

INSTRUCTION MANUAL

SERIAL TRANSMISSION TYPE

MN4TB $\frac{1}{2}$ -T6A0

MN4TB $\frac{1}{2}$ -T6A1

- Please read this instruction manual carefully before using this product, particularly the section describing safety.
- Retain this instruction manual with the product for further consultation whenever necessary.

For Safety Use

To use this product safely, basic knowledge of pneumatic equipment, including materials, piping, electrical system and mechanism, is required (to the level pursuant to JIS B 8370 Pneumatic System Rules).

We do not bear any responsibility for accidents caused by any person without such knowledge or arising from improper operation.

Our customers use this product for a very wide range of applications, and we cannot keep track of all of them. Depending on operating conditions, the product may fail to operate to maximum performance, or cause an accident. Thus, before placing an order, examine whether the product meets your application, requirements, and how to use it.

This product incorporates many functions and mechanisms to ensure safety. However, improper operation could result in an accident. To prevent such accidents, read this instruction manual carefully for proper operation.

Observe the cautions on handling described in this manual, as well as the following instructions :

Precautions

- Incorrect address settings of serial transmission slave stations could cause the solenoid valve and the cylinder to malfunction. Before using the product, check the set addresses of the slave stations.
- For operation of serial transmission slave stations, read the communication system operation manual carefully.
- Do not touch electric wiring connections (exposed live parts) : this will cause an electric shock. During wiring, keep the power off. Also, do not touch these live parts with wet hands.

INDEX

MN4TB□-T6A0

MN4TB□-T6A1

Serial transmission Type

Manual No. SM-11205-A

1. PRODUCT

1.1	General outline of System	1
1.2	Structure of System	3
1.3	Specification	5
1.4	External dimensions of Solenoid valve	8
1.5	Satellite station for valve	9
1.6	Mouting device of sattellite station for valve ..	12
2.	CAUTION	13
3.	OPERATION	
3.1	Switch setting	14
3.2	Correspondence between Output Nos. and internal connector Nos.	16
3.3	Correspondence between Output Nos. and valve solenoid	16
3.4	Address setting	19
4.	INSTALLATION	
4.1	Wiring peocedures	20
5.	MAINTENANCE	
5.1	Trouble shooting	22
6.	HOW TO ORDER	25

NOTE : Letters & figures enclosed within Gothic style bracket
(examples such as [C2-4PP07] · [V2-503-B] etc.) are editorial
symbols being unrelated with contents of the book.



1. PRODUCT

1.1 General outline of System

1) MN4TB□-T6A0 and T6A1 Solenoid valves

These are manifold type solenoid valves respectively to which each satellite station (OPP2-0A or OPP2-1A) is built-in.

(1) Wiring man-hour is economized as a single 2-core cabtyre cable only is required to connect send unit and manifold type solenoid valves. (Local electric power type)

It is also able to make use of 4-core cabtyre cable to connect together with electric power. (Centralized power line type)

(2) Up to 128 points are available to connect manifold type solenoid valves. It is also capable to be controlled divided into the group of 8-point or 16-point. (Max. sum of total cable length is 200m)

(3) LED indicator lamps to aid visual varification of ON or OFF at a glance.

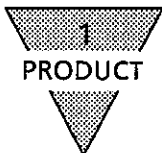
(4) It is selectable either "Hold" or "Off" of output signals in case of abnormal transmission, owing to the self holding switch of Output signal.

(5) It is affected least to voltage loss on power line because of the adopted output circuit with less effect of voltage drop.

NOTE : Read the technical manual well.

This manual expresses chiefly MN4TB□-T6A0 and T6A1 as well as satellite stations OPP2-0A and 1A. Refer to the technical manual under sepearate cover concerning the details of Uniwire system.

It is recommended to read both this manual as well as the one mentioned above regarding to this manifold type solenoid valve for its appropriate utilization by understanding its function and characteristic.



2) What is the Uniwire system ?

It is the system achieved remarkably economical wiring by connecting controller such as PLC and its devided equipment with 2-core signal cable and 2-core power cable. Its characteristic is as follows.

(1) Remarkably economical wiring

With a conventional connection of PLC Input/Output unit to censor, relay and/or motor of respective equipment, the number of wires required corresponds to the number of each Output and Input point, whereas by the uniwire system, those signals are able to be transmitted through only a 2-core cable (4-core cable including power line) .

(2) No preference of PLC

Various type of interfaces (Uni-connector) are provided to make any PLC of any manufacturers serviceable to the system.

(3) Max. 128 points connectable (Input and Output mingled)

It is controllable Input and Output within the range from 1 to 2 points per unit up to 128 points. In the event controlled points are to exceed 128 point, only one additional Uni-wiring system enables to build up multinumber connections.

(4) No professional knowledge required

No knowledge of transmission procedures nor programming is required owing to uniwire system using no CPU.

(5) Max. distance of transmission is 200m and up to 20 devided units.

Transmission lagtime is in the range of 2 - 11 ms. Input unit or Output unit of uniwire system is capable of being devided and arranged up to 20 groups.



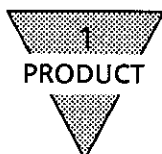
1.2 Structure of System

This system is constructed chiefly with PLC, Input / Out units, Uniconnector, Send unit, End unit, MN4TB□-T6A□ Solenoid valve and peripheral equipment.

● Table of PLCs serviceable and model coding

PLC maker	PLC input unit	PLC output unit
MITSUBISHI ELECTRIC CORP.	AX42, AH42(X side)	AY42, AH42(Y side)
	A1SX41	A1SY41
	A1SX42	A1SY42
	A1SH42(F side)	A1SH42(L side)
OMRON CORP.	C500-ID219	C500-OD213
	C200H-ID216	C200H-OD218
	C200H-ID217	C200H-OD219
	C200H-ID215	C200H-OD215
	CQM1-ID213	CQM1-OD213
YASUKAWA ELECTRIC CORP.	B2605	B2604
	B1061	B1060
	JEPMC-IO050(R side)	JEPMC-IO050(R side)
	JEPMC-IO050(L side)	
FUJI ELECTRIC CO.,LTD.	FTU126A	FTU222A
	NJ-X32-1D	NJ-Y32-T1D
KOYO ELECTRIC CO.,LTD.	G-08N	G-18T
	U-08N	U-18T
HITACHI, LTD.	XDC24D2H	YTR24DH
SHARP CORP.	JW-64NC	JW-62SC
	JW-34NC	JW-32SC
	JW-234N	JW-232S
YOKOGAWA ELECTRIC CORP.	XD64-6N	YD64-1A
	WD64-6N(Input)	WD64-6N(Output)
	ST-6(ST-5)	ST-7(ST-5)
TOSHIBA CORP.	DI-335	DO-335
	DI-6241/6241H	DO-6242
	B20064DI	B20064DON
YAMATAKE-HONEYWELL CO.,LTD	MA-511-5000	MA-511-5600
TOYODA MACHINE WORKS,LTD.	ID32D	OUT38D
MATSUSHITA ELECTRIC WORKS,LTD.	AFP33027	AFP33487
	AFP53027	AFP53487

※ For PLCs other than those mentioned above, contact CKD.



● UNI-WIRE INTERFACE

UNI-WIRE Interface provides communication with personal computers and SBCs (Single Board Computers).

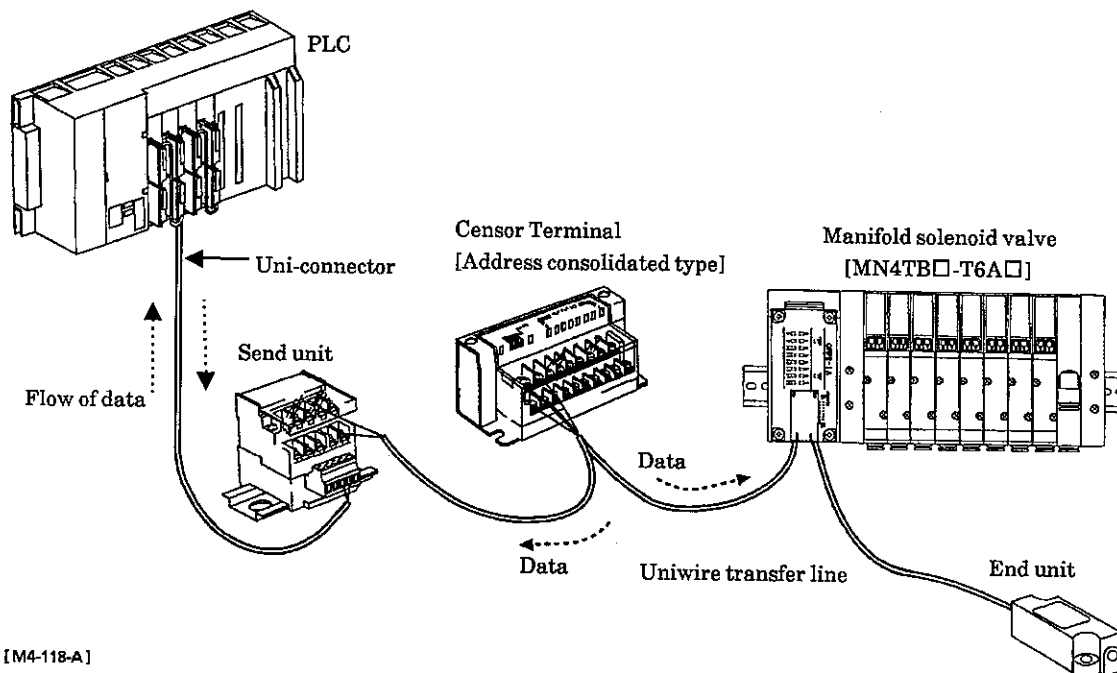
The interface can omit Send Unit, and therefore can be directly connected to UNI-WIRE transmission lines.

The interface can omit Uni-connector and Send Unit.

Connectable controller

- | | |
|-----------------------------------|----------------------------------|
| · YOKOGAWA ELECTRIC CORP. | FA-500 / FA-M3 |
| · TOSHIBA CORP. | EX100 / T2 / T3 |
| · HITACHI, LTD. | H-200 |
| · MATSUSHITA ELECTRIC WORKS, LTD. | FP3 / FP5 |
| · SHARP CORP. | J-Board (Z-300) |
| · Personal computers | NEC CORP. PC-98 series / ISA Bus |
| · SBC | VME Bus / I/O CHANNEL Bus |

● Structure of a fundamental system





Series model code, No. of positions, No. of solenoid		MN4TB2 series				
		4TB210 2-pos. Single	4TB220 2-pos. Double	4TB230 3-pos. All ports blocked	4TB240 3-pos. A-B-R connection	4TB250 3-pos. P-A-B connection
Item						
Working media		Compressed air				
Actuating type		Pilot (Soft spool)				
Max. working pressure	MPa	0.7				
Min. working pressure	MPa	0.15	0.1	0.2		
Proof pressure	MPa	1.05				
Effective sectional area	mm ²	14.5		12		
Response time	ms	Less than 20 (when below 0.5 MPa)		Less than 30 (when below 0.5 MPa)		
Manual operating device		Non-lock type (Standard)				
Lubrication		Not required				
Protective structure		Dust proof				

(3) Electric specification

Item	Specification
	MN4TB1 and MN4TB2 series
Rated voltage (V)	DC24 ± 10%
Current consumption (mA)	80
Power consumption (W)	1.9
Miscellaneous	Lamp and Surge absorber built-in

2) Transmission specification

Item	Specification
Method of transmission	Dual directions simultaneous split multiplex communication type
Method of synchronization	Bit synchronizing method
Protocol of transmission	Uniwire protocol
Speed of transmission	28.5kbps
Method of connection	Multi-drop connection
Distance of transmission	Max. 200m



Series model code, No. of positions, No. of solenoid		MN4TB2 series				
		4TB210 2-pos. Single	4TB220 2-pos. Double	4TB230 3-pos. All ports blocked	4TB240 3-pos. A·B·R connection	4TB250 3-pos. P·A·B connection
Item						
Working media		Compressed air				
Actuating type		Pilot (Soft spool)				
Max. working pressure	MPa	0.7				
Min. working pressure	MPa	0.15	0.1	0.2		
Proof pressure	MPa	1.05				
Effective sectional area mm ² (Cv value)		14.5 (0.79)		12 (0.65)		
Responce time msec		Less than 20 (when below 0.5 MPa)		Less than 30 (when below 0.5 MPa)		
Manual operating device		Non-lock type (Standard)				
Lubrication		Not required				
Protective structure		Dust proof				

(3) Electric specification

Item	Specification
	MN4TB1 and MN4TB2 series
Rated voltage (V)	DC24 ± 10%
Current consumption (mA)	80
Power consumption (W)	1.9
Miscellaneous	Lamp and Surge absorber built-in

2) Transmission specification

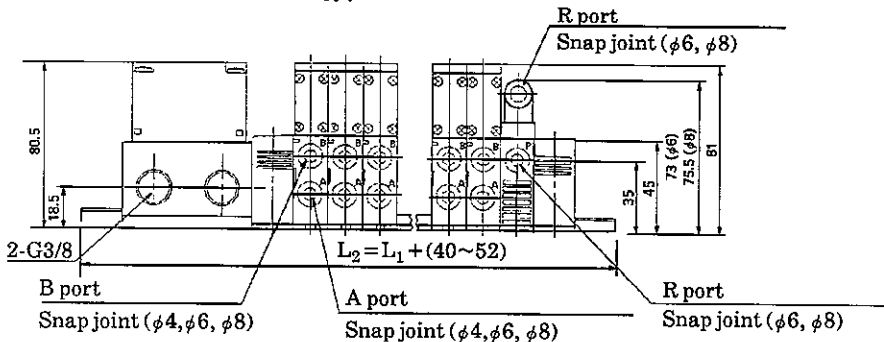
Item	Specification
Method of transmission	Dual directions simultaneous split multiplex communication type
Method of synchronization	Bit synchronizing method
Protocol of transmission	Uniwire protocol
Speed of transmission	28.5kbps
Method of connection	Multi-drop connection
Distance of transmission	Max. 200m



3) Specification of satellite station

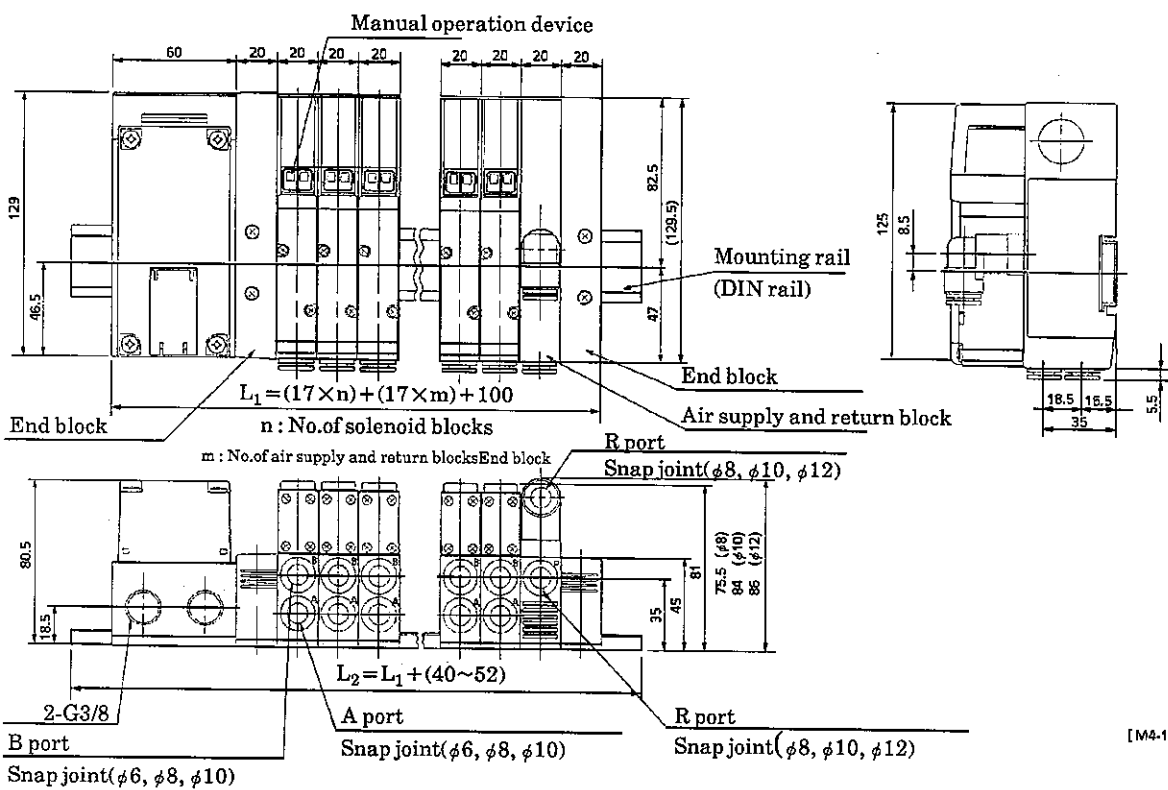
Item		Specification
Voltage of power		DC24V +10%, -5%
Current consumption		Less than 150mA (when all outputs are ON (do not connect valves))
Insulation resistance		Between case and total output terminals More than 20Ω DC500VΩ
Proof voltage		Between case and total output terminals AC500V for 1 minute
Noise Resistance		1000Vp-p pulse length 100nsec, 1μsec
Vibration resistance	Duration	10 - 150 10Hz, 1 octave/min Sweep 15 in each axis of X, Y and Z with half amplitude 0.75mm or 10G whichever smaller,
	Malfunction	10 - 150 10Hz, 1 octave/min Sweep 4 in each axis of X, Y and Z with half amplitude 0.5mm or 7G whichever smaller, 10 150 10Hz, 1 octave/min
Shock resistance		30G, 3 axes, 3 times
Ambient temperature		0 - 50°C
Ambient humidity		30~85% RH (No dewfall)
Working environment		No corrosive gas
Protective structure		IP64 (Dust proof and drip water proof)
Object of transmission		Uniwire system
No. of output		OPP2-1A: 16 points OPP2-0A : 8 points
Max. load current		100mA/pont
Leak current		Less than 0.1mA
Residual voltage		Below 0.5V
Form of output		NPN transistor open collector output
Fuse		48V, 2A (LM20) Daito tsushinki K.K.
Actuation indicator		LED (Lit when power is ON)
No. of monopolization by satellite station		OPP2-1A : Outputs 16 points OPP-2A : Outputs 8 points

● MN4TB1※0-※-※T6A□-※

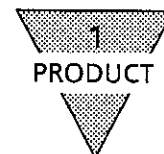


[M4-11B-B]

● MN4TB2※0-※-※T6A□-※

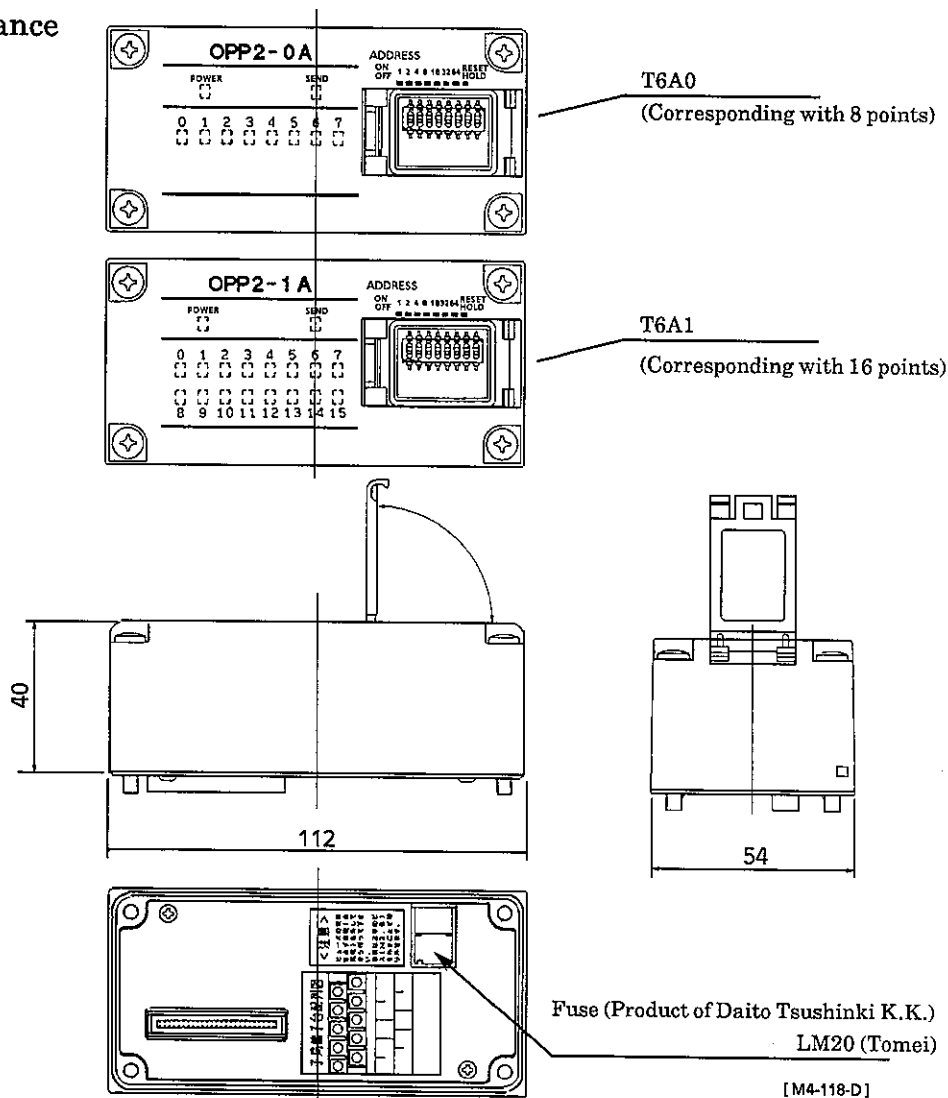


[M4-118-C]



1.5 Satellite station for valve

1) Appearance



2) Fuse

Burt out fuse is visualized at lower part of station. It is accessible through the bottom of station to replace a fuse. Remove the bottom plate (metal piece) of station and the residual fuse to replace it with the recommended fuse such as follows.

Recommended: LM20 Daito Tsushinki K.K.

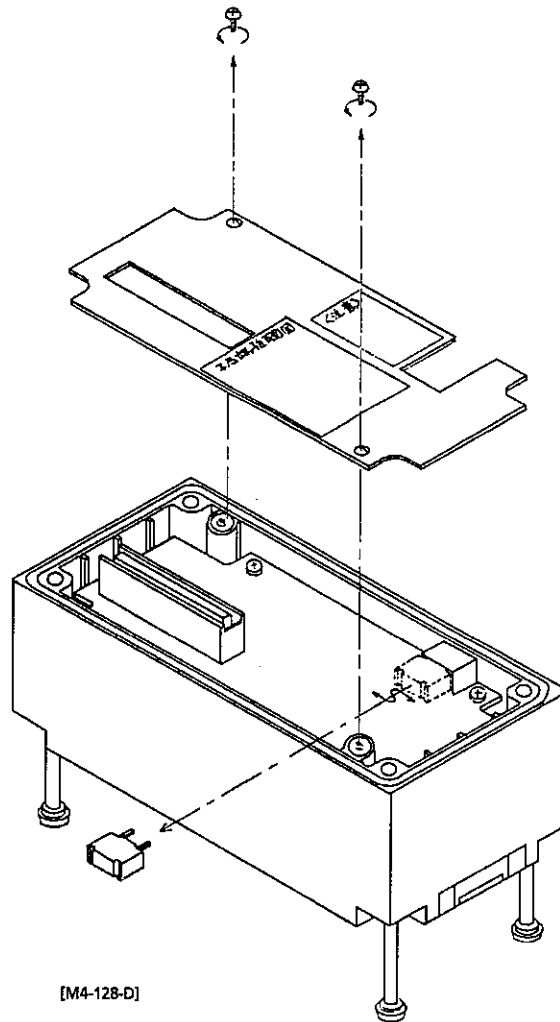
CKD model No. : 4T9-LM20

Push it into fuse socket properly straight. Discard replaced fuse immediately because it is hard to distinguish with new one. There are various causes of fuse burning such as short circuited or somethingelse. Be sure to give the remedy of the cause before turning power ON, again. (Secular change, sometimes, may be the cause although it is rare.)



Procedure for replacing fuse

If a blown fuse is discovered, follow the procedure below to replace it.

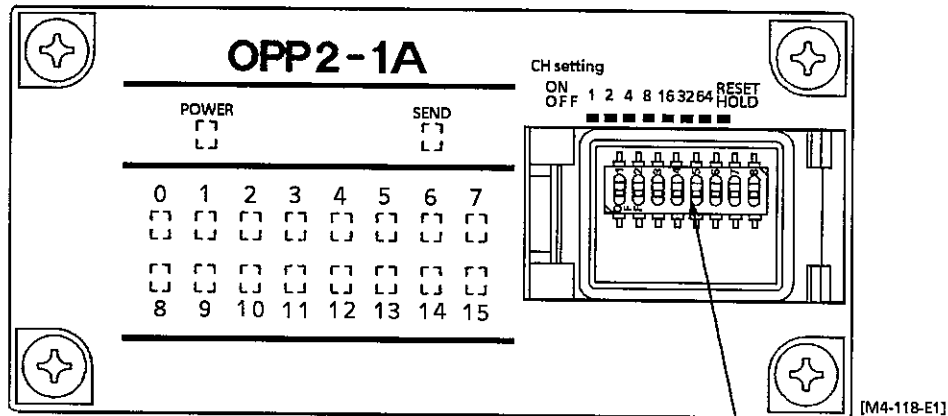


- (1) Remove the two M2.5 screws with an appropriate screwdriver.
- (2) Remove the base plate.
- (3) Grasp the blown fuse with your fingers and pull it out. (Do not use a tool to avoid damaging the wiring pattern on the printed board.) The fuse will come out easily if you wiggle it sideways as you pull on it.
- (4) Insert a new fuse straight and fully into the fuse socket.
- (5) Make sure that there are no particles or other foreign matter on the print board. Remove them if there are any.



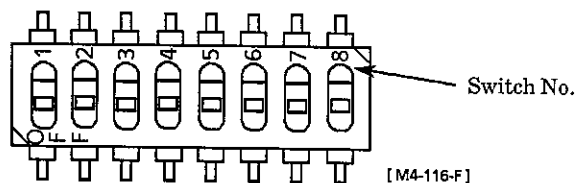
3) Indicators and switches on Satellite station

- (1) Various LED lamps are installed in front of station to aid visual varification of operational conditions. Each function is printed on the cover made of resin. The content of each function is posted in the table below. Make use of them during maintenance works or for varification of operation.



Name of LED	Scope of indication
POWER	It is lit when power and fuse condition are normal. This lamp flickers if the power voltage becomes approximately 19V or less. (The lamp may also flicker due to influence of the noise.)
SEND	Flickers = Normal transmission Either ON or OFF = Abnormal
0 - 15	Indicates the condition of output signal It is lit when signal is ON (No.0 - 7 only for OPP2-0A)

Name of switch	Scope of setting
Address setting switch (Switch Nos. 1 - 7)	It allocates the address No. of station It selects either "Hold" each output status or "Reset" all outputs when abnormal. Additionally, the settings may not be retained depending on the abnormal status.
Abnormal output selective switch (Switch No. 8)	



Note 1. To reset the flickering state of the POWER lamp to the normal state, turn OFF the power, and then turn it ON again after 3 sec. or longer.

DIP switch for setting

- (2) Set the address of satellite and whether hold or not of output signals by means of setting switches. (Refer to "Chapter 3. Operation in detail")
Be sure to do so prior to turning power to station ON.

- Cover plate for switches on the station for valve snap opens. Keep it closed always except when setting switches. Otherwise, foreign particle may penetrate into internal circuit causing unforeseen trouble. Be careful to keep foreign particle from falling into during setting process.
- Setting switches are very much sensitive. Handle with care to avoid from damages. Also absolutely keep fingers off the internal printed circuit board.

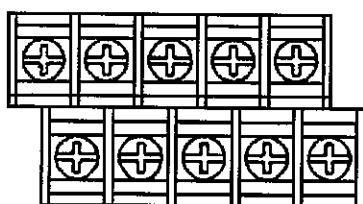


1.6 Mounting device of sattellite station for valve

Station for valve can be pulled away upward after removing 4 mounting screws (M4). Tighten 4 screws with the torque of $0.5 - 0.7\text{N} \cdot \text{m}$ to install station while ascertaining that the connectors on the bottom face of station is inserted properly and also no cable is pinched in between station bottom and mounting device. Avoid leaving station without placing screws, wrenching body or applying excessive jerking force, as it may cause station to fall out of device or damage to connector. Also, avoid leaving manifold blocks alone after pulling station away as it may allow foreign particles or dusts to fall into connector slits or contacting part causing short circuit or insufficient contact. Likewise avoid touching connector or printed circuit board while keeping them away from dusts or foreign particles.

Structure of mounting device is illustrated below.

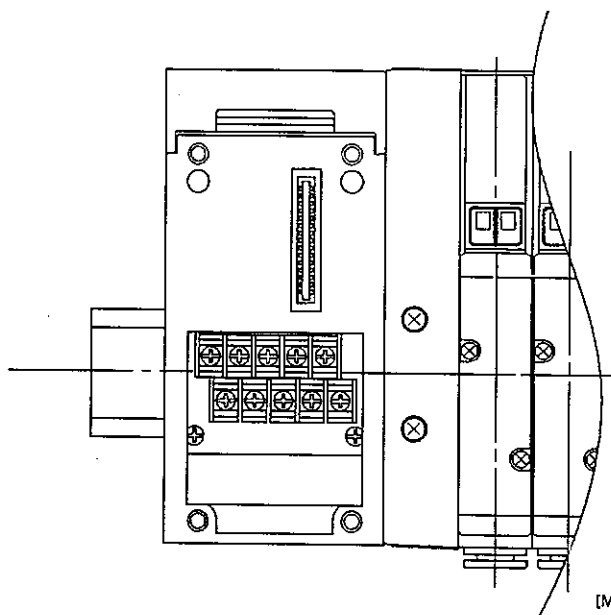
Layout of terminal blocks on device



Wiring lead out opening

Printed function of each terminal

D	G	NC	-	+
Transfer circuit			Source of power	
NC	NC	NC	NC	NC

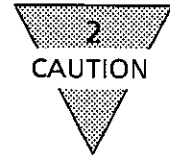


There are terminal blocks provided on the mounting device. Wiring connection to station is accomplished through these terminal blocks. Function of each terminal is printed on the face of station mounting device.

- Choose 6 mm wide or less of M3 crimp type terminal metal piece and tighten it with torque of $0.3 - 0.5\text{N} \cdot \text{m}$.
- Be ware that this mounting device is of vitally important. Carefully avoid water drop, dusts or foreign particle from falling into this device.

Symbol		Function	Main object of connection
Transfer circuit	D	Transfer signal "D"	To be connected to "D" terminal on Send unit or other I/O unit
	G	Transfer signal "G"	To be connected to "G" terminal on Send unit or other I/O unit
Source of Power	+	Source of power for both valve and satellite station	Apply the source of power, DC24V +10% and -5%, with least noise.
	-		
NC		Not used	Do not connect anything.

※ Carefully select the correct polarity of power. Otherwise the fuse may be burnt out.



2. CAUTION

1) Lag time of transmission

There are some lag time of Input/Output signals due to it being a uniwire system and sereal transmission. The range of lag time is somewhat 1.4ms 10.7ms varying depending on the number of connecting points as posted in the table below.

Number of points	Refreshing time	Lag time
32	1.4ms	1.4 - 3.9ms
64	2.6ms	2.6 - 6.3ms
96	3.7ms	3.7 - 8.5ms
128	4.8ms	4.8 - 10.7ms

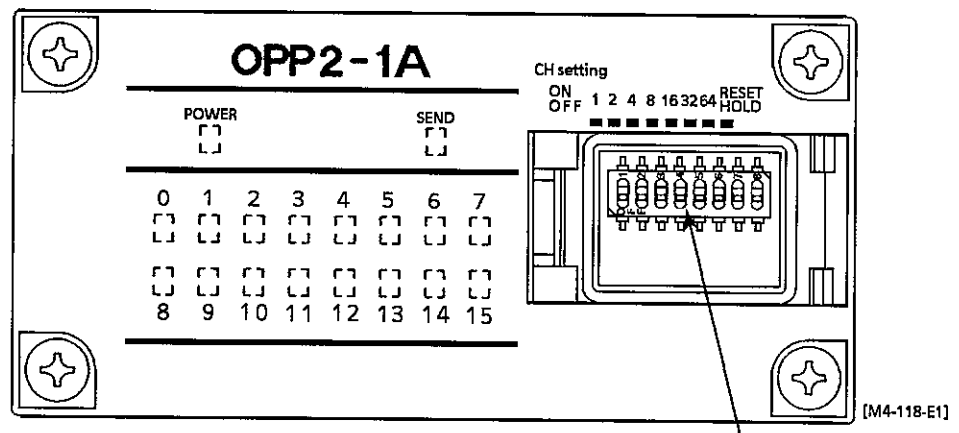
Varify on the solenoid valve specification as for its responce time because it varies depending upon model. OFF time lag is approximately 20 ms longer in addition to the above because a flywheel diode is used for surge absorbver on satellite station for valve.



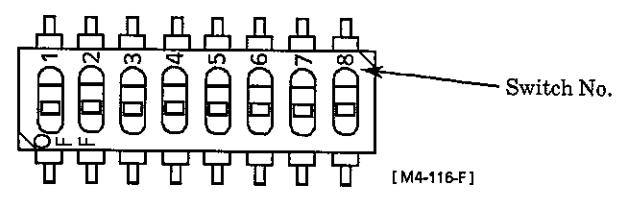
3. OPERATION

3.1 Switch setting

Those switches enable to set either “Hold” or “Reset” of all addresses and outputs. Varyify the sequence No. of setting switch for respective function because all switches look alike. Enssure that power is OFF prior to setting switches.



DIP switch for various valve setting



DIP switch for valve setting

		State of Switch								
		Significant coefficient	1	2	4	8	16	32	64	RESET HOLD
		Switch No.	1	2	3	4	5	6	7	8
Address setting	0	○	○	○	○	○	○	○		
	1	●	○	○	○	○	○	○		
	2	○	●	○	○	○	○	○		
	3	●	●	○	○	○	○	○		
	4	}								
	126	○	●	●	●	●	●	●		
	127	●	●	●	●	●	●	●		
Output selection	RESET								●	
	HOLD								○	

● : Switch ON ○ : Switch OFF



- Address setting switches (Switch No. 1 - 7)
Significant coefficient is allocated to each setting switch (Printed on a case) and sum of ON switches designates the address set value.
(Example 1) When anticipate to set value 15: Turn switch Nos. 1 - 4 ON and keep switch Nos. 5 - 7 OFF.
 $8 + 4 + 2 + 1 = 15$
Still more, OPP2-0A possesses 8 points whereas OPP2-1A does 16 points.
(Example 2) OPP2-0A : Address setting valve 3 → Possessed addresses 3 - 10
OPP2-1A : Address setting valve 3 → Possessed addresses 3 - 18
- Output selective switch under abnormal (No. 8)
Immediately upon abnormal output taking place, it sets either “Hold” or “Reset” data signals being output, selectively.
(There are some data unable to be held depending upon particular condition of abnormality.)

Switch No. 8	
OFF	ON
HOLD	RESET
Output data are held in the previous state to abnormality.	All output data are turned OFF when abnormality takes place.

Note 1. If the transmission line becomes faulty at a position located after this satellite station assuming that the controller (send unit or interface, etc.) is determined as the start point, the output operation of this satellite station continues.

Note 2. When the cause of the trouble is removed, this satellite station immediately starts the output operation.



3.2 Correspondence between Output Nos. and internal connector Nos.

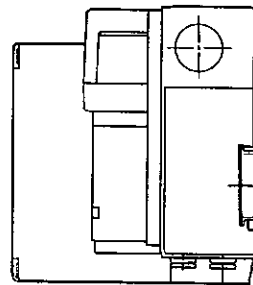
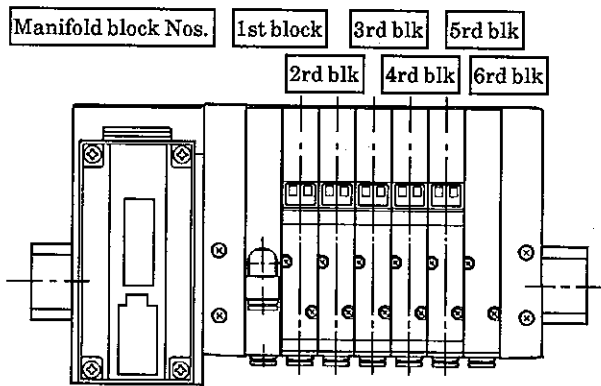
Those Numbers correspond as per table, posted below.

Output point No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Internal connector pin No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

※ OPP2-0A ranges 0 - 7

3.3 Correspondence between Output Nos. and valve solenoid

- 1) Connector pin Nos. and manifold solenoid correspond with each other as per tables posted below.
- 2) Manifold block number is allocated from leftmost block toward right while holding piping port facing to you, regardless the location of wiring block.



[M4-305-A]



Manifold wiring example

- For Single solenoid valve

	Connector pin No.															
	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
1st blk	○															
2nd blk		○														
3rd blk			○													
4th blk				○												
5th blk					○											
6th blk						○										
7th blk							○									
8th blk								○								
9th blk									○							
10th blk										○						
11th blk											○					
12th blk												○				
13th blk													○			
14th blk														○		
15th blk															○	
16th blk																○
Symbol	○ SOL. (a) side / ● SOL. (b) side															

(Corresponds up to the 16th manifold blocks.) ※ OPP2-0A ranges up to the 8th manifold blocks.

- For Double solenoid valve

	Connector pin No.															
	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
1st blk	○	●														
2nd blk			○	●												
3rd blk					○	●										
4th blk							○	●								
5th blk									○	●						
6th blk											○	●				
7th blk													○	●		
8th blk															○	●
9th blk																
10th blk																
11th blk																
12th blk																
13th blk																
14th blk																
15th blk																
16th blk																
Symbol	○ SOL. (a) side / ● SOL. (b) side															

(Corresponds with up to the 8th manifold block.) ※ OPP2-0A ranges up to the 4th manifold block.



- For Mixed (Single and Double) solenoid valve

	Connector pin No.															
	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
1st block	○															
2nd blk		○														
3rd blk			○	●												
4th blk					○	●										
5th blk							○									
6th blk								○								
7th blk									○	●						
8th blk											○					
9th blk												○				
10th blk													○	●		
11th blk															○	●
12th blk																
13th blk																
14th blk																
15th blk																
16th blk																
Symbol	○ SOL. (a) side / ● SOL. (b) side															

(Corresponds with up to the 16th manifold block.) ※ OPP2-0A ranges up to the 8th manifold block.

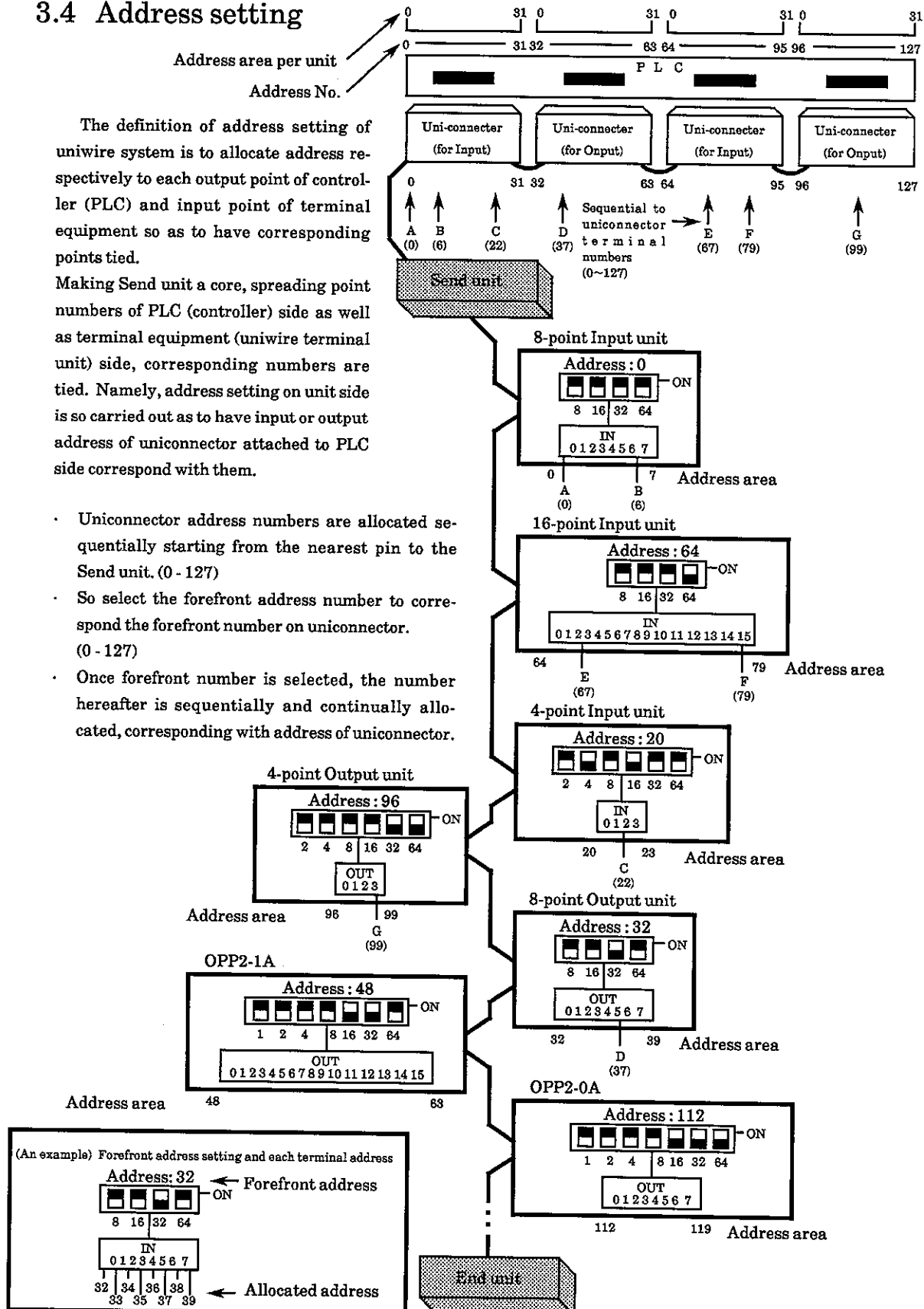
- 3) Output pin No. sometimes become vacant depending upon manifold valve block number due to the sequential wiring. Such vacant pin is not available to be used for driving any other equipment.

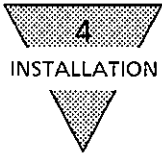
3.4 Address setting

The definition of address setting of uniwire system is to allocate address respectively to each output point of controller (PLC) and input point of terminal equipment so as to have corresponding points tied.

Making Send unit a core, spreading point numbers of PLC (controller) side as well as terminal equipment (uniwire terminal unit) side, corresponding numbers are tied. Namely, address setting on unit side is so carried out as to have input or output address of unconnector attached to PLC side correspond with them.

- Unconnector address numbers are allocated sequentially starting from the nearest pin to the Send unit. (0 - 127)
- So select the forefront address number to correspond the forefront number on unconnector. (0 - 127)
- Once forefront number is selected, the number hereafter is sequentially and continually allocated, corresponding with address of unconnector.





4. INSTALLATION

4.1 Wiring peocedures

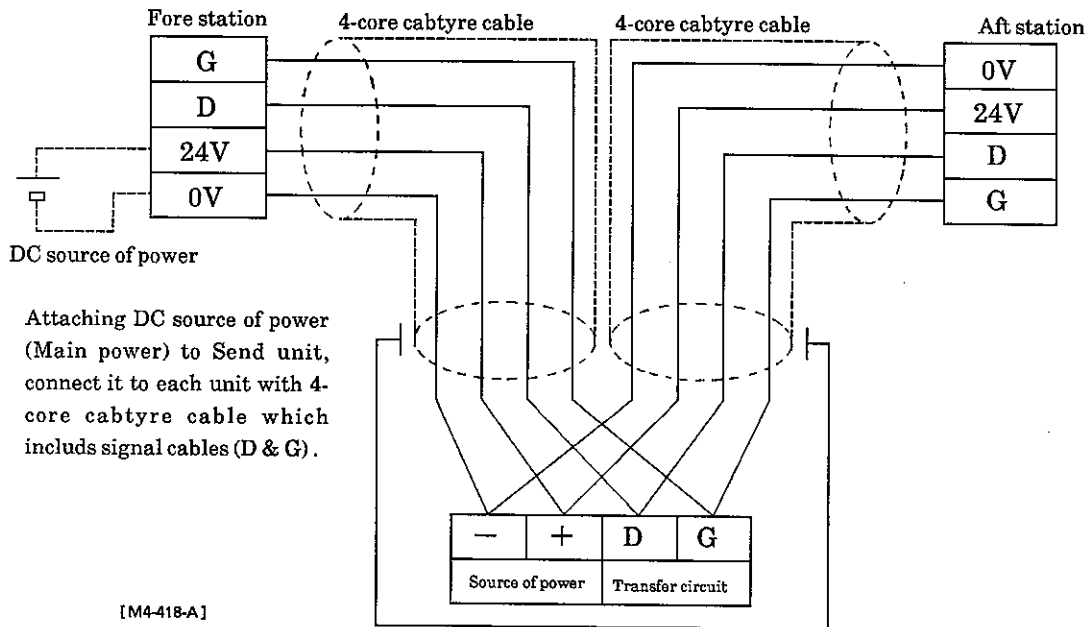
Signal cord and power line cord have to be connected to make this unit MN4TB□-T6A□ function. Improper wiring not only hinder its function but, in some case, it may lead to vital troubles of this unit as well as peripheral equipment. Please read both this manual and technical manual as well so as to maximize the proper connection.

1) Recommendable signal cable

Select cable within the range of 0.5mm² 1.25mm². No trouble is foreseen with 2-core and over 0.5mm² cable for transmission signals (D & G). (Local source of power type)

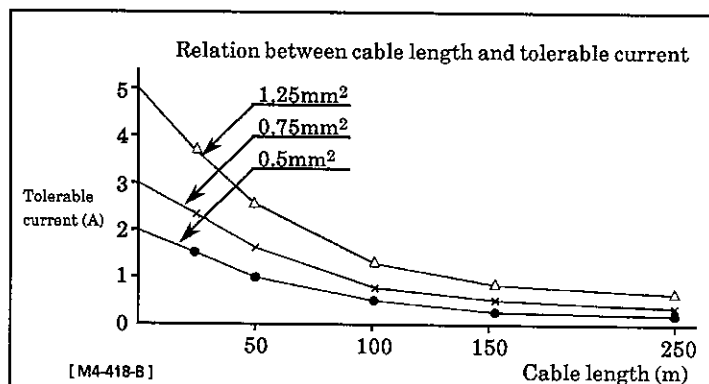
2) Wiring of concentrated power type

Select this type of wiring when voltage loss of cable is considered not remarkable in comparrison with power consumption of each unit due to length of transmission line (cable), core diameter etc.



«Note»

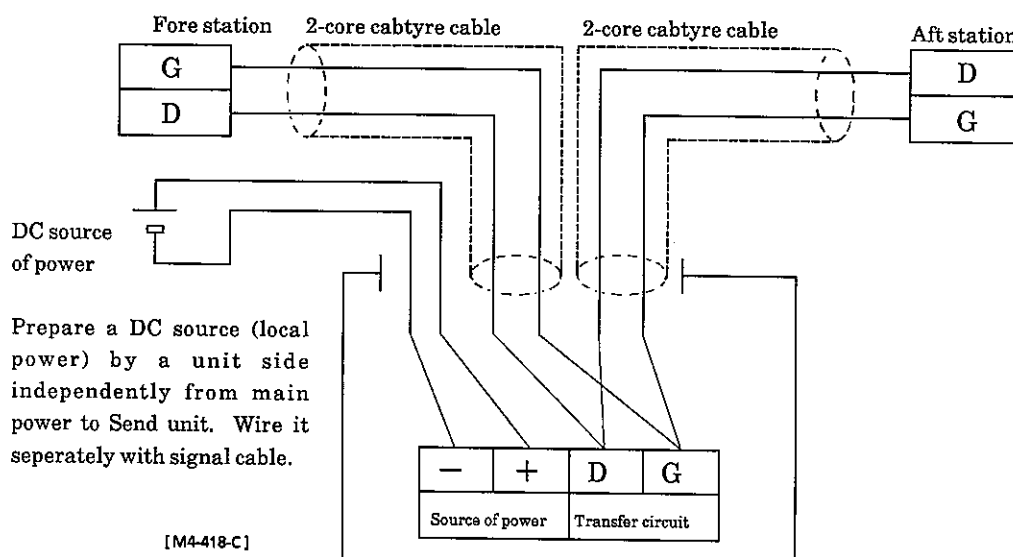
It is mandatory to select an appropriate cable with enough consideration to load variation and voltage drop of cable in case of planning to supply 24V DC to each terminal equipment through 4-core cable as a form of consolidated power system. The chart posted to the right shows the relation between cable length and tolerable current with consideration of tolerable voltage (lowest limit) of uniwire.



3) Local source of power type

Make it local source type (independently divided) with short distance supply, in case it is the following circumstances.

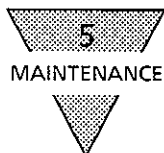
1. Transmission distance is long.
2. Voltage drop is significant.
3. DC 24V, more than 7A is required for Send unit.



4) Caution when Wiring

To avoid any problems due to noise, observe the following when wiring:

- ① In cases where noise influence is a consideration, provide a power source for every manifold solenoid valve wherever possible, and provide wiring individually.
- ② Minimize the wiring distance whenever possible.
- ③ Do not share a common power source with equipment such as an inverter or motor, etc. which can be a possible source of noise.
- ④ Do not wire the power line and signal line in parallel with another power line.



5. MAINTENANCE

5.1 Trouble shooting

1) Diagnoses function

There are trouble diagnoses function provided in Send unit and End unit of uniwire system.

● Indicators on Send unit

Error indicator	Diagnoses function	Possible cause
ER1	<p><Transmission line voltage check></p> <p>Send unit continually surveys voltage level of transmission signal line D. ER1 is lit when abnormally long 0V level is detected.</p>	Short circuit between transfer cables D and G. Or reverse wiring.
ER2	<p><Uniconnector transmission check></p> <p>It surveys the returning signal from last step unit making use of check bit position in transmission frame and ER2 is lit when abnormality in uniconnector is detected.</p>	Short circuit of cables within the side of Uniconnector. Reverse wiring. Or Address setting error within terminals.
ER3	<p><D signal OFF check></p> <p>It surveys the data condition in check bit of transmission line and verifies the voltage kept OFF (+12v level). ER3 is lit when abnormality is detected.</p>	Short circuit between transfer cables D and G. Or reverse wiring.
ER4	<p><D signal ON check></p> <p>It surveys the data condition in check bit of transmission line and verifies the voltage kept ON (0v level). ER4 is lit when abnormality is detected. This data ON condition is caused by End unit. Occasional lamp ON is suspected due to an influence of external noise.</p>	Broken transfer cable. End unit is left unconnected. Electric noise from facility nearby.
ER5	Spare lamp (Not in service, currently)	—
RUN	<p><Operational condition check></p> <p>It lights while normal.</p> <p>Run lamp is put out when either one of ER1 4 is lit.</p> <p>Indicates output of operation relay and also system motion (ON when closes and OFF when open)</p>	—

● End unit indicator

Indicator lamp	Error indication	Possible cause
Green light ON	<p><Transfer line transmission and reception check></p> <p>Receiving signal from Send unit, checks signal level from transfer line D. It is lit when normal and put out when abnormal.</p>	Either short circuit between transfer cables D & G or reverse wiring.

2) Cause of abnormality and error indication

Cause of error	Lamp of Send unit						SEND
	ER1	ER2	ER3	ER4	RUN	SEND	
(When normal)	●	●	●	●	○	◎	◎
Reverse wiring of D/G cables or short circuit	○	○	○	●	●	◎	○/●
Short circuit between V & D	●	○	●	○	●	◎	○/●
Without End connector *	●	○	●	●	●	◎	◎
Without End unit *	●	●	●	○	●	◎	◎
Abnormal of either D line or G line *	●	●	●	○	●	◎	○/●
Abnormal of ON data itself	●	●	●	○	●	◎	※
Abnormal of OFF data itself	●	●	○	●	●	◎	※
Power voltage dropped below 19V	●	●	●	○	●	◎	○/●

- Note : 1. ○ shows ON. ● shows OFF. ◎ shows flicker
 2. Normal condition of Send lamp is flicker.
 3. ※ varies its indication. Flicker when normal.
 4. Maximum connecting points indicator is put out when any Error lamp is lit.
 5. In circumstance with * marked abnormality, system keeps its operation but speed drops.

3) Indications on satellite station

Item	Indicators on satellite station		Contents of abnormality	Remedy
	POWER	SEND		
Normal state	○	◎	—	—
Power is OFF.	●	●	Power is turned OFF.	Turn ON the power.
Power to the controller (send unit, interface, etc.) is turned OFF.	○	○	Power to the controller is turned OFF.	Turn ON the power to the controller.
Abnormal communication	○	×	Transmission line or controller is abnormal.	Check the indication on the controller and remove the cause of the abnormality.
Power voltage drop	◎	×	Power voltage may drop to approximately 19V or less. Note) The lamp may flicker due to influence of the noise.	Check the power capacity with the maximum load applied.

○ shows ON. ● shows OFF. ◎ shows flickering. × shows unknown.

Note 1. To reset the flickering state of the POWER lamp to the normal state, turn OFF the power, and then turn it ON again after 3 sec. or longer.

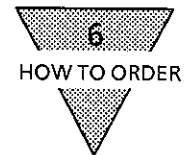


4) Varification

Varify the following items first, in any event that any trouble takes place in uniwire system.

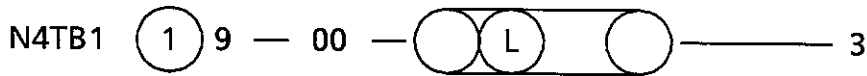
Items :

- ① All “Power” lamps on every equipment are ON.
- ② All “Send” lamps on every equipment are flickering
- ③ Error is indicated on Send unit.
- ④ End unit is connected and its lamp is lit.
- ⑤ The voltage of source of power to every equipment is DC 24V.
- ⑥ Wiring and connection is ensured.
- ⑦ Address setting is correct and no duplications.

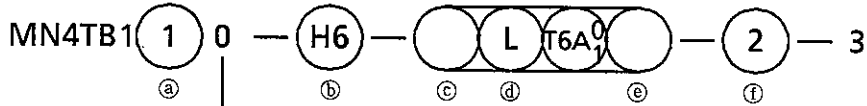


6. HOW TO ORDER

- Solenoid valve alone for manifold use



- Block manifold

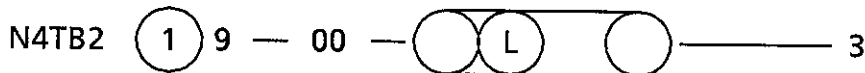


Operational distinction of solenoid valve

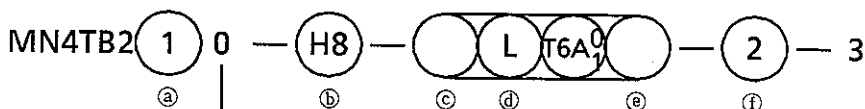
② Distinction of shifting positions		③ Port diameter (Cylinder port)		④ Manual operation device	
Symbol	Content	Symbol	Content	Symbol	Content
1	2-pos. single	H4	φ4, Snap joint	No code	Non-lock type, Manual operation device
2	2-pos. double	H6	φ6, Snap joint		
3	3-pos. all ports blocked	H8	φ8, Snap joint	M1	Lock type Manual operation device (Optional)
4	3-pos. ABR connection	HX	Mixed, Snap joint		
5	3-pos. PAB connection				
8	Mixed manifold				

④ Indicator lamp and protective circuit		⑤ Other options		⑥ No. of blocks, manifold type solenoid valve	
Symbol	Content	Symbol	Content	Symbol	Content
L	w/Lamp surge absorber	No code	None	2	2 blocks
No code	wo/Lamp surge absorber	K	External pilot	3	3 blocks

- Solenoid valve alone for manifold use



- Block manifold



Operational distinction of solenoid valve

② Distinction of shifting positions		③ Port diameter (Cylinder port)		④ Manual operation device	
Symbol	Content	Symbol	Content	Symbol	Content
1	2-pos. single	H4	φ6, Snap joint	No code	Non-lock type, Manual operation device
2	2-pos. double	H6	φ8, Snap joint		
3	3-pos. all ports blocked	H8	φ10, Snap joint	M1	Lock type Manual operation device (Optional)
4	3-pos. ABR connection	HX	Mixed, Snap joint		
5	3-pos. PAB connection				
8	Mixed manifold				

④ Indicator lamp and protective circuit		⑤ Other options		⑥ No. of blocks, manifold type solenoid valve	
Symbol	Content	Symbol	Content	Symbol	Content
L	w/Lamp surge absorber	No code	None	2	2 blocks
No code	wo/Lamp surge absorber	K	External pilot	3	3 blocks