been incorporated. This eliminates the protruding switch and saves space when installing.



Magnet provided as standard

Switches can be additionally mounted on all products.

Space saving

The overall length of the cylinder has been shortened compared to the conventional JSC3, thereby reducing the installation space.

Unification in white

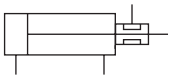
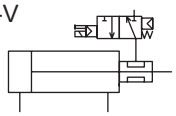
White has been adopted for the product surface color to match various devices.

JSG Series products

Series variation			Bore size					Stroke length (mm)
			ø40	ø50	ø63	ø80	ø100	25～500
Standard	JSG		●	●	●	●	●	●
With valve for brake release	JSG-V		●	●	●	●	●	●

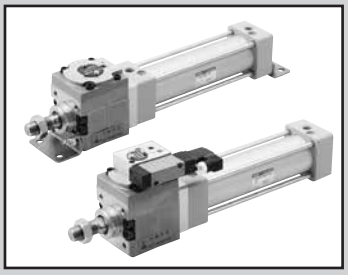
Series variation

Tie rod cylinder with brake JSG Series

Variation	Model No. JIS symbol	Bore size (mm)	Standard stroke (mm)												Min. stroke	
			25	50	75	100	150	200	250	300	350	400	450	500		
Double acting/ single rod	JSG 	ø40	●	●	●	●	●	●	●	●	●	●	●	●	1	
		ø50/ø63														
		ø80														
		ø100														
Double acting/ with valve for brake release	JSG-V 	ø40	●	●	●	●	●	●	●	●	●	●	●	●	1	
		ø50/ø63														
		ø80														
		ø100														

●: Standard, ◎: Option, ○: Made to order, ■: Not available

Max. stroke	Available stroke	Custom stroke	Mounting									Cushion		Option		Accessory						Switch	Page
			Basic	Axial foot	Rod side flange	Head side flange	Eye bracket	Clevis bracket	Rod side trunnion	Head side trunnion	Intermediate trunnion	Two-sided air cushion	Two-sided rubber cushion	Bellows (100°C)	Piston rod material stainless steel	Rod eye	Rod clevis	Eye bracket	Clevis bracket	Eye bracket	Trunnion No. 2 bracket		
			00	LB	FA	FB	CA	CB	TA	TB	TC	B	D	J	M	I	Y	B1	B2	B3	B4		
600	800	1	●	●	●	●	●	●	●	●	●	●	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	742
	1200																						
700	1400																						
800	1500																						
600	800	1	●	●	●	●	●	●	●	●	●	●		◎	◎	◎	◎	◎	◎	◎	◎	◎	742
	1200																						
700	1400																						
800	1500																						



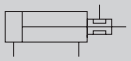
Tie rod cylinder with brake Double acting single rod/double acting with valve for brake release

JSG/JSG-V Series

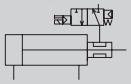
● Bore size: ø40/ø50/ø63/ø80/ø100

JIS symbol

● Double acting



● Double acting, with valve for brake release



Specifications

Item		JSG					JSG-V				
Bore size mm		ø40	ø50	ø63	ø80	ø100	ø40	ø50	ø63	ø80	ø100
Actuation		Double acting					Double acting/with valve				
Working fluid		Compressed air					Compressed air				
Max. working pressure MPa		1.0 (≈150 psi, 10 bar)					0.7 (≈100 psi, 7 bar)				
Min. working pressure MPa		0.3 (≈44 psi, 3 bar)					0.3 (≈44 psi, 3 bar)				
Proof pressure MPa		1.6 (≈230 psi, 16 bar)					1.6 (≈230 psi, 16 bar)				
Ambient temperature °C		-10 (14°F) to 60 (140°F) (no freezing)					-10 (14°F) to 60 (140°F) (no freezing)				
Port size	Brake section	Rc1/8		Rc1/4		Rc3/8	Rc1/8		Rc1/4		
	Cylinder	Rc1/4		Rc3/8		Rc1/2	Rc1/4		Rc3/8		Rc1/2
Stroke tolerance mm	With rubber cushion	$^{+1.4}_{0}$ (to 1000), $^{+1.8}_{0}$ (to 1500)					$^{+1.4}_{0}$ (to 1000), $^{+1.8}_{0}$ (to 1500)				
	With air cushion	$^{+1.0}_{0}$ (to 360), $^{+1.4}_{0}$ (to 1000), $^{+1.8}_{0}$ (to 1500)					$^{+1.0}_{0}$ (to 360), $^{+1.4}_{0}$ (to 1000), $^{+1.8}_{0}$ (to 1500)				
Working piston speed mm/s		50 to 1000 (Operate within the allowable absorbed energy.)					50 to 1000 (Operate within the allowable absorbed energy.)				
Cushion		Either air cushion or rubber cushion can be selected					Either air cushion or rubber cushion can be selected				
Effective air cushion length mm		8.6	13.4	13.4	15.4	15.4	8.6	13.4	13.4	15.4	15.4
Lubrication		Not required (use turbine oil class 1 ISO VG32 if necessary for lubrication)					Not required (use turbine oil class 1 ISO VG32 if necessary for lubrication)				
Holding force N		980	1569	2451	3922	6178	980	1569	2451	3922	6178
Allowable absorbed energy J	With rubber cushion	0.9	1.6	1.6	3.3	5.8	0.9	1.6	1.6	3.3	5.8
	With air cushion	3.7	8.0	14.4	25.4	45.6	3.7	8.0	14.4	25.4	45.6

Electrical specification for brake valve

Item	Specifications		
Rated voltage (V)	100 AC(50/60 Hz)	200 AC(50/60 Hz)	24 DC
Starting current (A)	0.056/0.044	0.028/0.022	0.075
Holding current (A)	0.028/0.022	0.014/0.011	0.075
Power consumption (W)	1.8/1.4		1.8
Thermal class	Class B (molded coil)		

*1 : 100/200 VAC coil is available for 110/220 VAC (60 Hz).
*2 : The valve specifications are the same as those of the standard model 4KB2. For details, refer to “Pneumatic Valves (CB-023SA)”.
Contact CKD when placing an order, as model numbers differ.

Stroke

Bore size (mm)	Standard stroke (mm)	Max. stroke (mm)	Available stroke (mm)	Min. stroke (mm)
ø40	25/50/75/100 150/200/250 300/350/400 450/500	600	800	1
ø50			1200	
ø63				
ø80		700	1400	
ø100		800	1500	

*1 : The custom stroke is available in 1 mm increments.
*2 : If the maximum stroke is exceeded, product specifications may not be met, depending on operating conditions. Contact CKD in this case.
*3 : The available strokes for models with bellows are as shown below.
ø40: 500 mm
ø50, ø63: 600 mm
ø80, ø100: 750 mm

Min. stroke with switch

● T0/T5 type switch

	Different surface mounting				Same surface mounting				Center trunnion mounting				Rod side trunnion mounting Position cannot be detected at the rod side stroke end.	Head side trunnion mounting No position detection at head side stroke end.
Switch quantity	1	2	3	4	1	2	3	4	1	2	3	4	1	1
ø40	9	18	36	54	9	48(33)	78(64)	109(94)	81(81)	81(81)	164(142)	164(142)	38	38
ø50	9	18	36	54	9	18	36	54	112(112)	112(112)	121(121)	121(121)	51	53
ø63	10	19	38	57	10	19	38	57	85(73)	85(73)	91(91)	91(91)	41	42
ø80	10	20	39	59	10	20	39	59	96(79)	96(79)	99(99)	99(99)	41	47
ø100	10	20	40	60	10	20	40	60	101(84)	101(84)	105(105)	105(105)	47	53

*1: The values in ( ) are of T*V (L-shaped lead wire).
*2: When the stroke is 15 mm or less, the two switches could turn ON at the same time. In this case, adjust switch mounting positions to be as far apart as possible.

● T8 type switch

	Different surface mounting				Same surface mounting				Center trunnion mounting				Rod side trunnion mounting Position cannot be detected at the rod side stroke end.	Head side trunnion mounting No position detection at head side stroke end.
Switch quantity	1	2	3	4	1	2	3	4	1	2	3	4	1	1
ø40	9	18	36	54	9	54(31)	84(62)	115(92)	87(87)	87(87)	178(148)	178(148)	41	41
ø50	9	18	36	54	9	18	36	54	116(116)	116(116)	121(121)	121(121)	54	55
ø63	10	19	38	57	10	19	38	57	89(77)	89(77)	99(99)	99(99)	44	44
ø80	10	20	39	59	10	20	39	59	100(75)	100(75)	111(111)	111(111)	43	49
ø100	10	20	40	60	10	20	40	60	105(80)	105(80)	117(117)	117(117)	49	55

*1: The values in ( ) are of T*V (L-shaped lead wire).
*2: When the stroke is 15 mm or less, the two switches could turn ON at the same time. In this case, adjust switch mounting positions to be as far apart as possible.

● T2/T3 switch

	Different surface mounting				Same surface mounting				Center trunnion mounting				Rod side trunnion mounting Position cannot be detected at the rod side stroke end.	Head side trunnion mounting No position detection at head side stroke end.
Switch quantity	1	2	3	4	1	2	3	4	1	2	3	4	1	1
ø40	5	10	20	30	5	40(33)	70(64)	101(94)	69(60)	69(60)	152(121)	152(121)	32	32
ø50	5	10	20	30	5	10	20	30	71(62)	71(62)	71(61)	71(61)	31	32
ø63	6	11	21	32	6	11	21	32	77(68)	77(68)	77(68)	77(68)	37	38
ø80	6	11	22	33	6	11	22	33	88(79)	88(79)	88(80)	88(80)	37	43
ø100	6	11	22	33	6	11	22	33	93(84)	93(84)	93(85)	93(85)	43	49

*1: The values in ( ) are of T*V (L-shaped lead wire).
*2: When the stroke is 15 mm or less, the two switches could turn ON at the same time. In this case, adjust switch mounting positions to be as far apart as possible.

● T1/T2Y/T3Y/T2W/T3W/T2YD switches

	Different surface mounting				Same surface mounting				Center trunnion mounting				Rod side trunnion mounting Position cannot be detected at the rod side stroke end.	Head side trunnion mounting No position detection at head side stroke end.
Switch quantity	1	2	3	4	1	2	3	4	1	2	3	4	1	1
ø40	6	11	22	33	6	62(49)	92(80)	123(110)	91(66)	91(66)	182(127)	182(127)	43	43
ø50	6	12	24	36	6	12	24	36	93(68)	93(68)	93(68)	93(68)	42	43
ø63	6	12	24	36	6	12	24	36	99(74)	99(74)	99(74)	99(74)	48	49
ø80	7	13	25	38	7	13	25	38	110(85)	110(85)	110(86)	110(86)	48	54
ø100	7	13	26	39	7	13	26	39	115(90)	115(90)	115(92)	115(92)	54	60

*1: The values in ( ) are of T*V (L-shaped lead wire). T2YD does not have a L-shaped lead wire (V).
*2: When the stroke is 15 mm or less, the two switches could turn ON at the same time. In this case, adjust switch mounting positions to be as far apart as possible.

Switch specifications

● 1-color/2-color LED/for AC magnetic field proof

Item	Proximity 2-wire	Proximity 2-wire			Proximity 3-wire				Reed 2-wire (*4)							Proximity 2-wire
	T1H/ T1V	T2H/T2V/ T2JH/T2JV	T2YH/ T2YV	T2WH/ T2WV	T3H/ T3V	T3PH/ T3PV	T3YH/ T3YV	T3WH/ T3WV	T0H/T0V		T5H/T5V		T8H/T8V			T2YD(*4) T2YDT
Applications	For programmable controller, relay, compact solenoid valve	Dedicated for programmable controller			For programmable controller, relay				For programmable controller, relay		For programmable controller, relay, IC circuit (no indicator lamp), serial connection		For programmable controller, relay			For programmable controller
Output method	-				NPN output	PNP output	NPN output	NPN output	-							
Pwr. supp. V.	-				10 to 28 VDC				-							
Load voltage	85 to 265 VAC	10 to 30 VDC		24 VDC ±10%	30 VDC or less				12/24 VDC	110 VAC	5/12/24 VDC	110 VAC	12/24 VDC	110 VAC	220 VAC	24 VDC ±10%
Load current	5 to 100 mA	5 to 20 mA (*3)			100 mA or less		50 mA or less		5 to 50 mA	7 to 20 mA	≤50 mA	≤20 mA	5 to 50 mA	7 to 20 mA	7 to 10 mA	5 to 20 mA
Indicator	LED (Lit when ON)	LED (Lit when ON)	Red/green LED (Lit when ON)	Red/green LED (Lit when ON)	LED (Lit when ON)	Yellow LED (Lit when ON)	Red/green LED (Lit when ON)	Red/green LED (Lit when ON)	LED (Lit when ON)		No indicator lamp		LED (Lit when ON)			Red/green LED (Lit when ON)
Leakage current	≤ 1 mA at 100 VAC, ≤ 2 mA at 200 VAC	1 mA or less			10 μA or less				0 mA							1 mA or less
Weight g	1 m:33 3 m:87 5 m:142	1 m:18 3 m:49 5 m:80	1 m:33 3 m:87 5 m:142	1 m:18 3 m:49 5 m:80	1 m:18 3 m:49 5 m:80		1 m:33 3 m:87 5 m:142	1 m:18 3 m:49 5 m:80	1 m:18 3 m:49 5 m:80				1 m:33 3 m:87 5 m:142			1 m:61 3 m:166 5 m:272

*1 : Refer to Ending Page 1 for detailed switch specifications and dimensions.
*2 : Switches other than the above models, such as switches with connectors, are also available. Refer to Ending Page 1.
*3 : The max. load current is 20 mA at 25°C. The current is lower than 20 mA if the operating ambient temperature around the switch is higher than 25°C. (5 to 10 mA at 60°C)
*4 : AC magnetic field proof switch (T2YD/T2YDT) cannot be used in DC magnetic fields.

Weight table

Unit: kg

Bore size (mm)	Weight for 0 mm stroke						Added weight /50 mm stroke	Switch weight	Mounting bracket weight	Accessory weight	
	Basic (00)	Foot (LB)	Flange (FA, FB)	Eye bracket (CA)	Clevis bracket (CB)	Trunnion (TA,TB,TC)				I	Y
ø40	1.75	1.89	2.16	1.94	1.94	2.09	0.17	Refer to the weight in the switch specifications.	0.024	0.09	0.14
ø50	2.91	3.07	3.54	3.32	3.32	3.40	0.23		0.022	0.20	0.33
ø63	3.94	4.28	4.96	4.49	4.51	4.82	0.25		0.022	0.20	0.33
ø80	7.81	8.24	9.38	9.08	9.09	9.30	0.40		0.026	0.52	0.96
ø100	12.08	12.94	14.40	13.80	13.83	14.65	0.51		0.024	0.48	0.92

(Example) Product weight of JSG-LB-50B-200-T0H-D-Y

Product weight for stroke 0 mm .....3.07 kg
Additional weight for stroke 200 mm .....0.23×200/50=0.92 kg
Weight of 2 TOH switches .....0.018×2=0.036 kg
Weight of 2 mounting brackets .....0.022×2=0.044 kg
Weight of rod clevis .....0.33 kg
Product weight .....3.07+0.92+0.036+0.044+0.33=4.4 kg

Theoretical thrust table

(Unit: N)

Bore size (mm)	Operating direction	Working pressure MPa							
		0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
ø40	Push	3.77×10^2	5.03×10^2	6.28×10^2	7.54×10^2	8.80×10^2	1.01×10^3	1.13×10^3	1.26×10^3
	Pull	3.17×10^2	4.22×10^2	5.28×10^2	6.33×10^2	7.39×10^2	8.44×10^2	9.50×10^2	1.06×10^3
ø50	Push	5.89×10^2	7.85×10^2	9.82×10^2	1.18×10^3	1.37×10^3	1.57×10^3	1.77×10^3	1.96×10^3
	Pull	4.95×10^2	6.60×10^2	8.25×10^2	9.90×10^2	1.15×10^3	1.32×10^3	1.48×10^3	1.65×10^3
ø63	Push	9.35×10^2	1.25×10^3	1.56×10^3	1.87×10^3	2.18×10^3	2.49×10^3	2.81×10^3	3.12×10^3
	Pull	8.41×10^2	1.12×10^3	1.40×10^3	1.68×10^3	1.96×10^3	2.24×10^3	2.52×10^3	2.80×10^3
ø80	Push	1.51×10^3	2.01×10^3	2.51×10^3	3.02×10^3	3.52×10^3	4.02×10^3	4.52×10^3	5.03×10^3
	Pull	1.36×10^3	1.81×10^3	2.27×10^3	2.72×10^3	3.17×10^3	3.63×10^3	4.08×10^3	4.54×10^3
ø100	Push	2.36×10^3	3.14×10^3	3.93×10^3	4.71×10^3	5.50×10^3	6.28×10^3	7.07×10^3	7.85×10^3
	Pull	2.14×10^3	2.86×10^3	3.57×10^3	4.29×10^3	5.00×10^3	5.72×10^3	6.43×10^3	7.15×10^3

How to order

●Without valve

Without switch (built-in magnet for switch)

JSG - LB - 40 ( ) B - 100 —— J I

With switch (built-in magnet for switch)

JSG - LB - 40 ( ) B - 100 —— T2H - R - J I

●With valve for brake release

Without switch (built-in magnet for switch)

JSG-V - LB - 40 ( ) B - 100 - 1 —— J I

With switch (built-in magnet for switch)

JSG-V - LB - 40 ( ) B - 100 - 1 - T2H - R - J I

Ⓐ Model No.
Ⓑ Mounting *1
Ⓒ Bore size
Ⓓ Port thread
Ⓔ Cushion
Ⓕ Stroke
Ⓖ Solenoid valve voltage
Ⓗ Switch model No.
Ⓘ Switch quantity *3
Ⓙ Option
Ⓚ Accessory *4

Code	Description	Ⓐ Model No. Double acting	Double acting, brake release valve -V
Ⓑ Mounting			
00	Basic	●	●
LB	Axial foot	●	●
FA	Rod side flange	●	●
FB	Head side flange	●	●
CA	Eye bracket	●	●
CB	Clevis bracket (pin and split pin attached)	●	●
TA	Rod side trunnion	●	●
TB	Head side trunnion	●	●
TC	Intermediate trunnion	●	●
Ⓒ Bore size (mm)			
40	ø40	●	●
50	ø50	●	●
63	ø63	●	●
80	ø80	●	●
100	ø100	●	●
Ⓓ Port thread			
Blank	Rc thread	●	●
N	NPT thread (made-to-order product)	●	●
G	G thread (made-to-order product)	●	●
Ⓔ Cushion			
B	Two-sided air cushion (basic)	●	●
D	Two-sided rubber cushion	●	●
Note: The rubber cushion has a longer total length than the air cushion.			

Ⓕ Stroke (mm)

Bore size	Stroke *2	Available stroke	Custom stroke
ø40	1 to 600	800	In 1 mm increments
ø50		1200	
ø63			
ø80	1 to 700	1400	
ø100	1 to 800	1500	

Ⓖ Solenoid valve voltage			
1	100 VAC		●
2	200 VAC		●
3	24 VDC		●
4	12 VDC		●

Ⓗ Switch model No.

Straight lead wire	L-shaped lead wire	Contact	Voltage AC	Voltage DC	Indicator	Lead wire
T0H*	T0V*	Reed	●	●	1-color LED	2-wire
T5H*	T5V*		●	●	No indicator lamp	
T8H*	T8V*		●	●	1-color LED	2-wire
T1H*	T1V*	Proximity	●		1-color LED	2-wire
T2H*	T2V*			●	1-color LED	2-wire
T3H*	T3V*			●		3-wire
T3PH*	T3PV*			●	1-color LED	3-wire
T2WH*	T2WV*			●	2-color LED	2-wire
T2YH*	T2YV*			●		
T3WH*	T3WV*			●		3-wire
T3YH*	T3YV*			●		
T2YD*	-			●	2-color LED AC magnetic field	2-wire
T2YDT*	-			●		
T2JH*	T2JV*			●	1-color LED off-delay	2-wire

*** Lead wire length**			
Blank	1 m (standard)	●	●
3	3 m (option)	●	●
5	5 m (option)	●	●

Ⓘ Switch quantity			
R	1 on rod side	●	●
H	1 on head side	●	●
D	2	●	●
T	3	●	●

Ⓙ Option

		Max. ambient temperature	Instantaneous ambient temperature		
J	Bellows	100°C	200°C	●	●
M	Piston rod material stainless steel			●	●

Ⓚ Accessory			
I	Rod eye	●	●
Y	Rod clevis (pin and split pin attached)	●	●
B1	Eye bracket	●	●
B2	Clevis bracket (pin and split pin attached)	●	●
B3	Eye bracket	●	●
B4	Trunnion No. 2 bracket (2 pcs./set)	●	●

⚠ Precautions for model No. selection

*1 : Mounting bracket will be shipped with the product. (Trunnion is assembled at shipment.)
*2 : The custom stroke is available in 1 mm increments.
*3 : When selecting TA or TB as mounting, the number of switches is limited to "H" (1 on head side) for TA, and "R" (1 on rod side) for TB.
*4 : "I" and "Y" cannot be selected together.

[Example of model No.]

JSG-V-LB-40B-100-1-T2H-D-JI

Model: Tie rod cylinder with brake

Ⓐ Model No. : Double acting, with valve for brake release
Ⓑ Mounting : Axial foot
Ⓒ Bore size : ø40 mm
Ⓓ Port thread : Rc thread
Ⓔ Cushion : With two-sided air cushion
Ⓕ Stroke : 100 mm
Ⓖ Solenoid valve voltage : 100 VAC
Ⓗ Switch model No. : Proximity T2H switch, lead wire 1 m
Ⓘ Switch quantity : 2
Ⓙ Option : With bellows
Ⓚ Accessory : Rod eye (included)

How to order switch

● Switch body + mounting bracket set

SCG - T0H - 40

- T0H: Switch model No. (Item Ⓗ on page 745)
- 40: Bore size (Item Ⓒ on page 745)

● Switch body only

SW - T0H

- T0H: Switch model No. (Item Ⓗ on page 745)

Note: Contact CKD when using an environment-friendly T-switch.

● Switch mounting bracket set

SCG - T - 40

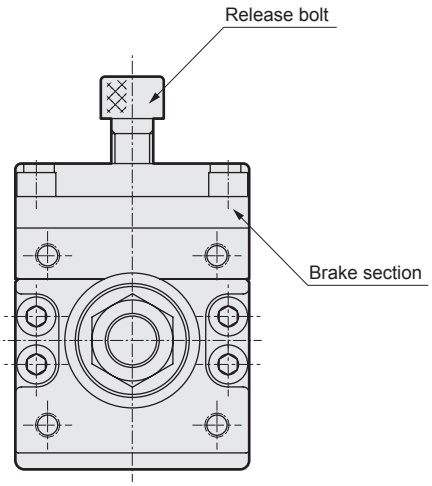
- T: Mounting bracket
- 40: Bore size (Item Ⓒ on page 745)

How to order mounting bracket

Bore size (mm) / Mounting bracket		ø40	ø50	ø63	ø80	ø100
Foot (LB)	*1	JSG-LB-40	JSG-LB-50	JSG-LB-63	SCG-LB-80	SCG-LB-100
Flange (FA) (FB)	*2	JSG-FA-40	JSG-FA-50	JSG-FA-63	SCG-FA-80	SCG-FA-100
Eye bracket (CA)		SCG-CA-40	SCG-CA-50	SCG-CA-63	SCG-CA-80	SCG-CA-100
Clevis bracket (CB)	*3	SCG-CB-40	SCG-CB-50	SCG-CB-63	SCG-CB-80	SCG-CB-100

*1: The foot (LB) mounting bracket is provided as 2 pcs./set.
*2: Specify the flange (FA) with bellows as "JSG-FA-(bore size)-J".
*3: Pin, split pin and plain washer are attached.
*4: All mounting brackets have mounting bolts attached.

How to release the brake section manually



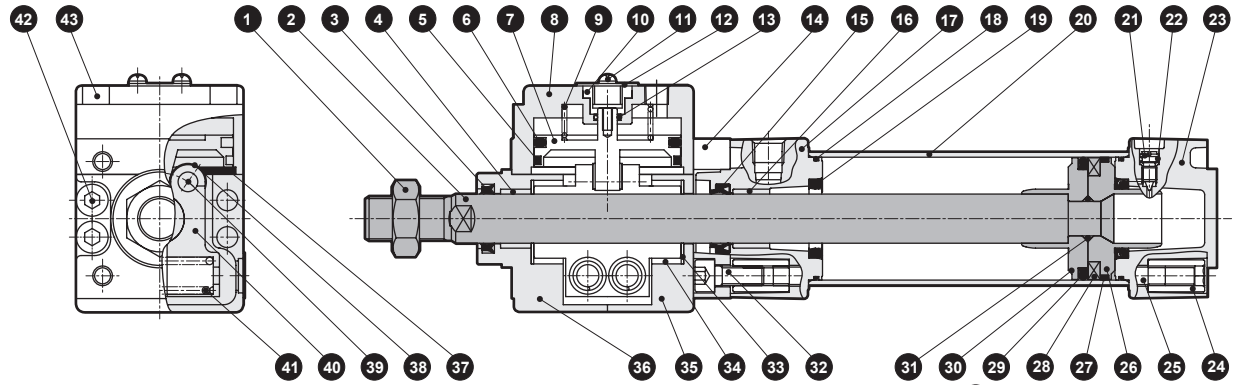
The brakes are released by screwing a bolt into the manual release port (female threads on top of brakes).
(The brake may go out if the bolt is screwed in too far.
Refer to the appropriate screw-in volume in the table below.)
Always remove the bolt during normal use.

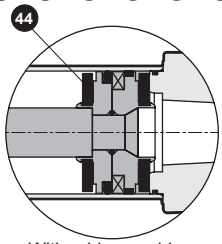
Release bolt size

Bore size	Bolt screw diameter	Bolt length		Appropriate screw-in volume
		JSG	JSG-V	
ø40	M12×1.75	16 or more	40 or more	3 rotations or less
ø50	M12×1.75	16 or more	40 or more	4 rotations or less
ø63	M14×2	16 or more	40 or more	4 rotations or less
ø80	M16×2	20 or more	40 or more	4.5 rotations or less
ø100	M18×2.5	20 or more	50 or more	5 rotations or less

Internal structure and parts list

● JSG





With rubber cushion

Brake section cannot be disassembled

No.	Part name	Material	Remarks	No.	Part name	Material	Remarks
1	Rod nut	Steel	Nickel plating	24	Round nut	Steel	Zinc chromate
2	Piston rod	Steel	Industrial chrome plating	25	Tie rod	Steel	Zinc chromate
3	Dust wiper	Nitrile rubber		26	Piston H	ø40: Aluminum alloy ø50 to ø100: Aluminum alloy die-casting	
4	Bush	Oil impregnated bearing alloy					
5	Wear ring	Acetal resin		27	Wear ring	Polyacetal resin	
6	Piston packing B	Nitrile rubber		28	Magnet	Resin	
7	Brake piston	Cast iron	Phosphate coating	29	Piston packing	Nitrile rubber	
8	Body H	Aluminum casting	Chromate	30	Piston R	ø40: Aluminum alloy ø50 to ø100: Aluminum alloy die-casting	
9	Spring	Piano wire					
10	Piston guide	Cast iron	Phosphate coating	31	Piston gasket	Nitrile rubber	
11	Phillips pan head machine screw/captive washer	Steel	Zinc chromate	32	Hexagon socket head cap screw	Alloy steel	Black finish
12	Dust cover	Aluminum alloy	Alumite	33	Thrust washer		
13	Gasket	Nitrile rubber		34	Bush	Dry bearing	
14	Joint plate	Aluminum alloy	Alumite	35	Body R	Aluminum casting	Chromate
15	Rod packing	Nitrile rubber		36	Body F	Aluminum casting	Chromate
16	Bush	Oil impregnated bearing alloy		37	Cushion rubber	Urethane rubber	
17	Rod cover	Aluminum alloy die-casting	Paint	38	Bearing		
18	Cylinder gasket	Nitrile rubber		39	Pin	Alloy steel	
19	Cushion packing	Nitrile rubber, steel	Zinc chromate	40	Brake shoe metal	Cast iron	Nickel plating
20	Cylinder tube	Aluminum alloy	Hard alumite	41	Spring	Piano wire	
21	Cushion needle	Copper alloy	Nickel plating	42	Hexagon socket head cap screw	Alloy steel	Black finish
22	Needle gasket	Nitrile rubber		43	Hexagon socket head cap screw	Alloy steel	Black finish
23	Head cover	Aluminum alloy die-casting	Paint	44	Cushion rubber	Urethane rubber	

Note: Never disassemble the brake section, as the powerful spring installed can be dangerous.

Repair parts list

● With air cushion

Bore size (mm)	Kit No.	Repair parts No.
ø40	JSG-40BK	3 15 18 19 22 27 29
ø50	JSG-50BK	
ø63	JSG-63BK	
ø80	JSG-80BK	
ø100	JSG-100BK	

Note: Specify the kit No. when placing an order.

● With rubber cushion

Bore size (mm)	Kit No.	Repair parts No.
ø40	JSG-40DK	3 15 18 22 27 29 44
ø50	JSG-50DK	
ø63	JSG-63DK	
ø80	JSG-80DK	
ø100	JSG-100DK	

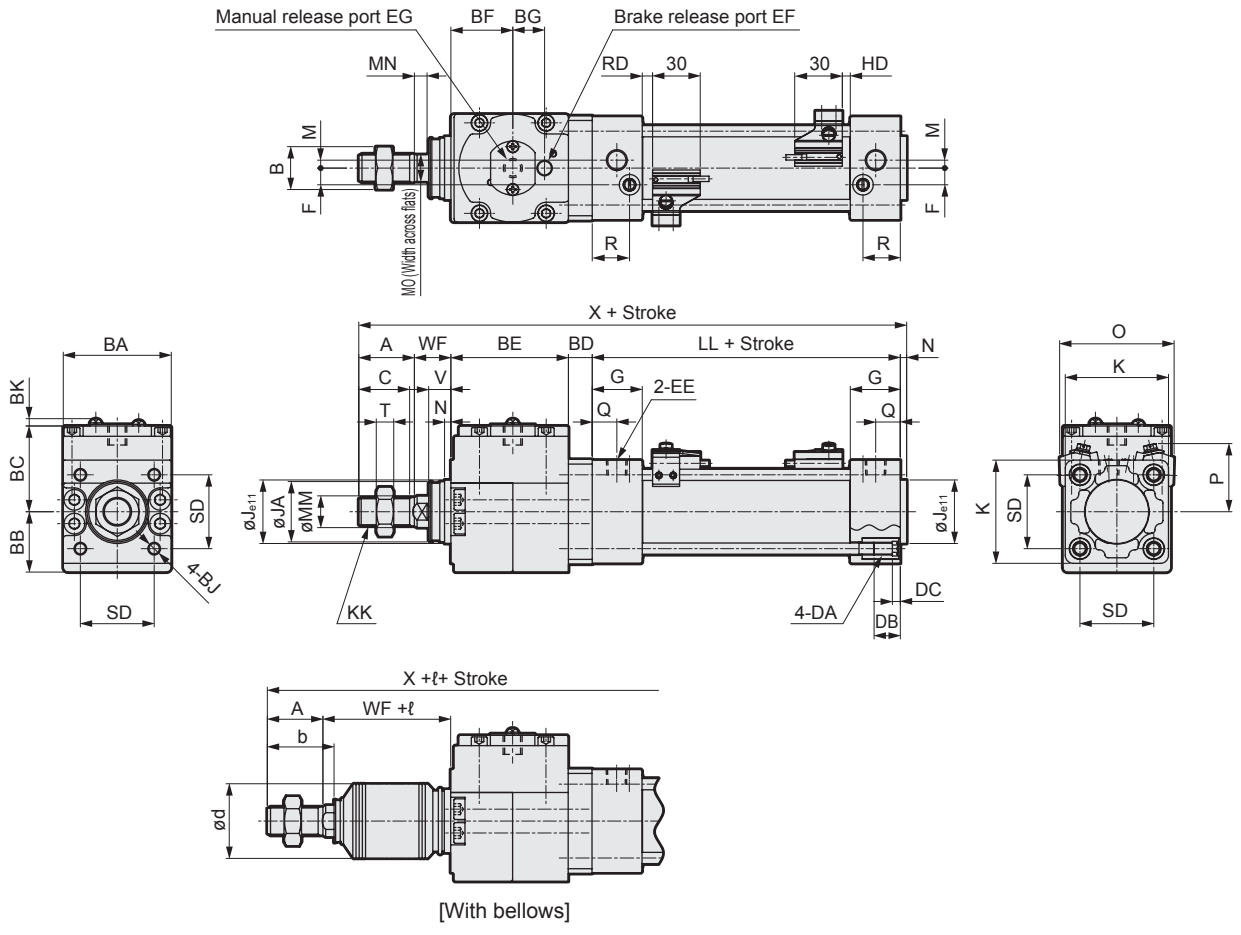
Note: Specify the kit No. when placing an order.

Material of mounting bracket

Mounting	Material	Remarks
LB	Steel	Nickel plating
FA/FB	Steel	Paint
CA/CB	Cast iron	Paint
TA/TB/TC	Cast iron	Paint

Dimensions CAD

● Basic (00)



[With bellows]

*1: Dimensions in ( ) are for the rubber cushion.
*2: Refer to page 758 for RD, HD and protruding dimensions of other switches.
*3: Refer to page 757 for dimensions of type with valves (JSG-V).

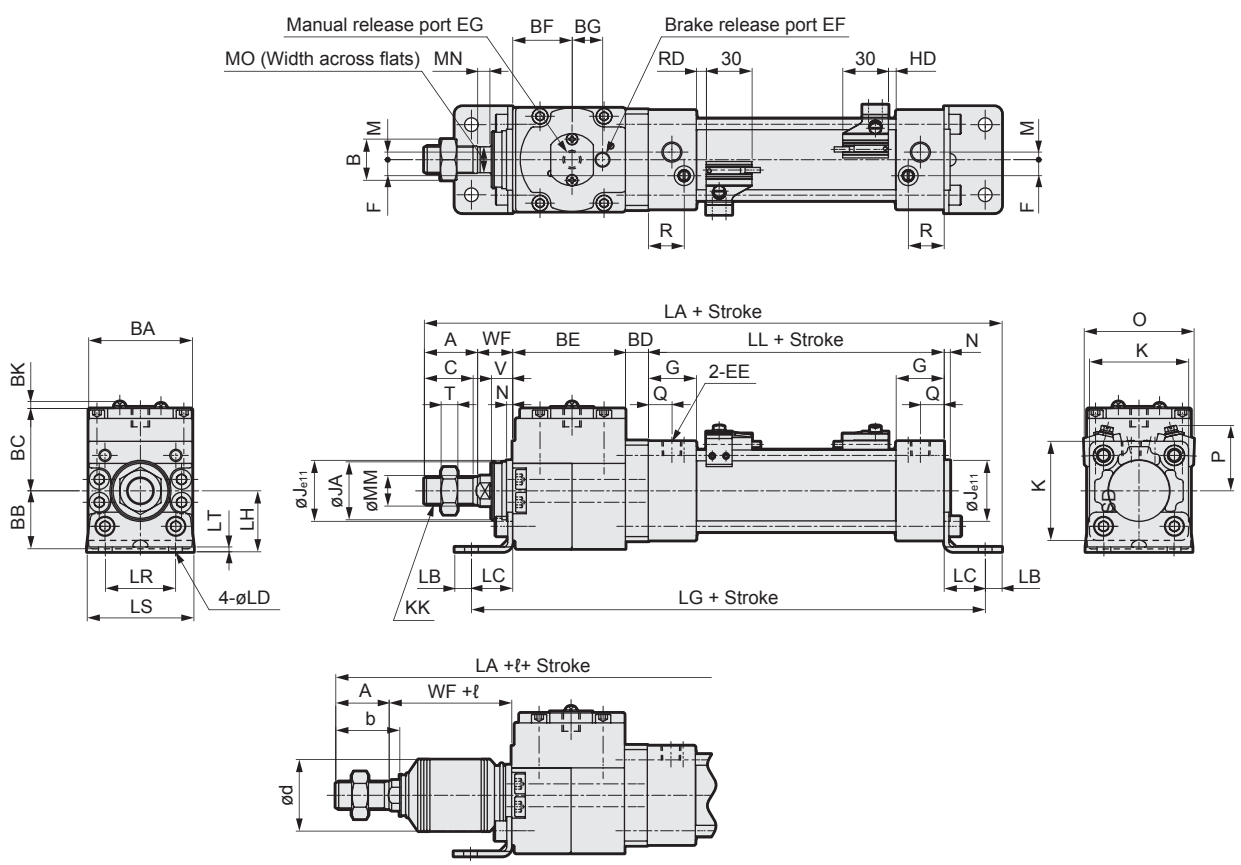
Code	Basic (00) basic dimensions																						
Bore size (mm)	A	B	BA	BB	BC	BD	BE	BF	BG	BJ	BK	C	DA	DB	DC	EE	EF	EG	F	G	J	JA	K
ø40	30	22	57	31.5	46.5	14	63	32.5	20	M6 Depth 12	4.6	27	M6	16	5	Rc1/4	Rc1/8	M12	9	27	35	31	52
ø50	35	27	68	38	54	15	74	39	20	M8 Depth 12	4.6	32	M8	16	5	Rc1/4	Rc1/8	M12	10.5	31.5	40	38	65
ø63	35	27	78	43	59	15	88	44.5	27	M8 Depth 14	4.6	32	M8	16	5	Rc3/8	Rc1/4	M14	12	31.5	45	38	75
ø80	40	32	98	53	72.5	23	108	54.5	27	M10 Depth 16	4.6	37	M10	16	5	Rc3/8	Rc1/4	M16	14	38	45	43	95
ø100	40	41	118	63	80.5	22.5	128.5	65.5	35	M10 Depth 18	4.6	37	M10	16	5	Rc1/2	Rc3/8	M18	15	38	55	51	114

Code																With switch					
Bore size (mm)	KK	*1 LL	M	MM	MN	MO	N	Q	R	SD	T	V	WF	*1 X	O	P	T0, T5, T2, T3, T3P		T2W, T3W	
																	RD	HD	RD	HD
ø40	M14×1.5	84(90)	4	16	6	14	4	14	19	38	8	13	21	216(222)	66	41	5(8)	5(8)	7.5(10.5)	7.5(10.5)
ø50	M18×1.5	94(102)	5	20	8	17	4	15.5	23.5	46.5	11	14	23	245(253)	72	43	6.5(10.5)	5(9)	9(13)	7(11)
ø63	M18×1.5	94(102)	9	20	8	17	4	16.5	21.5	56.5	11	14	23	259(267)	83	48	6.5(10.5)	5(9)	9(13)	7(11)
ø80	M22×1.5	114(124)	11.5	25	11	22	4	19	28	72	13	20	32	321(331)	104	57	12.5(17.5)	6(11)	15(20)	8(13)
ø100	M26×1.5	114(124)	17	30	13	27	4	19	28	89	16	20	32	341(351)	121	63	12(17)	6.5(11.5)	14.5(19.5)	8.5(13.5)

Code	With bellows															
Bore size (mm)	A	b	d	WF	ℓ											
					50 or less	Over 50 to 100	Over 100 to 150	Over 150 to 200	Over 200 to 300	Over 300 to 400	Over 400 to 500	Over 500 to 600	Over 600 to 700	Over 700 to 750	Over 750 to 800	Over 800
ø40	30	35	40	21	30	43	55	68	93	118	143	0.35 x stroke-32				
ø50	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø63	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø80	40	50	53	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63
ø100	40	52.5	61	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63

Dimensions CAD

● Axial foot (LB)



[With bellows]

*1: Dimensions in ( ) are for the rubber cushion.
*2: Refer to page 758 for RD, HD and protruding dimensions of other switches.
*3: Refer to page 757 for dimensions of type with valves (JSG-V).

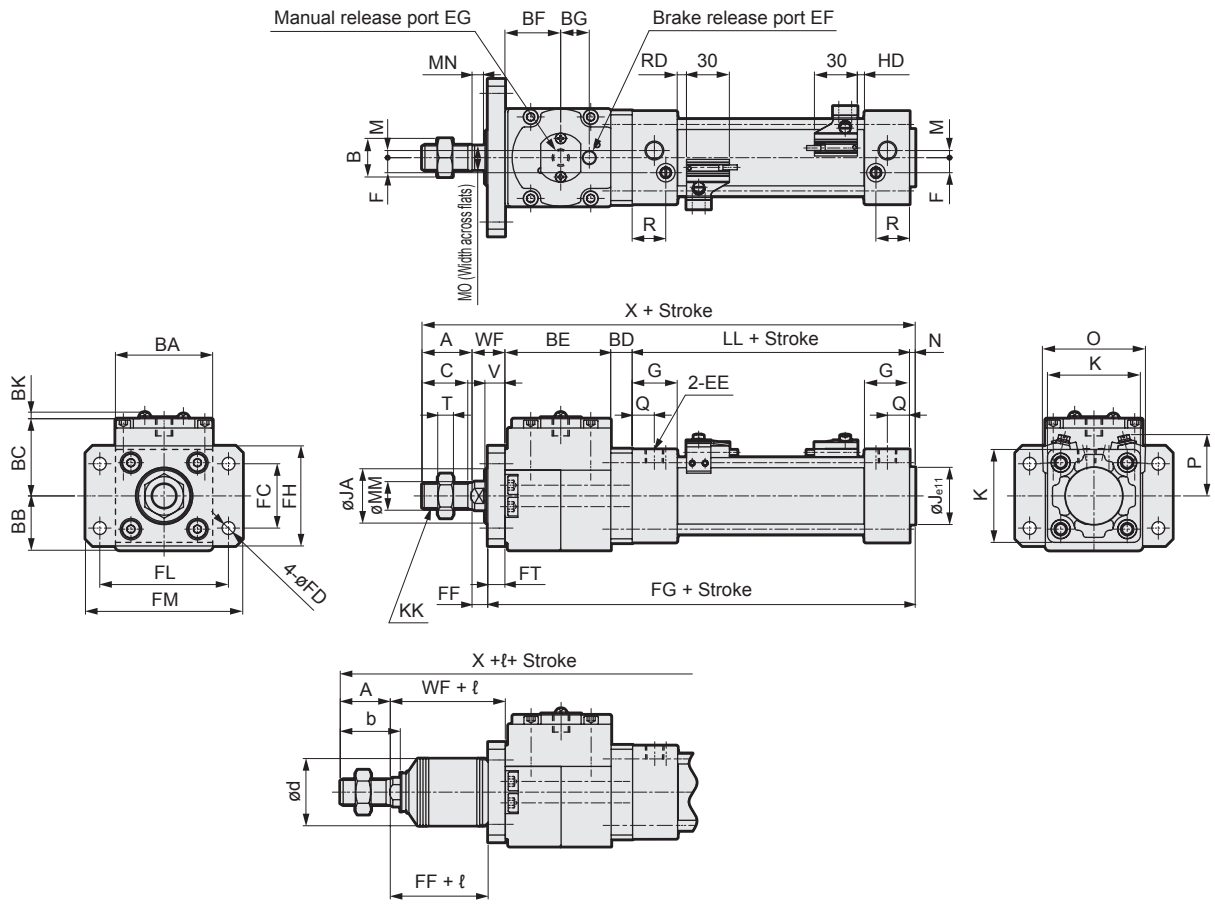
Code	Axial foot (LB) basic dimensions																							
Bore size (mm)	A	B	BA	BB	BC	BD	BE	BF	BG	BK	C	EE	EF	EG	F	G	J	JA	K	KK	*1 LL	M	MM	MN	MO
ø40	30	22	57	31.5	46.5	14	63	32.5	20	4.6	27	Rc1/4	Rc1/8	M12	9	27	35	31	52	M14×1.5	84(90)	4	16	6	14
ø50	35	27	68	38	54	15	74	39	20	4.6	32	Rc1/4	Rc1/8	M12	10.5	31.5	40	38	65	M18×1.5	94(102)	5	20	8	17
ø63	35	27	78	43	59	15	88	44.5	27	4.6	32	Rc3/8	Rc1/4	M14	12	31.5	45	38	75	M18×1.5	94(102)	9	20	8	17
ø80	40	32	98	53	72.5	23	108	54.5	27	4.6	37	Rc3/8	Rc1/4	M16	14	38	45	43	95	M22×1.5	114(124)	11.5	25	11	22
ø100	40	41	118	63	80.5	22.5	128.5	65.5	35	4.6	37	Rc1/2	Rc3/8	M18	15	38	55	51	114	M26×1.5	114(124)	17	30	13	27

Code							Mounting dimensions									With switch					
Bore size (mm)	N	Q	R	T	V	WF	*1 LA	LB	LC	LD	*1 LG	LH	LR	LS	LT	O	P	T0, T5, T2, T3, T3P RD	T0, T5, T2, T3, T3P HD	T2W, T3W RD	T2W, T3W HD
ø40	4	14	19	8	13	21	247(253)	11	24	9	209(215)	33	38	55	3.2	66	41	5(8)	5(8)	7.5(10.5)	7.5(10.5)
ø50	4	15.5	23.5	11	14	23	279(287)	11	27	9	237(245)	40	46	70	3.2	72	43	6.5(10.5)	5(9)	9(13)	7(11)
ø63	4	16.5	21.5	11	14	23	296(304)	14	27	12	251(259)	48	56	80	4.5	83	48	6.5(10.5)	5(9)	9(13)	7(11)
ø80	4	19	28	13	20	32	361(371)	14	30	12	305(315)	55	72	95	4.5	104	57	12.5(17.5)	6(11)	15(20)	8(13)
ø100	4	19	28	16	20	32	385(395)	16	32	14	329(339)	65	89	114	6	121	63	12(17)	6.5(11.5)	14.5(19.5)	8.5(13.5)

Code	With bellows															
Bore size (mm)	A	b	d	WF	ℓ											
					50 or less	Over 50 to 100	Over 100 to 150	Over 150 to 200	Over 200 to 300	Over 300 to 400	Over 400 to 500	Over 500 to 600	Over 600 to 700	Over 700 to 750	Over 750 to 800	Over 800
ø40	30	35	40	21	30	43	55	68	93	118	143	0.35 x stroke-32				
ø50	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø63	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø80	40	50	53	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63
ø100	40	52.5	61	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63

Dimensions CAD

● Rod side flange (FA)



[With bellows]

*1: Dimensions in ( ) are for the rubber cushion.
*2: Refer to page 758 for RD, HD and protruding dimensions of other switches.
*3: Refer to page 757 for dimensions of type with valves (JSG-V).

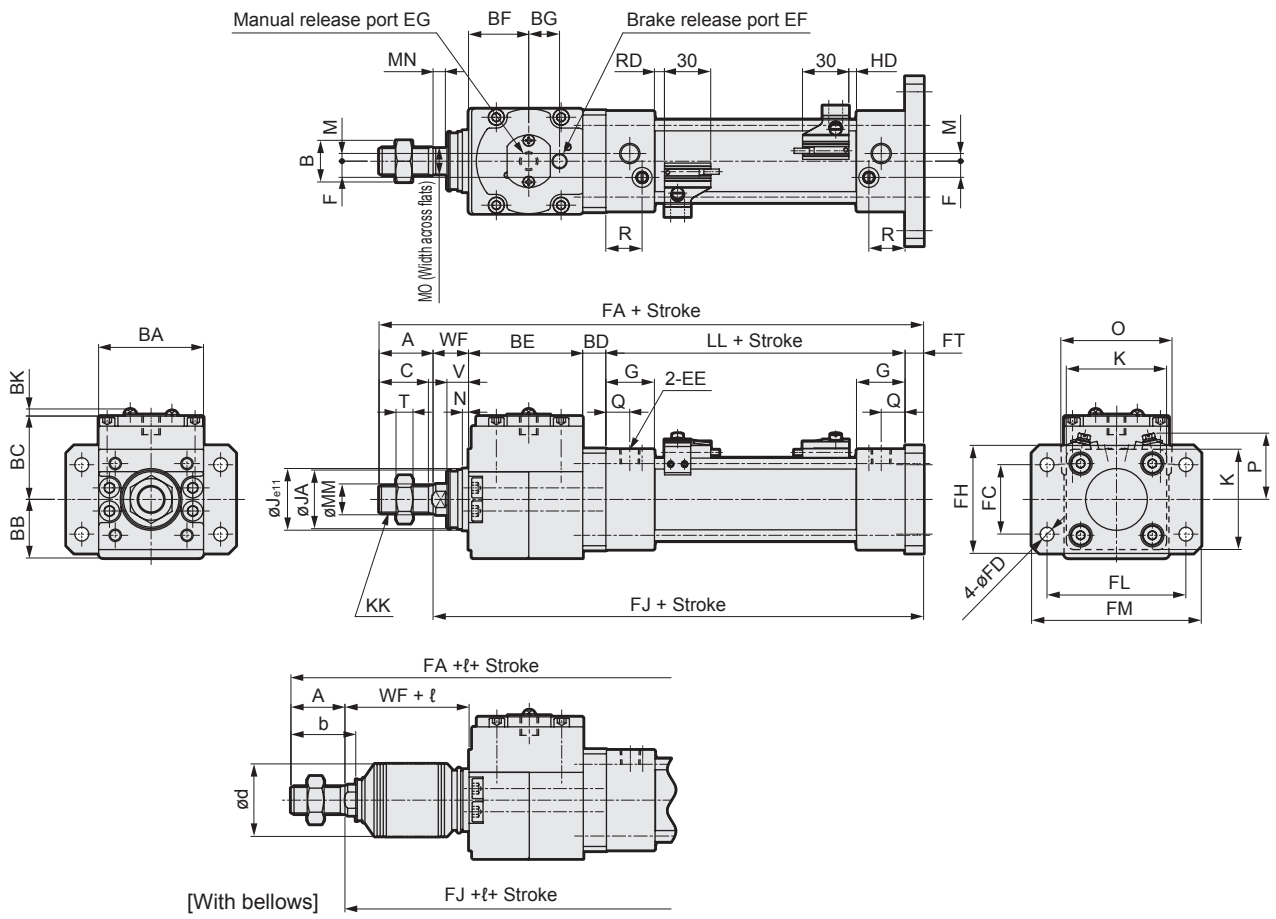
Code	Rod side flange (FA) basic dimensions																							
Bore size (mm)	A	B	BA	BB	BC	BD	BE	BF	BG	BK	C	EE	EF	EG	F	G	J	JA	K	KK	*1 LL	M	MM	MN	MO
ø40	30	22	57	31.5	46.5	14	63	32.5	20	4.6	27	Rc1/4	Rc1/8	M12	9	27	35	31	52	M14×1.5	84(90)	4	16	6	14
ø50	35	27	68	38	54	15	74	39	20	4.6	32	Rc1/4	Rc1/8	M12	10.5	31.5	40	38	65	M18×1.5	94(102)	5	20	8	17
ø63	35	27	78	43	59	15	88	44.5	27	4.6	32	Rc3/8	Rc1/4	M14	12	31.5	45	38	75	M18×1.5	94(102)	9	20	8	17
ø80	40	32	98	53	72.5	23	108	54.5	27	4.6	37	Rc3/8	Rc1/4	M16	14	38	45	43	95	M22×1.5	114(124)	11.5	25	11	22
ø100	40	41	118	63	80.5	22.5	128.5	65.5	35	4.6	37	Rc1/2	Rc3/8	M18	15	38	55	51	114	M26×1.5	114(124)	17	30	13	27

Code								Mounting dimensions							With switch					
Bore size (mm)	N	Q	R	T	V	WF	*1 X	FC	FD	FF	*1 FG	FH	FL	FM	FT	O	P	T0, T5, T2, T3, T3P RD	T0, T5, T2, T3, T3P HD	T2W, T3W RD	T2W, T3W HD
ø40	4	14	19	8	13	21	216(222)	46	9	11	175(181)	65	83	101	10	66	41	5(8)	5(8)	7.5(10.5)	7.5(10.5)
ø50	4	15.5	23.5	11	14	23	245(253)	52	9	11	199(207)	77	100	120	12	72	43	6.5(10.5)	5(9)	9(13)	7(11)
ø63	4	16.5	21.5	11	14	23	259(267)	62	9	11	213(221)	92	115	135	12	83	48	6.5(10.5)	5(9)	9(13)	7(11)
ø80	4	19	28	13	20	32	321(331)	63	12	16	265(275)	100	126	153	16	104	57	12.5(17.5)	6(11)	15(20)	8(13)
ø100	4	19	28	16	20	32	341(351)	75	14	16	285(295)	120	150	178	16	121	63	12(17)	6.5(11.5)	14.5(19.5)	8.5(13.5)

Code	With bellows															
Bore size (mm)	A	b	d	WF	ℓ											
					50 or less	Over 50 to 100	Over 100 to 150	Over 150 to 200	Over 200 to 300	Over 300 to 400	Over 400 to 500	Over 500 to 600	Over 600 to 700	Over 700 to 750	Over 750 to 800	Over 800
ø40	30	35	40	21	30	43	55	68	93	118	143	0.35 x stroke-32				
ø50	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø63	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø80	40	50	53	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63
ø100	40	52.5	61	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63

Dimensions CAD

● Head side flange (FB)



*1: Dimensions in ( ) are for the rubber cushion.
*2: Refer to page 758 for RD, HD and protruding dimensions of other switches.
*3: Refer to page 757 for dimensions of type with valves (JSG-V).

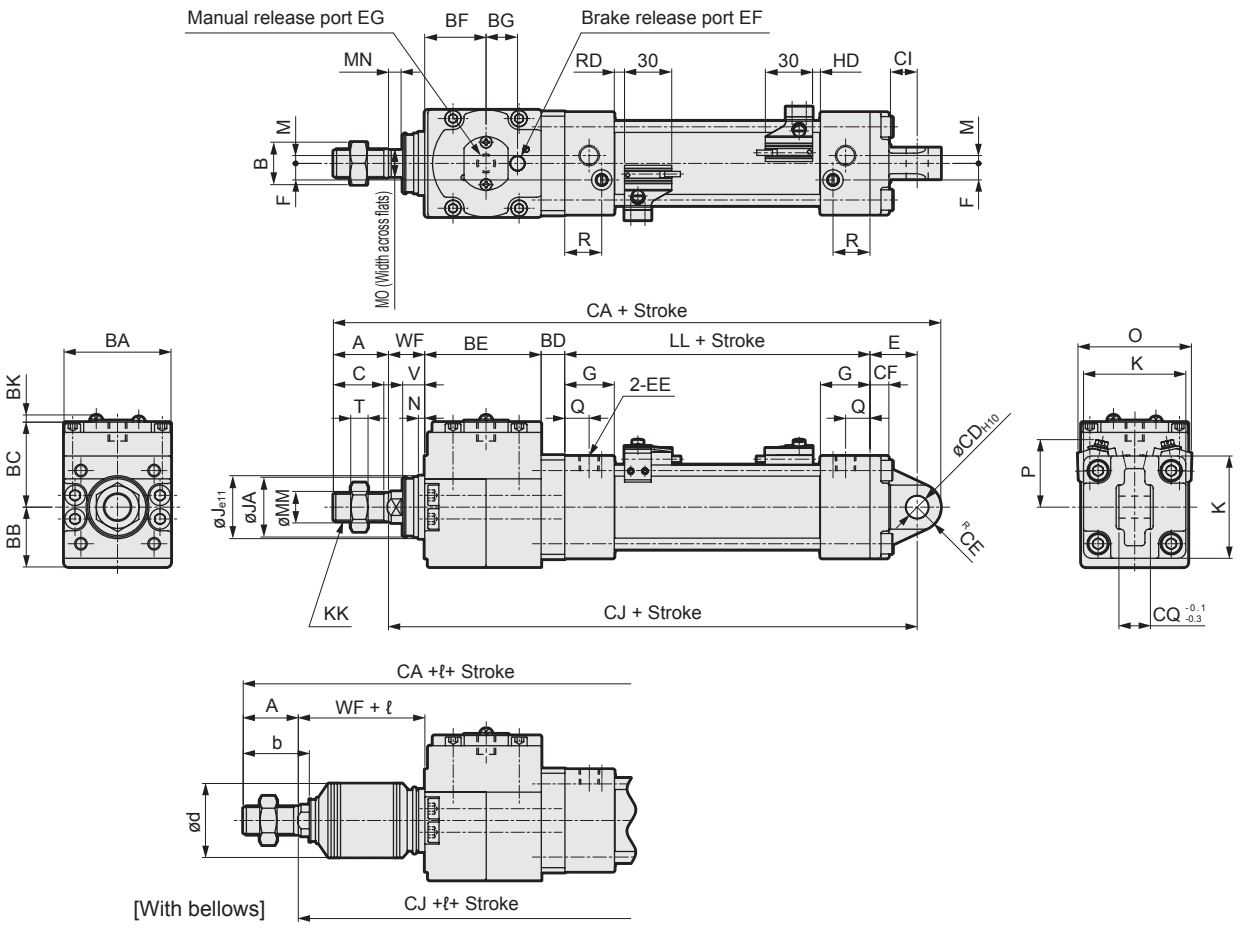
Code	Head side flange (FB) basic dimensions																							
Bore size (mm)	A	B	BA	BB	BC	BD	BE	BF	BG	BK	C	EE	EF	EG	F	G	J	JA	K	KK	*1 LL	M	MM	MN	MO
ø40	30	22	57	31.5	46.5	14	63	32.5	20	4.6	27	Rc1/4	Rc1/8	M12	9	27	35	31	52	M14×1.5	84(90)	4	16	6	14
ø50	35	27	68	38	54	15	74	39	20	4.6	32	Rc1/4	Rc1/8	M12	10.5	31.5	40	38	65	M18×1.5	94(102)	5	20	8	17
ø63	35	27	78	43	59	15	88	44.5	27	4.6	32	Rc3/8	Rc1/4	M14	12	31.5	45	38	75	M18×1.5	94(102)	9	20	8	17
ø80	40	32	98	53	72.5	23	108	54.5	27	4.6	37	Rc3/8	Rc1/4	M16	14	38	45	43	95	M22×1.5	114(124)	11.5	25	11	22
ø100	40	41	118	63	80.5	22.5	128.5	65.5	35	4.6	37	Rc1/2	Rc3/8	M18	15	38	55	51	114	M26×1.5	114(124)	17	30	13	27

Code	Mounting dimensions														With switch					
Bore size (mm)	N	Q	R	T	V	WF	*1 FA	FC	FD	FH	*1 FJ	FL	FM	FT	O	P	T0,T5,T2,T3,T3P RD	T0,T5,T2,T3,T3P HD	T2W,T3W RD	T2W,T3W HD
ø40	4	14	19	8	13	21	222(228)	46	9	65	192(198)	83	101	10	66	41	5(8)	5(8)	7.5(10.5)	7.5(10.5)
ø50	4	15.5	23.5	11	14	23	253(261)	52	9	77	218(226)	100	120	12	72	43	6.5(10.5)	5(9)	9(13)	7(11)
ø63	4	16.5	21.5	11	14	23	267(275)	62	9	92	232(240)	115	135	12	83	48	6.5(10.5)	5(9)	9(13)	7(11)
ø80	4	19	28	13	20	32	333(343)	63	12	100	293(303)	126	153	16	104	57	12.5(17.5)	6(11)	15(20)	8(13)
ø100	4	19	28	16	20	32	353(363)	75	14	120	313(323)	150	178	16	121	63	12(17)	6.5(11.5)	14.5(19.5)	8.5(13.5)

Code	With bellows														
Bore size (mm)	A	b	d	WF	ℓ										
					50 or less	Over 50 to 100	Over 100 to 150	Over 150 to 200	Over 200 to 300	Over 300 to 400	Over 400 to 500	Over 500 to 600	Over 600 to 700	Over 700 to 750	Over 750 to 800	Over 800
ø40	30	35	40	21	30	43	55	68	93	118	143	0.35 x stroke-32				
ø50	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø63	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø80	40	50	53	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63
ø100	40	52.5	61	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63

Dimensions CAD

● Eye bracket (CA)



*1: Dimensions in ( ) are for the rubber cushion.
*2: Refer to page 758 for RD, HD and protruding dimensions of other switches.
*3: Refer to page 757 for dimensions of type with valves (JSG-V).

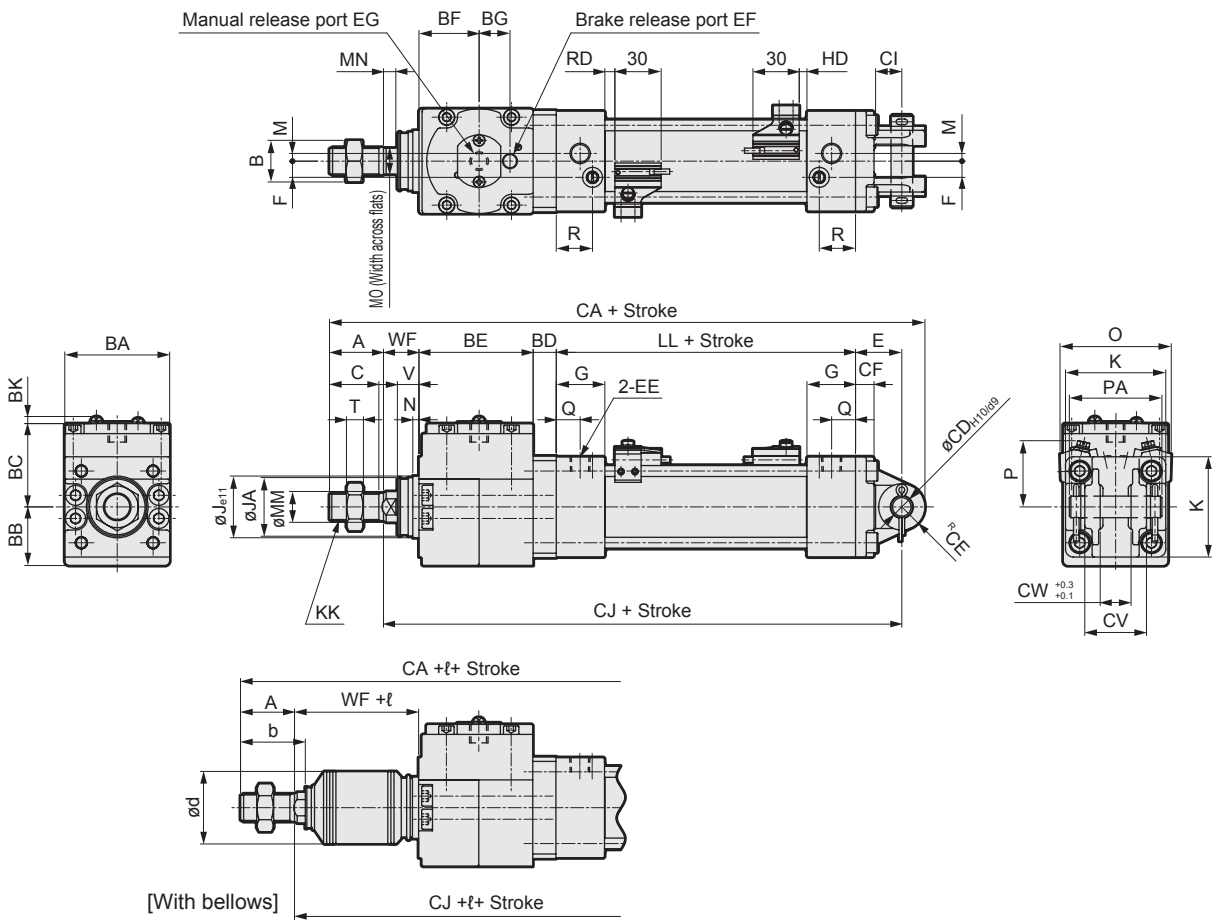
Code	Eye bracket (CA) basic dimensions																							
Bore size (mm)	A	B	BA	BB	BC	BD	BE	BF	BG	BK	C	EE	EF	EG	F	G	J	JA	K	KK	*1 LL	M	MM	MN	MO
ø40	30	22	57	31.5	46.5	14	63	32.5	20	4.6	27	Rc1/4	Rc1/8	M12	9	27	35	31	52	M14×1.5	84(90)	4	16	6	14
ø50	35	27	68	38	54	15	74	39	20	4.6	32	Rc1/4	Rc1/8	M12	10.5	31.5	40	38	65	M18×1.5	94(102)	5	20	8	17
ø63	35	27	78	43	59	15	88	44.5	27	4.6	32	Rc3/8	Rc1/4	M14	12	31.5	45	38	75	M18×1.5	94(102)	9	20	8	17
ø80	40	32	98	53	72.5	23	108	54.5	27	4.6	37	Rc3/8	Rc1/4	M16	14	38	45	43	95	M22×1.5	114(124)	11.5	25	11	22
ø100	40	41	118	63	80.5	22.5	128.5	65.5	35	4.6	37	Rc1/2	Rc3/8	M18	15	38	55	51	114	M26×1.5	114(124)	17	30	13	27

Code	Mounting dimensions														With switch					
Bore size (mm)	N	Q	R	T	V	WF	*1 FA	CD	CE	CF	CI	*1 CJ	CQ	E	O	P	T0, T5, T2, T3, T3P		T2W, T3W	
																	RD	HD	RD	HD
ø40	4	14	19	8	13	21	246(252)	10	11	9	13	205(211)	14	23	66	41	5(8)	5(8)	7.5(10.5)	7.5(10.5)
ø50	4	15.5	23.5	11	14	23	286(294)	14	15	12	17	236(244)	20	30	72	43	6.5(10.5)	5(9)	9(13)	7(11)
ø63	4	16.5	21.5	11	14	23	300(308)	14	15	12	17	250(258)	20	30	83	48	6.5(10.5)	5(9)	9(13)	7(11)
ø80	4	19	28	13	20	32	382(392)	22	23	15	26	319(329)	30	42	104	57	12.5(17.5)	6(11)	15(20)	8(13)
ø100	4	19	28	16	20	32	402(412)	22	23	15	26	339(349)	30	42	121	63	12(17)	6.5(11.5)	14.5(19.5)	8.5(13.5)

Code	With bellows																
Bore size (mm)	A	b	d	WF	ℓ												
					50 or less	Over 50 to 100	Over 100 to 150	Over 150 to 200	Over 200 to 300	Over 300 to 400	Over 400 to 500	Over 500 to 600	Over 600 to 700	Over 700 to 750	Over 750 to 800	Over 800	
ø40	30	35	40	21	30	43	55	68	93	118	143	0.35 x stroke-32					
ø50	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41				
ø63	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41				
ø80	40	50	53	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63	
ø100	40	52.5	61	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63	

Dimensions

● Clevis bracket (CB)



*1: Dimensions in ( ) are for the rubber cushion.
*2: Refer to page 758 for RD, HD and protruding dimensions of other switches.
*3: Refer to page 757 for dimensions of type with valves (JSG-V).

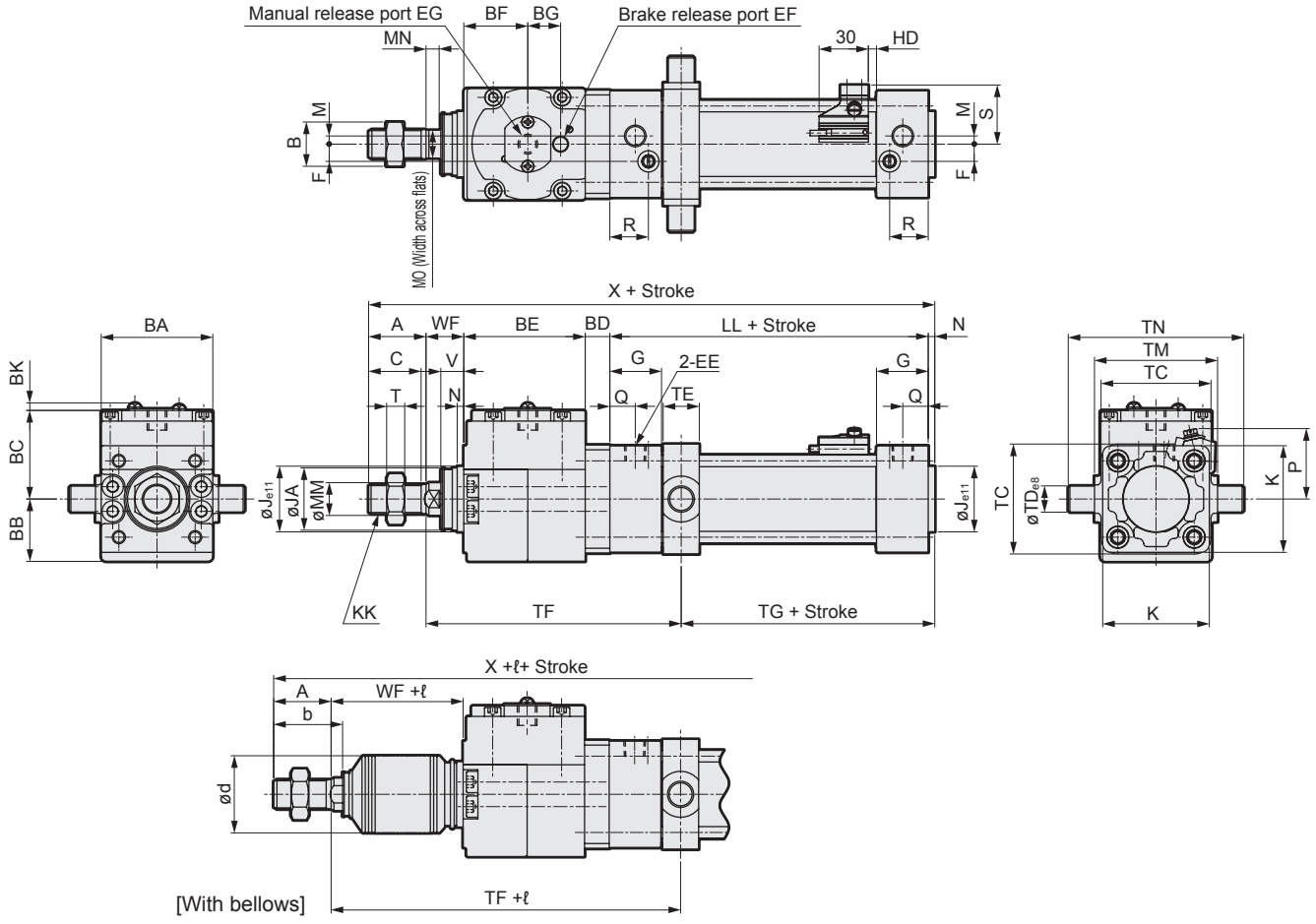
Code	Clevis bracket (CB) basic dimensions																							
Bore size (mm)	A	B	BA	BB	BC	BD	BE	BF	BG	BK	C	EE	EF	EG	F	G	J	JA	K	KK	*1 LL	M	MM	MN	MO
ø40	30	22	57	31.5	46.5	14	63	32.5	20	4.6	27	Rc1/4	Rc1/8	M12	9	27	35	31	52	M14×1.5	84(90)	4	16	6	14
ø50	35	27	68	38	54	15	74	39	20	4.6	32	Rc1/4	Rc1/8	M12	10.5	31.5	40	38	65	M18×1.5	94(102)	5	20	8	17
ø63	35	27	78	43	59	15	88	44.5	27	4.6	32	Rc3/8	Rc1/4	M14	12	31.5	45	38	75	M18×1.5	94(102)	9	20	8	17
ø80	40	32	98	53	72.5	23	108	54.5	27	4.6	37	Rc3/8	Rc1/4	M16	14	38	45	43	95	M22×1.5	114(124)	11.5	25	11	22
ø100	40	41	118	63	80.5	22.5	128.5	65.5	35	4.6	37	Rc1/2	Rc3/8	M18	15	38	55	51	114	M26×1.5	114(124)	17	30	13	27

Code							Mounting dimensions										With switch					
Bore size (mm)	N	Q	R	T	V	WF	*1 CA	CD	CE	CF	CI	*1 CJ	CV	CW	E	PA	O	P	T0, T5, T2, T3, T3P RD	T0, T5, T2, T3, T3P HD	T2W, T3W RD	T2W, T3W HD
ø40	4	14	19	8	13	21	246(252)	10	11	9	13	205(211)	28	14	23	44	66	41	5(8)	5(8)	7.5(10.5)	7.5(10.5)
ø50	4	15.5	23.5	11	14	23	286(294)	14	15	12	17	236(244)	40	20	30	60	72	43	6.5(10.5)	5(9)	9(13)	7(11)
ø63	4	16.5	21.5	11	14	23	300(308)	14	15	12	17	250(258)	40	20	30	60	83	48	6.5(10.5)	5(9)	9(13)	7(11)
ø80	4	19	28	13	20	32	382(392)	22	23	15	26	319(329)	60	30	42	82	104	57	12.5(17.5)	6(11)	15(20)	8(13)
ø100	4	19	28	16	20	32	402(412)	22	23	15	26	339(349)	60	30	42	82	121	63	12(17)	6.5(11.5)	14.5(19.5)	8.5(13.5)

Code	With bellows															
Bore size (mm)	A	b	d	WF	ℓ											
					50 or less	Over 50 to 100	Over 100 to 150	Over 150 to 200	Over 200 to 300	Over 300 to 400	Over 400 to 500	Over 500 to 600	Over 600 to 700	Over 700 to 750	Over 750 to 800	Over 800
ø40	30	35	40	21	30	43	55	68	93	118	143	0.35 x stroke-32				
ø50	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø63	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø80	40	50	53	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63
ø100	40	52.5	61	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63

Dimensions CAD

● Rod side trunnion (TA)



*1: Dimensions in ( ) are for the rubber cushion.
*2: Refer to page 758 for RD, HD and protruding dimensions of other switches.
*3: Refer to page 757 for dimensions of type with valves (JSG-V).

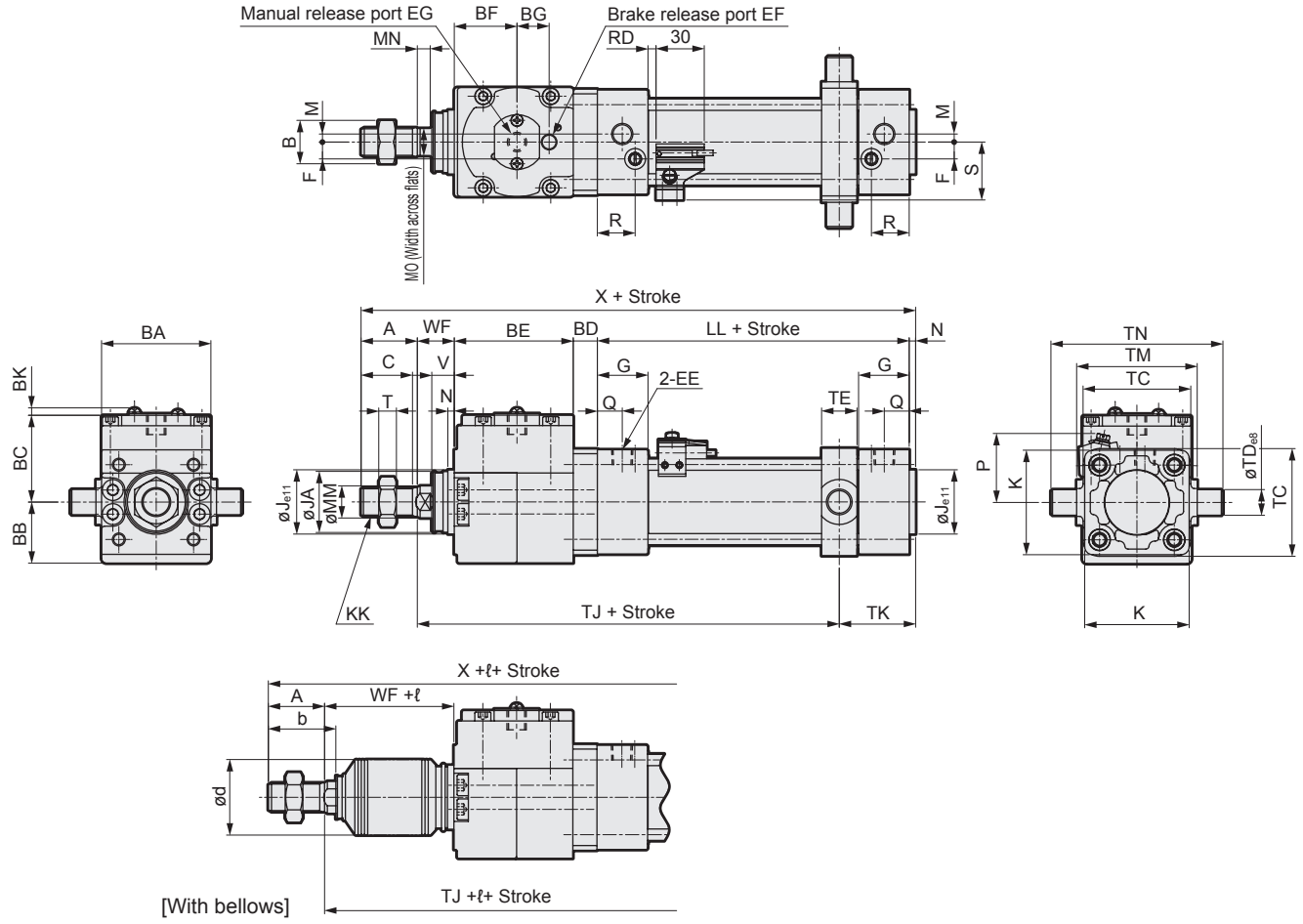
Code	Rod side trunnion (TA) basic dimensions																							
Bore size (mm)	A	B	BA	BB	BC	BD	BE	BF	BG	BK	C	EE	EF	EG	F	G	J	JA	K	KK	*1 LL	M	MM	MN	MO
ø40	30	22	57	31.5	46.5	14	63	32.5	20	4.6	27	Rc1/4	Rc1/8	M12	9	27	35	31	52	M14×1.5	84(90)	4	16	6	14
ø50	35	27	68	38	54	15	74	39	20	4.6	32	Rc1/4	Rc1/8	M12	10.5	31.5	40	38	65	M18×1.5	94(102)	5	20	8	17
ø63	35	27	78	43	59	15	88	44.5	27	4.6	32	Rc3/8	Rc1/4	M14	12	31.5	45	38	75	M18×1.5	94(102)	9	20	8	17
ø80	40	32	98	53	72.5	23	108	54.5	27	4.6	37	Rc3/8	Rc1/4	M16	14	38	45	43	95	M22×1.5	114(124)	11.5	25	11	22
ø100	40	41	118	63	80.5	22.5	128.5	65.5	35	4.6	37	Rc1/2	Rc3/8	M18	15	38	55	51	114	M26×1.5	114(124)	17	30	13	27

Code								Mounting dimensions							With switch			
Bore size (mm)	N	Q	R	T	V	WF	*1 X	TC	TD	TE	TF	*1 TG	TM	TN	S	P	T0, T5, T2, T3, T3P HD	T2W, T3W HD
ø40	4	14	19	8	13	21	216(222)	57	16	22	137	49(55)	63	95	33	41	5(8)	7.5(10.5)
ø50	4	15.5	23.5	11	14	23	245(253)	67	16	22	155.5	54.5(62.5)	75	107	36	43	5(9)	7(11)
ø63	4	16.5	21.5	11	14	23	259(267)	82	20	28	172.5	51.5(59.5)	90	130	41.5	48	5(9)	7(11)
ø80	4	19	28	13	20	32	321(331)	100	20	34	219	62(72)	110	150	52	57	6(11)	8(13)
ø100	4	19	28	16	20	32	341(351)	121	25	40	242	59(69)	132	182	60.5	63	6.5(11.5)	8.5(13.5)

Code	With bellows															
Bore size (mm)	A	b	d	WF	ℓ											
					50 or less	Over 50 to 100	Over 100 to 150	Over 150 to 200	Over 200 to 300	Over 300 to 400	Over 400 to 500	Over 500 to 600	Over 600 to 700	Over 700 to 750	Over 750 to 800	Over 800
ø40	30	35	40	21	30	43	55	68	93	118	143	0.35 x stroke-32				
ø50	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø63	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø80	40	50	53	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63
ø100	40	52.5	61	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63

Dimensions CAD

● Head side trunnion (TB)



*1: Dimensions in ( ) are for the rubber cushion.
*2: Refer to page 758 for RD, HD and protruding dimensions of other switches.
*3: Refer to page 757 for dimensions of type with valves (JSG-V).

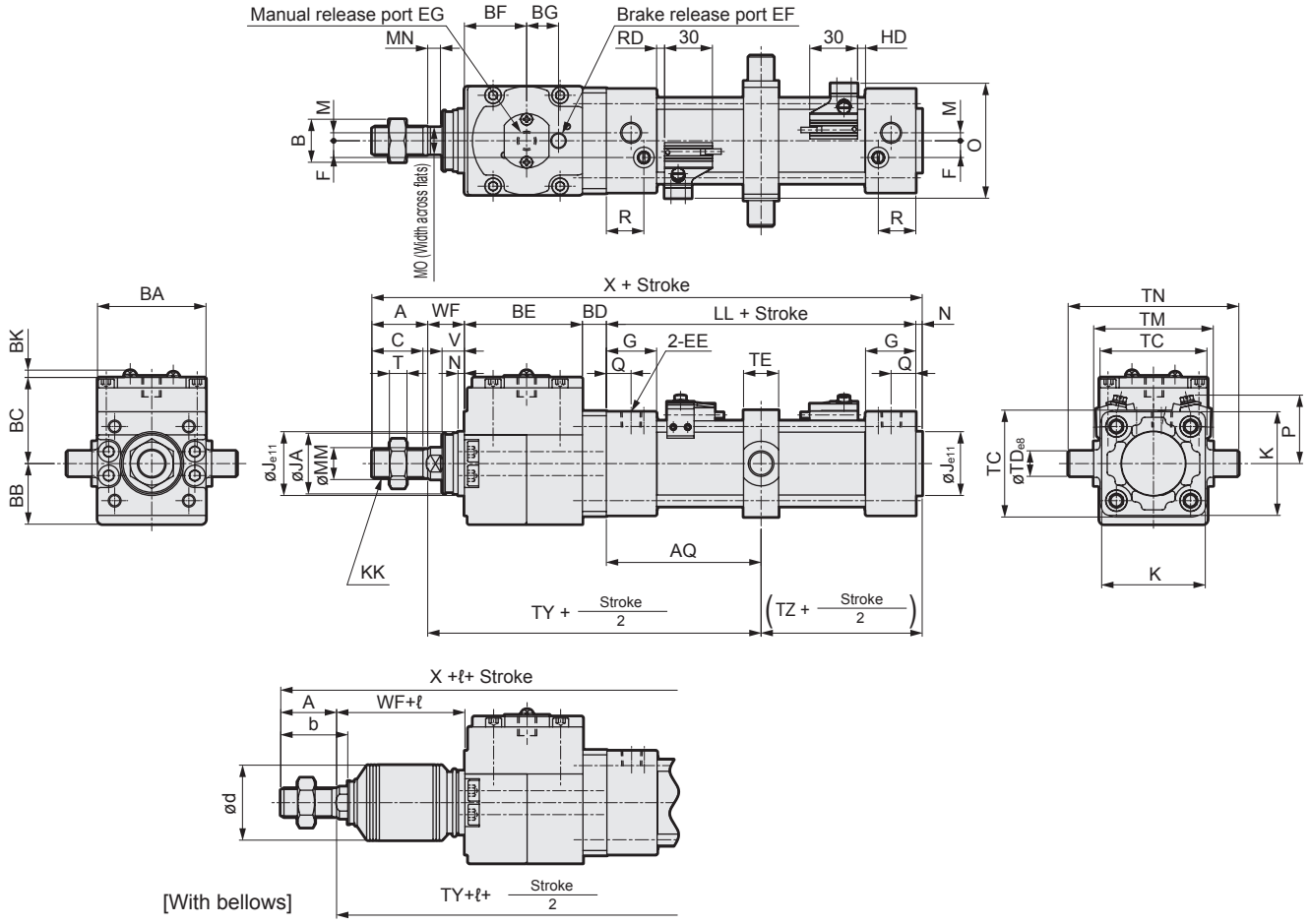
Code	Head side trunnion (TB) basic dimensions																							
Bore size (mm)	A	B	BA	BB	BC	BD	BE	BF	BG	BK	C	EE	EF	EG	F	G	J	JA	K	KK	*1 LL	M	MM	MN	MO
ø40	30	22	57	31.5	46.5	14	63	32.5	20	4.6	27	Rc1/4	Rc1/8	M12	9	27	35	31	52	M14×1.5	84(90)	4	16	6	14
ø50	35	27	68	38	54	15	74	39	20	4.6	32	Rc1/4	Rc1/8	M12	10.5	31.5	40	38	65	M18×1.5	94(102)	5	20	8	17
ø63	35	27	78	43	59	15	88	44.5	27	4.6	32	Rc3/8	Rc1/4	M14	12	31.5	45	38	75	M18×1.5	94(102)	9	20	8	17
ø80	40	32	98	53	72.5	23	108	54.5	27	4.6	37	Rc3/8	Rc1/4	M16	14	38	45	43	95	M22×1.5	114(124)	11.5	25	11	22
ø100	40	41	118	63	80.5	22.5	128.5	65.5	35	4.6	37	Rc1/2	Rc3/8	M18	15	38	55	51	114	M26×1.5	114(124)	17	30	13	27

Code								Mounting dimensions							With switch			
Bore size (mm)	N	Q	R	T	V	WF	*1 X	TC	TD	TE	*1 TJ	TK	TM	TN	S	P	T0, T5, T2, T3, T3P RD	T2W, T3W RD
ø40	4	14	19	8	13	21	216(222)	57	16	22	143(149)	43	63	95	33	41	5(8)	7.5(10.5)
ø50	4	15.5	23.5	11	14	23	245(253)	67	16	22	162.5(170.5)	47.5	75	107	36	43	6.5(10.5)	9(13)
ø63	4	16.5	21.5	11	14	23	259(267)	82	20	28	173.5(181.5)	50.5	90	130	41.5	48	6.5(10.5)	9(13)
ø80	4	19	28	13	20	32	321(331)	100	20	34	221(231)	60	110	150	52	57	12.5(17.5)	15(20)
ø100	4	19	28	16	20	32	341(351)	121	25	40	238(248)	63	132	182	60.5	63	12(17)	14.5(19.5)

Code	With bellows															
Bore size (mm)	A	b	d	WF	ℓ											
					50 or less	Over 50 to 100	Over 100 to 150	Over 150 to 200	Over 200 to 300	Over 300 to 400	Over 400 to 500	Over 500 to 600	Over 600 to 700	Over 700 to 750	Over 750 to 800	Over 800
ø40	30	35	40	21	30	43	55	68	93	118	143	0.35 x stroke-32				
ø50	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø63	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø80	40	50	53	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63
ø100	40	52.5	61	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63

Dimensions CAD

● Intermediate trunnion (TC)



*1: Dimensions in ( ) are for the rubber cushion.
*2: Refer to page 758 for RD, HD and protruding dimensions of other switches.
*3: Refer to page 757 for dimensions of type with valves (JSG-V).

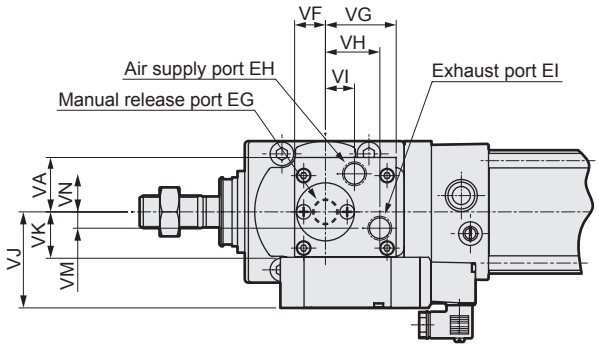
Code	Intermediate trunnion (TC) basic dimensions																							
Bore size (mm)	A	B	BA	BB	BC	BD	BE	BF	BG	BK	C	EE	EF	EG	F	G	J	JA	K	KK	*1 LL	M	MM	MN	MO
ø40	30	22	57	31.5	46.5	14	63	32.5	20	4.6	27	Rc1/4	Rc1/8	M12	9	27	35	31	52	M14×1.5	84(90)	4	16	6	14
ø50	35	27	68	38	54	15	74	39	20	4.6	32	Rc1/4	Rc1/8	M12	10.5	31.5	40	38	65	M18×1.5	94(102)	5	20	8	17
ø63	35	27	78	43	59	15	88	44.5	27	4.6	32	Rc3/8	Rc1/4	M14	12	31.5	45	38	75	M18×1.5	94(102)	9	20	8	17
ø80	40	32	98	53	72.5	23	108	54.5	27	4.6	37	Rc3/8	Rc1/4	M16	14	38	45	43	95	M22×1.5	114(124)	11.5	25	11	22
ø100	40	41	118	63	80.5	22.5	128.5	65.5	35	4.6	37	Rc1/2	Rc3/8	M18	15	38	55	51	114	M26×1.5	114(124)	17	30	13	27

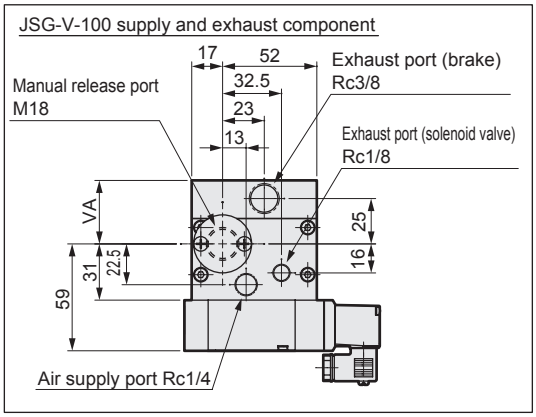
Code								Mounting dimensions								With switch					
Bore size (mm)	N	Q	R	T	V	WF	*1 X	TC	TD	TE	TM	TN	*1 TY	*1 TZ	*1 AQ	O	P	T0,T5,T2,T3,T3P RD	T0,T5,T2,T3,T3P HD	T2W,T3W RD	T2W,T3W HD
ø40	4	14	19	8	13	21	216(222)	57	16	22	63	95	140(143)	46(49)	42(45)+ Stroke/2	66	41	5(8)	5(8)	7.5(10.5)	7.5(10.5)
ø50	4	15.5	23.5	11	14	23	245(253)	67	16	22	75	107	159(163)	51(55)	47(51)+ Stroke/2	72	43	6.5(10.5)	5(9)	9(13)	7(11)
ø63	4	16.5	21.5	11	14	23	259(267)	82	20	28	90	130	173(177)	51(55)	47(51)+ Stroke/2	83	48	6.5(10.5)	5(9)	9(13)	7(11)
ø80	4	19	28	13	20	32	321(331)	100	20	34	110	150	220(225)	61(66)	51(62)+ Stroke/2	104	57	12.5(17.5)	6(11)	15(20)	8(13)
ø100	4	19	28	16	20	32	341(351)	121	25	40	132	182	240(245)	61(66)	51(62)+ Stroke/2	121	63	12(17)	6.5(11.5)	14.5(19.5)	8.5(13.5)

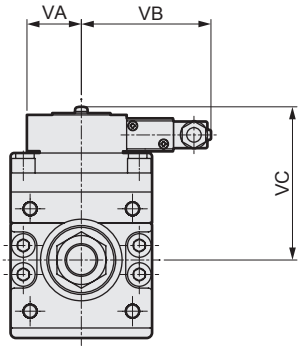
Code	With bellows															
Bore size (mm)	A	b	d	WF	ℓ											
					50 or less	Over 50 to 100	Over 100 to 150	Over 150 to 200	Over 200 to 300	Over 300 to 400	Over 400 to 500	Over 500 to 600	Over 600 to 700	Over 700 to 750	Over 750 to 800	Over 800
ø40	30	35	40	21	30	43	55	68	93	118	143	0.35 x stroke-32				
ø50	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø63	35	42	47	23	31	44	56	69	94	119	144	169	0.35 x stroke-41			
ø80	40	50	53	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63
ø100	40	52.5	61	32	29	42	54	67	92	117	142	167	192	204	217	0.35 x stroke-63

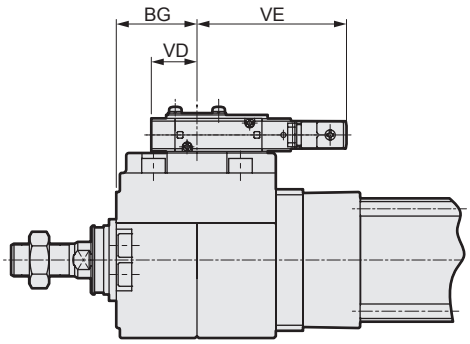
Dimensions CAD

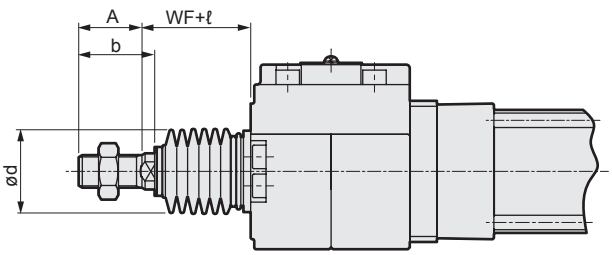
● JSG-V (with valve for brake release)











*1: The shape of the JSG-V-100 supply and exhaust port differs from that of other sizes. Refer to the dimensions of JSG-V-100 supply and exhaust components in the upper right figure.

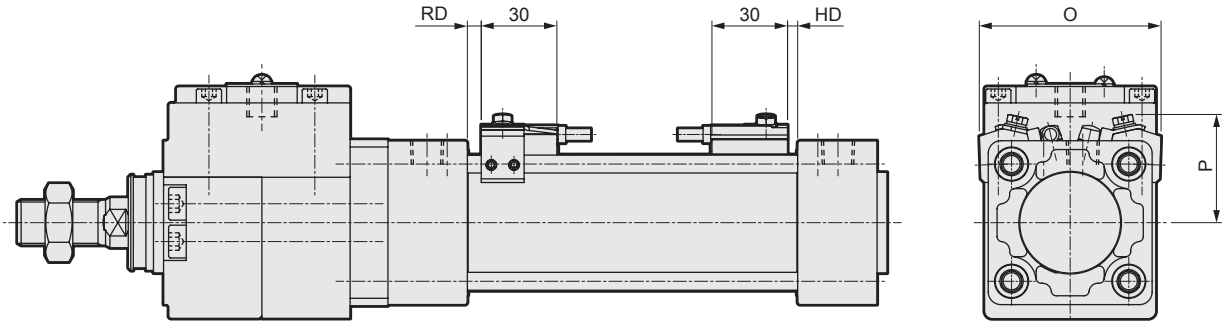
Code	With valve for brake release (JSG-V) basic dimensions																
Bore size (mm)	BG	EG	EH	EI	VA	VB	VC	VD	VE	VF	VG	VH	VI	VJ	VK	VM	VN
ø40	32.5	M12	Rc1/8	Rc1/8	26	62.5	72	24	83.5	19	38	30	12.5	44	16	4	16
ø50	39	M12	Rc1/8	Rc1/8	26	62.5	79.5	24	83.5	19	38	30	12.5	44	16	4	16
ø63	44.5	M14	Rc1/4	Rc1/4	30	71.5	84.5	25	82.5	17	39	30	16	53	25	9	21
ø80	54.5	M16	Rc1/4	Rc1/4	30	71.5	98	25	82.5	17	39	30	16	53	25	9	21
ø100	65.5	M18	*1		35	77.5	113	21	86.5	*1							

Code	With bellows													
Bore size (mm)	A	b	d	WF	ℓ									
					50 or less	Over 50 to 100	Over 100 to 150	Over 150 to 200	Over 200 to 300	Over 300 to 400	Over 400 to 500	Over 500 to 600	Over 600 to 700	Over 700 to 750
ø40	30	35	40	21	30	43	55	68	93	118	143	-	-	-
ø50	35	42	47	23	31	44	56	69	94	119	144	169	-	-
ø63	35	42	47	23	31	44	56	69	94	119	144	169	-	-
ø80	40	50	53	32	29	42	54	67	92	117	142	167	192	204
ø100	40	52.5	61	32	29	42	54	67	92	117	142	167	192	204

* Dimensions other than those listed above are the same as those of double acting/single rod. Refer to pages 748 to 756.

JSG Series common Dimensions with switch

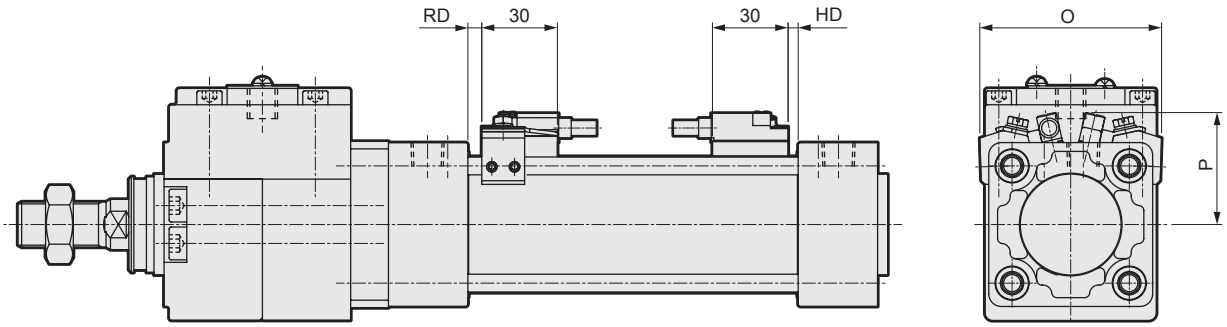
● With T2Y, T3Y, T2J, T8 switches



Code	With T2Y, T3Y, T2J, T8 switches					
Bore size (mm)	O	P	T2Y, T3Y, T2J		T8	
			RD	HD	RD	HD
ø40	66	41	4(7)	4(7)	0(2)	0(2)
ø50	72	43	5.5(9.5)	4(8)	0.5(4.5)	0(3)
ø63	83	48	5.5(9.5)	4(8)	0.5(4.5)	0(3)
ø80	104	57	11.5(16.5)	5(10)	6.5(11.5)	0(5)
ø100	121	63	11(16)	5.5(10.5)	6(11)	0.5(5.5)

*1: Dimensions in ( ) are for the rubber cushion.

● With T1, T2YD, T2YDT-switches



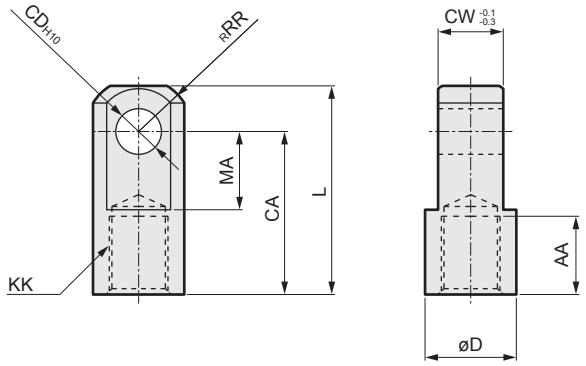
Code	With T1, T2YD, T2YDT-switches			
Bore size (mm)	O	P	RD	HD
ø40	66	41	4(7)	4(7)
ø50	72	44	5.5(9.5)	4(8)
ø63	83	50	5.5(9.5)	4(8)
ø80	104	57	11.5(16.5)	5(10)
ø100	121	64	11(16)	5.5(10.5)

*1: Dimensions in ( ) are for the rubber cushion.

JSG Series common accessory dimensions (rod eye, clevis, bracket)

● Rod eye (I)

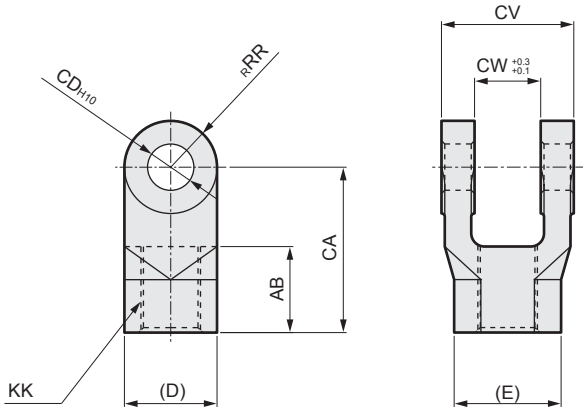
Material: Steel
Painting



Model No.	Bore size (mm)	AA	CA	CD	CW	D	KK	L	MA	RR	Wt (kg)
SCG-I-40	40	19	40	10	14	22	M14×1.5	50	19	12.5	0.07
SCG-I-50	50,63	24	50	14	20	28	M18×1.5	64	24	16.5	0.20
SCG-I-80	80	26	60	22	30	40	M22×1.5	80	34	23.5	0.52
SCG-I-100	100	26	60	22	30	40	M26×1.5	80	34	23.5	0.48

● Rod clevis (Y)

Material: Cast iron
Painting

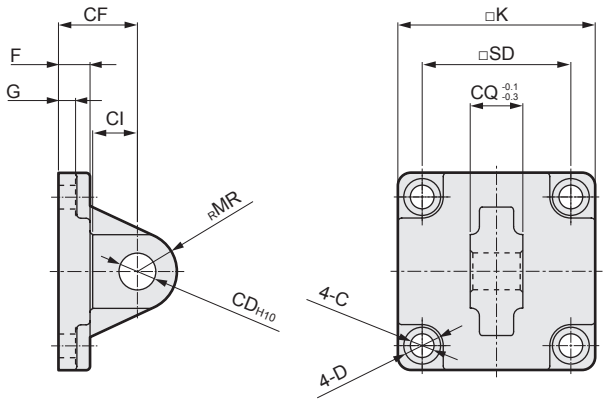


Model No.	Bore size (mm)	AB	CA	CD	CV	CW	D	E	KK	RR	Wt (kg)
SCG-Y-40	40	21	40	10	28	14	22	22.4	M14×1.5	11	0.13
SCG-Y-50	50,63	26	50	14	40	20	28	29.3	M18×1.5	14	0.30
SCG-Y-80	80	31	65	22	60	30	40	43.2	M22×1.5	20	0.94
SCG-Y-100	100	31	65	22	60	30	40	43.2	M26×1.5	20	0.92

Note: A pin, a split pin and a plain washer are attached.

● Eye bracket (B1)

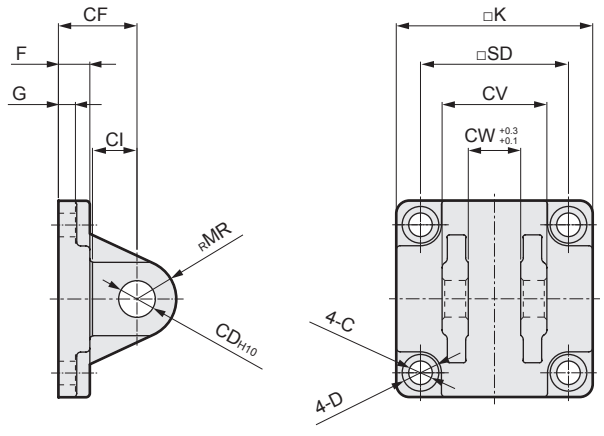
Material: Cast iron
Painting



Model No.	Bore size (mm)	C	CD	CF	CI	CQ	D	F	G	K	MR	SD	Wt (kg)
SCG-B1-40	40	6.6	10	23	13	14	11	9	4.5	52	11	38	0.16
SCG-B1-50	50	9	14	30	17	20	14	12	6.5	65	15	46.5	0.38
SCG-B1-63	63	9	14	30	17	20	14	12	6.5	75	15	56.5	0.48
SCG-B1-80	80	11	22	42	26	30	17	15	8.5	95	23	72	1.19
SCG-B1-100	100	11	22	42	26	30	17	15	8.5	114	23	89	1.56

● Clevis bracket (B2)

Material: Cast iron
Painting



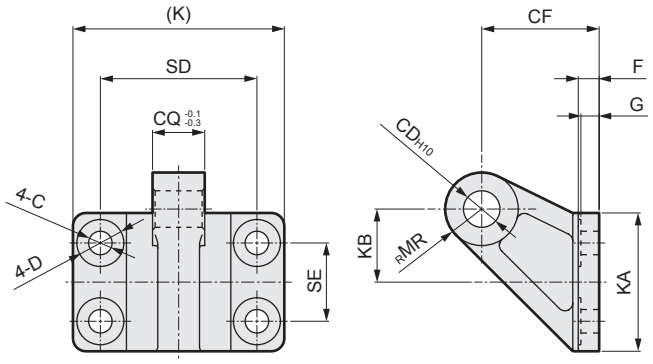
Model No.	Bore size (mm)	C	CD	CF	CI	CV	CW	D	F	G	K	MR	SD	Wt (kg)
SCG-B2-40	40	6.6	10	23	13	28	14	11	9	4.5	52	11	38	0.20
SCG-B2-50	50	9	14	30	17	40	20	14	12	6.5	65	15	46.5	0.46
SCG-B2-63	63	9	14	30	17	40	20	14	12	6.5	75	15	56.5	0.58
SCG-B2-80	80	11	22	42	26	60	30	17	15	8.5	95	23	72	1.52
SCG-B2-100	100	11	22	42	26	60	30	17	15	8.5	114	23	89	1.91

Note: A pin, a split pin and a plain washer are attached.

Accessory dimensions

● Eye bracket (B3)

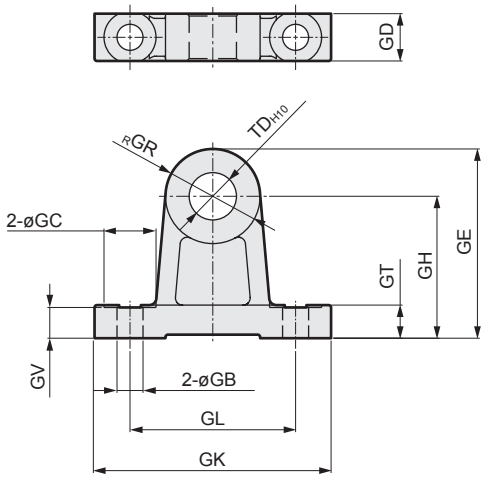
Material: Cast iron
Painting



Model No.	Bore size (mm)	C	CD	CF	CQ	D	F	G	K	KA	KB	MR	SD	SE	Wt (kg)
SCG-B3-32	40	6.6	10	33	14	15	7	6	62	42	21	10	44	22	0.21
SCG-B3-50	50,63	9	14	45	20	18	8	7	81	53	28	14	60	30	0.45
SCG-B3-80	80,100	11	22	65	30	22	10	9	111	73	41.5	22	86	45	1.23

● Trunnion No. 2 bracket (B4)

Material: Cast iron
Painting

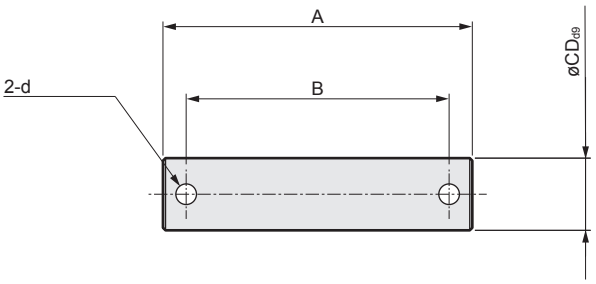


Model No.	Bore size (mm)	GB	GC	GD	GE	GR	GH	GK	GL	GT	GV	TD	Wt (kg)
SCG-B4-40	40,50	9	18	17	60	30	45	80	60	12	11	16	0.43
SCG-B4-63	63,80	11	22	20	80	40	60	100	70	14	13	20	0.87
SCG-B4-100	100	13.5	24	26	100	50	75	120	90	17	16	25	1.75

Note: The bracket is provided as 2 pcs./set.

● Pin (P)

Material: Steel
Zinc chromate treatment



Model No.	Applicable bore size (mm)	A	B	CD	d	Weight (kg)
SCG-P-32	40	44	36	10	3	0.04
SCG-P-50	50,63	60	51	14	4	0.10
SCG-P-80	80,100	82	72	22	4	0.34

Note: Split pin and plain washer are attached.

Applications

This product can be used with devices and equipment requiring the following functions.

1 When multipoint positioning is required (transfer/positioning)

The equipment can be accurately stopped at several required positions.

2 When position locking is required

The brakes can be applied and held instantly when the air source or power is turned OFF (during power failure or accident), preventing equipment damage and securing safety.

3 When emergency stop is required

The cylinder can be immediately stopped with electric signals, etc., when a worker enters a hazardous area.

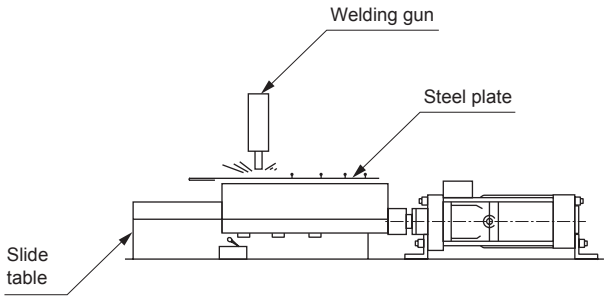
4 Workpiece lock

When locking the workpiece to the jig or mounting base, etc., it can be locked even if there is no pneumatic source or power. The workpiece can be transferred while locked to the jig.

Applications

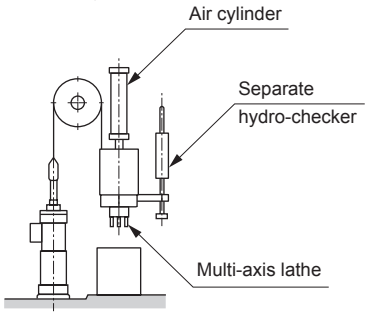
1 Linear multipoint welding

When welding steel plates, etc., linearly at several points, this cylinder can be used to move and position the slide table or welding gun.



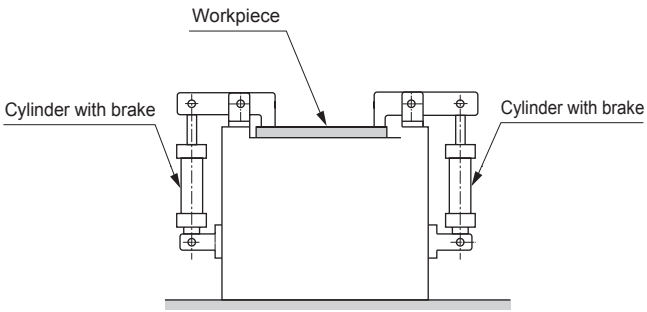
2 Position locking

If there is a load in the vertical direction and the load could fall under its own weight when the pressure source is cut off, the brakes will be applied to prevent falling.



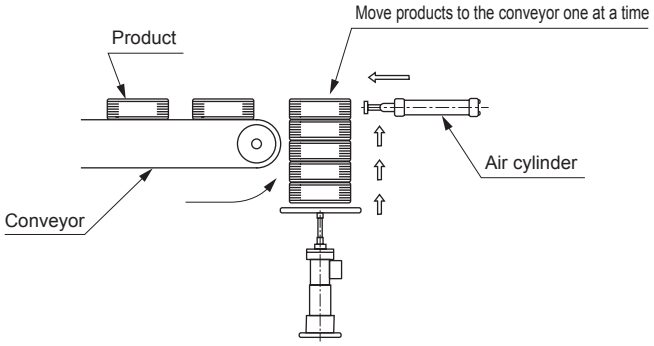
3 Workpiece lock

When locking the workpiece to the jig, etc., if the brake cylinder is used, it will be locked even when the pneumatic source or power is OFF.



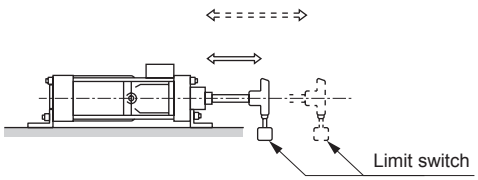
4 Movement to conveyor

Move products to the conveyor one at a time.



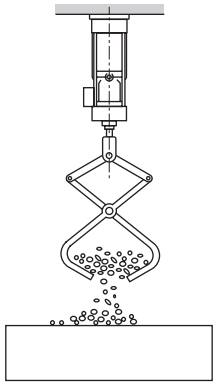
5 When several cylinders with different strokes are required

When different-sized products are in motion on a conveyor, etc., in many cases the stroke for the cylinders set there must also be changed. Using the brake cylinder, a cylinder compatible with different strokes is created electrically.



6 Hopper open/close

In the case where a hopper must be closed at a specific weight in powder manufacturing, accurate measurement is obtained by stopping the hopper, measuring it accurately and then completely closing it.



Safety Precautions

Be sure to read this section before use.

Refer to Intro Page 73 for general information of the cylinder, and to Intro Page 80 for general information of the cylinder switch.

Product-specific cautions: Tie rod with brake JSG Series

Design/selection

⚠ WARNING

■ Design a structure that prevents person(s) from coming into contact with the driven workpiece as well as the moving parts of the cylinder with brakes.

Provide a protective cover so that no one can directly touch the unit. In case of possible contact, provide safety measures such as a sensor for emergency stop before making contact and a buzzer to warn of danger.

■ Use a balanced circuit that accommodates the protrusion of the piston rod.

If the cylinder is stopped part-way in the stroke with the brake, etc., and air pressure is applied to one side of the cylinder, the piston rod will pop out at high speeds when the brake is released. This could cause physical harm, such as pinched hands or feet, or mechanical damage. Use a balance circuit, such as the basic circuit, to prevent popping out.

■ The holding force is the ability to hold static load that is not accompanied by vibration or shock, in a state where the brake is operating under no load.

Take care when constantly using near the upper limit of the holding force.

■ Do not apply loads with impact, strong vibration, or torque while brakes are activated.

If load is externally applied with impact, or if strong vibration or rotational force is externally applied, the holding force can be reduced, creating a dangerous situation.

■ Consider the stopping accuracy and overrun distance during braking.

Because a mechanical lock is applied, the cylinder does not stop instantly when the stop signal is issued, but stops with a time-wise delay. The stroke at which the cylinder slides due to this delay is the overrun distance. The max. and min. width of the overrun distance is the stopping accuracy.

- To achieve the required stop position, move the limit switch forward by the overrun distance.
- The limit switch must have a detection length (dog length) of the overrun distance + α.
- The operating range of CKD cylinder switches is 7 to 16mm (differs depending on the switch model). If overrun distance exceeds this, provide self-holding of the contact at the switch load.

■ Do not use multiple synchronized cylinders with brakes. If the synchronization deviates, load is concentrated on the cylinder where the brake was applied first, risking shortened service life or damage.

■ In order to improve stopping accuracy, ensure that the brake stops the cylinder as soon as possible after receiving the stop signal.

Use a high response DC control electricity circuit or valve, and set the valve as close to the cylinder as possible.

■ The stopping accuracy is susceptible to fluctuations in piston speed.

If the piston speed changes due to load fluctuations or by some disturbance while the cylinder is moving, the stopping position may vary sharply. Make sure that the piston speed stays the same up to just before the stop position. Since the speed changes significantly in the cushioned range and in the acceleration range after starting operation, the variability of the stopping position will increase. The stopping accuracy with a piston speed of 300mm/s with no load is ±1.0mm (reference value). This value differs based on the device used. For more information, refer to the page on stopping accuracy and overrun.

⚠ WARNING

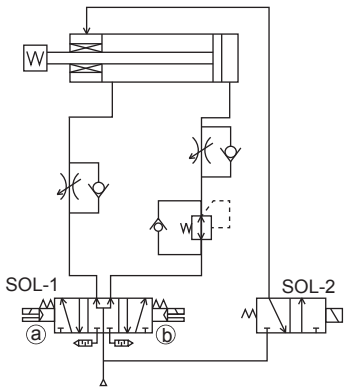
■ Basic circuit

Always adopt the following circuit even for position locking and emergency stop applications. A 2-position valve cannot be used because it affects the brake section even when the cylinder thrust is stopped. Maintain thrust and load balance with the following circuit. Brakes may not be released when load is applied to brakes.

- Horizontal load

When piping is as shown in Fig. 1, equal pressure is applied to both ends of the piston when stopped to prevent the rod from popping out when the brakes are released. Install a regulator with check valve on the head side to maintain thrust balance.

Fig. 1

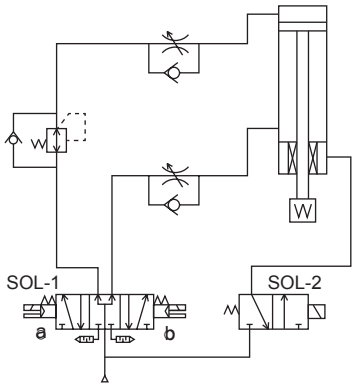


ⓐ SOL-1 ⓑ		SOL-2	Operational status
OFF	OFF	OFF	Stop
ON	OFF	ON	Reverse
OFF	ON	ON	Forward

Design/selection

● For downward vertical load
If load faces downward as shown in Fig. 2, the rod malfunctions in the load direction when brakes are released. Place a regulator with a check valve on the head side to reduce thrust in the load direction and balance the load.

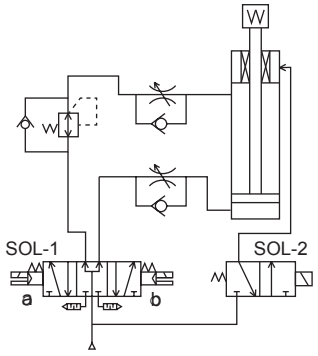
Fig. 2



ⓐ SOL-1	ⓑ	SOL-2	Operational status
OFF	OFF	OFF	Stop
ON	OFF	ON	Drop
OFF	ON	ON	Rise

● For upward vertical load
If load faces upward as shown in Fig. 3, the rod malfunctions in the load direction when brakes are released. Place a regulator with a check valve on the rod side to reduce thrust in the load direction and balance the load.

Fig. 3



ⓐ SOL-1	ⓑ	SOL-2	Operational status
OFF	OFF	OFF	Stop
ON	OFF	ON	Drop
OFF	ON	ON	Rise

⚠CAUTION

■ Mount a speed controller on the cylinder.
Mount the speed controller on the cylinder.
Use within the working piston speed range of each series.

■ Stopping accuracy
● Stopping pitch and load factor
Stopping accuracy differs with stopping pitch and load factor. The load factor below is recommended for achieving stopping accuracy.
*Stopping accuracy reference value: ±1.0 (300 mm/s, no load)

Stop pitch	Load factor
	JSG
50 mm or less	20% of thrust
50 mm to 100 mm	40% of thrust
100 mm or more	60% of thrust

● Selection of valve for brake
The stopping accuracy and overrun distance will change according to the responsiveness of the brake valve. Refer to the JSG-V electrical specification for brake valve and select from the CKD pneumatic valve 4KB2 Series. Connect the valve directly to the brake port to improve stopping accuracy.
● When using a PLC (programmable controller)
If a PLC (programmable controller) is used as the electrical control unit for the valve for brake, stopping accuracy drops due to scan time (computing time). When using a PLC, do not assemble the valve for brake into the PLC circuit.

■ Do not make major changes in applied load when stopped with brakes, or the stopping position may change.

⚠CAUTION

■ As a cushion mechanism integrated in the cylinder, the rubber cushion and the air cushion are available. The purpose of the air cushion is to absorb the piston's kinetic energy by using air compressibility, avoiding collisions of piston and cover at the stroke end. Thus, the cushion is not used to decelerate the piston speed (deceleration action) near the stroke end. The following table shows the kinetic energy that can be absorbed by the cushion. If the kinetic energy exceeds these values, or if bouncing caused by the air compressibility is to be avoided, consider using another shock absorber.

Bore size (mm)	Rubber cushion	Air cushion	
	Allowable absorbed energy J	Effective air cushion length (mm)	Allowable absorbed energy J
ø40	0.9	8.6	3.7
ø50	1.6	13.4	8.0
ø63	1.6	13.4	14.4
ø80	3.3	15.4	25.4
ø100	5.8	15.4	45.6

Kinetic energy (J) =

$$\frac{1}{2} \times \text{Weight (kg)} \times \{\text{Speed (m/s)}\}^2$$

(Note) Calculating kinetic energy

Average cylinder speed is obtained with $Va = \frac{L}{T}$.

Va : Average speed (m/s)

L : Cylinder stroke (m)

T : Operating time (s)

With respect to this, the cylinder speed just before rushing into the cushion can be obtained with the following simple formula.

$Vm = \frac{L}{T} \times (1+1.5\times \frac{\omega}{100})$

Vm : Speed just before rush-into the cushion (m/s)

ω : Cylinder load factor (%)

Use this Vm value as speed to calculate kinetic energy.

Mounting, installation and adjustment

⚠WARNING

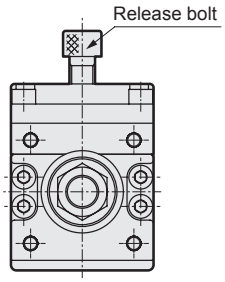
■ Release brakes before coupling the load to the end of the rod. If coupled while brakes are applied, torque or load exceeding holding force may be applied to the piston rod and damage the brake mechanism.

■ If the brake is released while air is applied to only one side of the cylinder, the piston rod can pop out at high speed, creating a dangerous situation. When releasing the brake during adjustment or other maintenance, always observe the following:

- Check that no one is in the movable range of the load and that no problems will arise if the load moves when brakes are released.
- When releasing the brake, perform position locking or take other measures:
  - · Place the load to the bottom end
  - · Pressurize both sides
  - · Place a strut

  to prevent the load from falling.
- Confirm that air is not pressured on only one side of the cylinder when releasing brakes.

■ How to manually release the brake



Note: How to release the brake

- The brakes are released by screwing the release bolt into the female threads (brake release port) on the top of the brakes. (Always remove the release bolt during normal use.)

Release bolt size

Bore size	Bolt screw diameter	Bolt length		Appropriate screw-in volume
		JSG	JSG-V	
ø40	M12×1.75	16 or more	40 or more	3 rotations or less
ø50	M12×1.75	16 or more	40 or more	4 rotations or less
ø63	M14×2	16 or more	40 or more	4 rotations or less
ø80	M16×2	20 or more	40 or more	4.5 rotations or less
ø100	M18×2.5	20 or more	50 or more	5 rotations or less

■ Brakes are released manually or by pressurizing the brake release port. When mounting the load, the brake release operation may cause the load to fall; make sure to check that the brake is operational when the manual release operation is set to default or when there is no air in the brake release port.

■ Do not apply torque to the rod when braking, as the holding force will decrease, creating hazardous conditions. Also, use this product in mechanisms in which the rod does not rotate.

■ Do not apply to the cylinder any force that exceeds the brake holding force listed in the catalog.

Mounting, installation and adjustment

⚠WARNING

- With the JSG Series, the brakes can be manually released by screwing a hexagon socket head cap bolt into the brake release female thread on the top of the brakes. However, the brakes may be damaged if the bolt is screwed in too far; use the appropriate screw insertion depth for the release bolt shown in the table below.

Bore size	Suitable screw-in volume
ø40	3 rotations or less
ø50	4 rotations or less
ø63	4 rotations or less
ø80	4.5 rotations or less
ø100	5 rotations or less

- If there is any play, such as looseness, in the brake signal dog, stopping accuracy is affected. Securely fix to eliminate play, etc.

- If the piston speed is fast, the detection dog must be long enough to match relay response time. If the dog is short, the stop signal is not output and operation does not stop.

⚠CAUTION

- Adjust the air balance in the cylinder.
  With brakes released, place a load on the cylinder and balance the load by adjusting pneumatic pressure applied to the cylinder rod side and head side. Malfunctions such as piston popping out during brake release or abnormal brake release can be prevented by accurately balancing the load.

- Adjust the installation position of the detector parts, including the cylinder switch.
  When braking, consider the overrun distance vis-a-vis the desired stop position and adjust the installation positions for detector parts, including the cylinder switch.

- Load fluctuations during the reciprocating stroke of the cylinder can cause inconsistent piston speed, leading to greater variation in the stop position. Adjust the mounting of the load so as to prevent any load fluctuations during the reciprocating stroke of the cylinder, especially before the stop position.

- Since the speed changes significantly in the cushioned range and in the acceleration range after starting operation, the variability of the stopping position will increase. For this reason, the accuracy described in the specifications may not be obtained when a step just after start of the operation has a short stroke to the next point.

- Load to piston rod
  Limit load movement using guides so play and torsion do not occur.

- Maintaining the rod sliding parts
  Protect the piston rod sliding surface from scratches and dents. Such scratches and dents can cause damage to packings, resulting in leakage and/or brake failure.

- Fixing the switch
  For screw fixing when using T2, T3, T0, or T5, use a flathead screwdriver (clockwork screwdriver, precision screwdriver, etc.) with a grip diameter of 5 to 6 mm, a 2.4 mm or smaller tip, and a thickness of 0.3 mm or less to tighten the screws with a tightening torque of 0.1 to 0.2 N·m.
  When using T2J, T2Y, or T3Y, tighten the screw with a tightening torque of 0.5 to 0.7 N·m.

Use/maintenance

⚠WARNING

- The brake section can be removed from the cylinder body. Do not disassemble or inspect brakes, or a hazardous situation may occur when brakes are used again.
- The required grease is applied to brakes. Avoid applying extra grease and do not wipe grease off.
- The required grease is applied when brakes are replaced, so there is no need to apply grease to rods.
- Always use the product with the dust cover on, except for when performing manual release, in order to prevent failure or malfunction.

⚠CAUTION

- Air supply pipes that are too narrow or too long can reduce stopping accuracy.
- Frictional resistance increases and causes the piston speed to change when the cylinder has been stopped for a long time, such as when using first thing in the morning or afternoon. This may impair stopping accuracy. Conduct conditioning operations to obtain a stable stopping accuracy.