

## INSTRUCTION MANUAL

F · R Unit

7080

- Please read this instruction manual carefully before using this product, particularly the section describing safety.
- Retain this instruction manual with the product for further consultation whenever necessary.

## For Safety Use

To use this product safely, basic knowledge of pneumatic equipment, including materials, piping, electrical system and mechanism, is required (to the level pursuant to JIS B 8370 Pneumatic System Rules).

We do not bear any responsibility for accidents caused by any person without such knowledge or arising from improper operation.

Our customers use this product for a very wide range of applications, and we cannot keep track of all of them. Depending on operating conditions, the product may fail to operate to maximum performance, or cause an accident. Thus, before placing an order, examine whether the product meets your application, requirements, and how to use it.

This product incorporates many functions and mechanisms to ensure safety. However, improper operation could result in an accident. To prevent such accidents, read this instruction manual carefully for proper operation.

Observe the cautions on handling described in this manual, as well as the following instructions :

### Precautions

- The filter and the lubricator use a plastic bowl. Do not use them with an organic solvent. The bowl will be damaged. With an organic solvent, use a filter and a lubricator containing a metal bowl.

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Manual No. SM-190946-A

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NOTE: Letters & figures enclosed within Gothic style bracket  
(examples such as [C2-4PP07] · [V2-503-B] etc. ) are editorial  
symbols being unrelated with contents of the book.

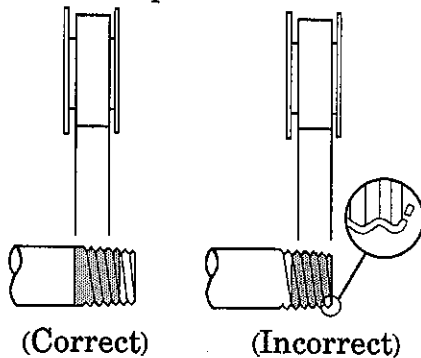
## 1. CAUTION

- 1) Refer to Air filters catalog as for Product specification and Model coding.
- 2) Avoid its installation where is exposed to sunlight directly.
- 3) Keep working air pressure no higher than 1.0MPa.
- 4) Avoid its installation where ambient temperature is foreseen exceeding 65°C.
- 5) Never install it in the environment with organic solvent as the bowl is made of polycarbonate resin. Also refer to catalog as for details because chemical proof characteristics varies depending on material of bowls.
- 6) Select air compressor of 0.75KW or larger (discharge flow of 90 litre/min or larger) when N.O. automatic drain (Optional "F") is installed.
- 7) Avoid installation of automatic drain type where viscosity of drain is dense. It is recommended to install a heavy duty drain type or Snap drain type in place.

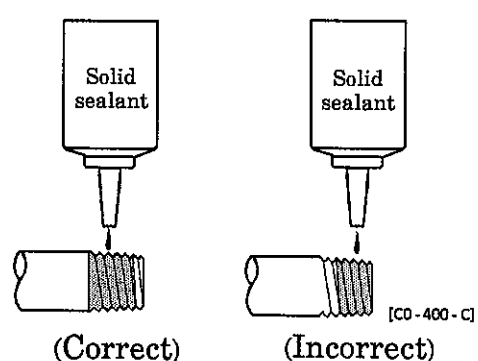
## 2. INSTALLATION

- 1) Install it as close by the pneumatic equipment as possible.
- 2) Install it to have arrow mark on body match the direction of air flow indicated by IN-OUT marking.
- 3) Install it to have a bowl of FR Unit held downward of line.
- 4) Withhold application of seal tape or sealant approx. two pitches of thread off the pipe tip so as to keep the residuals of such from falling into pipe or equipment.

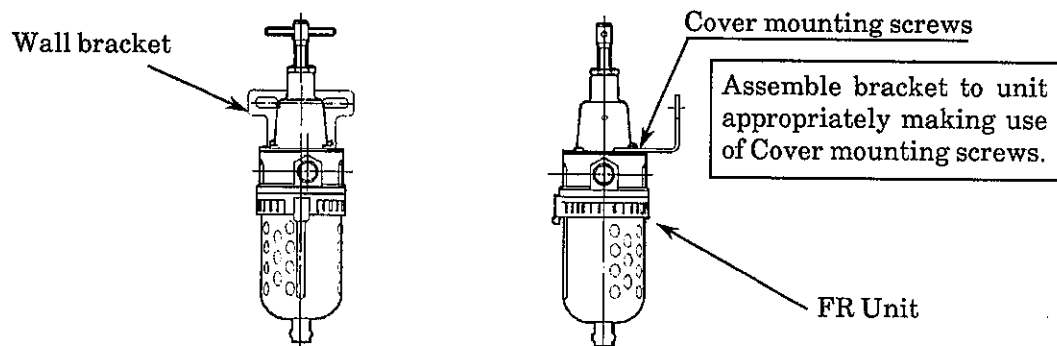
### ●Seal tape



### ●Solid sealant



- 5) When to install it together with Wall bracket (Optional "B", supplied with), do so upon combining filter and bracket first. (Refer to the illustration below)



## 6) Purge line

For plastic bowl : Soft Nylon tube of ID 5.7mm - 6mm can be slipped on directly.

For metal bowl : Automatic drain type is provided a joint tube of Rc1/4 thread. As for manually operated purge cock, there is a female thread of Rc1/8 when the cock is removed. Install a stop valve to make it useful.

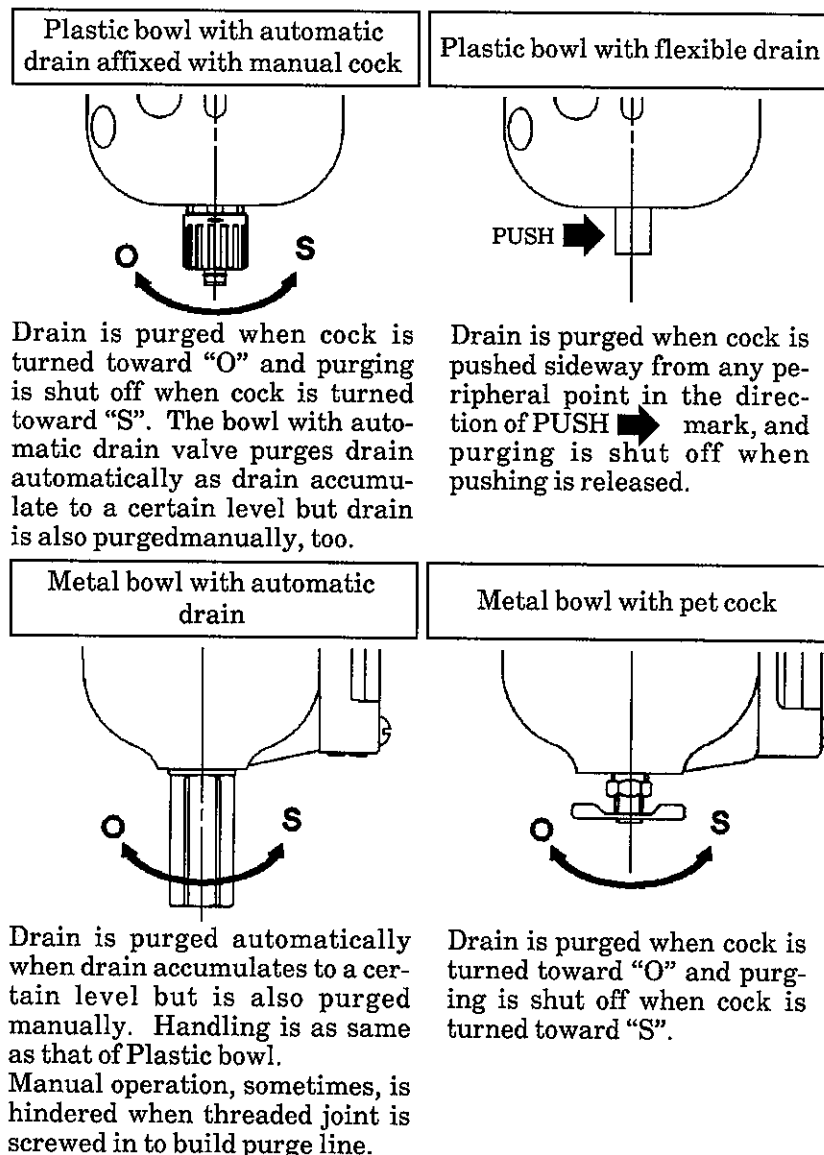
※ For automatic purge type, avoid piping standing up right and keep total length within 5 meters.

7) Leave a room of over 100mm above Adjusting screw and over 60mm under bowl bottom for operation and later maintenance work.

8) Install pressure gage on the side observeable it with ease and use a plug to block the opening on the other side.

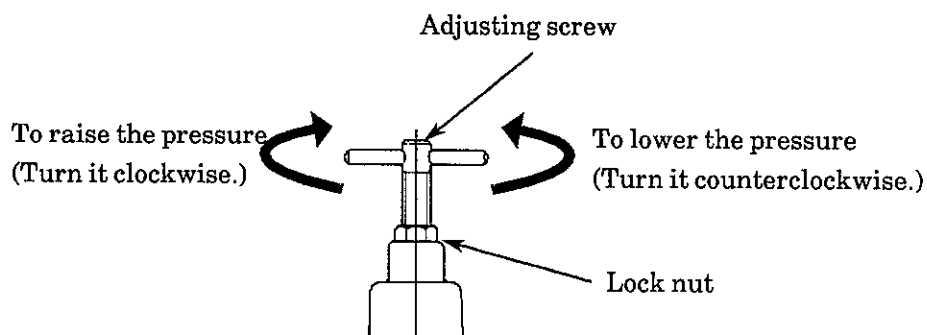
## 3. OPERATION

### 3.1 Purging drain



## 3.2 Pressure Setting

- 1) To set pressure, make use of the adjusting screw upon loosening lock nut.
  - 2) Turn the adjusting screw clockwise to raise the pressure while turning it counterclockwise to lower the pressure.
  - 3) When required pressure is set, tighten the lock nut to keep the set value from slipping off.
- ※ Keep the set value always within the specified value. Of course, it is unable to set the value higher than the pressure of primary side.



## 4. MAINTENANCE

Before trying to remove the bowl, shut off compressed air, set value down to "0" by adjusting screw, purge residual pressure making use of manual cock and verify no more pressure remains in line.

### 4.1 Periodic inspection

- 1) Purge drain periodically to keep its level below upper limit.  
Comply with Chapter 3 above regarding purge operation.
- 2) Clean or wash element periodically to prevent pressure loss.
  - 5 $\mu$ m element  
Wash it with household neutral detergent and flush air from inside out to blow off water drops. Replace element with new one when washing does not remove the blot.  
(Element model code : 1137-element or 1137-85-072)
  - 3 $\mu$ m element "X"  
Replace it with new one every 6 months. Replacing period may be shortened in the event that it become filthier sooner.  
(Element model code : 1137-element X or 1137-85-081)
  - 0.3 $\mu$ m element "Y"  
It is the time of replacement with new one when pressure difference reaches to 0.07MPa.  
(Element model code : 1137-element Y or 1137-85-5009)
- 3) As for automatic drain "F/F1" clean or wash element (eithr with running water or air flushing) periodically or else replace it with new one to prevent accumulation of solid particles.

Model code of Bowl ass'y with automatic drain

Polycarbonate Bowl	N.O.automatic drain	1137-Bowl-F	or 1137-15-7165
	N.C.automatic drain	1137-Bowl-F1	or 1137-15-7180
Nylon Bowl	N.O.automatic drain	1137-Bowl-FZ	or 1137-15-7165Z
	N.C.automatic drain	1137-Bowl-F1Z	or 1137-15-7180Z
Metal Bowl	N.O.automatic drain	1137-Bowl-FM	or 1137-15-7170
	N.C.automatic drain	1137-Bowl-F1M	or 1137-15-7185
Metal Bowl with sight gage	N.O.automatic drain	1137-Bowl-FMG	or 1137-15-7175
	N.C.automatic drain	1137-Bowl-F1MG	or 1137-15-7190

## 4.2 Trouble Shooting

Troubles	Possible major causes	Countermeasures
Drain emerges immediately passing filter.	Drain accumulated exceeding the upper limit.	Purge drain. (Refer to Chapter 3. Operation)
Insufficient flow and remarkable pressure drop	Clogged meshes of filter element	Remove bowl and element upon shutting off the compressed air then replace or wash the element.
It does not purge even when purge cock is opened.	Foreign particles piled to purging port	Remove bowl ass'y upon shutting off the compressed air then clean or replace bowl ass'y.
Automatic drain fails to purge dain automatically. Or air leaks through purging port.	Mechanical trouble of automatic drain or clogged dirt  ※ In case of NO automatic drain "F", it purges air while air pressure rises up to 0.1MPa , for the purpose of cleaning inside of bowl.	Remove bowl ass'y upon shutting off the compressed air then clean inside of bowl or replace the ass'y with a new unit. Replace bowl ass'y when cleaning does not help regaining the function.
Air leaks through Bowl mounting device.	Defective O-ring or foreign particle stuck.	Remove bowl and O-ring upon shutting off the compressed air then wash or replace the O-ring.
	Damage of bowl itself.	Remove bowl upon shutting off the compressed air then replace the bowl with new one.
Unable to adjust pressure.	Foreign particle stuck on rubber lining of valve seat or stuck valve stem due to tarly substance sticking over sliding surface. Stuck foreign particle on sliding surface of adaptor and valve seat.	Remove bowl upon shutting off the compressed air, disassemble and clean it.
	Direction of compressed air flow is in reverse.	Shut off the compressed air and install the unit making an arrow mark match the air flow.
	Damaged O-ring on valve stem. Broken diaphragm. Damaged rubber lining of valve seat.	Remove bowl upon shutting off the compressed air, disassemble the unit and replace damaged parts with new one.
Air leaks through diaphragm.	Broken diaphragm.	Remove bowl upon shutting off the compressed air, disassemble the unit and replace damaged parts with new one.



### WARNING

When a flaw, such as a crack or a scratch, is found on the bowl, replace it with a new one. Failure to follow this instruction may result in breakage of the bowl and an accident.



### WARNING

Check the transparent resin bowl regularly for any smears. If there are any smears or it is otherwise unclear, replace it with a new one. Failure to follow this instruction may result in breakage of the bowl and an accident.



### WARNING

When cleaning a transparent resin bowl, use a neutral detergent for home use and rinse it well with water. Any other cleaning method may result in breakage of the bowl and an accident.



## 5. EXPENDABLE PARTS AND REPLACING PARTS

When preparing order sheet of parts, designate "7080-parts model code"

Pressure adjusting spring (Refer to Chapter 9, "Diaphragm ass'y replacing" as for spring replacement.)

Type of Spring	Optionals marking	Parts code
Spring (Standard) (0.03~0.83MPa)	No marking	Spring or 70-5018
Spring (Low pressure range) (0.03~0.35MPa)	L	Spring-L or 70-5003

Diaphragm

(Refer to Chapter 9 as for diaphragm replacing.)

Type of diaphragm ass'y	Optionals marking	Parts code
Relief type (Standard)	No marking	Diaphragm ass'y or 15-5105
Non-relief type	N	Diaphragm ass'y or 15-332

Valve ass'y : Parts code Valve ass'y or 15-293

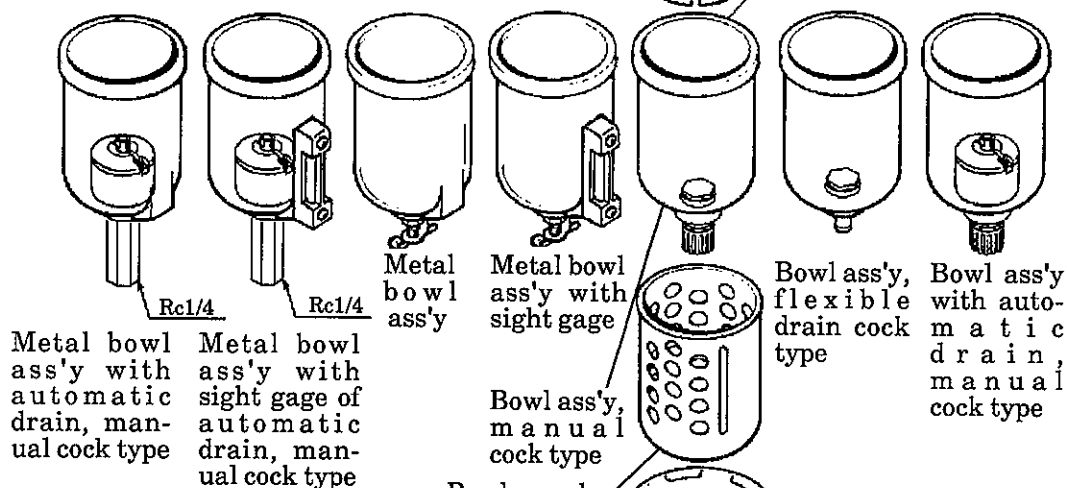
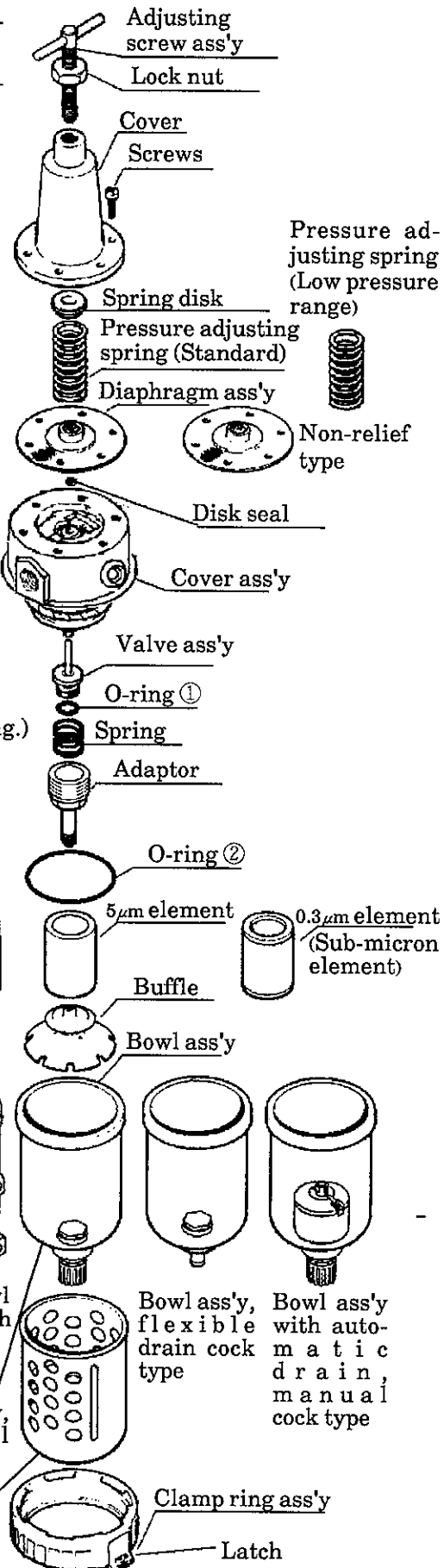
(Refer to Chapter 8 as for Valve ass'y replacing.)

O-ring ① : Parts code 78-029

O-ring ② : Parts code 78-062

Element (Refer to Chapter 7 as for element replacing.)

Type of element	Optionals marking	Parts code
5 $\mu$ m (Standard)	No marking	Element or 85-072
3 $\mu$ m (Textile element)	X	Element X or 85-081
0.3 $\mu$ m (Sub-micron element)	Y	Element Y or 85-5009








Bowl ass'y (Refer to Chapter 6 as for Bowl ass'y mounting)

Purging cock	Material of bowl	Optionals marking	Parts model code
Manual cock	Polycarbonate	No marking	Bowl or 15-7160
	Nylon	Z	Bowl-Z or 15-7160Z
Flexible drain	Polycarbonate	E	Bowl-E or 15-311
	Nylon	EZ	Bowl-EZ or 15-311Z
Pet cock	Metal	M	Bowl-M or 15-5042
	Metal with sight gage	MG	Bowl-MG or 15-5043
NO automatic drain with manual cock	Polycarbonate	F	Bowl-F or 15-7165
	Nylon	FZ	Bowl-FZ or 15-7165Z
NC automatic drain with manual cock	Polycarbonate	F1	Bowl-F1 or 15-7180
	Nylon	F1Z	Bowl-F1Z or 15-7180Z
Metal bowl, NO automatic drain with manual cock	Metal	FM	Bowl-FM or 15-7170
	Metal with sight gage	FMG	Bowl-FMG or 15-7175
Metal bowl, NC automatic drain with manual cock	Metal	F1M	Bowl-F1M or 15-7185
	Metal with sight gag	F1MG	Bowl-F1MG or 15-7190

## 6. BOWL MOUNTING AND DISMOUNTING

Before trying to remove the bowl, shut off compressed air, set pressure value to "0" by adjusting screw, purge residual pressure by manual cock and verify no more remaining pressure in line.

- 1) Turn clamp ring ass'y 30° while pressing the latch on clamp ring ass'y (that is to have  mark on latch leave  Lock mark and match to IN  marking).
- 2) Pull the set of bowl downward as is and total ass'y of bowl and bowl guard come out.
- 3) To re-assemble total set, comply with the reversed steps of dismounting.
- 4) Before charging compressed air to the system, verify that latch is "Locked" condition. (That is the  mark on latch is made matched to  Lock mark on the body.).

## 7. ELEMENT REPLACING

- 1) Remove bowl complying with described steps in Chapter 6.
- 2) Disassemble baffle by turning it counterclockwise.
- 3) Take out an old element.
- 4) Relace a new element.
- 5) Mount baffle and bowl back complying with reversed steps of disassembling.
- 6) Make sure to verify each article in paragraph 6-4 before charging compressed air to the system.

## 8. VALVE ASS'Y EXCHANGING

- 1) Following the steps in Chapters 6 and 7, take out bowl and element.
- 2) Remove adaptor by turning it counterclockwise.
- 3) Take out an old valve ass'y.
- 4) Replace it with a new valve ass'y.
  - ※ Replace an O-ring (78-029) at the same time of replacing valve ass'y.  
Apply grease to O-ring.
- 5) Follow the reversed steps of disassembling while assembling Adaptor, Element and Bowl.
- 6) Be sure to carry out the articles in paragraph 6-4 before supplying compressed air into line.

## 9. DIAPHRAGM ASS'Y EXCHANGING

Shut compresses air, set the pressure value to “0” by adjusting screw, discharge residual pressure by manual cock and verify no more remaining pressure in line before starting exchanging work.

- 1) Unscrew mounting screws of the regulator cover.
- 2) Take out cover, spring disk and spring.
- 3) Take out an old diaphragm ass'y.
- 4) Replace a new diaphragm ass'y.
- 5) Assemble spring, spring disk, cover and cover mounting screws following reversed steps of dismounting.
- 6) Verify that pressure is set to value 0 (i.e., value is not yet set by adjusting screw), before supplying compressed air to line.