

## Model selection

### STEP 1 Confirming load capacity

Load capacity varies with mounting orientation, screw lead and motor performance.

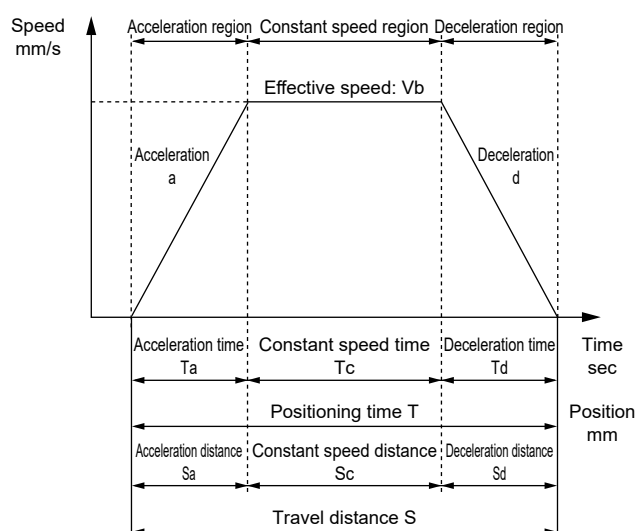
Refer to the selection table (page 638) and the specification table for each model to select the size and screw lead.

For motor performance, contact the motor manufacturer. For motor selection, use the actuator information (mechanical efficiency, etc.) in the specifications.

### STEP 2 Confirming positioning time

Calculate the positioning time of the selected product according to the following example and confirm that the required tact is achievable.

Select the speed and acceleration/deceleration from the specification table for each model and the motor selected by the customer.



	Description	Code	Unit	Remarks
Set value	Set speed	V	mm/s	
	Set acceleration	a	mm/s <sup>2</sup>	
	Set deceleration	d	mm/s <sup>2</sup>	
	Travel distance	S	mm	
Calculated value	Achieved speed	Vmax	mm/s	$= \{2 \times a \times d \times S / (a + d)\}^{1/2}$
	Effective speed	Vb	mm/s	Smaller of V and Vmax
	Acceleration time	Ta	s	$= Vb/a$ [0.2 sec or more]
	Deceleration time	Td	s	$= Vb/d$ [0.2 sec or more]
	Constant speed time	Tc	s	$= Sc/Vb$
	Acceleration distance	Sa	mm	$= (a \times Ta^2)/2$
	Deceleration distance	Sd	mm	$= (d \times Td^2)/2$
	Constant speed distance	Sc	mm	$= S - (Sa + Sd)$
	Positioning time	T	s	$= Ta + Tc + Td$

\*Do not use at speeds that exceed the specifications.

\*The acceleration and deceleration settings related to the acceleration time and deceleration time change depending on the set speed and stroke.

\*Depending on acceleration/deceleration and stroke length, the trapezoid speed waveform may not be formed (the set speed may not be achieved). In this case, select the effective speed (Vb) from the set speed (V) and the achieved speed (Vmax), whichever is smaller.

\*Use with acceleration time/deceleration time of 0.2 sec or longer.

\*1 G  $\approx$  9.8 m/s<sup>2</sup>.

\*Set the speed and acceleration/deceleration by the motor selected by the customer. For motor selection and calculation of speed and acceleration/deceleration, use the actuator information (mechanical efficiency, etc.) in the specifications.

### STEP 3 Confirming allowable overhang length

Make sure that the load overhang length during operation is within the allowable range (pages 674 to 676).

Contact CKD for selection details.