

# **2419** Series

Smooth discharge of secondary pressure with check valve. No bypass circuit required and easy piping.

Port size: Rc1/8 to Rc1/4

JIS symbol







## Specifications

F.R.L.

F.R.

F (Filtr)

R (Reg) L (Lub) Drain Separ Mech

Press SW Res press exh valve SlowStart Anti-bac/Bacremove Filt Film Resist FR Oil-ProhR Med Press FR No Cu/ PTFE FRL

Outdrs FRL

Adapter

Press Gauge

CompFRL

LgFRL

**PrecsR** 

VacF/R

Clean FR

ElecPneuR

AirBoost

Speed Ctrl

Silncr

CheckV

Fit/Tube

Nozzle

Air Unit PrecsCompn

Electro

Press SW

ContactSW

AirSens

PresSW

Air Flo

Sens/Ctrl

WaterRtSens

TotAirSys

(Total Air) TotAirSys

(Gamma)

RefrDry

DesicDry

HiPolymDry

MainFiltr

Gas generator

other

1 MPa = 10 bar

•		
Item		2419-1C/2C
Working fluid		Compressed air
Max. working pressure	MPa	1.0 (≈150 psi, 10 bar)
Proof pressure	MPa	1.5 (≈220 psi, 15 bar)
Ambient / fluid temperatures	°C	5 (41°F) to 65 (149°F)
Set pressure	MPa	0.04 (≈5.8 psi) to 0.83 (≈120 psi)
Pressure relief		With relief mechanism
Port size	Rc	1/8 / 1/4
Weight	kg	0.2

Option weight

\* Add to the weight of the standard accessories.

Unit: kg

	Panel mount	Pressure gauge	Bracket
Code	Р	G	В
2419	0	0.086	0.035

#### Flow characteristics

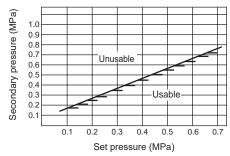
#### Pressure characteristics

### Note on model No. selection

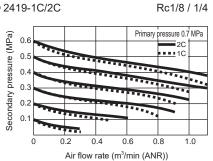
Always refer to the following graph for the set pressure range for back pressure.

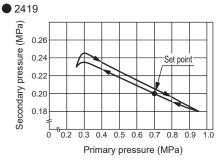
For example, if the set pressure is 0.3 MPa and the secondary side back pressure exceeds 0.35 MPa, the secondary side pressure is not released to the primary side.

Set pressure range to back pressure



# • 2419-1C/2C





#### How to order

Model No.

Port size

[Example of model No.]

2419-1C-NLGB

Model: Reverse regulator
(check valve integrated)

\*2

A Port size: Rc 1/8

B Option: Non-relief,
low pressure, pressure
gauge included,

 Code
 Description

 A Port size
 1C
 Rc1/8

 2C
 Rc1/4

B Option				
Regulator		Blank	Standard	
		N	Non-relief	
		L	Low pressure (0.02 to 0.34 MPa)	
		Р	Panel mount	
Included	ct	Blank	Not included	
	G	Pressure gauge		
<u>  ខ</u>	pr	В	Bracket	

# bracket included Precautions for model No. selection

1 : If port size NPT thread is required, do not indicate nominal size C. (Example) 2419-1

\*3

- If a pressure gauge is selected, the NPT thread pressure gauge is enclosed.
- \*2 : Options can be combined.
- \*3 :If option codes "B" and "G" are indicated, a pressure gauge and a bracket are enclosed.

The pressure gauge supplied is G49D-6-P10 (G49D-6-P04 for low pressure). Refer to related products (page 363) for pressure gauge specifications.

\*4 : If option B (bracket) is selected, a 6506 bracket is enclosed, while if PB (bracket for panel mount) is selected, a 6166 bracket is enclosed. Refer to page 421 for the included product "B" bracket.

Dischrg etc Ending



<sup>\*1:</sup> Refer to the following graph for the set pressure range for back pressure.

<sup>\*2:</sup> Pressure gauge for "LG" is 0 to 0.4 MPa.

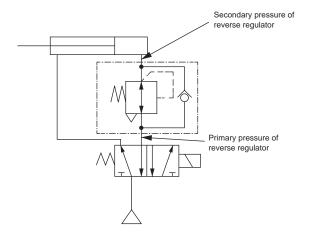
#### Internal structure/Dimensions

#### Internal structure

# Applications

#### Circuit diagram

When cylinder head side and rod side pressures differ



## **Functions**

#### 2419 (non-balanced type)

Since the primary pressure is received under the main valve (valve assembly), if the primary pressure is discharged, the main valve is no longer held by the primary pressure and opens. This enables reverse use.

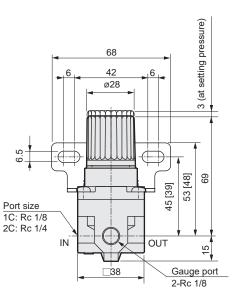
# N OUT

Non-balanced type

## **Dimensions**



**2419** 



Mounting dimensions when panel mounted Ø31 t = 4 or less

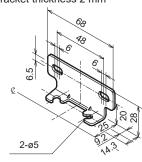
Dimensions shown in [] are for PB (bracket for panel mount)

● Wall bracket: 6506

·Material: Steel

Zinc plated

Bracket thickness 2 mm

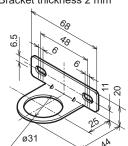


\* Tapping screw attached

Wall bracket: 6166Material: SteelZinc plated

28.5

Bracket thickness 2 mm



F.R.L.

F.R.

F (Filtr)

R (Reg)

L (Lub)

Drain Separ Mech Press SW Res press

exh valve
SlowStart
Anti-bac/Bac-

Film Resist FR

Med Press FR No Cu/ PTFE FRL

Outdrs FRL Adapter

Joiner
Press
Gauge
CompFRL

LgFRL

PrecsR

VacF/R

Clean FR ElecPneuR

AirBoost

711120001

Speed Ctrl
Silncr

CheckV/ other Fit/Tube

Nozzle

Air Unit

PrecsCompn Electro Press SW

ContactSW AirSens

PresSW Cool Air Flo

Sens/Ctrl

WaterRtSens TotAirSys

(Total Air)
TotAirSys
(Gamma)

generator RefrDry

DesicDry

HiPolymDry

MainFiltr Dischrg etc

Ending