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Refrigerating type dryer

# RD1000 / RDM1000 Series

Standard inlet air (35°C) type

Applicable air compressor: 2.2kW to 15kW

JIS symbol



CAD DATA AVAILABLE.



Refrigerating type dryer

Desiccant type dryer  
High polymer membrane dryer

Air filter

Automatic drain other

F.R.L. (Module)

F.R.L. (Separate)

Small F.R.

Precise R.

Electro pneumatic R.

Auxiliary

Flow control valve

Silencer

Check valve / others

Joint / tube

Vacuum F.

Vacuum R.

Vacuum generator

Vacuum auxiliary / pad

Mechanical pressure SW

Electronic pressure SW

Electronic dif. pres. SW

Sealing / close contact conf. SW

Pressure SW for coolant

Flow sensor for air

Total air system

Water cooling refrigerator

Flow sensor for water

Main line unit  
Refrigerating type dryer RD

## Specifications

Descriptions		RD/RDM 1003	RD/RDM 1004	RD/RDM 1006	RD/RDM 1008	RD/RDM 1011	RD/RDM 1015	
Applicable air compressor kW		to 2.2		3.7	5.5	7.5	11	15
Treatment air capacity m <sup>3</sup> /min ANR		to 0.31/0.35		0.50/0.55	0.74/0.81	1.1/1.2	1.65/1.8	2.5/2.7
Rated	Inlet air pressure MPa	0.7						
	Inlet air temperature °C	35						
	Ambient temperature °C	32						
	Outlet air pressure dew point °C	10						
Use range	Working fluid	Compressed air						
	Inlet air temperature °C	5 to 50						
	Ambient temperature °C	2 to 40						
	Ambient humidity	40 to 80% RH						
Working pressure MPa	0.2 to 1.0, while 0.2 to 1.5 for RDM series.							
Electrical specifications	Power supply	100/200V single phase, 50/60Hz						
	Power consumption kW	0.16/0.17	0.16/0.17	0.22/0.24	0.29/0.32	0.39/0.44	0.53/0.62	
	Operating current AC100V, A	2.0/2.1	2.0/2.1	2.6/2.8	3.4/3.6	4.6/4.8	5.8/6.4	
	Operating current AC200V, A	1.0/1.0	1.0/1.0	1.3/1.4	1.7/1.8	2.3/2.4	2.9/3.2	
Device details	Operational procedures	Automatic and manual operations by air pressure detecting (0.17MPa: ON and 0.07MPa: OFF)						
	Condenser	Air cooling type						
	Refrigerant control method	Capillary tube						
	Temperature control method	Refrigerant pressure control method						
	Refrigerant	R22						
Air inlet/outlet port size Rc	3/8		1/2		3/4		1	
Drain port size Rc	1/4							
Drainage method	Normally closed		Normally open					
Product mass kg	16	18	18	45	45	49		
Exhaust heat kW	0.3	0.4	0.58	0.83	1.2	1.8		

Note 1: Standard paint color: Front panel (double sides) is quality cool white (Munsell No.5GY 7.5/0.5) .

A main body panel is quality gray (Munsell No.3G 6.0/0.5) and base is black (Munsell No.N1.0) .

Note 2: ANR value applies where 20°C atmospheric pressure and relative humidity 65%.

Note 3: If 2.2kW or less, drain separator is a normally closed type DT3010. If over, normally open type DT3000 is provided.

# Discontinue

## RD1000/RDM1000 Series

### How to find air flow rate

Expression:  $\frac{\text{Air flow rate (m}^3\text{/min ANR)}}{(\text{a Pressure dew point coefficient} \times \text{c Inlet air temperature coefficient} \times \text{d Ambient temperature coefficient} \times \text{e Pressure coefficient})} \leq \text{Standard treating flow rate}$

E.g.   
 Inlet air temperature 40°C: 0.75   
 Air flow rate: 0.5m<sup>3</sup>/min ANR ambient temperature 35°C: 0.90   
 Pressure dew point 10°C: 1.0 pressure 0.9MPa: 1.05   
 Therefore, RD1006 is applied according to \* standard treating flow rate in the table above.

#### Standard treating flow rate

Model no.	Standard treating flow rate m <sup>3</sup> /min (ANR)
RD1003	0.31/0.35
RDM1003	0.31/0.35
RD1004	0.50/0.55
RDM1004	0.50/0.55
RD1006	0.74/0.81
RDM1006	0.74/0.81
RD1008	1.1/1.2
RDM1008	1.1/1.2
RD1011	1.65/1.8
RDM1011	1.65/1.8
RD1015	2.5/2.7
RDM1015	2.5/2.7

a Pressure dew point coefficient	
Pressure dew point	Coefficient
15 °C	1.1
10 °C	1.0

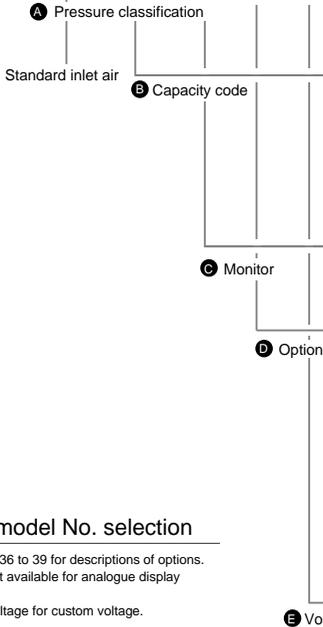
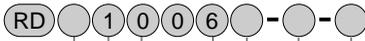
c Ambient temperature coefficient	
Ambient temperature	Coefficient
32 °C	1.00
35 °C	0.90
40 °C	0.73

b Inlet air temperature coefficient	
RD1000 / RDM1000	
Inlet air temperature	Coefficient
35 °C	1.00
40 °C	0.75
45 °C	0.65
50 °C	0.50

d Pressure coefficient	
Inlet pressure	Coefficient
0.2 MPa	0.59
0.3 MPa	0.70
0.4 MPa	0.76
0.5 MPa	0.87
0.6 MPa	0.94
0.7 MPa	1.00
0.8 MPa	1.02
0.9 MPa	1.05
1.0 MPa	1.07
1.5 MPa	1.10

Inlet air temperature coefficient is to be 1.00 even if the coefficient is for lower temperature whose coefficient is 1.00 or less.

### How to order



Symbol	Descriptions
<b>A Pressure classification</b>	
Blank	Standard pressure (0.2 to 1.0MPa)
M	Medium pressure (0.2 to 1.5MPa)
<b>B Capacity code</b>	
003	2.2kW or less
004	3.7kW
006	5.5kW
008	7.5kW
011	11kW
015	15kW
<b>C Monitor</b>	
Blank	Digital display monitor
A	Analogue display monitor
<b>D Option</b>	
B	By-pass pipe set
L	Anchor bolt
M	Remote control / alarm output
G	Voltage assignment
F	Optional color
N1	Copper tube rust proof coating
C	Switch with cover
C1	Monitor cover
Y2	Product photo
H2	SUS name plate
<b>E Voltage</b>	
AC100V	
AC200V	

### ⚠ Note on model No. selection

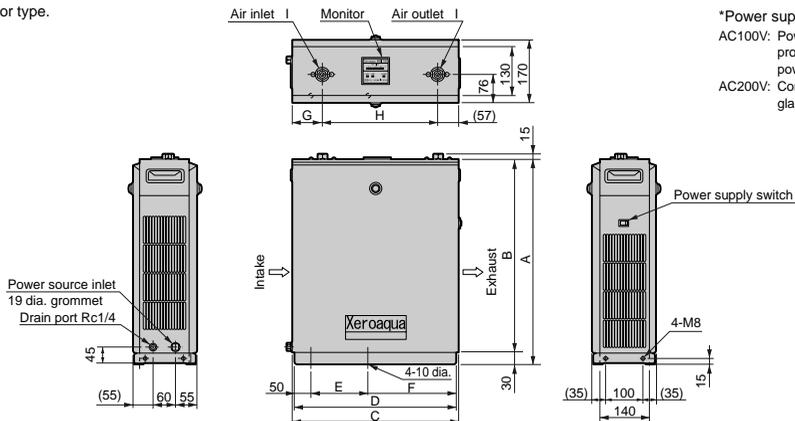
- Note 1: Refer to Page 36 to 39 for descriptions of options.  
 Note 2: Option M is not available for analogue display monitor type.  
 Note 3: Indicate the voltage for custom voltage.

#### Dimensions

• RD1003 to 1006

Analogue display monitor type is as same dimensions as digital display monitor type.

 (File name: Page 42 or Ending 12)



\*Power supply

AC100V: Power cord (with plug) projects 1.5m from power source inlet.

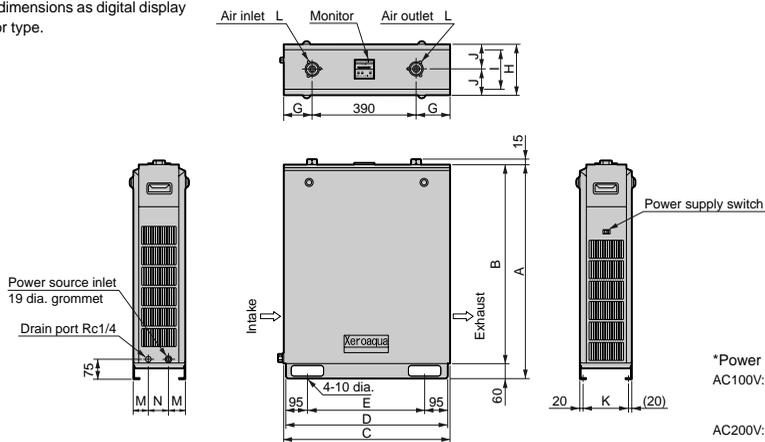
AC200V: Connected between glands in the dryer.

Model no.	A	B	C	D	E	F	G	H	I
RD/RDM1003(A)	460	430	440	430	150	240	80	303	Rc3/8
RD/RDM1004(A)	550	520	440	430	150	240	80	303	Rc3/8
RD/RDM1006(A)	550	520	440	430	150	240	80	303	Rc1/2

• RD1008 to 1015

Analogue display monitor type is as same dimensions as digital display monitor type.

 (File name: Page 42 or Ending 12)



\*Power supply

AC100V: Power cord (with plug) projects 1.5m from power source inlet.

AC200V: Connected between glands in the dryer.

Model no.	A	B	C	D	E	G	H	I	J	K	L	M	N
RD/RDM1008(A)	750	690	570	560	380	90	195	155	97.5	155	Rc3/4	60	75
RD/RDM1011(A)	750	690	570	560	380	90	195	155	97.5	155	Rc3/4	60	75
RD/RDM1015(A)	810	750	630	620	440	120	195	155	97.5	155	Rc1	60	75

Refrigerating type dryer  
 Desiccant type dryer  
 High polymer membrane dryer  
 Air filter  
 Automatic drain other  
 F.R.L (Module)  
 F.R.L (Separate)  
 Small F.R.  
 Precise R.  
 Electro pneumatic R.  
 Auxiliary  
 Flow control valve  
 Silencer  
 Check valve / others  
 Joint / tube  
 Vacuum F.  
 Vacuum R.  
 Vacuum generator  
 Vacuum auxiliary / pad  
 Mechanical pressure SW  
 Electronic pressure SW  
 Electronic dif. pres. SW  
 Sealing / dose contact conf. SW  
 Pressure SW for coolant  
 Flow sensor for air  
 Total air system  
 Water cooling refrigerator  
 Flow sensor for water  
 Main line unit  
 Refrigerating type dryer RD



# Discontinue

Refrigerating type dryer

## RD2000 / RDM2000 Series

High temperature inlet air (55°C) type

• Applicable air compressor: 0.75kW to 15kW

JIS symbol



CAD DATA AVAILABLE.

### Specifications

Descriptions	RD/RDM 2001	RD/RDM 2002	RD/RDM 2003	RD/RDM 2004	RD/RDM 2006	RD/RDM 2008	RD/RDM 2011	RD/RDM 2015	
Applicable air compressor kW	to 0.75	1.5	2.2	3.7	5.5	7.5	11	15	
Rated	Treatment air capacity m <sup>3</sup> /min ANR	to 0.10/0.11	0.20/0.22	0.31/0.35	0.50/0.55	0.74/0.81	1.1/1.2	1.65/1.8	2.5/2.7
	Inlet air pressure MPa	0.7							
	Inlet air temperature °C	55							
	Ambient temperature °C	32							
	Outlet air pressure dew point °C	10							
Use range	Working fluid	Compressed air							
	Inlet air temperature °C	5 to 80							
	Ambient temperature °C	2 to 40							
	Ambient humidity	40 to 80% RH							
	Working pressure MPa	0.2 to 1.0, while 0.2 to 1.5 for RDM series.							
Electrical specifications	Power supply	100/200V single phase, 50/60Hz						200V, 3 phase, 50/60Hz	
	Power consumption kW	0.16/0.17	0.16/0.17	0.22/0.24	0.29/0.32	0.39/0.44	0.53/0.62	0.66/0.80	0.97/1.19
	Operating current AC100V, A	2.0/2.1	2.0/2.1	2.6/2.8	3.4/3.6	4.6/4.8	5.8/6.4	—	—
	AC200V, A	1.0/1.0	1.0/1.0	1.3/1.4	1.7/1.8	2.3/2.4	2.9/3.2	2.6/2.8	3.8/4.2
Device details	Operational procedures	Automatic and manual operations by air pressure detection (0.17MPa: ON and 0.07MPa: OFF)							
	Condenser	Air cooling type							
	Refrigerant control method	Capillary tube							
	Temperature control method	Refrigerant pressure control method							
	Refrigerant	R22							
Air inlet/outlet port size Rc	3/8			1/2		3/4		1	
Drain port size Rc	1/4								
Drainage method	Normally closed	Normally open							
Product mass kg	16	18	18	23	45	49	58	60	
Exhaust heat kW	0.27	0.37	0.55	0.82	1.19	1.73	2.47	3.82	

Note 1: Standard paint color: Front panel (double sides) is quality cool white (Munsell No.5GY 7.5/0.5).

A main body panel is quality gray (Munsell No.3G 6.0/0.5) and base is black (Munsell No.N1.0).

Note 2: ANR shows the value where 20°C atmospheric pressure and relative humidity 65%.

Note 3: When 0.75kW or less, automatic drain is normally closed type DT3010.

If over, normally open type DT3000 is provided.

### How to find air flow rate

Expression:  $\frac{\text{Air flow rate (m}^3\text{/min ANR)}}{((\text{a})\text{Pressure dew point coefficient}) \times ((\text{c})\text{Inlet air temperature coefficient}) \times ((\text{d})\text{Ambient temperature coefficient}) \times ((\text{d})\text{Pressure coefficient})} \leq \text{Standard treating flow rate}$

E.g.  
 Inlet air temperature 60°C:0.87  
 Ambient temperature 35°C:0.90  
 Air flow rate: 0.4m<sup>3</sup>/min ANR  $\rightarrow \frac{0.4\text{m}^3\text{/min}}{(1.0 \times 0.87 \times 0.90 \times 1.05)} = 0.49\text{m}^3\text{/min ANR}$   
 Pressure dew point 10°C: 1.0    Pressure 0.9MPa: 1.05. Therefore, RD2004 are applied according to the above table \* standard treating flow rate.

Standard treating flow rate

Model no.	Standard treating flow rate m <sup>3</sup> /min (ANR)
RD2001	0.10/0.11
RDM2001	
RD2002	0.20/0.22
RDM2002	
RD2003	0.31/0.35
RDM2003	
RD2004	0.50/0.55
RDM2004	
RD2006	0.74/0.81
RDM2006	
RD2008	1.1/1.2
RDM2008	
RD2011	1.65/1.8
RDM2011	
RD2015	2.5/2.7
RDM2015	

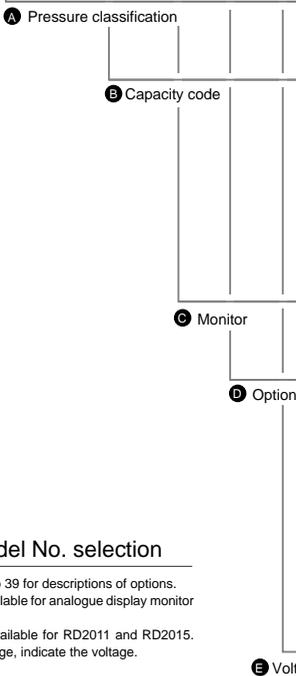
a) Pressure dew point coefficient		c) Ambient temperature coefficient	
Pressure dew point	Coefficient	Ambient temperature	Coefficient
15 °C	1.1	32 °C	1.00
10 °C	1.0	35 °C	0.90
		40 °C	0.73

b) Inlet air temperature coefficient		d) Pressure coefficient	
RD2000 / RDM2000			
Inlet air temperature	Coefficient	Inlet pressure	Coefficient
55 °C	1.00	0.2 MPa	0.59
60 °C	0.87	0.3 MPa	0.70
65 °C	0.69	0.4 MPa	0.76
70 °C	0.55	0.5 MPa	0.87
75 °C	0.48	0.6 MPa	0.94
80 °C	0.38	0.7 MPa	1.00
		0.8 MPa	1.02
		0.9 MPa	1.05
		1.0 MPa	1.07
		1.5 MPa	1.10

Inlet air temperature coefficient is to be 1.00 even for the low temperature case that coefficient is 1.00 or less.

### How to order



Symbol	Descriptions
<b>A Pressure classification</b>	
Blank	Standard pressure (0.2 to 1.0MPa)
M	Medium pressure (0.2 to 1.5MPa)
<b>B Capacity code</b>	
001	0.75kW or less
002	1.5kW
003	2.2kW
004	3.7kW
006	5.5kW
008	7.5kW
011	11kW
015	15kW
<b>C Monitor</b>	
Blank	Digital display monitor
A	Analogue display monitor
<b>D Option</b>	
B	By-pass pipe set
L	Anchor bolt
M	Remote control / alarm output
G	Voltage assignment
F	Optional color
N1	Copper tube rust proof coating
C	Switch with cover
C1	Monitor cover
Y2	Product photo
H2	SUS name plate
<b>E Voltage</b>	
AC100V	
AC200V	

### ⚠ Note on model No. selection

- Note 1: Refer to Page 36 to 39 for descriptions of options.
- Note 2: Option M is not available for analogue display monitor type.
- Note 3: Only AC200V is available for RD2011 and RD2015. When custom voltage, indicate the voltage.

Refrigerating type dryer  
 Desiccant type dryer  
 High polymer membrane dryer  
 Air filter  
 Automatic drain other  
 F.R.L (Module)  
 F.R.L (Separate)  
 Small F.R.  
 Precise R.  
 Electro pneumatic R.  
 Auxiliary  
 Flow control valve  
 Silencer  
 Check valve / others  
 Joint / tube  
 Vacuum F.  
 Vacuum R.  
 Vacuum generator  
 Vacuum auxiliary / pad  
 Mechanical pressure SW  
 Electronic pressure SW  
 Electronic dif. pres. SW  
 Sealing / close contact conf. SW  
 Pressure SW for coolant  
 Flow sensor for air  
 Total air system  
 Water cooling refrigerator  
 Flow sensor for water  
**Main line unit**  
 Refrigerating type dryer RD

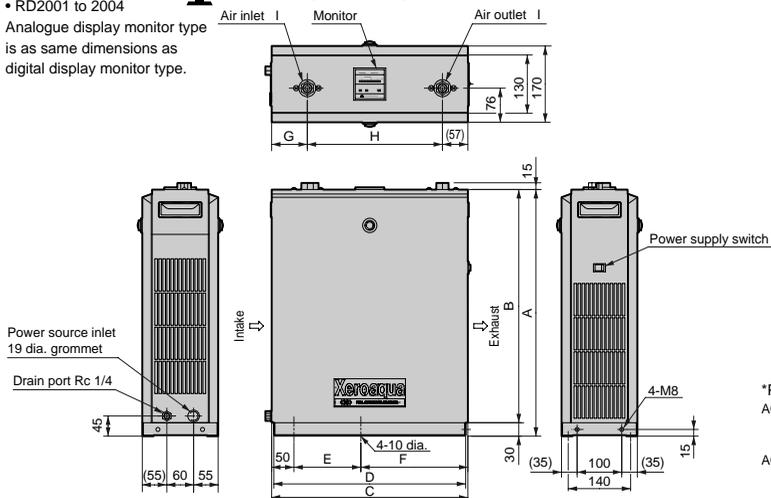
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## RD2000/RDM2000 Series

### Dimensions

**CAD** (File name: Page 42 or Ending 12)

• RD2001 to 2004  
Analogue display monitor type is as same dimensions as digital display monitor type.

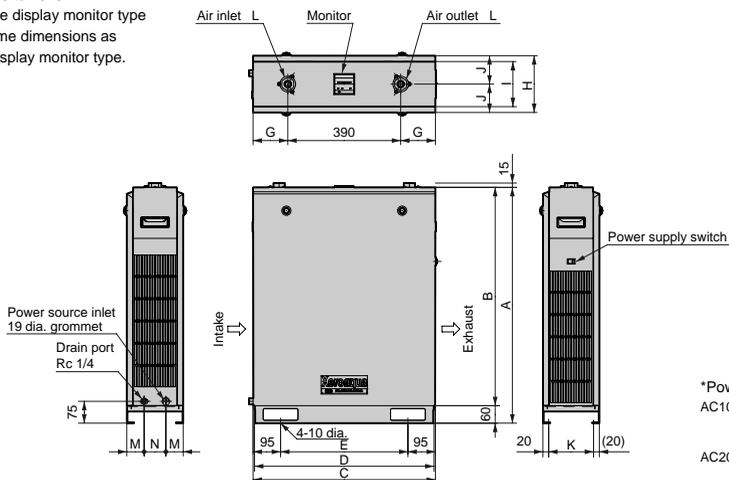


\*Power supply  
AC100V: Power cord (with plug) projects 1.5m from power source inlet.  
AC200V: Connected between glands in the dryer.

Model no.	A	B	C	D	E	F	G	H	I
RD/RDM2001(A)	460	430	440	430	150	240	80	303	Rc3/8
RD/RDM2002(A)	550	520	440	430	150	240	80	303	Rc3/8
RD/RDM2003(A)	550	520	440	430	150	240	80	303	Rc3/8
RD/RDM2004(A)	550	520	560	550	310	200	100	403	Rc3/8

**CAD** (File name: Page 42 or Ending 12)

• RD2006 to 2015  
Analogue display monitor type is as same dimensions as digital display monitor type.



\*Power supply  
AC100V: Power cord (with plug) projects 1.5m from power source inlet.  
AC200V: Connected between glands in the dryer.

Model no.	A	B	C	D	E	G	H	I	J	K	L	M	N
RD/RDM2006(A)	750	690	570	560	380	90	195	155	97.5	155	Rc1/2	60	75
RD/RDM2008(A)	810	750	630	620	440	120	195	155	97.5	155	Rc3/4	60	75
RD/RDM2011(A)	860	800	630	620	440	120	280	240	140	240	Rc3/4	80	120
RD/RDM2015(A)	980	920	630	620	440	120	280	240	140	240	Rc1	80	120