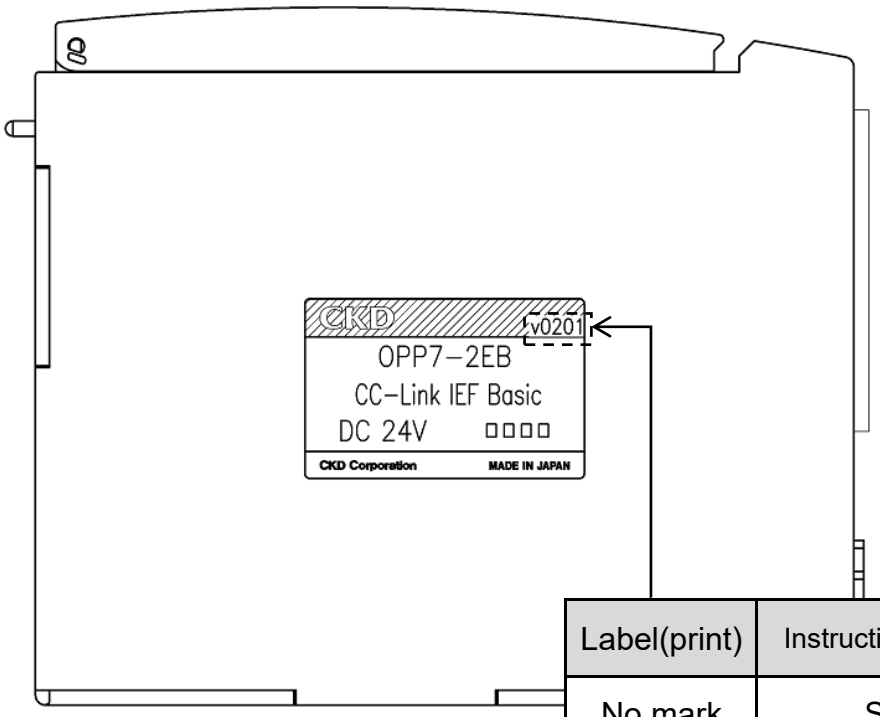
How to check the Instruction Manual to be read

Check the product label on the device and read the Instruction Manual corresponding to the device version.



Label(print)	Instruction Manual to be read
No mark	SM-P00131-A
v0201	SM-A75436-A

CKD

SM-P00131-A/2

Instruction Manual

Serial Transmission Slave Unit

4GR Series T8EB

(4GR-OPP7-□EB)

[Compatible with CC-Link IEF Basic]

- Please read this instruction manual thoroughly before using the product.
- In particular, carefully read the contents related to safety.
- Retain this instruction manual with the product for further consultation whenever necessary.

2nd

CKD Corporation

Safety precautions

When designing and manufacturing devices using CKD products, the manufacturer is obligated to ensure that the safety of the mechanism, pneumatic control circuit and/or fluid control circuit and the system that runs the electrical controls are secured.

It is important to select, use, handle and maintain CKD products appropriately to ensure their safe usage.

Observe warnings and precautions to ensure device safety.

Check that device safety is ensured, and manufacture a safe device.

⚠ WARNING

1. This product is designed and manufactured as a general industrial machine part.
   It must be handled by an operator having sufficient knowledge and experience.

2. Use this product in accordance with specifications.
   This product must be used within its stated specifications.
   In addition, never modify or additionally machine this product.
   This product is intended for use in general industrial machinery, equipment or parts. It is not intended for use outdoors (except for products with outdoor specifications) or for use under the following conditions or environments.
   (Note that this product can be used when CKD is consulted prior to its usage and the customer consents to CKD product specifications. The customer should provide safety measures to avoid dangers in the event of problems.)
   (1) Use for applications requiring safety, including nuclear energy, railways, aircraft, marine vessels, vehicles, medical devices, devices or applications in contact with beverages or foodstuffs, amusement devices, emergency cutoff circuits, press machines, brake circuits, or safety devices or applications.
   (2) Use for applications where life or assets could be significantly affected, and special safety measures are required.

3. Observe organization standards and regulations, etc., related to the safety of the device design and control, and such.
   ISO4414, JIS B 8370 (General rules for pneumatic systems)
   JFPS2008 (Principles for pneumatic cylinder selection and use)
   Including the High Pressure Gas Safety Act, Industrial Safety and Health Act, other safety rules, organization standards and regulations, etc.

4. Do not handle, pipe, or remove devices before confirming safety.
   (1) Inspect and service the machine and devices after confirming safety of the entire system related to this product.
   (2) Note that there may be hot or charged sections even after operation is stopped.
   (3) When inspecting or servicing the device, turn OFF the energy source (air supply or fluid supply), and turn off power to the facility. Discharge any compressed air from the system, and pay enough attention to possible water leakage and leakage of electricity.
   (4) When starting or restarting a machine or device that incorporates pneumatic components, make sure to secure system safety, such as pop-out prevention measures.

5. Observe the warnings and cautions on the following pages to prevent accidents.

Precautions are ranked as “DANGER”, “WARNING”, and “CAUTION” in this section.

DANGER In the case where the product operation is mishandled and/or when the urgency of a dangerous situation is high, it may lead to fatalities or serious injuries.

WARNING A dangerous situation may occur if handling is mistaken, leading to fatal or serious injuries.

CAUTION A dangerous situation may occur if handling is mistaken, leading to minor injuries or property damage.

Note that some items indicated with “CAUTION” may lead to serious results depending on the conditions.
All items contain important information and must be observed.

Limited warranty and disclaimer

- Warranty period
  This warranty is valid for one (1) year after delivery to the customer’s designated site.

- Scope of warranty
  In case any defect clearly attributable to CKD is found during the warranty period, CKD shall, at its own discretion, repair the defect or replace the relevant product in whole or in part and at no cost, according to its own judgment.

  Note that the following failures are excluded from the warranty scope:

  (1) Failures due to use outside the conditions and environments set forth in the catalog or these specifications.
  (2) Failures resulting from factors other than this product
  (3) Failures caused by improper use of the product.
  (4) Failures resulting from modifications or repairs made without CKD consent.
  (5) Failures caused by matters that could not be predicted with the technologies in practice when the product was delivered.
  (6) Failures resulting from natural disasters or accidents for which CKD is not liable.

  The warranty covers the actual delivered product, as a single unit, and does not cover any damages resulting from losses induced by malfunctions in the delivered product.

- Compatibility check
  The customer is responsible for confirming the compatibility of CKD products with the customer’s systems, machines and equipment.

WARNING

- If the product must be used under conditions that are different from the specified conditions or if the product is to be used for a special application, consult CKD before utilizing the product.
- Before performing maintenance, turn off the power, cut off the compressed air supply, and make sure there is no residual pressure.
- Before increasing or decreasing the number of stations (valves) on the manifold, turn off the power and release pressure.
- Before disassembling or assembling the manifold, read this manual carefully and with full understanding of its contents.
- Before performing electrical wiring, read this manual carefully and with full understanding of its contents.

CAUTION

- Regularly perform daily and periodic inspections to correctly maintain product performance.
- Confirm working voltage and polarity before wiring and turning on the power.
- Do not touch the electrical wiring connections (exposed live parts); as there is a risk of electric shock. During wiring, keep the power off. Also, do not touch these live parts with wet hands.
- Before using the serial transmission slave unit, read the manual for the applicable communication system carefully with full understanding of its content.
- System components such as valves and cylinders could malfunction if the IP address setting of serial transmission slave unit is incorrect. Always check the IP address setting before starting to use.
- This product does not meet the surge immunity requirements specified in EN61000-4-5 for CE marking. Please provide appropriate protective measures on the device side.
- The valve status light may flicker momentarily when the valve power of the slave unit turns on (i.e., when the power voltage starts to rise).
  This will not cause the valve itself to turn ON or OFF.

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4GR Series T8EB(OPP7-□EB)

Serial Transmission Slave Unit

Instruction Manual No. SM-P00131-A

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1. PRODUCT

1.1 General outline of the system

1) T8EB(OPP7-□EB)

The N4G*R-T8EB*** is a slave unit for N4G which can establish connection to the Ethernet based CC-Link IE Field Basic managed by CC-Link Partner Association (or CLPA).
The slave unit has the following features:

(1) The slave unit is connected to the PLC with only an Ethernet cable (Category 5 or higher recommended), allowing a significant reduction of man-hours in wiring.

(2) Unit power and valve power are separated, ensuring easy maintenance work.

(3) IP address of the slave unit can be set by selecting the IP address setting with a HardWare switch.

(4) The slave unit is available in +COM or -COM output types and 16 or 32 output points, allowing for use in a wide variety of applications.

(5) It can be mounted by inserting into a slot on the manifold block and secured with just one screw, allowing reduction of man-hours in maintenance.

2) CC-Link IE Field Basic

The Ethernet-based open network CC-Link IE Field Basic (CC-Link IEF Basic) is a high-speed and large-capacity network integrating distributed control, I/O control, safety control, and motion control.

CC-Link IEF Basic, which is a part of CC-Link IE Network, realizes easier network connection of Ethernet devices. Transparent communications are achieved by utilizing SLMP*1 that enables seamless connectivity within all levels of manufacturing. (*1: Seamless Message Protocol)

Note: Before using this slave unit, thoroughly read all relevant users' manuals.
This instruction manual mainly describes the slave unit T8EB(OPP7-□EB) for 4GR.
For information on the master unit and other slave units to be connected to the system, read the manuals provided by their manufacturers.
For information on the manifold solenoid valves, read this instruction manual as well as the manuals provided with the solenoid valves to fully understand their functions and performance for their proper operation.

If you have any questions concerning the CC-Link IEF Basic system, refer to the following website run by CLPA (CC-Link Partner Association).

CLPA (CC-Link Partner Association)

https://www.cc-link.org/ja/

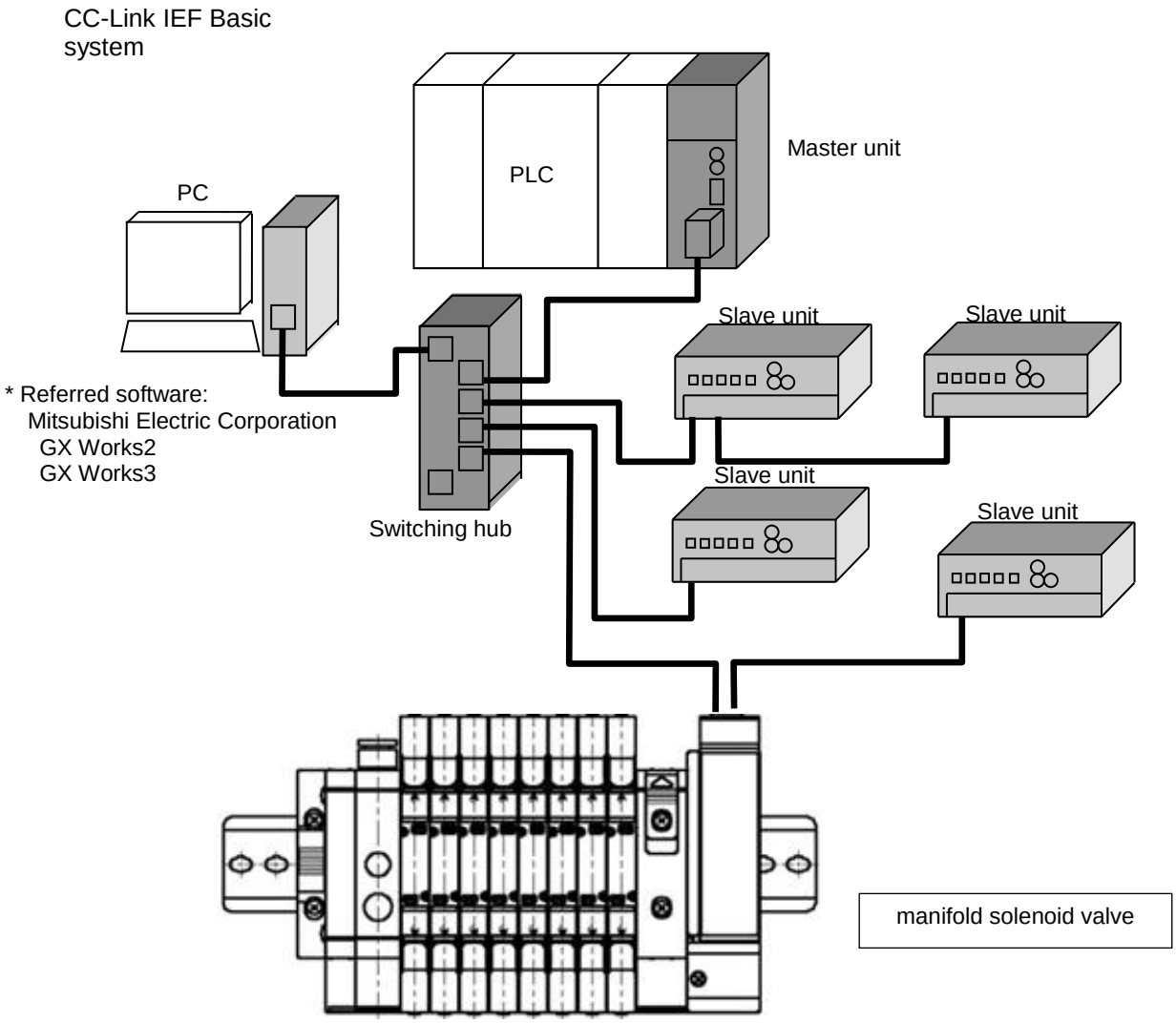
1.2 Network structure

This system mainly consists of a PLC, a master unit, T8EB(OPP7-□EB) mounted manifold solenoid valve, and peripheral equipment.

1) Example of PLC and master unit combination.

PLC Manufacturer	Compatible PLC	Master model
Mitsubishi Electric Corporation	MELSEC-Q series	Q03UDVCPU
Other CC-Link IEF Basic compatible master units		

2) Example of the basic network structure.



1.3 Specifications

1) Transmission specifications

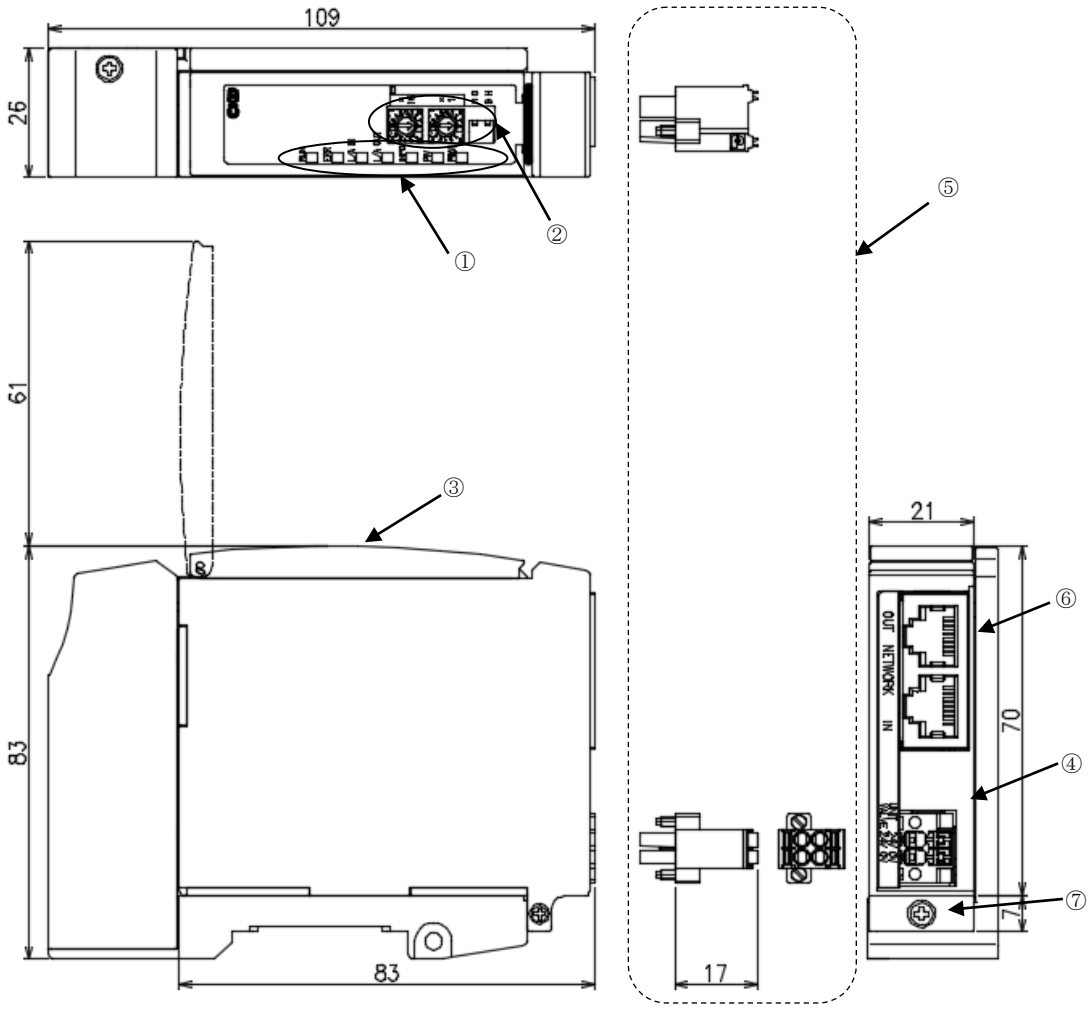
Item	Specifications
Communication protocol	CC-Link IEF Basic compliant
Baud rate	100M/ 10Mbps (Auto Negotiation compatible)
Communication method	Full/Half duplex (Auto MDI//MDI-X compatible)
Transmission media	Ethernet cable (Category 5 or higher) Shielded twisted pair cable

2) Specifications
Always operate this slave unit within its product specifications.

Item		Specifications			
Manifold Model No.		-T8EB1	-T8EB2	-T8EBP1	-T8EBP2
Slave unit		OPP7-1EB	OPP7-2EB	OPP7-1EB-P	OPP7-2EB-P
Unit power supply voltage		21.6VDC to 26.4VDC (24VDC±10%)			
Unit power current consumption		130mA or less (at 24.0VDC with all points ON)			
Valve power supply voltage		22.8VDC to 26.4VDC (24VDC+10%, -5%)			
Valve power current consumption		15mA or less (with all points OFF) 20mA or less (with all points ON and without load)			
Output type		NPN output (+COM)		PNP output (-COM)	
Number of output points		16	32	16	32
Mode of IP address setting		Basic, HardWare, DHCP, SLMP			
Output setting at communication error		Hold (maintains output of all points)/ Clear (clears all outputs of points)/ SLMP set value (optional)			
Insulation resistance		30 MΩ or more with 500 VDC between external terminals and case			
Withstand voltage		500 VAC for 1 minute between external terminals and case			
Shock resistance		294.0m/s^2 in 3 directions, 3 times each			
Storage temperature		-20℃ to 70℃			
Storage humidity		30% to 85%RH (no dew condensation)			
Ambient temperature		-5℃ to 55℃			
Ambient humidity		30% to 85%RH (no dew condensation)			
Ambient atmosphere		No corrosive gas			
Communication protocol		CC-Link IEF Basic			
Baud rate		100Mbps/ 10Mbps (correspondent to Auto Negotiation)			
Communication method		Full/Half duplex (correspondent to Auto MDI//MDI-X)			
Output isolation type		Photo coupler isolation			
Max. load current		40mA per output point			
Leakage current		0.1mA or less			
Residual voltage		0.5V or less			
Fuse rating		Valve power: 24V, 3A / Unit power 24V, 2A (both fuses are not replaceable)			
Status indicator		LED (communication status, unit power and valve power statuses*1)			
Number of occupied stations		1 station			
Degree of protection		IP20			
Vibration proof	Durability	10Hz to 150Hz to 10Hz, 1 octave/min, 15 sweeps each in X, Y, Z directions at half-amplitude of 0.75 mm or acceleration of 98.0 m/s^2, whichever is smaller			
	Malfunction	10Hz to 150Hz to 10Hz, 1 octave/min, 4 sweeps each in X, Y, Z directions at half-amplitude of 0.5 mm or acceleration of 68.6 m/s^2, whichever is smaller			

*1: Status can be monitored when unit power is supplied with specified voltage.

1.4 Parts of the Slave Unit



① Status monitoring lights
LEDs (RUN, ERR, L/A IN, L/A OUT, INFO, PW, PW(V)) indicate the slave unit status and network status.

② Switches
Slide switches and rotary switches set the slave unit IP address, the mode of IP address setting, and the action taken on the output in the event of communication error.

③ Cover
Protects the status monitoring lights and the switches.

④ Unit/Valve power socket
Socket for connecting the Unit/Valve power plug.

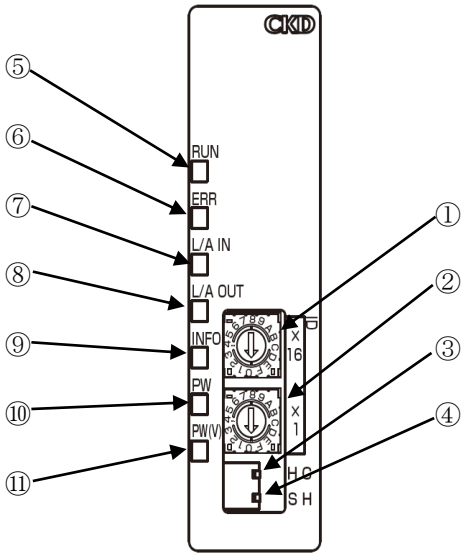
⑤ Unit/Valve power plug (attached)
Plug for connecting the Unit/Valve power cables (24V)

⑥ Network connector socket (RJ45 × 2 ports [IN, OUT]) (communication plug is not attached)
Port to transmits CC-Link IEF Basic communication to the next slave or receives it from the previous slave.
Note: There is no difference in the function between input(IN) and output (OUT) ports which is only named to distinguish each port.

⑦ Mounting screw (M2.5 tapping screw)
Secures the slave unit to the connecting block.

1.5 Switches and LED indicators

CAUTION: ● Discharge static electricity that has built up on your body before touching the slave unit. Otherwise, static electricity may damage this product.



No.	Name
①	Switch for IP address setting (x16).
②	Switch for IP address setting (x1).
③	Switch for the output setting at communication error. C: Clear, H: Hold
④	Switch for operating mode setting. H: HW (HardWare) S: SW (SoftWare)
⑤	RUN
⑥	ERR
⑦	L/A IN
⑧	L/A OUT
⑨	INFO
⑩	PW
⑪	PW(V)

1) Switches

IP address is read into memory at power-up.
Duplicate IP address cannot be assigned.

Mode of IP address setting	Switch settings				IP address setting	IP address Initial value	Output status in the event of communication error (③)
	①	②	③	④			
Basic	0	0	H or C	H	Basic communication	192.168.3.250	H (ON: 1) C (OFF: 0)
HardWare	0 to F (01 to FEh)	0 to F	H or C	H	192.168.3.1 to 254 Switch for IP address	192.168.3. Value for IP address	H (ON: 1) C (OFF: 0)
DHCP	F	F	H or C	H	DHCP server	0.0.0.0	H (ON: 1) C (OFF: 0)
SLMP	-	-	-	S	Basic communication and SLMP communication	192.168.3.250	Set Value by SLMP communication

Factory default

IP address setting mode	Switch settings				IP address	Output status in the event of communication error (③)
	①	②	③	④		
Basic	0	0	C	H	192.168.3.250	C (OFF: 0)

2) LED Indicators

These LEDs indicate slave unit status and network status. See table below for their descriptions.

No.	Name	Function	Status	
⑤	RUN	Indicates CC-Link IEF Basic status	OFF	Initialized
			Green blinking	Waiting for receiving Basic communications
			Green on	Basic communication status
⑥	ERR	Indicates communication status	OFF	Normal Basic communication
			Red blinking	Master unit is in error or halt state
			Red flickering	Basic communication time out
			Red on	Duplicate IP address
⑦	L/A IN	Indicates CC-Link IEF Basic link status with [IN] port	OFF	No link
			Green blinking	Link established
			Green flickering	Link established, in communication
⑧	L/A OUT	Indicates CC-Link IEF Basic link status with [OUT] port	OFF	No link
			Green blinking	Link established
			Green flickering	Link established, in communication
⑨	INFO	Indicates slave unit operation status	OFF	Normal
			Red blinking	Maintenance notice *1
			Red double flash	Change notice of operating setting
			Red on	Backup error notice
⑩	PW	Indicates slave unit power status	OFF	Unit power OFF
			Green on	Unit power ON
⑪	PW(V)	Indicates valve power status	OFF	Valve power OFF
			Green on	Valve power ON

Note *1: By setting the maintenance information notice, INFO (LED) notices when maintenance is needed. “No notification” is the factory default. Refer to 2)-3 maintenance information.

2. PRECAUTIONS

- Before turning the power ON or OFF, ensure the safety of the surroundings as the components in the system, including the valve (cylinder), may move unexpectedly.
- Refer to the user's manual provided for the master unit concerning the communication delay time. The transmission delay within the entire system depends on the scan time achieved by the PLC and on other devices included in the system.
- Refer to the valve specification for the response time as it varies by the model of solenoid valve.
- The time it takes for the solenoid valve to turn OFF delays by approximately 20 msecs since there is a surge absorbing circuit incorporated in the slave unit.
- Make sure the power cables and network cables are connected according to the specifications to avoid any incorrect wiring.
- Do not subject the power cables and network cables to tension and impact.
- Before turning on the power, make sure that all cables and connectors are connected firmly.
- Never attempt to disassemble, modify, and/or repair the slave unit. Doing so may result in failure or malfunction of the slave unit.
- Many precision devices are mounted inside the slave unit. Do not drop the slave unit nor apply vibration or impact to the unit.
- Do not connect or disconnect any connectors while the power is being supplied. Doing so may result in failure or malfunction.
- Mold and rust can develop on the product if it is exposed to high humidity during transportation. Include moisture absorbers and tightly seal the package.
- Install the Slave Unit at least 200mm away from high-voltage cables and power lines, or lay the high-voltage cables and power lines in metal tubing and ground it.

3. OPERATION

3.1 IP address setting

CAUTION:

- Discharge static electricity that has built up on your body before touching the slave unit.
  Otherwise, static electricity may damage this product.
- The slave unit will not identify the setting if the power is supplied.
  Make sure the power is turned off upon setting as they are read into the unit only at power-up.
- Keep the cover closed at all times except when setting the switches.
  Otherwise, foreign matter may enter into the internal circuit from the cover and cause unexpected failure, or the cover itself may get damaged.
  Be extremely careful not to allow any foreign matter to enter the slave unit when setting the switches.
- Make sure not to touch the internal circuit board when setting the switches as they are precisely built and can be damaged if mishandled.

Factory setting

	Mode of IP address setting	IP address
Factory setting	Basic	192.168.3.250

IP address setting

IP address setting	Description
Basic mode	Sets IP address using Basic communication.
HardWare mode	Sets IP address using setting switches.
DHCP mode	Sets IP address using DHCP server.
SLMP mode	Sets IP address using SLMP communication.

IP address setting

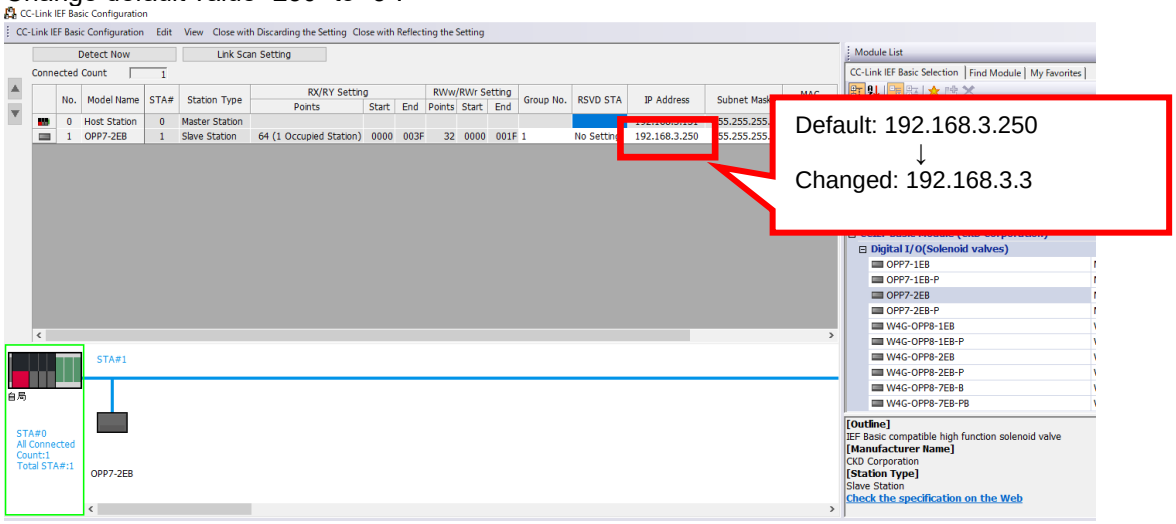
1) Basic mode

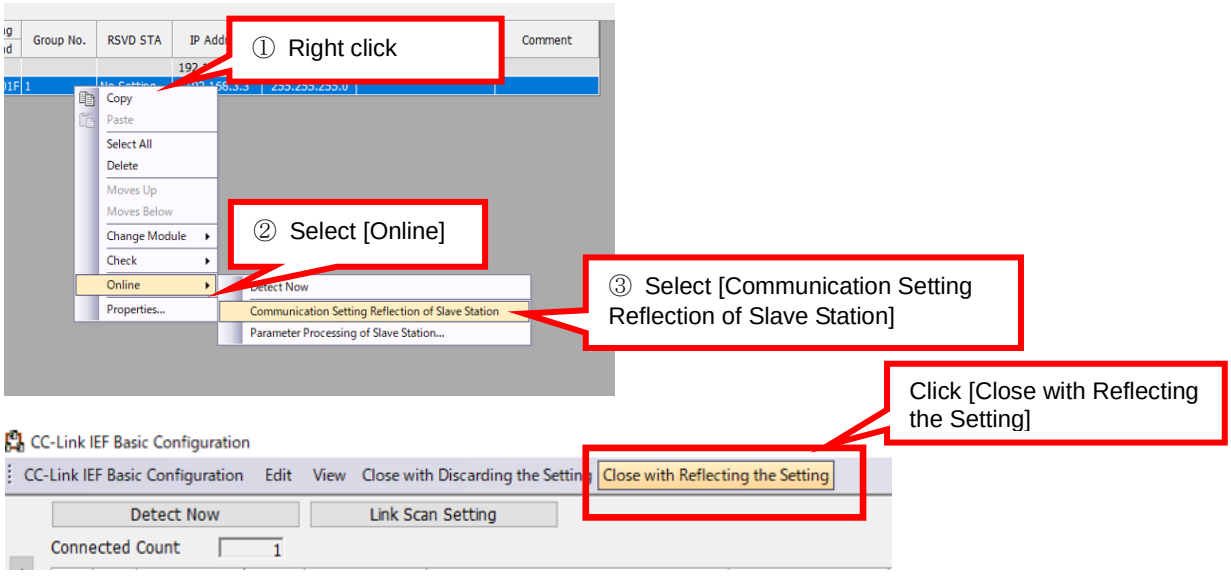
Change IP address by Basic communication, using PLC software (GX Works3 by Mitsubishi Electric Corp.). Initial value of IP address is: 192.168.3.250

Step (1)
Set the HardWare switches.

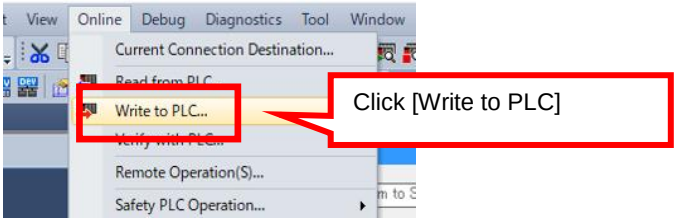
No.	Switch	Settings
①	Switch for IP address setting (x16)	Sets to “0”.
②	Switch for IP address setting (x1)	Sets to “0”.
③	Switch for the output setting at communication error	Specifies the action taken on the output in the event of communication error (such as communication line disconnection or timeout). “C”: clear the output of valve in the event of communication error “H”: hold the output of valve in the event of communication error
④	Switch for operating mode setting	Sets to “H”.

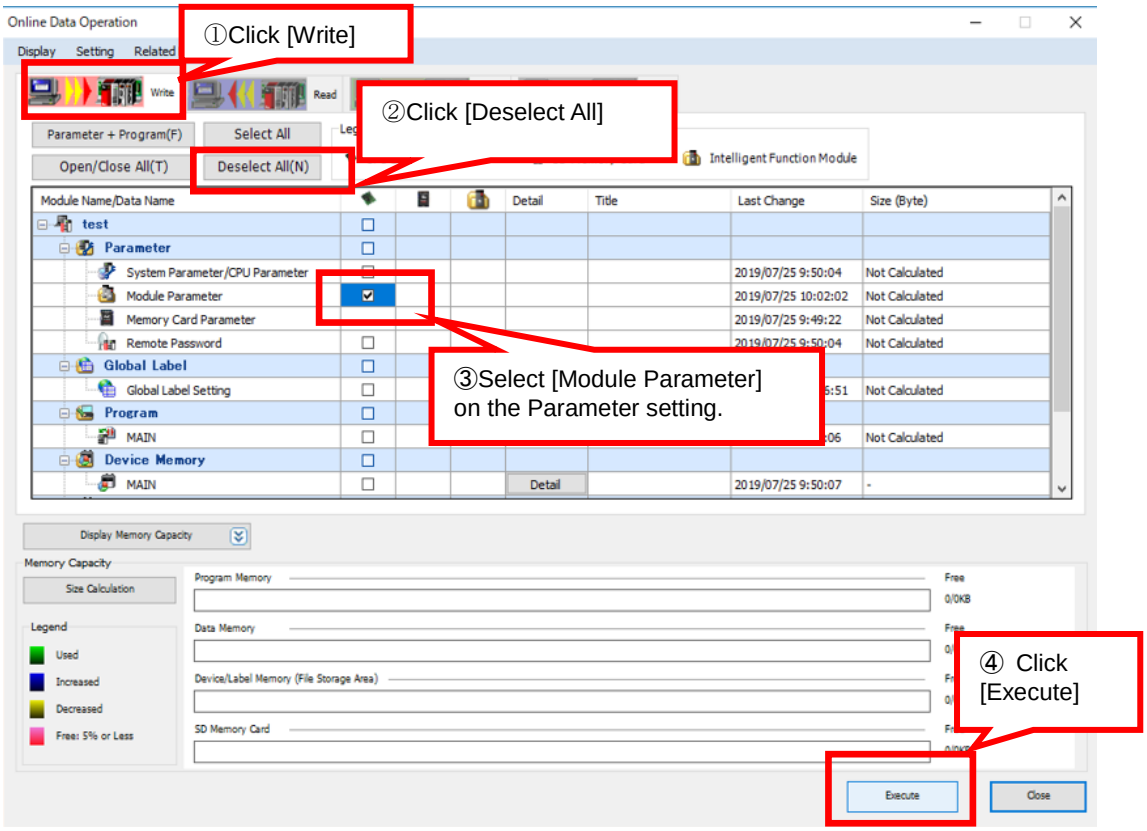
Step (2)
Set IP address with Basic communication using GX Works3.
Change default value “250” to “3”.



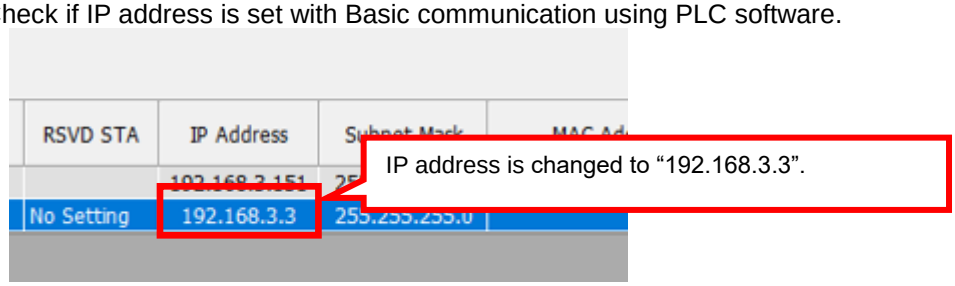


Write to PLC





Power off the PLC
Check if IP address is set with Basic communication using PLC software.



2) HardWare mode

Set IP address using the switches.
Set the fourth octet of 192.168.3.xxx for IP address.

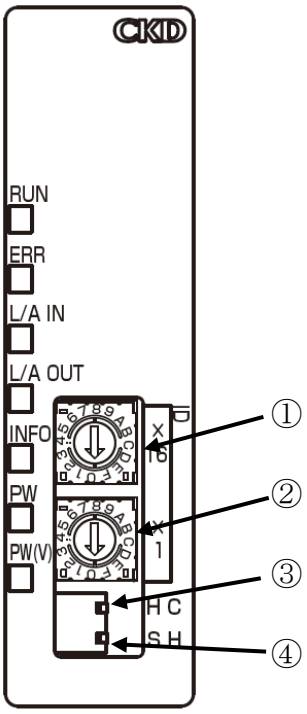
Step (1)
Set the HardWare switches.

No.	Switch	Settings	Remarks
①	Switch for IP address setting (x16)	Sets between “0” to “F”.	Setting range is 01 to FEh Set the 4th octet
②	Switch for IP address setting (x1)	Sets between “0” to “F”.	
③	Switch for the output setting at communication error	Sets the action taken on the output in the event of communication error (such as communication line disconnection or timeout). “C”: clear the output of valve in the event of communication error “H”: hold the output of valve in the event of communication error	
④	Switch for operating mode setting	Sets to “H”.	

Switch for IP address setting

x16: Upper digit (①)		
Set value (Hexadecimal)	⇔	Decimal
0	⇔	0
1	⇔	16
2	⇔	32
3	⇔	48
4	⇔	64
5	⇔	80
6	⇔	96
7	⇔	112
8	⇔	128
9	⇔	144
A	⇔	160
B	⇔	176
C	⇔	192
D	⇔	208
E	⇔	224
F	⇔	240

x1: Lower digit (②)		
Set value (Hexadecimal)	⇔	Decimal
0	⇔	0
1	⇔	1
2	⇔	2
3	⇔	3
4	⇔	4
5	⇔	5
6	⇔	6
7	⇔	7
8	⇔	8
9	⇔	9
A	⇔	10
B	⇔	11
C	⇔	12
D	⇔	13
E	⇔	14
F	⇔	15



[Example] To set the IP address to 71 (decimal)

Since 71=64+7, upper digit is set to 4 and lower digit is set to 7 [47 (hexadecimal)] according to the table above.

Step (2)
Power on the unit and check if the communication establishes.

3) DHCP mode

Set IP address using DHCP server. Initial value of IP address is: 0.0.0.0.
IP address is assigned with DHCP server.

Step (1)
Set the HardWare switches.

No.	Switch	Settings
①	Switch for IP address setting (x16)	Sets to “F”.
②	Switch for IP address setting (x1)	Sets to “F”.
③	Switch for the output setting at communication error	Sets the action taken on the output in the event of communication error (such as communication line disconnection or timeout). “C”: clear the output of valve in the event of communication error “H”: hold the output of valve in the event of communication error
④	Switch for operating mode setting	Sets to “H”.

Step (2)
Refer to the specifications of DHCP server.

4) SLMP mode

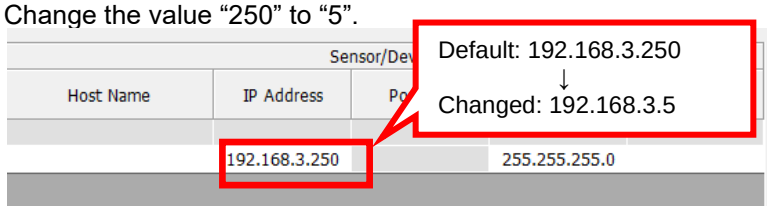
Change IP address by SLMP communication, using PLC software (GX Works3 by Mitsubishi Electric Corp.). Initial value of IP address is: 192.168.3.250

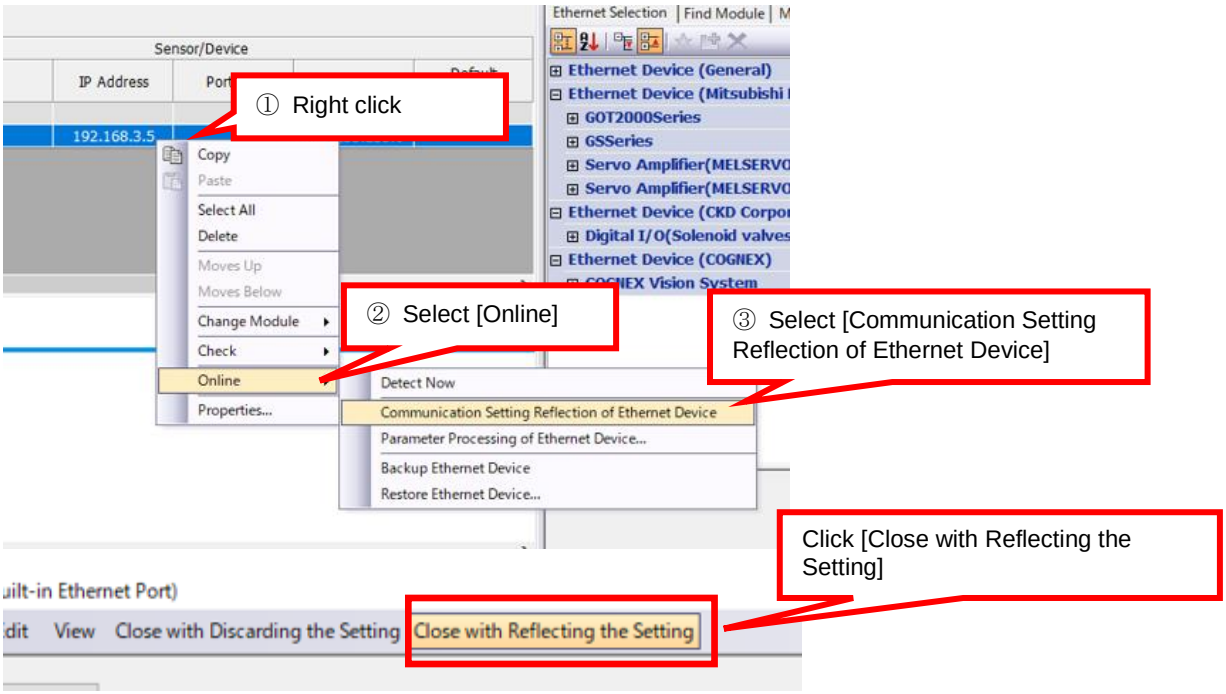
Step (1)
Set the HardWare switches.

No.	Switch	Settings
①	Switch for IP address setting (x16)	Disable
②	Switch for IP address setting (x1)	Disable
③	Switch for the output setting at communication error	Disable Sets the output status in the event of communication error (such as communication line disconnection or timeout) with SLMP communication. *1
④	Switch for operating mode setting	Sets to “S”.

Note*1: Refer to page 27 for setting.

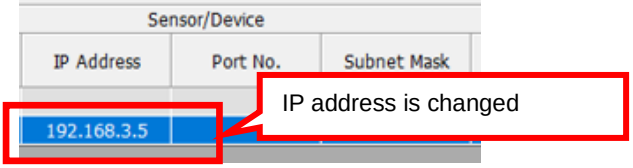
Step (2)
Set IP address with SLMP communication using GX Works3.
Change the value “250” to “5”.





Write to PLC. Refer to 1) Basic mode setting for writing.

Check if IP address is set by GX Works3.



3.2 Settings by CSP+ file

In order for the CC-Link IEF Basic slave unit to join the network, it is necessary to register the device to the network using the CPS+ (CC-Link Family System Profile Plus) file which describes the device's communication specification. Refer to the user's manual provided by the master unit manufacturer for registering the CSP+ file. Also, use the latest CSP+ file for proper network configuration.

1) How to register the device

Check the specifications (model name) of the device before registering, as both the device and CSP+ file need to be matched first.

Refer to the following table for the device specifications and CSP+ file.

Specifications and model names in the CSP+ file

Item	Specifications			
Manifold Model No.	-T8EB1	-T8EB2	-T8EBP1	-T8EBP2
Slave unit	OPP7-1EB	OPP7-2EB	OPP7-1EB-P	OPP7-2EB-P
Output type	+COM(NPN)		-COM (PNP)	
I/O point	16-point outputs	32-point outputs	16-point outputs	32-point outputs
Model names in the CSP+ file	OPP7-1EB	OPP7-2EB	OPP7-1EB-P	OPP7-2EB-P

2) Function

Use Basic or SLMP communication (*1) for function setting and monitoring.

Note that the function varies depending on the mode of IP address setting.

No.	Item	Description	Mode of IP address setting			
			Basic	Hard Ware	DHCP	SLMP
1	Product information	Monitoring the product information of this unit.	Enable	Enable	Enable	Enable
2	Operational information	Monitoring IP address and communication status.	Enable	Enable	Enable	Enable
3	Maintenance information	Monitoring and setting of maintenance.	Enable	Enable	Enable	Enable
4	Output information	Monitoring and setting of output status.	Enable*2	Enable*2	Enable*2	Enable

*1: Refer to 5.5 Notes/Remarks for operation.

*2: Set with slide switch for output status in the event of communication error.

2)-1 Product information

Following items are displayed.

No.	Item	Description
1	VenderName	Indicates vendor name.
2	VenderID	Indicates vendor ID.
3	ProductName	Indicates product name.
4	HWversion	Indicates HardWare version.
5	SWVersion	Indicates SoftWare version.
6	ItemCode	Indicates item code.
7	SlaveProtocolVersion	Indicates protocol version of this product.

2)-2 Operational information

Following items are displayed.

No.	Item	Description	Remarks
1	ChangeFlg	Notifies the operation change on next start-up.	Refer to 2)-2-1
2	IPSettingMode	Indicates the mode of IP address setting. 「Basic」「HW」「DHCP」「SLMP」	-
3	IPSettingMode_f	Indicates setting mode of IP address on the next start up. 「Basic」「HW」「DHCP」「SLMP」	-
4	IPAddress	Indicates IP address at present.	-
5	IPAddress_f	Indicates IP address on the next start up.	-
6	SubNetmask	Indicates subnet mask.	-
7	CommParam	Indicates baud rate and communication method.	-
8	CommPort	Indicates communication port status.	-
9	CommFailureOutput	Indicates the setting made to specify which action to take on the output in the event of communication error.	-
10	CommFailureOutput_f	Indicates the setting made to specify which action to take on the output in the event of communication error on the next start up.	Refer to 2)-2-2
11	CommFailureValue	Indicates the output status in the event of communication error.	Refer to 2)-2-2
12	CommFailureValue_f	Indicates the output status in the event of communication error on the next start up.	-
13	ElectricityTime * 1	Indicates energizing time.	-
14	OutputNumber	Indicates maximum output point.	-
15	InputNumber	Indicates maximum input point.	-
16	OutputType	Indicates output type.	-
17	OutputMonitor	Indicates the output of pneumatic valve.	-
18	MasterProtocolVersion	Indicates protocol version of master unit.	-

* 1: As initial status, energization time of factory delivery inspection may add.

2)-2-1 Change monitor on next start-up

Change monitor on next start-up

No.	Indication
1	Changed
2	Not changed

"Changed" is indicated when there is change with any of following items.

No.	Item	Remarks
1	Mode of IP address setting	Check the setting with Basic and SLMP communication.
2	IP address	
3	Switch for IP address setting Switch for operating mode setting Switch for the output setting at communication error	Check each switch.

Turning the power of slave unit from OFF to ON changes the setting of slave unit.
Slave unit operates with the changed setting at power on, and that may change valve output and other.
Confirm the safety of surroundings before powering on.

2)-2-2 Output setting monitor and value setting monitor in the event of communication error

IP address setting mode [Basic]

Switch for operating mode setting	Output point	Output setting monitor in the event of communication error	Value setting monitor in the event of communication error
H	16	0xFFFF	H (Status right before communication error occurs)
	32	0xFFFFFFFF	
C	16	0x0000	C (0x0000)
	32	0x00000000	C (0x00000000)

IP address setting mode [HW]

Switch for operating mode setting	Output point	Output setting monitor in the event of communication error	Value setting monitor in the event of communication error
H	16	0xFFFF	H (Status right before communication error occurs)
	32	0xFFFFFFFF	
C	16	0x0000	C (0x0000)
	32	0x00000000	C (0x00000000)

IP address setting mode [DHCP]

Switch for operating mode setting	Output point	Output setting monitor in the event of communication error	Value setting monitor in the event of communication error
H	16	0xFFFF	H (Status right before communication error occurs)
	32	0xFFFFFFFF	
C	16	0x0000	C (0x0000)
	32	0x00000000	C (0x00000000)

IP address setting mode [SLMP]

Switch for operating mode setting	Output point	Output setting monitor in the event of communication error	Value setting monitor in the event of communication error
H	16	CommFailureOutputModeSetting *1	CommFailureValueSetting *1
	32		
C	16		
	32		

*1: In IP address setting mode [SLMP], SLMP communication enables the settings "CommFailureOutputModeSetting" and "CommFailureValueSetting". Due to the initial value 0 for both "CommFailureOutputModeSetting" and "CommFailureValueSetting" (16 points: 0x0000 and 32 points: 0x00000000), Clear (16 points: 0x0000 and 32 points: 0x00000000, and clears all outputs of points) is applied when communication error occurs.

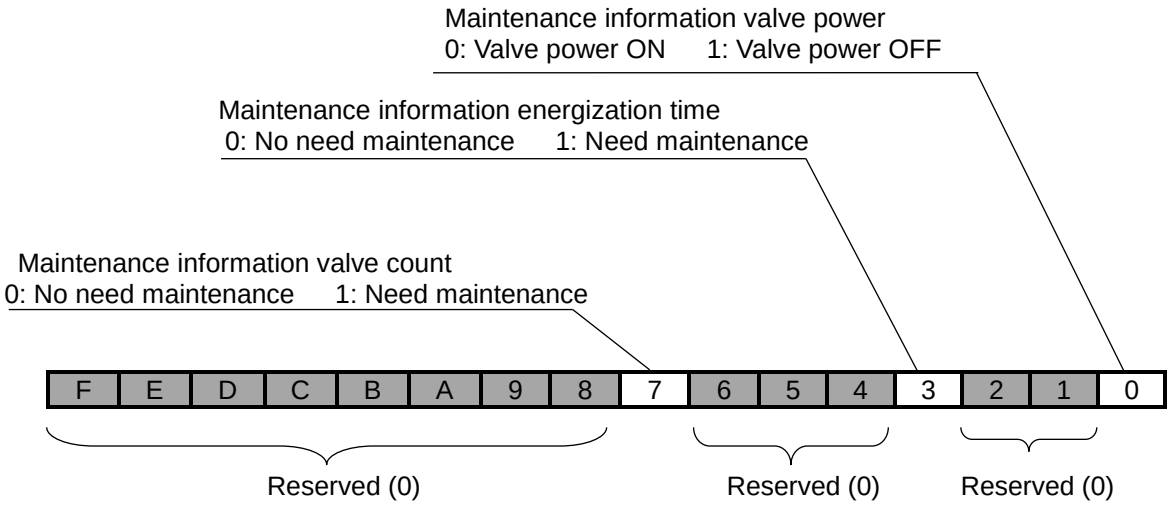
2)-3 Maintenance information

Following items can be set and monitored.
Use maintenance function after enabling [Maintenance setting].

No.	Item	Description	Remarks
1	MaintenanceMon	Notifies maintenance information.	2)-3-1
2	MaintenanceSet	Sets the maintenance items which to inform. (Initial value: 0x0000 (no maintenance information notice))	2)-3-2
3	ElectricityTimeThreshold	Sets energizing time to the slave unit notifying maintenance information to.	-
4	OutputCountThreshold	Sets count of the valve notifying maintenance information to. Set this threshold to use maintenance function. (maintenance function is disable due to the initial value 0)	-

2)-3-1 Maintenance monitor information

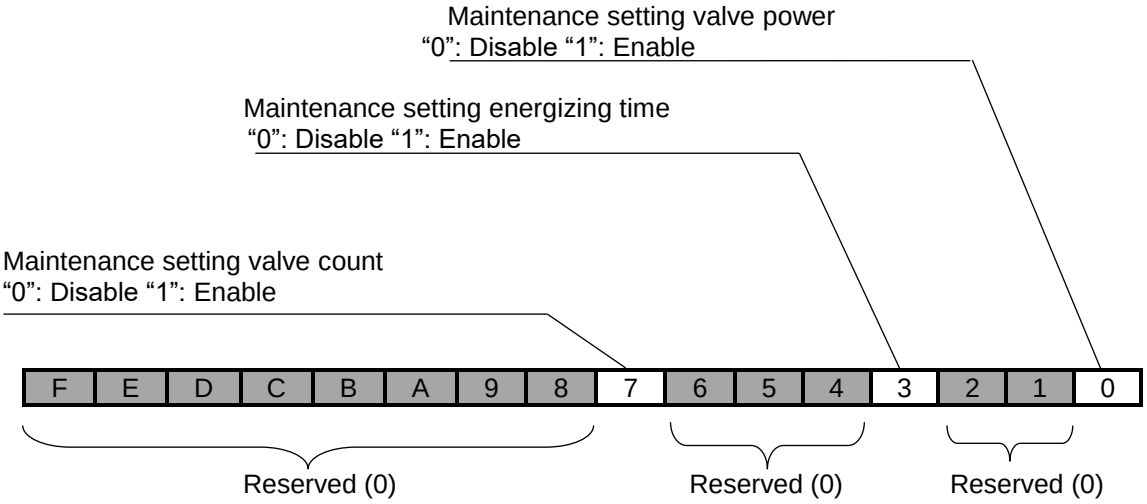
Maintenance monitor is 2 bytes data.
Check the maintenance status of each device when maintenance monitor indicates “1: Need maintenance”.



bit	Item	Description
0	Maintenance information valve power	0: Valve power ON 1: Valve power OFF Indicates valve power condition.
1	Reserved	0
2	Reserved	0
3	Maintenance information energizing time	0: No need maintenance (ElectricityTime < ElectricityTimeThreshold) 1: Need maintenance (ElectricityTime ≥ ElectricityTimeThreshold) Notifies maintenance information of energization time after comparing [ElectricityTime] and [ElectricityTimeThreshold].
4	Reserved	0
5	Reserved	0
6	Reserved	0
7	Maintenance information valve count	0: No need maintenance ([OutputCountThreshold] > [OutputCounter (min.)]) 1: Need maintenance ([OutputCountThreshold] ≤ [OutputCounter (min.)]) Compare [[OutputCounter] and [OutputCountThreshold] of each valve, then alert valve count maintenance information. Setting with each valve is needed to notify maintenance information. Change [OutputCountSetting] to [Maintenance setting - enable]. When plural valves are set as [Maintenance setting - enable], and if one or more valve’s condition is as [OutputCounter] ≤ [OutputCountThreshold], then [OutputCountMon] becomes 1.
8-F	Reserved	0

2)-3-2 Maintenance setting

Maintenance setting is 2 bytes data.
Use the function by changing bit of the maintenance item from “0”: Disable to “1”: Enable.



bit	Item	Description
0	Maintenance setting valve power	0: Disable 1: Enable Sets whether to monitor the load power supply status.
1	Reserved	0
2	Reserved	0
3	Maintenance setting energizing time	0: Disable 1: Enable Sets whether to monitor energizing time
4	Reserved	0
5	Reserved	0
6	Reserved	0
7	Maintenance setting valve count	0: Disable 1: Enable Sets whether to monitor the valve input count
8-F	Reserved	0

2)-4 Output information (overall)

Following items can be set and monitored.

Either 16 points or 32 points output can be set altogether.
However, it enables each setting when the valve was set separately.

No.	Item	Description	Remarks
1	CyclicOutputMon	Indicates the data received by cyclic communication from the master unit.	-
2	CompulsionOutput	0: OFF 1: ON Sets the output value when the valve is output forcibly.	2)-4-1
3	CompulsionOutputSetting	0: Cyclic output data - enable 1: Forced output data - enable Sets whether output the valve forcibly or not.	2)-4-1
4*1	CommFailureOutputModeSetting	0: Value data 1: Last data Either the value set with [CommFailureValueSetting] or the value right before is selectable.	2)-4-2
5*1	CommFailureValueSetting	0: OFF 1: ON Sets output value in the event of communication error. Sets “0: Value data” with [CommFailureOutputModeSetting to output the configured value.	2)-4-2
6	OutputCountMon	0: No need maintenance 1: Need maintenance Monitors maintenance status of valve altogether by comparing [OutputCount] and [OutputCountThreshold] when [OutputCountSetting] is set [Maintenance setting - enable].	2)-4-3
7	OutputCountSetting	0: Maintenance setting - disable 1: Maintenance setting - enable Sets whether to monitor [OutputCounter]. When bit7 of maintenance setting is configured, maintenance notify is also sent to [MaintenanceMon].	2)-4-3
8	LoadPowerMon	Power ON: when load power is ON. Power OFF: when load power is OFF. Monitors the load power (valve power) status.	-

*1 When SLMP is in the IP address setting mode, the setting [CommFailureOutput] reflects [CommFailureOutputModeSetting] of operational information. In addition, [CommFailureValueSetting] reflects [CommFailureValueSettingMon].

2)-4-1 Forced (compulsion) output setting

This function can be used when valve output needs to be changed temporary, or the equipment is installed.
Output the specified valve in arbitrary state, not with the valve state being sent by the master unit cyclically.
* The valve output set by this function is cleared in the event of communication error.
Reconfigure the setting as it is cleared when the unit is powered OFF.

No.	Item	Description
1	CompulsionOutput	Sets the output status of valve.
2	CompulsionOutputSetting	Sets the point to output arbitrarily.

Example)
Following tables show the case when the solenoid output S00 is set to OFF, the output S15 is set to ON, and the rest S01 to S14 are set to the value of cyclic data (for 16 output points).

CompulsionOutput:

MSB															LSB
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	0

0: OFF, 1: ON, -: Disvalue

CompulsionOutputSetting:

MSB															LSB
1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1

0: Cyclic output data – enable, 1: Forced (compulsion) output data -enable

Valve output (output data monitor):

MSB															LSB
1	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	0

0: OFF, 1: ON, “C“: Cyclic output data

Only for the bit with “1: CompulsionOutput - enable”, the solenoid output being set by the CompulsionOutput is executed. For the bit with “0: Cyclic output data - enable” setting, cyclic output data being sent from the master unit cyclically is executed.

2)-4-2 Setting in the event of communication error (when IP address mode is SLMP)

When SLMP is in the IP address setting mode, it enables valve output with arbitrary setting in the event of communication error. The unset port holds the last output value.

No.	Item	Description
1	CommFailureOutputModeSetting	Sets the point to output arbitrarily in the event of communication error.
2	CommFailureValueSetting	Sets the value in the event of communication error.

Example)

Following tables show the case when the solenoid output S00 is set to OFF, the output S15 is to ON, and the rest S01 to S14 are held to the last value iat the communication error (for 16 output points).

CommFailureOutputModeSetting:

MSB															LSB
0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0

0: Value data, 1: Last data

CommFailureValueSetting:

MSB															LSB
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	0

0: OFF, 1: ON, -: Disvalue

Valve output in the event of communication error:

MSB															LSB
1	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	“C“	0

0: OFF, 1: ON, “C”: Cyclic output data (Last data)

2)-4-3 Maintenance (output count)

No.	Item	Description
1	OutputCountMon	0: No need maintenance 1: Need maintenance Each valve can be checked altogether whether they are in due time for maintenance, by changing [OutputCountSetting] to [Maintenance setting - enable]. Note that [OutputCountMon] becomes “0: No need maintenance”, when [OutputCountSetting] is OFF.
2	OutputCountSetting	0: Maintenance setting - disable 1: Maintenance setting - enable Sets each valve whether to monitor maintenance. When the condition of valve with [Maintenance setting - enable] is [Need maintenance], it is also applied to the maintenance monitor (maintenance information bit7: valve input maintenance information- INFO LED)).

Example) For 16 output points

Notify the maintenance when the output of any solenoid valve among 00 to 07 exceeds 0x0000FFFF with the ON count. The ON count of valve S0 and S8 were over 0x0000FFFF.

OutputCountSetting

MSB															LSB
0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

0: Maintenance setting - disable, 1: Maintenance setting - enable

OutputCountThreshold --- 0x0000FFFF

Maintenance threshold of input count [OutputCountThreshold] is in common for all the valves.

OutputCountMon

MSB															LSB
0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	1

0: No need maintenance, 1: Need maintenance

When the valve count of S0 and S7 is 0x0000FFFF or more.

2)-5 Output information (each valve)

Following items can be set and monitored.

Each valve can be set. If the setting is operated for each valve, the setting is applied as a whole.
Output count can be checked for each valve.

No.	Item	Description
1	CyclicOutputMon	Indicates the data received with cyclic communication from the master unit.
2	CompulsionOutput	0: OFF 1: ON Sets the output value when the valve is output forcibly.
3	CompulsionOutputSetting	0: Cyclic output data - enable 1: Forced (compulsion) output data - enable Sets whether to output this valve forcibly.
4	CommFailureOutputModeSetting *	0: Value data 1: Last data When SLMP is in the IP address setting mode, set valve output in the event of communication error. The value set with [CommFailureValueSetting] or the value immediately before that (Last data) are selectable.
5	CommFailureValueSetting *	0: OFF 1: ON When SLMP is in the IP address setting mode, set output value of this valve in the event of communication error. Sets “0: Value data” with [CommFailureOutputModeSetting to output the configured value.
6	OutputCountMon	0: No need maintenance 1: Need maintenance Becomes “Need maintenance” when it is set as [OutputCountSetting] and [OutputCounter] is equal to or greater than [OutputCountThreshold].
7	OutputCountSetting	0: Maintenance setting - disable 1: Maintenance setting - enable Sets whether monitor [OutputCounter] of the valve. When bit7 of maintenance setting is configured, it also reflects to [MaintenanceMon].
8	OutputCounter	Indicates the number this valve output.

* When SLMP is in the IP address setting mode, the setting [CommFailureOutput] reflects [CommFailureOutputModeSetting] of operational mode.
In addition, [CommFailureValueSetting] reflects [CommFailureValueSettingMon].

3.3 Correspondence between slave unit output No. and PLC address No.

1) PLC addresses correspondence tables

Tables below explain the correspondence using PLC Manufactured by Mitsubishi Electric Corp. as a representative example. Additionally, this indicates the case that serial transmission type slave unit is set “station No.1”.

N4G*R-T8EB*1 (16 output points)

PLC allocated memory address	RY *0-*F															
	RY*0	RY*1	RY*2	RY*3	RY*4	RY*5	RY*6	RY*7	RY*8	RY*9	RY*A	RY*B	RY*C	RY*D	RY*E	RY*F
Serial Transmission(S-Trans) Type Slave unit Output No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Solenoid output No.	00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15

RY data 1st word

N4G*R-T8EB*2 (32 output points)

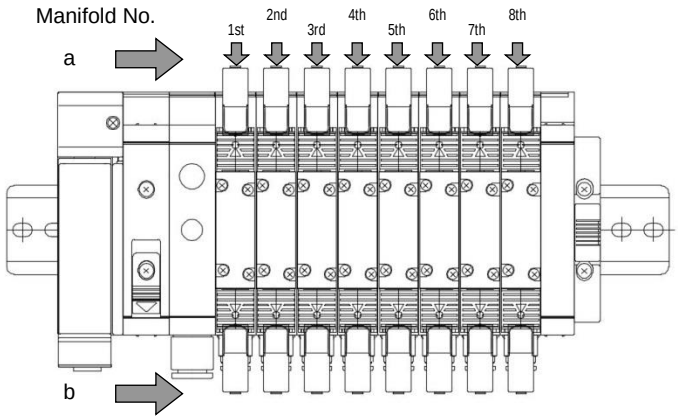
PLC allocated memory address	RY *0-*F																RY *0-*F															
	RY *0	RY *1	RY *2	RY *3	RY *4	RY *5	RY *6	RY *7	RY *8	RY *9	RY *A	RY *B	RY *C	RY *D	RY *E	RY *F	RY *0	RY *1	RY *2	RY *3	RY *4	RY *5	RY *6	RY *7	RY *8	RY *9	RY *A	RY *B	RY *C	RY *D	RY *E	RY *F
S-Trans Type Slave unit Output No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Solenoid output No.	00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31

RY data 1st word　　RY data 2nd word

2) Examples of Valve No. assignments corresponding to the slave unit T8EB* solenoid output No.
The valve No. 1a, 1b, 2a, 2b, … indicate the station numbers such as station No.1, station No.2, and so on; while the alphabets ‘a’ and ‘b’ mean, respectively, the solenoid on the a-side and the solenoid on the b-side of the “double-solenoid type” valve. Also, “V” stands for “vacant”.

Appearance and maximum station number depends on solenoid model.

◆ N4G*R-T8EB*1 (16 output points)



The figure is an example when 8 stations of double-solenoid type valves are mounted. There is no solenoid on the b-side for single-solenoid type.

[Standard wiring]

·● In case of single solenoid valve :

Solenoid output No.	s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	S11	s12	s13	s14	s15	s16
Valve No.	1a	2a	3a	4a	5a	6a	7a	8a	9a	10a	11a	12a	13a	14a	15a	16a

·● In case of double solenoid valve:

Solenoid output No.	s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	S11	s12	s13	s14	s15	s16
Valve No.	1a	1b	2a	2b	3a	3b	4a	4b	5a	5b	6a	6b	7a	7b	8a	8b

·● In case of mixed (single and double mixed) solenoid valve. (an example is shown above)

Solenoid output No.	s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	S11	s12	s13	s14	s15	s16
Valve No.	1a	2a	3a	3b	4a	4b	5a	6a	7a	7b	8a	9a	10a	10b	11a	11b

[Double wiring]

·● In case of single solenoid valve :

Solenoid output No.	s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	S11	s12	s13	s14	s15	s16
Valve No.	1a	(V)	2a	(V)	3a	(V)	4a	(V)	5a	(V)	6a	(V)	7a	(V)	8a	(V)

·● In case of double solenoid valve:

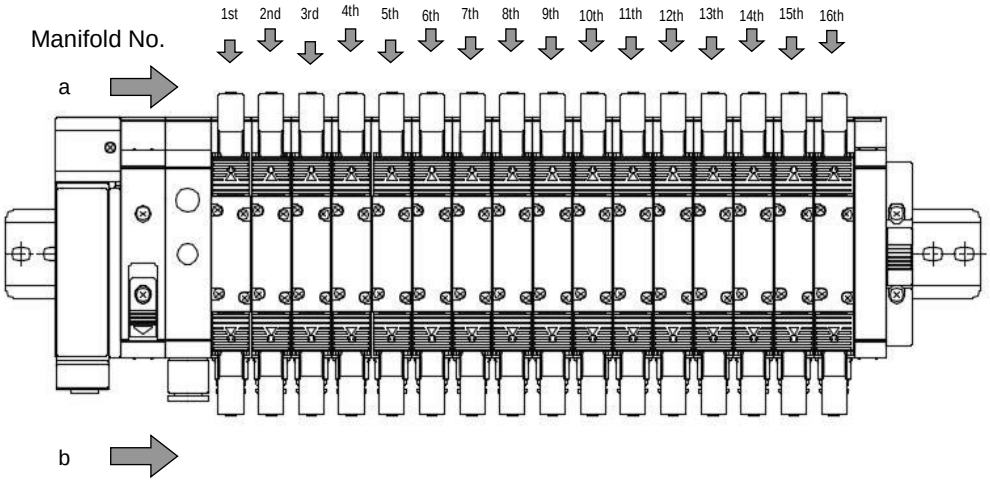
Solenoid output No.	s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	S11	s12	s13	s14	s15	s16
Valve No.	1a	1b	2a	2b	3a	3b	4a	4b	5a	5b	6a	6b	7a	7b	8a	8b

·● In case of mixed (single and double mixed) solenoid valve. (an example is shown above)

Solenoid output No.	s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	S11	s12	s13	s14	s15	s16
Valve No.	1a	(V)	2a	(V)	3a	3b	4a	4b	5a	(V)	6a	(V)	7a	7b	8a	(V)

◆ N4G*R-T8EB*2 (32 output points)

The figure is an example when 16 stations of double-solenoid type valves are mounted. There is no solenoid on the b-side for single-solenoid type.



[Standard wiring]

·● When all valves mounted on the manifold are single solenoids:

Solenoid output No.	s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	s11	s12	s13	s14	s15	s16	s17	s18	s19	s20	s21	s22	s23	s24	s25	s26	s27	s28	s29	s30	s31	s32
Valve No.	1a	2a	3a	4a	5a	6a	7a	8a	9a	10a	11a	12a	13a	14a	15a	16a	17a	18a	19a	20a	21a	22a	23a	24a	25a	26a	27a	28a	29a	30a	31a	32a

·● When all valves mounted on the manifold are double solenoids:

Solenoid output No.	s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	s11	s12	s13	s14	s15	s16	s17	s18	s19	s20	s21	s22	s23	s24	s25	s26	s27	s28	s29	s30	s31	s32
Valve No.	1a	1b	2a	2b	3a	3b	4a	4b	5a	5b	6a	6b	7a	7b	8a	8b	9a	9b	10a	10b	11a	11b	12a	12b	13a	13b	14a	14b	15a	15b	16a	16b

·● When both single and double solenoids valves are mounted on the manifold (an example is shown above)

Solenoid output No.	s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	s11	s12	s13	s14	s15	s16	s17	s18	s19	s20	s21	s22	s23	s24	s25	s26	s27	s28	s29	s30	s31	s32
Valve No.	1a	2a	3a	3b	4a	4b	5a	6a	7a	7b	8a	9a	10a	10b	11a	11b	12a	13a	14a	14b	15a	15b	16a									

[Double wiring]

·● When all valves mounted on the manifold are single solenoids:

Solenoid output No	.s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	s11	s12	s13	s14	s15	s16	s17	s18	s19	s20	s21	s22	s23	s24	s25	s26	s27	s28	s29	s30	s31	s32
Valve No.	1a	(V)	2a	(V)	3a	(V)	4a	(V)	5a	(V)	6a	(V)	7a	(V)	8a	(V)	9a	(V)	10a	(V)	11a	(V)	12a	(V)	13a	(V)	14a	(V)	15a	(V)	16a	(V)

·● When all valves mounted on the manifold are double solenoids:

Solenoid output No	.s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	s11	s12	s13	s14	s15	s16	s17	s18	s19	s20	s21	s22	s23	s24	s25	s26	s27	s28	s29	s30	s31	s32
Valve No.	1a	1b	2a	2b	3a	3b	4a	4b	5a	5b	6a	6b	7a	7b	8a	8b	9a	9b	10a	10b	11a	11b	12a	12b	13a	13b	14a	14b	15a	15b	16a	16b

·● When both single and double solenoids valves are mounted on the manifold (an example is shown above)

Solenoid output No.	s1	s2	s3	s4	s5	s6	s7	s8	s9	s10	s11	s12	s13	s14	s15	s16	s17	s18	s19	s20	s21	s22	s23	s24	s25	s26	s27	s28	s29	s30	s31	s32
Valve No.	1a	(V)	2a	(V)	3a	3b	4a	4b	5a	(V)	6a	(V)	7a	7b	8a	(V)	9a	(V)	10a	(V)	11a	11b	12a	12b	13a	(V)	14a	(V)	15a	15b	16a	(V)

3.4 Programming

This slave unit is treated as a unit device from a master unit with 16 output points: T8EB*1, 32 output points: T8EB*2.

There are 2 types of I/O data: RY data transmitted from a master to a slave unit (remote output) and RX data transmitted from a slave unit to a master unit (remote input).

Refer to the manual provided by the PLC manufacturer when creating a program.
Execute the programing by referring to the following table for I/O mapping.

Mapping for output data

Output point		Output data	bit															
			RY*0	RY*1	RY*2	RY*3	RY*4	RY*5	RY*6	RY*7	RY*8	RY*9	RY*A	RY*B	RY*C	RY*D	RY*E	RY*F
32	16	**1st word**	00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15
	-	**2nd word**	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31

4. INSTALLATION

The network cables and power cables must be connected to the N4G*R-T8EB*** to function. Incorrect connection causes not only malfunctions but in some cases, critical transmission damage to this slave unit as well as other related devices.

Before use, read this instruction manual and the user's manuals of the PLC and other devices for correct connections.

CAUTION:

- Discharge static electricity that has built up on your body by touching a grounded metal object before handling the CC-Link IEF Basic device. Otherwise, static electricity may damage this product.
- Do not touch the electrical wiring connections (exposed live parts); as there is a risk of electric shock.
  During wiring, keep the power off.
  Also, do not touch these live parts with wet hands.
- Do not subject the power cables and network cables to tension and impact. Long cables can exert unexpected momentum and impact due to its weight, and this can consequently damage the connectors and devices.
  Take preventative measures such as securing the cables part way along its length to reduce inertia.
- To prevent noise problems, keep the following in mind when wiring:
  1) If noise is likely to have an influence, make efforts to provide a separate power supply for each manifold solenoid valve and wire them independently.
  2) Do not make the power and FG cables needlessly long, but wire them with the shortest possible lengths.
  3) Do not share power with noise generating devices such as inverters and motors.
  4) Do not lay the power cables, network cables, and other power lines parallel to each other.
- Make sure the power cables and network cables are connected correctly within the specifications to avoid any incorrect wiring.
  Incorrect wiring can cause the slave unit to malfunction or to be damaged.
- Make sure that all cables and connectors are connected firmly before turning the power on.

4.1 Connecting and wiring to the network connector socket

While the standard Ethernet cable can be used with CC-Link IEF Basic, and the wiring methods are flexible, there are limits depending on the wiring material, devices, master, hub and etc. Always understand these specifications thoroughly before wiring. (For further information, refer to the instruction manuals provided by the master unit manufacturer and CLPA (CC-Link Partner Association)).

Network connector plug is not included in this product. Purchase a network connector plug separately that meets the specifications.
Network cable can be wired by connecting it to the network connector plug then the plug to the network connector socket on the slave unit.

<Recommended cable with plug [Category 5e]>
ETP-SB-S *** □ Industrial Ethernet Cable (Double shielded) Manufactured by JMACS
***: strip length, □: unit, M=meter, C=centimeter

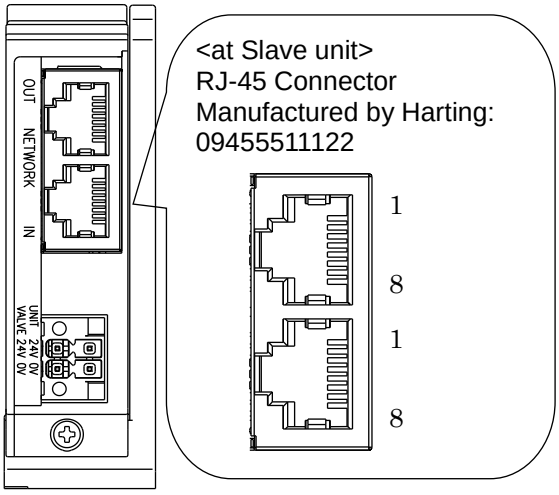
<Recommended RJ45 assembly type connector [Category 6]>
09 45 151 1560 (RJ45 assembly type connector) Manufactured by HARTING
09 45 151 1561 (RJ45 assembly type connector, 45° angle) Manufactured by HARTING

Connecting the network cable

Connect the network cable to the network connector plug according to the following instructions.

(1) After confirming safety, stop network communication and turn off all peripheral equipment.

(2) Connect the CC-Link IEF Basic compliant cable to to the RJ45 plug refer to the following figure.



Port	Pin No.	Signal	Function
IN/ OUT	1	TD+	Transmission data, plus
	2	TD-	Transmission data, minus
	3	RD+	Reception data, plus
	4	unused	unused
	5	unused	unused
	6	RD-	Reception data, minus
	7	unused	unused
	8	unused	unused

Note: There is no difference in the function between input(IN) and output(OUT) ports as they were only named to distinguish each port.
Note: When the previous slave unit is off, network of this unit stops.

CAUTION:
- For the network, use a dedicated cable that complies with CC-Link IEF Basic specifications.
- Make sure that the network cable have a sufficient bending radius, and do not bend it forcibly.
- Separate the network cable from the power cable and high-voltage wire.

4.2 Connecting and wiring to the Unit/Valve power socket

Unit/Valve power plug is included in the package with this product. Power can be wired by connecting the unit power cable and the valve power cable to the power plug, then connecting the plug to the power socket on the slave unit.

<Unit power>

Power to operate the slave unit.
Prepare a 21.6 VDC to 26.4 VDC power with the least noise.

<Valve power>

Power to operate the solenoid valve which is a load on the system.
Prepare a 22.8 VDC to 26.4 VDC power with the least noise.

< Power plug (included)>

DFMC1, 5/2-STF-3, 5 (1790292) 4-pin connector Mfd by Phoenix Contact

<Recommended ferrules and crimping tools>

Ferrule (without sleeve)	: A0.5-10 to 1,5-10	Mfd by Phoenix Contact
Ferrule (with sleeve)	: AI 0.25-10 to 0.75-10	Mfd by Phoenix Contact
Crimp tool (common)	: CRIMPFOX6（1212034）	Mfd by Phoenix Contact

1) Connecting the power cable

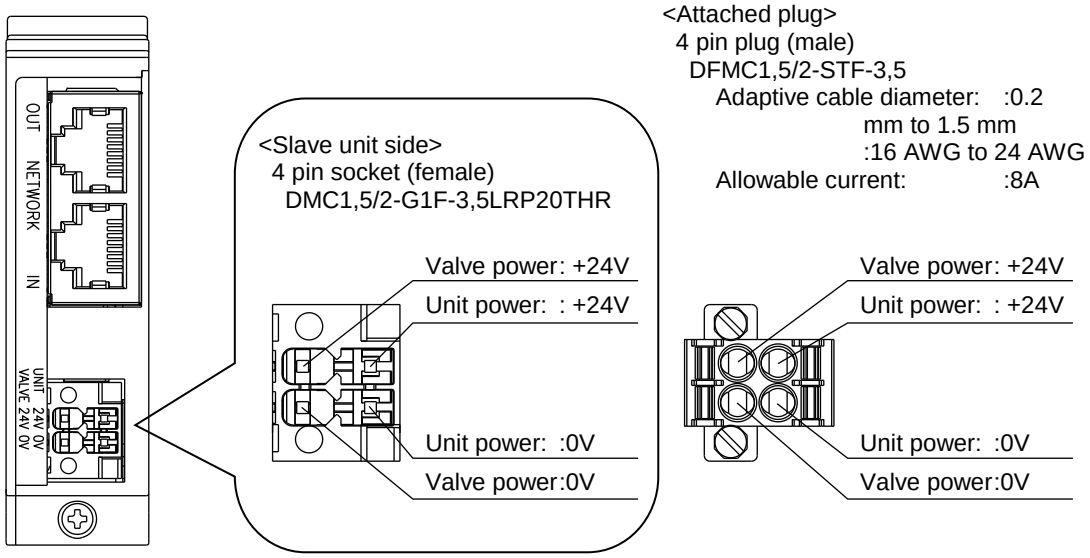
Connect the Unit/Valve power cables to the power plug according to the following instructions.

(1) After confirming safety, power off the power supply connected to the slave unit.

(2) Attach a terminal such as a ferrule to the cable when needed.

(3) With polarity matching, connect the power cable's 24V power line to the power plug's 24V terminal and the 0V power line to the 0V terminal according to the illustrations below.

(4) After connecting the power plug to the socket, secure the plug flange with adequate torque (0.25N•m).



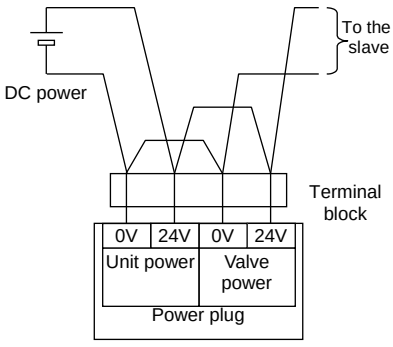
CAUTION:

- Carefully check the polarities and rated voltage before making any connections.
- Calculate the current consumption before selecting the appropriate power cable.
- Keep in mind that a voltage drop may occur from powering multiple slave units from one power supply when selecting and wiring the cables.
- Secure the specified power supply voltage by taking countermeasures, such as wiring the power cables in multiple systems or installing other power supplies if a voltage drop cannot be avoided.
- Wire the power cables at the terminal block placed in front of the power plug, when daisy chain.

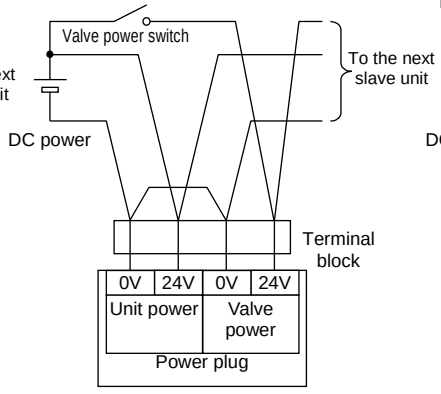
2) Wiring the power cable

Followings are examples 1 to 3 for wiring to the power plug.
Configure any other circuit as needed.

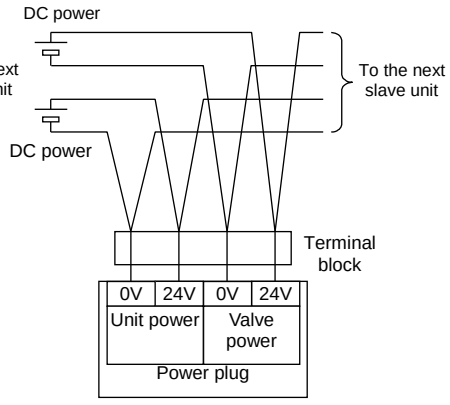
1. Common connection for unit power and valve power



2. Wiring to turn on/off valve power



3. Separate connection for unit power and valve power



5. MAINTENANCE

5.1 Removing the product (slave unit)

(1) After confirming safety, stop network communication and turn off all the peripheral devices as needed.

(2) After confirming safety, turn off unit power and valve power as needed.
(Note that following stations next to the unit stop communication.)

(3) Remove the slave unit's mounting screws. Because of a fall-prevention type, stop loosening the screw as soon as it detaches from the slave unit connecting block.

(4) Remove the slave unit by holding laterally.

(5) Remove the network connector plug and the power plug.

5.2 Mounting the product (slave unit)

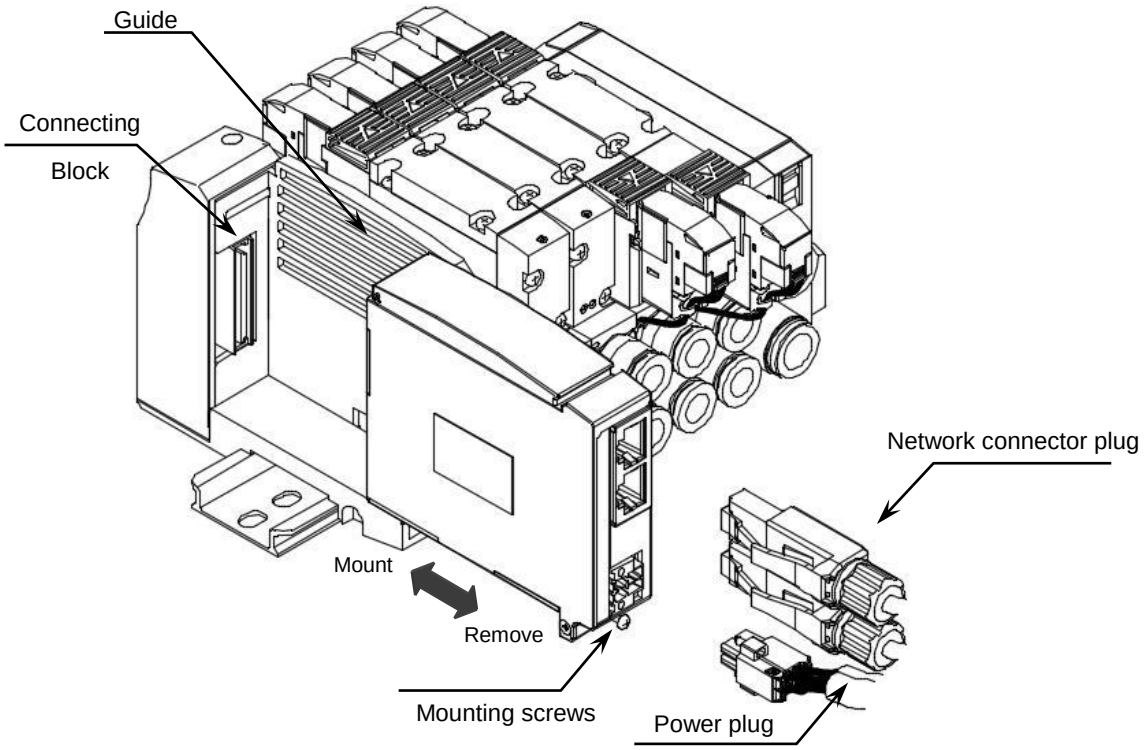
(1) Set the station No. of the unit.

(2) With the power (for both unit and valve) turned off, attach the network connector plug and the power plug. Installing the plugs while the power is turned on may cause the components in the system to operate unexpectedly. Ensure the safety of the surroundings before starting.
Network connector plug: Reference tightening torque 0.4 N·m (Contact the plug manufacturer for the appropriate torque as it depends on the network connector plug)
Power plug: Proper tightening torque 0.25 N·m

(3) Hold the slave unit and insert it along the guide wall of the connecting block slowly from the near side.

(4) Make sure that the slave unit and the connecting block are connected and firmly tighten together with the mounting screws. (Proper tightening torque 0.5 N·m)

(5) After confirming safety, turn on each power supply.

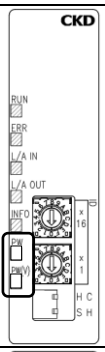
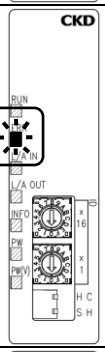
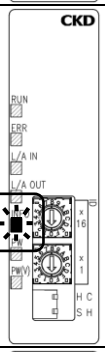
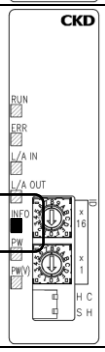


CAUTION:

- Before turning the power ON or OFF, ensure the safety of the surroundings as the components in the system, including the valve (cylinder), may move unexpectedly.
- Check the output setting at communication error and node address when power on the unit.
- Do not touch the electrical wiring connections (exposed live parts), as there is a risk of electric shock.
- Many precision devices are mounted inside the slave unit. Do not drop the slave unit nor apply vibration or impact to the unit.
- Do not connect or disconnect any connectors while the power is being supplied. Doing so may result in failure or malfunction.
- Do not remove the slave unit by pulling cable or connector that may result in device's damage or wire breakage.
- Before removing the plug, make sure to loosen the plug mounting screws sufficiently. Also, after inserting the plug, make sure to tighten the plug mounting screws firmly.

5.3 Troubleshooting

Troubleshooting needs to be conducted on the entire system and not just on a single unit.
Depending on the communication status, the system may move unexpectedly. Therefore, be sure to exercise ample caution and ensure safety when conducting maintenance.

No.	Problem		Check items
1		PW LED does not light up, PW(V) LED does not light up	Check if the power cables are connected and not broken. Check if the supplied power voltage is within the specified range.
2		ERR LED flashing	Check if PLC is turned on. Check if the switch of PLC is in RUN position. Check if both network cable and connector are connected safely (not broken or damaged). Check if the network cable is compatible with CC-Link IEF Basic. Check if the transmission distance is compatible with CC-Link IEF Basic. Check if neither noise generating devices nor high voltage wires are in surroundings of the communication line.
3		INFO LED flashing	Check the state of maintenance by maintenance monitor. Check if the setting is changed by HardWare switch or Basic/SLMP communication.
4		INFO LED lights up	System error. (Replace the slave unit.)

5.4 Maintenance of components

This section describes the daily maintenance of devices; such as methods of cleaning, inspection, and replacing the slave unit.

1) Cleaning

Clean the device periodically in the following manner to ensure its optimum state.

(1) For daily cleaning, wipe the device with a dry, soft cloth.

(2) If dirt remains even after wiping with a dry cloth, use a damp cloth with 2% diluted detergent that has been firmly wrung out.

(3) Rubber, vinyl, and tape products may stain the slave unit if they are left on for long periods of time. Remove such items during regular cleaning.

2) Inspection

Always perform periodic inspections to ensure that everything is in an optimum state.
Periodic inspections should be carried out at least once every 6 to 12 months.
However, for a slave unit used in environments subject to high temperatures, humidity and/or excessive dust, inspections should be carried out more frequently.

■ Inspection items

Periodically inspect the following items to ensure that they do not deviate from the criteria.
If the items deviate from the criteria, improve the ambient environment to fall within the criteria or adjust the slave unit itself.

Inspection items	Inspection details	Criteria	Inspection method
Environment	Are the ambient and in-panel temperatures suitable?	Refer to the specifications of the slave unit.	Thermometer
	Are the ambient and in-panel humidity suitable?	Refer to the specifications of the slave unit.	Hygrometer
	Is there any accumulated dust?	There should be no dust.	Visual check
Installation state	Is the slave unit securely mounted?	There should be no looseness.	Hexagonal wrench
	Is the network cable connector fully inserted?	There should be no looseness.	Visual check
	Are there any damages to the connection cables?	There should be no external abnormalities.	Visual check

3) Replacing the slave unit

Each unit (master and slave) is a device configuring a network.

If any unit fails, immediately perform recovery work to prevent the entire network from being affected.

To restore network function as soon as possible, it is recommended to keep spare units on hand for the replacement.

■ Inspection items

When replacing the unit after a periodic inspection has detected a problem, check if the new unit does not have any errors.

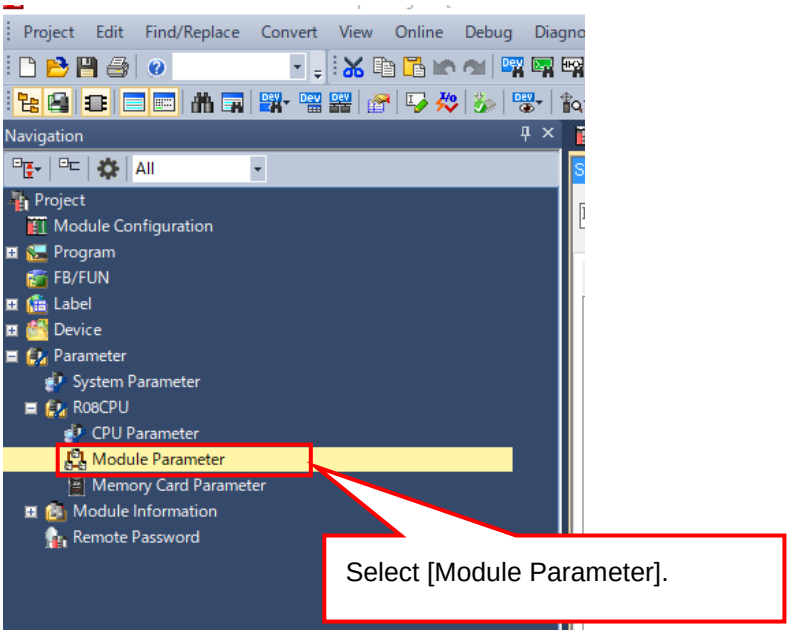
■ Setting the replaced slave unit

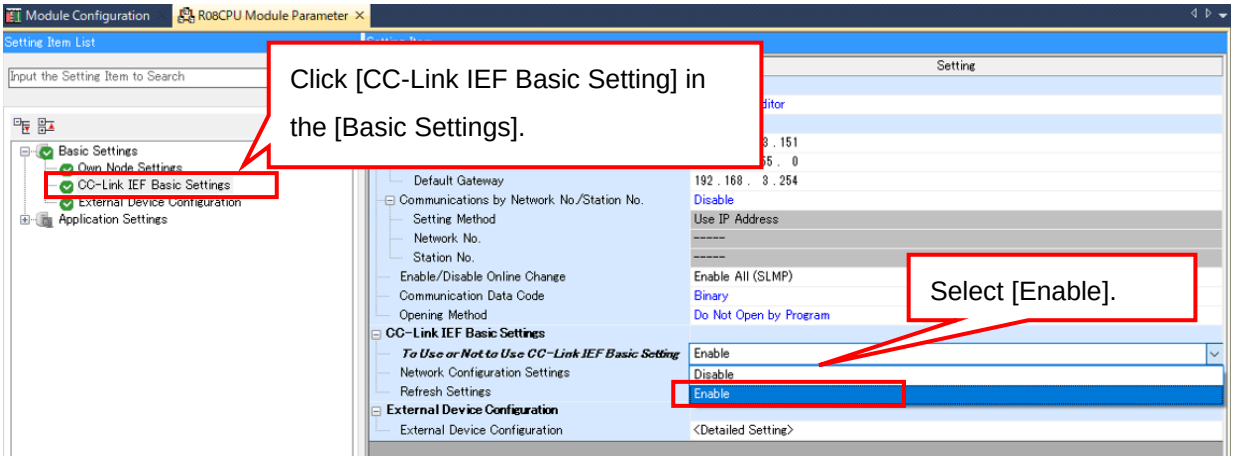
After replacing the slave unit, make necessary changes to the switches and other settings so that they are the same as before the replacement.

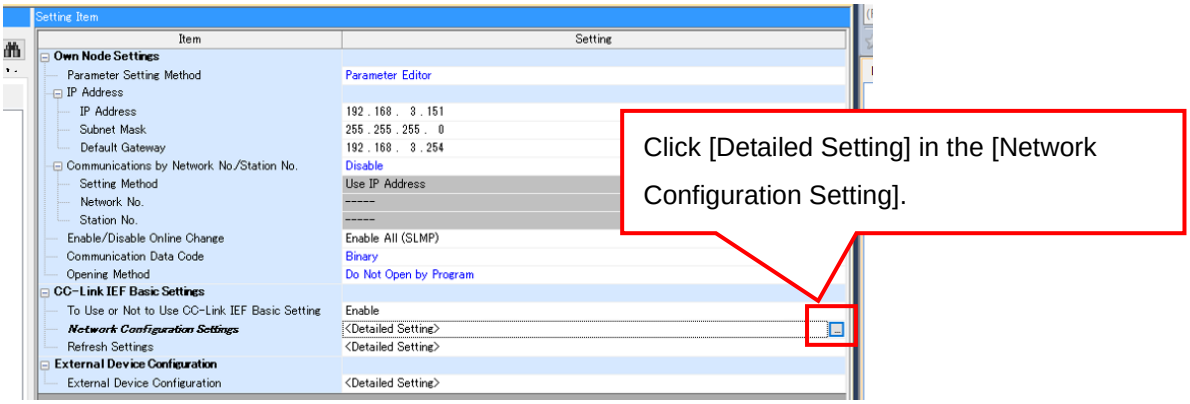
5.5 Notes/Remarks

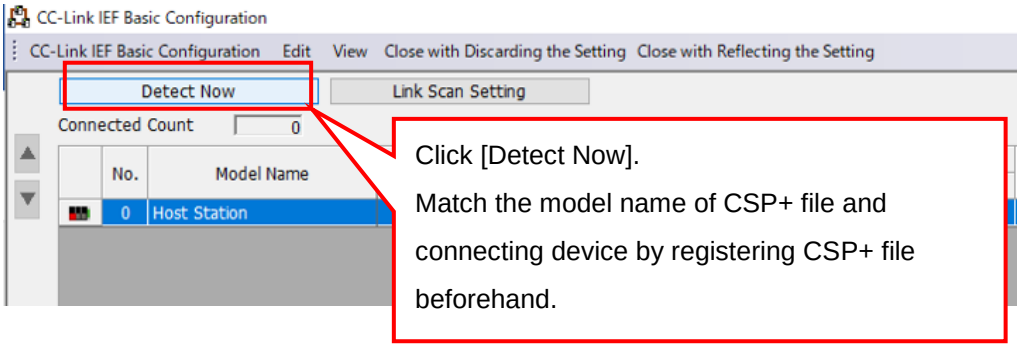
This section describes the examples of monitoring and setting items defined by CSP+ file.

Setting and monitoring examples of the item which is defined by CSP+ file via Basic and SLMP communication, by using other manufacture's software (referenced software: Mitsubishi Electric Corporation's GX Works3)

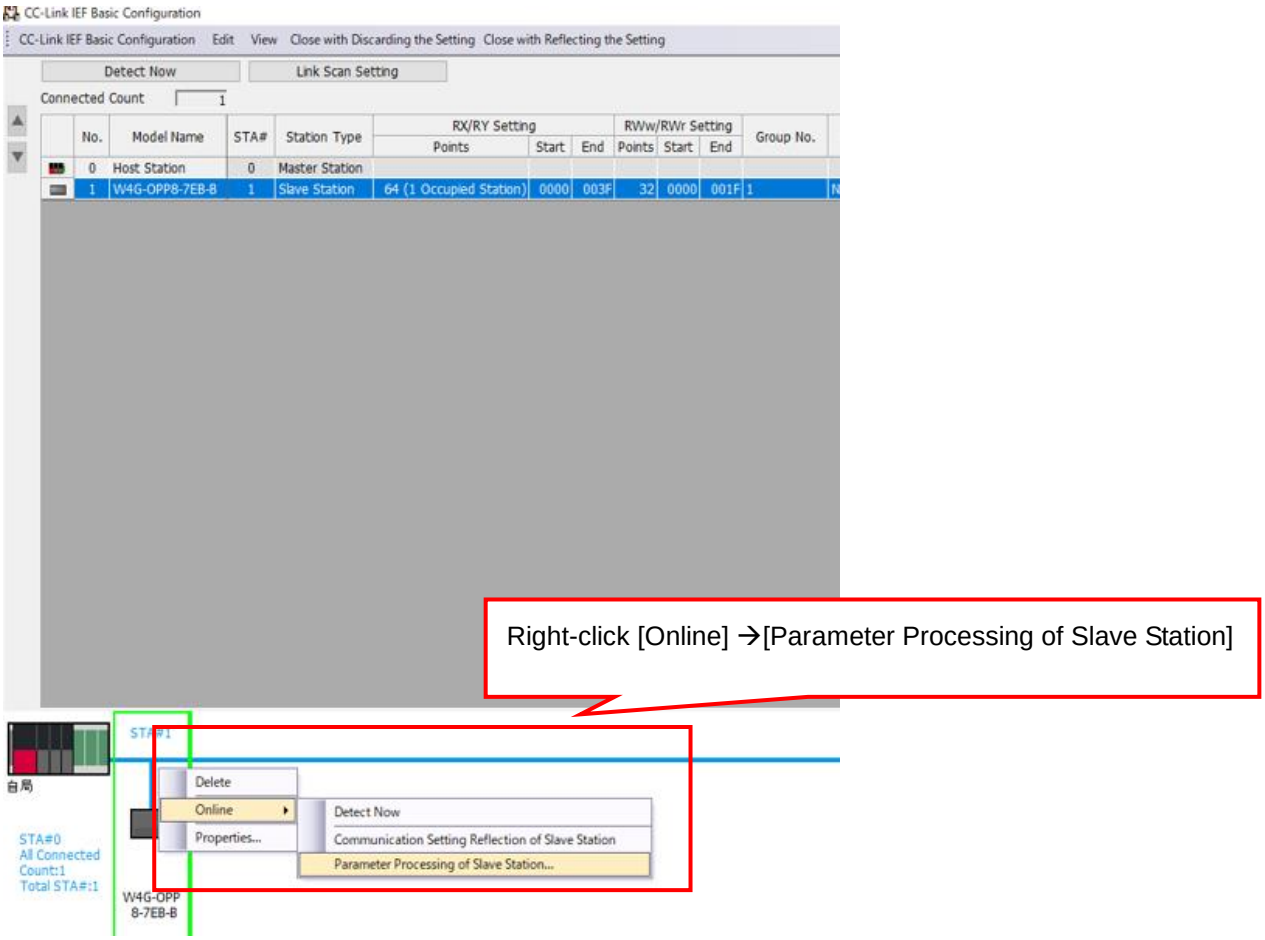



Module Configuration
R08CPU Module Parameter
Setting Item List
Input the Setting Item to Search
Basic Settings
Own Node Settings
CC-Link IEF Basic Settings
External Device Configuration
Application Settings
Click [CC-Link IEF Basic Setting] in the [Basic Settings].
Setting
Default Gateway
192 . 168 . 3 . 254
Communications by Network No./Station No.
Disable
Setting Method
Use IP Address
Network No.
Station No.
Enable/Disable Online Change
Enable All (SLMP)
Communication Data Code
Binary
Opening Method
Do Not Open by Program
CC-Link IEF Basic Settings
To Use or Not to Use CC-Link IEF Basic Setting
Enable
Network Configuration Settings
Disable
Refresh Settings
Enable
External Device Configuration
External Device Configuration
<Detailed Setting>
Select [Enable].


Setting Item
Item
Setting
Own Node Settings
Parameter Setting Method
Parameter Editor
IP Address
IP Address
192 . 168 . 3 . 151
Subnet Mask
255 . 255 . 255 . 0
Default Gateway
192 . 168 . 3 . 254
Communications by Network No./Station No.
Disable
Setting Method
Use IP Address
Network No.
Station No.
Enable/Disable Online Change
Enable All (SLMP)
Communication Data Code
Binary
Opening Method
Do Not Open by Program
CC-Link IEF Basic Settings
To Use or Not to Use CC-Link IEF Basic Setting
Enable
Network Configuration Settings
<Detailed Setting>
Refresh Settings
<Detailed Setting>
External Device Configuration
External Device Configuration
<Detailed Setting>
Click [Detailed Setting] in the [Network Configuration Setting].

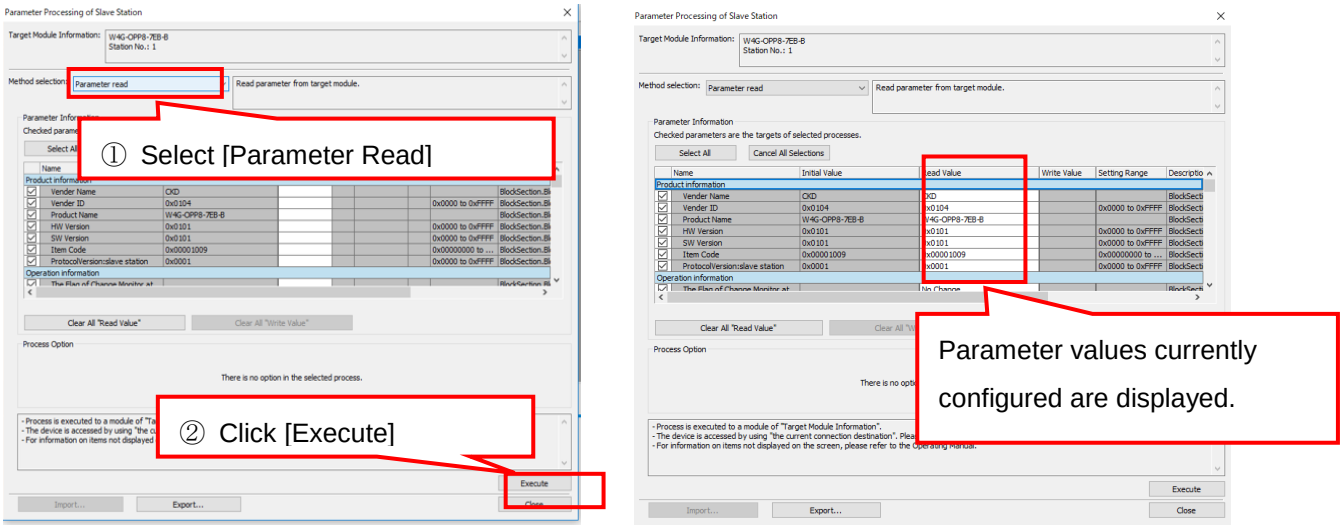

CC-Link IEF Basic Configuration
CC-Link IEF Basic Configuration
Edit
View
Close with Discarding the Setting
Close with Reflecting the Setting
Detect Now
Link Scan Setting
Connected Count
0
No.
Model Name
0
Host Station
Click [Detect Now].
Match the model name of CSP+ file and connecting device by registering CSP+ file beforehand.

Display the parameter setting window.



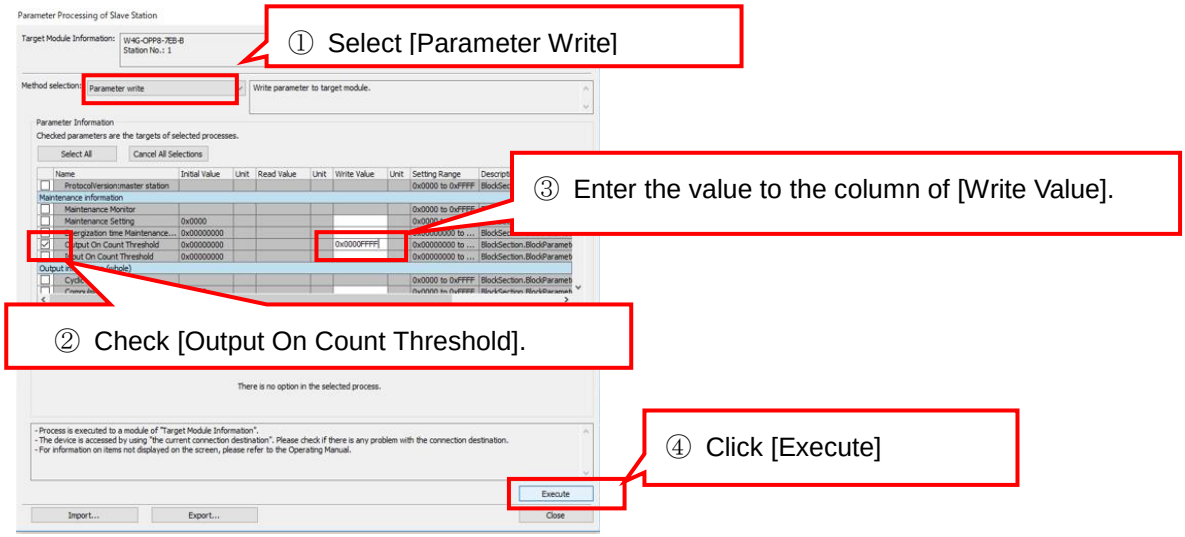
How to read parameters

Check the current configuration by reading out parameter.

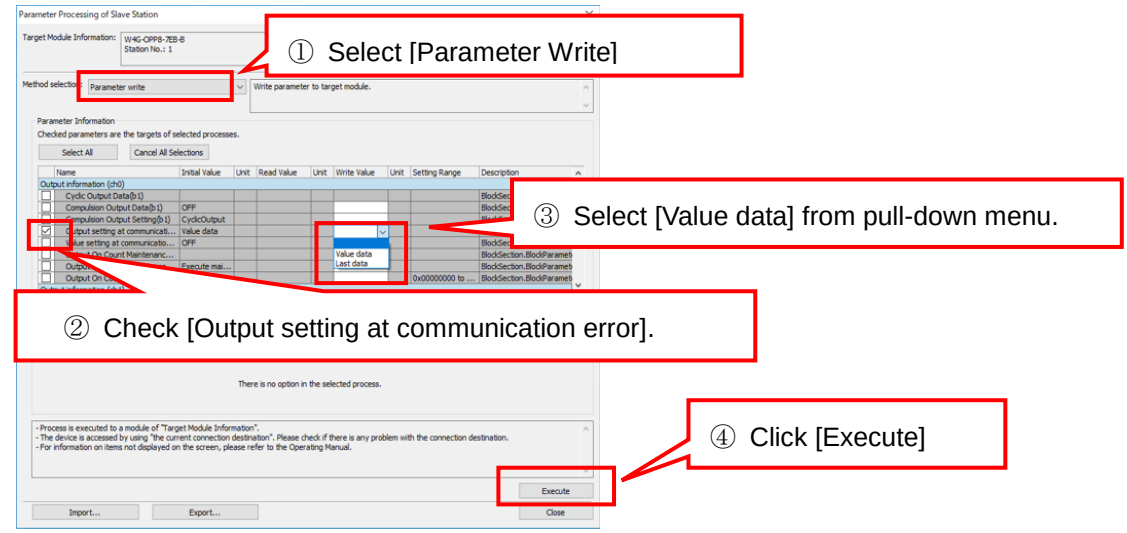


How to write parameters

① When to change the setting value



② When to select setting



Check if the parameter has changed by the [Parameter Read].