

Precision regulator **RP1000** Series

Port size: 1/4





### Specifications

Drain

AirSens

PresSW

WaterRtSens TotAirSys (Total Air) TotAirSys (Gamma) Gas generator RefrDry DesicDry HiPolymDry

MainFiltr Dischrg

Ending

etc

Cool Air Flo Sens/Ctrl

spar Specific	ations					
s press Item			RP1000-8-02	RP1000-8-04	RP1000-8-07	
valve Working flu	d		Compressed clear	n air (refer to recommended air c	ircuit on page 527)	
wStart Max. workin	ng pressure MPa			1.0		
we Filt Min. workin	g pressure MPa			Set pressure +0.1 *1		
Proof press	ure	MPa		1.5		
	d temperatures °C		-5 to 60 (no freezing) *3			
ProhR Set pressur	e MPa		0.003 to 0.2	0.005 to 0.4	0.005 to 0.7	
ss FR Sensitivity				Within 0.1% of full scale		
Cu/ E FRL Repeatabili	ty			Within ±0.5% of full scale		
Air consum	otion *2 I/min(ANR)		1.3 c	or less	3.4 or less	
Port size *4	Rc, NPT, G		1/4			
ner Pressure ga	age port size Rc, NPT, G			1/8		
ess Auge Weight g				250		

\*1: Flow rate of the secondary side is to be zero. For RP1000-8-04, if the set pressure is 0.3 MPa and over, increase +0.2 MPa in the set pressure.

CompFRL \*2: Conditions where the primary pressure is 0.7MPa. Air is released to the atmosphere normally.

LgFRL \*3: -5 to 50°C when using a digital pressure sensor.

\*4: When selecting G thread, the OUT side screw depth is 6 mm. PrecsR

#### How to order VacF/R

VacF/R									
Clean FR	(RP1000)-(8)-	•	)-(02)-(	G49P	B3				
ElecPneuR		₿	<b>O</b>	D					
AirBoost									
Speed Ctrl									
Silncr									
CheckV/ other	Model		1						
Fit/Tube	RP1000: Precision regulat	or							
Nozzle		A	Port size	B Port	thread/pressure indication	C S	et pressure range	D Attac	chment (attachedwith)
Air Unit		8	1/4	Blank	Rc thread, MPa display	02	MAX.0.2MPa	Blank	Without attachment
				N	NPT thread, psi display *4	04	MAX.0.4MPa	G49P	Pressure gauge (G49D-6-
PrecsCompn				G	G thread, bar display	07	Max. 0.7 MPa	B3	L-bracket
Electro Press SW					· · · · · ·			R 2	Digital pressure sensor

\*1: A pressure gauge, a digital pressure sensor and a bracket are attached. ContactSW

\*2: A pressure gauge with the same pressure range as the regulator is attached.

\*3: One 1/8 plug is attached with the product...(G thread is not included.)

\*4: In compliance with the Measurement Act, the psi display cannot be used in Japan.

\*5: The pressure gauge and digital pressure sensor (included) can be selected only when Port thread is Rc thread.

### Discrete attachment model No.

Model	Discrete attachment model No.
RP1000-8-02-G49P	G49D-6-P02
RP1000-8-04-G49P	G49D-6-P04
RP1000-8-07-G49P	G49D-6-P10
RP1000-8-024 07 -B3	B131
RP1000-8-02 07 -R2	PPX-R10N-6M

#### Clean-room specifications (Catalog No. CB-033SA)

Anti-dust generation structure for use in cleanrooms

RP1000-..... **P70** 

CKD

# RP1000 Series

### Internal structure and parts list



Part No.	Part name	Material
1	Pressure adjustment knob	PolyacetalResin, stainless steel
2	Cover	Aluminum alloy die-casting
3	Pilot body assembly	Aluminum alloy die-casting, etc.
4	Body	Aluminum alloy die-casting
5	Pilot diaphragm	Hydrogenated nitrile rubber
6	Main diaphragm	Hydrogenated nitrile rubber
7	Valve	Hydrogenated nitrile rubber,Stainless steel
8	Bottom rubber	Silicone rubber
9	O-ring	Nitrile rubber
10	O-ring	Hydrogenated nitrile rubber
11	Bottom plug	Polybutylene terephthalate resin

### Internal structure/external dimensions

## Operational explanation

Air supplied from the IN side is prevented from flowing to the OUT side by the Ovalve. Some supplied air passes through the orifice to flow into the pilot chamber. When the Opressure adjustment knob is rotated, the pressure adjustment spring is compressed, and the Opilot diaphragm and the flapper are pushed down to close the nozzle. If the pressure in the pilot chamber rises, the **G** main diaphragm is forced lower to open the **G** valve, and to supply air to the OUT side. The intake air flows into the feedback chamber, and works on the Spilot diaphragm. If the diaphragm is forced upward until the air reaches the pressure of the regulator spring, the Gpilot diaphragm and flapper are forced upward to open the nozzle, and an extremely small amount of air is released to the atmosphere to reduce pressure in the pilot chamber. At the same time, the OUT side pressure works on the main diaphragm to force it upward, and the valve is closed and the set pressure is maintained. When the air is consumed and the pressure drops on the OUT side, the pressure in the feedback chamber also drops. The **G**pilot diaphragm and the flapper are forced lower to close the nozzle. Pressure in the pilot chamber rises, causing the @main diaphragm to operate and open the @valve, compensating for any drop in pressure. If the OUT side pressure increases further than the set pressure, the pressure in the feedback chamber also increases. The  $\ensuremath{\mathfrak{G}}$  pilot diaphragm and the flapper are forced upward to open the nozzle. This allows the pressure in the pilot chamber to decrease, and the  $\mathbf{G}$ main diaphragm is forced upward to open the exhaust valve, and the surplus pressure is exhausted from EXH port in OUT side to the atmosphere. This pilot pressure control method using the nozzle and flapper can follow up a minimal pressure change, which enables the high precision pressure control.

### Consumable parts list

For 0.2 and 0.4 MPa	
Model No.	Part No.
RP1000-PILOT-ASSY	00
RP1000-DIAPHRAGM-ASSY	00
RP1000-VALVE-ASSY	0,0
For 0.7 MPa	
Model No.	Part No.
RP1000-PILOT-ASSY-07	00
RP1000-DIAPHRAGM-ASSY-07	00
RP1000-VALVE-ASSY-07	0,00

. P02

P04 P10

2

28

47

36

21

¢

41

ø43.5

Weight: 29 g

Material:Steel

Nickel

plated

R 1/8

#### CAD Dimensions



\*1: Dimensions at the set pressure of 0MPa

\*2: A pressure gauge, a digital pressure sensor and a bracket are included options.

\*3: Dimensions when the digital pressure sensor is assembled.

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# RP1000 Series



# RP1000 Series

### Pressure characteristics/technical data





Precision regulator

# **RP2000** Series

Port size: 1/4 3/8







# Specifications

F.R.L.

F.R. F (Filtr)

R (Reg)

L (Lub) Drain

LgFRL

PrecsR

VacF/R

Press SW Res press Item		RP2000-8-08	RP2000-10-08		
xh valve Working fluid		Compressed clean air (refer to recommended air circuit on page 527)			
owStart Max. working pressure MPa		1.0			
Min. working pressure MPa		Set pressure +	0.1 *1		
m Proof pressure	MPa	1.5			
sist FR Ambient/fluid temperatures °C		-5 to 60 (no freez	zing) *3		
ProhR d Set pressure MPa		0.03 to 0.85 Within 0.2% of full scale			
ss FR Sensitivity					
Cu/ FE FRL Repeatability		Within ±0.5% of full scale			
drs FRL Air consumption /min (ANR)	l	5 or less *2			
apter Port size		Rc1/4	Rc3/8		
Exhaust side port size Rc, NP	T, G	3/8			
Pressure gage port size Rc, N	PT, G	1/8			
mpFRL Weight g		470			

\*1: Flow rate of the secondary side is to be zero.

\*2: Conditions where the primary pressure is 0.7 MPa and set pressure is 0.3 MPa. Consumed air is normally released to the atmosphere from the bleed port and EXH port.

So, air consumption is the total of consumption volume released from the bleed port and EXH port. Air 1 U/min. (ANR) or less is released from EXH port. \*3: The range is -5 to 50°C when a digital pressure sensor is used.

#### Clean FR How to order

ElecPneuR	RP2000 - 8		)-(08)-	G49F	DE				
AirBoost	(RP2000)-(8)	B		G49F	DE				
Speed Ctrl			<b>Y</b>	Ŭ					
Silncr				L					
CheckV/ other									
Fit/Tube	Model	- 1							
Nozzle	RP2000: Precision regula								
Air Unit		_	ort size		thread/pressure indication		et pressure range	i i	
		8	1/4	Blank	Rc thread, MPa display	08	MAX.0.85MPa	Blank	Without attachment
PrecsCompn		10	3/8	N	NPT thread, psi display *5			G49P	Pressure gauge
Electro Press SW				G	G thread, bar display			В	C-bracket
ContactSW								E	Silencer
AirSens	*1: If a 1/2 port size is require *2: Attachment is included.	ed, use	a piping ada	ipter set (mo	odel No.: A400-15*-W).			R 2	Digital pressure sensor
PresSW	*3: The pipe adaptor set and								
Cool	*4: One 1/8 plug is included v *5: In compliance with the Me								
Air Flo Sens/Ctrl					r (included) can be selected only v	vhen Po	ort thread is Rc thread.		
WaterRtSens									
TotAirSys			Dis	crete a	ttachment model No	).			
(Total Air) TotAirSys				Atta	chment code		Discrete attac	hment n	nodel No.
(Gamma)					G49P			D-6-P10	
Gas generator					В			B220	
RefrDry					E			W-10A	
DesicDry					R 2		PPX-	R10N-6M	
HiPolymDry									
MainFiltr	Clean-room specific	ations	(Catalog	No.CB-0338	SA) Specifications for r	echar	geable battery (Ca	talog No. C	C-1226A)
Dischrg etc	<ul> <li>Anti-dust generation st</li> </ul>	tructur	e for use in	cleanroom	Design compatible	e with r	echargeable battery	manufact	turing process
Ending	RP2000			P70	RP2000		P4*		
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# RP2000 Series

### Internal structure and parts list



Part No.	Part name	Material
1	Pressure adjustment knob	Polyacetal resin, stainless steel
2	Cover	Aluminum alloy die-casting
3	Pilot body assembly	Aluminum alloy die-casting, etc.
4	Top body assembly	Aluminum alloy die-casting, etc.
5	Body	Aluminum alloy die-casting
6	Exhaust adaptor	Aluminum alloy die-casting
7	Pilot diaphragm	Hydrogenated nitrile rubber
8	Piston assembly	Aluminum, stainless steel, etc.
9	O-ring	Nitrile rubber
10	Exhaust valve	Brass, hydrogenated nitrile rubber
11	Air supply valve	Brass, hydrogenated nitrile rubber
12	O-ring	Nitrile rubber
13	Bottom cap	Brass

### Internal structure/external dimensions

## Operational explanation

Air supplied from IN side is stopped its flow to OUT side by the air supply valve. Some supplied air passes through the orifice to flow into the pilot chamber. When the O pressure adjustment knob is rotated, the pressure adjustment spring is compressed, and the O pilot diaphragm and the flapper are pushed down to close the nozzle. Pressure in the pilot chamber rises, forcing the piston lower to open the 10 air supply valve, and to supply air to OUT side. The intake air flows into the feedback chamber, and works on the 🕑 pilot diaphragm. If the diaphragm is forced upward until the air reaches the pressure of the regulator spring, the **O** pilot diaphragm and flapper are forced upward to open the nozzle, and an extremely small amount of air is released to the atmosphere to reduce pressure in the pilot chamber. At the same time, the OUT side pressure works on the piston to force it upward, the **1** air supply valve is closed and the set pressure is maintained. When the air is consumed and the pressure drops on the OUT side, the pressure in the feedback chamber also drops. The I pilot diaphragm and the flapper are forced lower to close the nozzle. Pressure in the pilot chamber rises, causing the piston to open the **1** air supply valve, compensating for any drop in pressure. If the OUT side pressure increases further than the set pressure, the pressure in the feedback chamber also increases. The Opilot diaphragm and the flapper are forced upward to open the nozzle. This allows the pressure in the pilot chamber to decrease, and the piston is forced upward to open the @exhaust valve; the surplus pressure is pumped from EXH port on the OUT side to the atmosphere. This pilot pressure control method using the nozzle and flapper can follow up a minimal pressure change, which enables the high precision pressure control.

# Consumable parts list

Part name	Model No.
Pilot body assembly	RP2000-PILOT-ASSY
Pilot diaphragm	KF2000-FILOT-A33T
Top body assembly	RP2000-TOP-BODY-ASSY
Air supply valve	
O-ring	RP2000-BTM-VALVE-ASSY
Bottom cap	
	Pilot body assembly Pilot diaphragm Top body assembly Air supply valve O-ring

Note: Parts No. (8) , (9), (10) are contained in the top body assembly (4)

## Dimensions

CAD



\*1: Dimensions at the setting pressure of 0 MPa

\*2: Pressure gauge, digital pressure sensor, C-bracket and silencer are optionally included.

\*3. Dimensions when the digital pressure sensor is assembled.



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Ending

# RP2000 Series



# RP2000 Series

Technical data

F.R.L.

LgFRL PrecsR VacF/R

Clean FR

ElecPneuR AirBoost Speed Ctrl

Silncr CheckV/ other Fit/Tube

Nozzle

Air Unit PrecsCompn Electro Press SW

ContactSW

AirSens

PresSW Cool Air Flo

Sens/Ctrl

WaterRtSens

TotAirSys (Total Air) TotAirSys (Gamma) Gas

generator

RefrDry

DesicDry HiPolymDry

# Cylinder speed range of RP2000



# Example of precise pressure control system





\*1. Dimensions when the digital pressure sensor is assembled.

					MainFiltr
Compatible model	Filter	Oil mist filter	Precision regulator	T-bracket set	Dischrg
Product model No.	F3000-W	M3000-W	RP2000	B310-W (2 pcs.)	etc

Ending



# RP1000/2000 Series



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