## **Motor Component Assembly Process**

Automotive Components

Tool Assistance

Nutrunner



Automotive motor components are assembled using a small nutrunner.

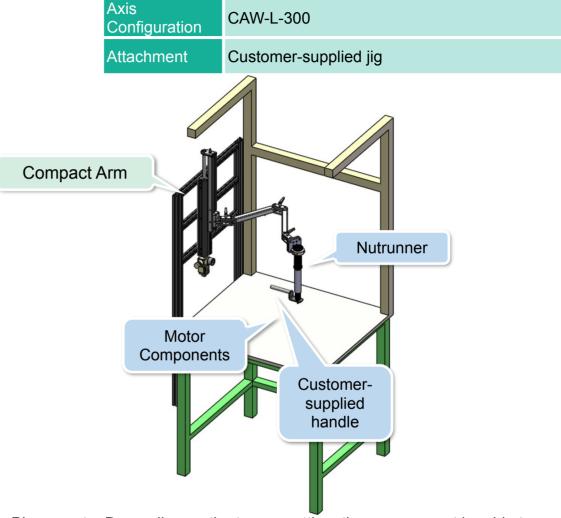
## Before

A nutrunner is used for screw tightening torque control. Previously, a spring balancer was used, but the high reaction force during tightening caused strain on the wrist and issues with angled screw insertion.

## After

Vertical operation, aided by the compact arm, reduces screw insertion errors. Eliminating the need to repeatedly raise and lower the shoulders has also improved work efficiency. A custom handle, provided by the customer, reduces reaction force and wrist strain.

Workpiece Weight	3kg
Operating Frequency	Dozens of cycles/day



Please note: Depending on the torque setting, the arm may not be able to counteract all reaction forces.



Reduced screw insertion errors / Improved work efficiency

