F.R.L. F.R.

F (Filtr)

R (Reg)
L (Lub)
Drain
Separ

Press SW Res press exh valve SlowStart Anti-bac/Bacremove Filt Film Resist FR

Oil-ProhR Med Press FR No Cu/ PTFE FRL Outdrs FRL Adapter

Adapter Joiner Press Gauge CompFRL

LgFRL PrecsR VacF/R

Clean FR ElecPneuR

AirBoost

Speed Ctrl
Silncr
CheckV/

other Fit/Tube Nozzle

Air Unit
PrecsCompn

Electro Press SW ContactSW

AirSens
PresSW
Cool
Air Flo
Sens/Ctrl

WaterRtSens
TotAirSys
(Total Air)
TotAirSys
(Gamma)
Gas
generator

RefrDry DesicDry

HiPolymDry

MainFiltr

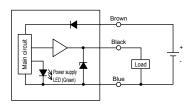
Dischrg

etc Ending

## **Example of internal circuit and load connection**

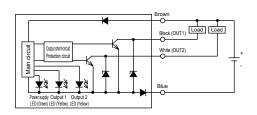
### [FSM-V Series]

◆ FSM-V-A□ (Analog output)



Line color	Description
Brown	Power supply 12 to 24 VDC
Blue	0 V(GND)
Black	Analog output (1 to 5 V)

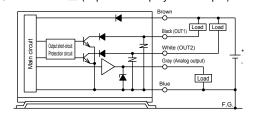
● FSM-V-N□ (switch output NPN output)



Line color	Description
Brown	Power supply 12 to 24 VDC
Blue	0 V(GND)
Black	OUT1(max. 50 mA)
White	OUT2(max. 50 mA)

### [Separated display]

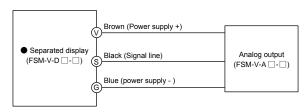
● FSM-V-DN-□ (separated display NPN output)



Line color	Description
Brown	Power supply 12 to 24 VDC
Blue	0 V(GND)
Gray	Analog output (1 to 5 V)
Black	OUT1(max. 50 mA)
White	OUT2(max. 50 mA)

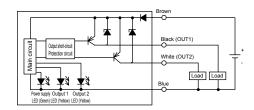
· To reset short-circuit protection, turn OFF feed power supply, correct wiring mistakes, etc., then turn the power ON again.

Connection method of separated display with analog output



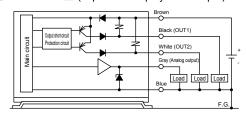
Note: The switch output cannot be combined with separated display.

● FSM-V-P□ (switch output PNP output)



Line color	Description
Brown	Power supply 12 to 24 VDC
Blue	0 V(GND)
Black	OUT1(max. 50 mA)
White	OUT2(max. 50 mA)

● FSM-V-DP-□ (separated display PNP output)



Line color	Description
Brown	Power supply 12 to 24 VDC
Blue	0 V(GND)
Gray	Analog output (1 to 5 V)
Black	OUT1(max. 50 mA)
White	OUT2(max. 50 mA)

· To reset short-circuit protection, turn OFF feed power supply, correct wiring mistakes, etc., then turn the power ON again

### Operating method

## Names and functions of display/operation section

FSM

1

MODE

CKD

RUN OUT1 OUT2

2

L/min

### Separated display (FSM-V-D)

### RUN display

- · Turns ON when flow rate is displayed.
- · Blinks when peak hold operates.

#### Overflow display (excluding FSM-V-D\_)

· Turns ON when 3-digit display limit is exceeded, and indicates ¶.

(at 10.00 L/min, this ¶ turns ON and displays a 3-digit 0.00 LED.)

### Minus display

· Turns ON during reverse direction flow.

### MODE key

- · Used to enter each setting mode.
- · Used to advance setting mode.
- · Used to return to flow rate display.
- · Used to cancel peak hold operation.

### 1 (UP) key

- · During flow rate display, displays CH1 data sequentially.
- · During peak hold operation, displays max. value.
- · During mode selection, sets the mode.
- · When setting each data, it is used to count up the values, etc.

## Output (OUT1) display

- · Lights when switch CH1 output is ON.
- · Blinks when overcurrent is detected.

### Output (OUT2) display

- Lights when switch CH2 output is ON.
- Blinks when overcurrent is detected.

### 3-digit LED display

- Displays flow rate, switch set values, and machine state
- · In case of overflow, H<sub>J</sub> is displayed. (Hi is displayed at approx. 10% F.S. or more.)

### 2 (DOWN) key

- · During flow rate display, displays CH2 data sequentially.
- · During peak hold operation, displays min. value.
- · During mode selection, sets the mode.
- When setting each data, it is used to count down the values, etc.

F.R.L.

F.R.

F (Filtr)

R (Reg)

L (Lub)

Drain

Separ

Press SW Res press exh valve

SlowStart

Anti-bac/Bacremove Filt

Resist FR
Oil-ProhR

Med Press FR

PTFE FRL
Outdrs FRL

Adapter Joiner

Joiner Press Gauge

CompFRL

LgFRL PrecsR

VacF/R

Clean FR

ElecPneuR

AirBoost

Speed Ctrl

Silncr CheckV/

other

Fit/Tube Nozzle

Air Unit

PrecsCompn

Electro Press SW

ContactSW

AirSens PresSW

Cool Air Flo Sens/Ctrl

WaterRtSens

(Total Air)
TotAirSys
(Gamma)

generator RefrDry

DesicDry HiPolymDry

MainFiltr Dischrg

Ending

F.R.L. F.R.

F (Filtr)

R (Reg)

Drain Separ Mech Press SW Res press exh valve SlowStart

Anti-bac/Bacremove Filt Film Resist FR Oil-ProhR Med

Press FR
No Cu/
PTFE FRL
Outdrs FRL
Adapter
Joiner
Press

Gauge CompFRL LgFRL

PrecsR VacF/R

Clean FR ElecPneuR

AirBoost Speed Ctrl

Silncr CheckV/ other

Fit/Tube Nozzle

Air Unit
PrecsCompn
Electro

Press SW ContactSW

AirSens
PresSW
Cool
Air Flo
Sens/Ctrl

WaterRtSens
TotAirSys
(Total Air)
TotAirSys
(Gamma)

(Gamma) Gas generator RefrDry

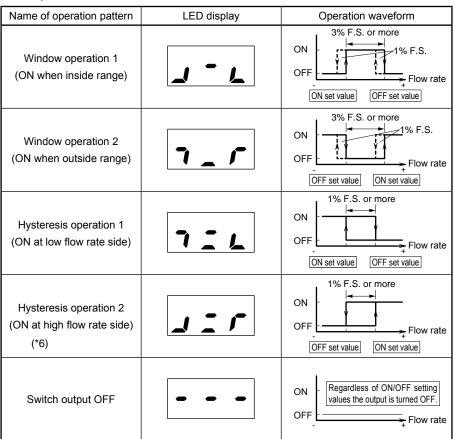
DesicDry HiPolymDry MainFiltr

Dischrg etc Ending

## **Operating method**

## Switch output function

Switch operation mode



- \*1: In a window operation, provide an interval of 3% F.S. or more between the two setting values. A 1% F.S. hysteresis is automatically added to the ON and OFF sides.
- \*2: For hysteresis operation, provide an interval of 1% F.S. or more between the 2 set values.

If the two settings are the same, operation may not take place or may be unstable.

- \*3: If switches are operated when fluid is pulsating or flow rate is otherwise unstable, operation may be unstable. In this case, provide sufficient margin between the two setting values, and confirm that switch operation is stable before use.
- \*4: The left side of the operation waveform indicates negative pressure and the right side positive pressure.
- \*5: Specifying the waveform pattern naturally determines the magnitude relationship of the ON and OFF setting values and precludes the reverse thereof.

With this product, however, operation of the designated operation pattern is the priority. When two setting values are input, the device automatically judges their magnitude and assigns them setting values as ON and OFF accordingly. Thus, even if ON and OFF setting values are input the other way by mistake, they will be corrected and the specified operation pattern will be performed.

\*6: The output is held even during the Hi display.

## Confirmation of set value

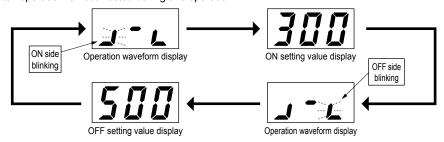
CH1 data display



CH2 data display

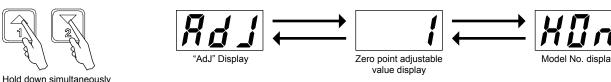


By pressing each key during flow rate display, the switch data ON setting/OFF setting/ operation waveform, zero point adjustment value, and model No. can be confirmed. Switch operation is not affected during this operation.



Zero point adjustment value/model No. display

The zero point adjustment value and model No. are displayed alternately. Switch operation is not affected even during this operation.



Operating method

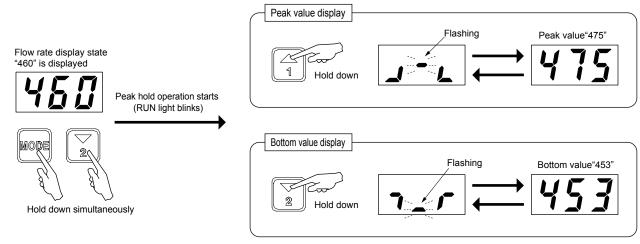
## Operation method of each function

### Peak hold function

Max. and min. values for the flow rate within a set interval are displayed.

Use this to check the instantaneous flow rate change, etc.

The peak hold operation does not affect this product's basic functions such as switch operations or flow rate display.



Switch output function

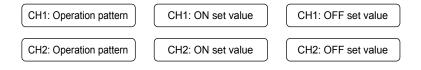
Refer to page 1474 for operation.

This product has 2-point switch output, and uses four operation modes and operation stop.

The switch function is started by setting the required operation pattern and by configuring two setting values. "ON/OFF", that specify the operation point.

Determine the required operation pattern and ON/OFF setting values before setting.

Select and set the following data to operate the switch.



Forced output function

Refer to page 1474 for operation.

Use this function to forcibly turn the switch output ON and confirm the wiring connection or initial operation of the input device. (Note) Use this test function to check the wiring connection and input device operation. Avoid using this function instead of actual signals when executing the sequence program while the machinery and equipment are operating.

Zero point adjustment function

Refer to page 1474 for operation.

Deviation of the display from zero is compensated for in the no flow rate state.

If the setting was in error, readjust in a state with no fluid flowing.

(Note) The above settings and test significantly affect the output signal and display.

Before this operation, be sure to stop the machinery and equipment using this product and confirm that safety can be ensured in case of incorrect operation or display. Using this function while the machinery and equipment are operating is dangerous and may cause incorrect operation or display.

### Return method

To return to the flow rate display during operation (when in settings mode), turn OFF the power supply, and then turn it ON again to return to the flow rate display.

F.R.L.

F.R.

F (Filtr) R (Reg)

L (Lub)

Drain

Separ Press SW Res press

exh valve SlowStart

remove Filt Film Resist FR

Oil-ProhR Med

Press FF PTFE FR Outdrs FRL

Adapter Joiner Press Gauge

CompFRL LgFRL

**PrecsR** 

VacF/R

Clean FR

ElecPneuR

AirBoost

Speed Ctrl Silncr

CheckV/ other

Fit/Tube Nozzle

Air Unit

PrecsCompn

Electro Press SW ContactSW

AirSens PresSW

Air Flo Sens/Ctr

WaterRtSens

TotAirSys TotAirSys

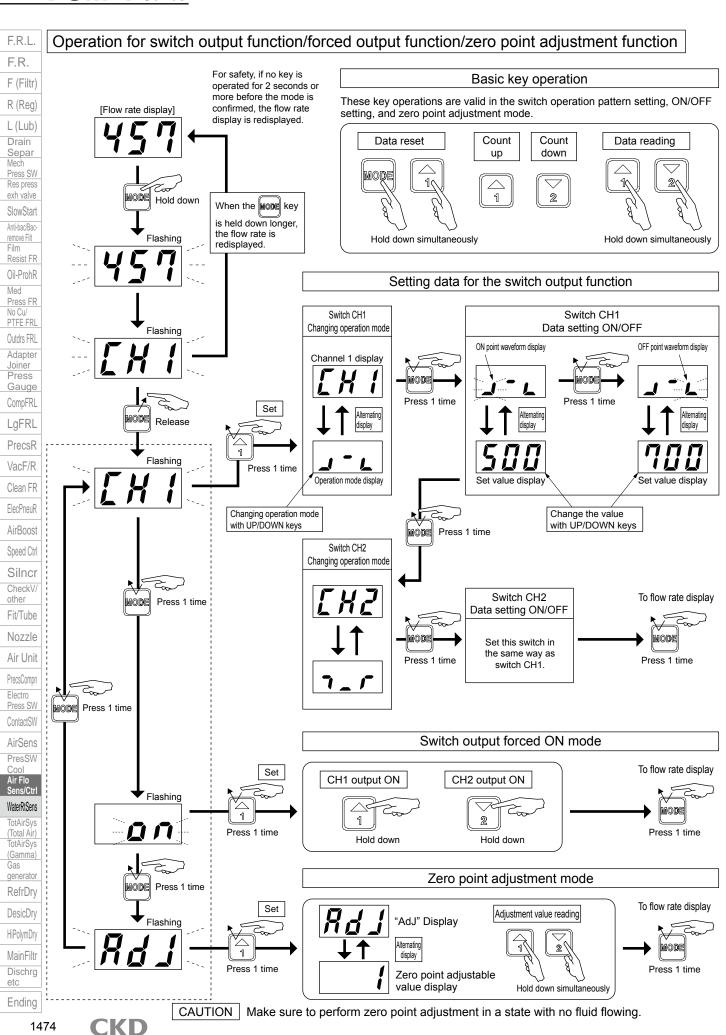
(Gamma generator

RefrDry

DesicDry HiPolymDry

MainFiltr Dischrg

**Ending** 

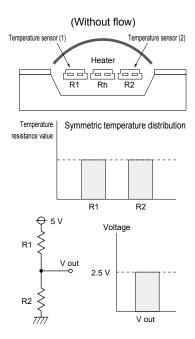


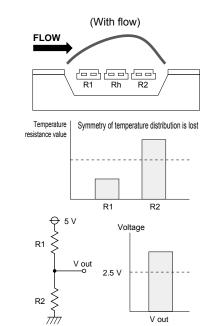


### Measurement principle

### Measurement principle of FSM-V Series

The FSM-V Series incorporates a platinum sensor chip (3 mm x 3.5 mm) machined with silicon micro-machining. The sensor is thermally insulated from the silicon substrate. The heating capacity is extremely low, enabling high sensitivity with a high-speed response. At the sensor, two temperature sensors are arranged with a heater in between. Platinum, which has a resistance that changes based on temperature, is used for the temperature sensor. When the heater is turned ON and heating occurs, the temperature distribution is symmetrical to the center of the heater if there is no flow. When flow is received, the symmetrical property of the temperature distribution is lost, temperature upstream from the heater drops, and temperature downstream rises. This temperature difference appears as the difference in temperature sensor resistance, and varies with the flow rate. When the flow is reversed, the temperature difference (difference in resistance) will be inverted. By using this method, the bi-directional flow rate can be detected. This method is suitable for detecting a relatively small flow rate.





F.R.L.

F.R.

F (Filtr)

R (Reg)

L (Lub)

Drain Separ

Mech Press SW Res press

exh valve
SlowStart
Anti-hac/Bac-

remove Filt
Film
Resist FR
Oil-ProhR

Med Press FR No Cu/

No Cu/ PTFE FRL Outdrs FRL Adapter

Joiner
Press
Gauge
CompFRL

LgFRL

PrecsR VacF/R

Clean FR

ElecPneuR AirBoost

Speed Ctrl

Silncr CheckV/

other Fit/Tube

Nozzle

Air Unit

PrecsCompn Electro

Press SW ContactSW

AirSens PresSW Cool

### Air Flo Sens/Ctrl WaterRtSens

TotAirSys (Total Air) TotAirSys (Gamma) Gas generator

RefrDry DesicDry

HiPolymDry MainFiltr

Dischrg etc Ending

F.R.L. F.R.

F (Filtr)

R (Reg)
L (Lub)

Drain Separ Mech Press SW Res press exh valve SlowStart

Anti-bac/Bacremove Filt Film Resist FR Oil-ProhR Med Press FR No Cu/ PTFE FRL

Outdrs FRL
Adapter
Joiner
Press
Gauge
CompFRL
LgFRL

PrecsR VacF/R Clean FR ElecPneuR

AirBoost Speed Ctrl

Silncr CheckV/ other Fit/Tube

Nozzle Air Unit

PrecsCompn Electro Press SW

ContactSW AirSens PresSW

Air Flo Sens/Ctrl WaterRtSens

TotAirSys (Total Air) TotAirSys (Gamma) Gas generator

RefrDry DesicDry

HiPolymDry

MainFiltr

Dischrg

etc

Ending

## Customized products

Available as made to order. Contact CKD for details.

## Type with filter



- With filter ideal for suction confirmation
- Compatible with FSM-V Series.



### FSM-V Uni-direction detection

■ The standard is a bi-direction detection type, but a uni-direction detection is also supported. (Example: flow rate range ±10 L/min → 0 to 10 L/min)

